

Supporting Information

Development of adiabatic criterion for runaway detection and safe operating condition designing in semibatch reactors

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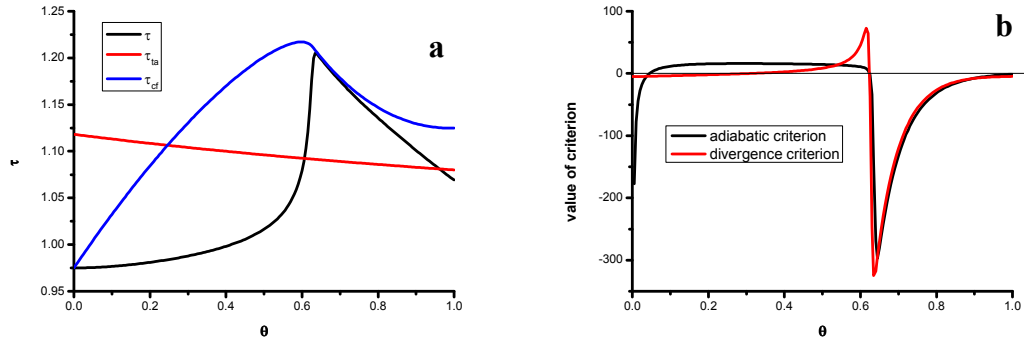


Figure S1. Isoperibolic SBRs profiles at $\tau_j = \tau_{dos} = 0.975$: a) dimensionless temperature profile; b) criteria values profiles. $v_A DaRE = 1.8$, $\varepsilon = 0.4$, $\gamma = 38$, $Wt = 10$, $RH = 1$, $\Delta\tau = 0.6$, $n = 1$, $m = 1$. This figure is for **liquid homogeneous reactions**.

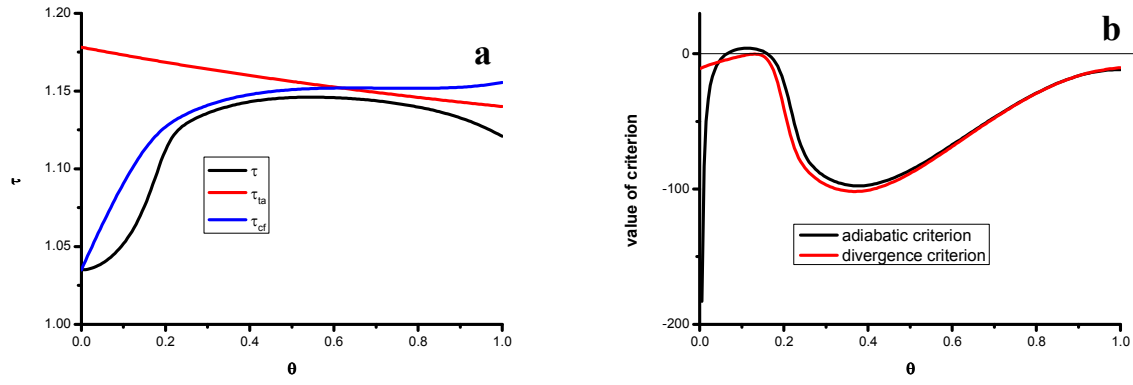


Figure S2. Isoperibolic SBRs profiles at $\tau_j = \tau_{dos} = 1.035$: a) dimensionless temperature profile; b) criteria values profiles.
 $v_A DaRE = 1.8$, $\varepsilon = 0.4$, $\gamma = 38$, $Wt = 10$, $RH = 1$, $\Delta\tau = 0.6$, $n = 1$, $m = 1$. This figure is for **liquid homogeneous reactions**.

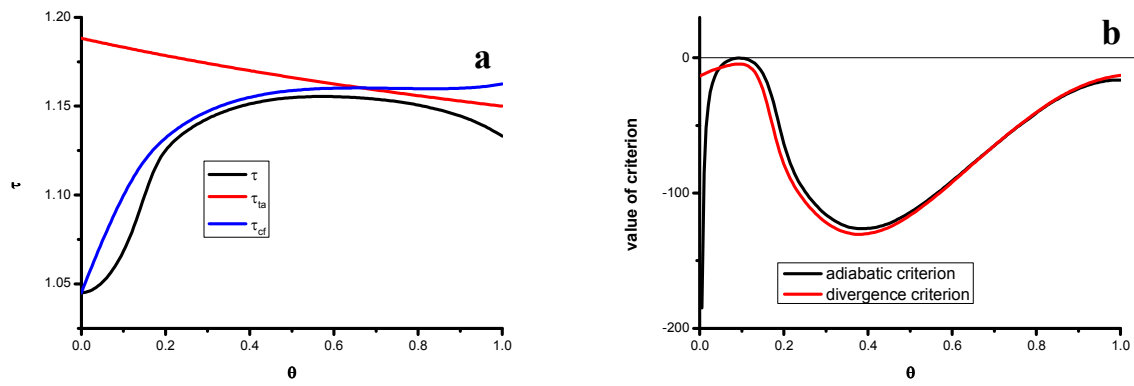


Figure S3 Isoperibolic SBRs profiles at $\tau_j = \tau_{dos} = 1.045$: a) dimensionless temperature profile; b) criteria values profiles.

$v_A DaRE = 1.8$, $\varepsilon = 0.4$, $\gamma = 38$, $Wt = 10$, $RH = 1$, $\Delta\tau = 0.6$, $n = 1$, $m = 1$. This figure is for **liquid homogeneous reactions**.

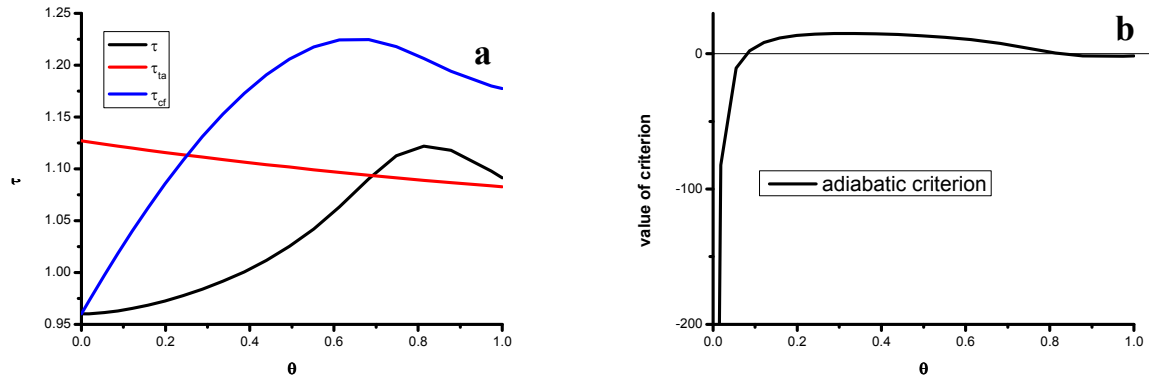


Figure S4 Isoperibolic SBRs profiles at $\tau_j = \tau_{dos} = 0.96$: a) dimensionless temperature profile; b) criteria values profiles. $v_A DaRe = 3$, $\varepsilon = 0.4$, $\gamma = 38$, $Wt = 10$, $RH = 1$, $\Delta\tau = 0.7$, $n = 1$, $m = 1$. This figure is for **single diffusion controlled liquid-liquid heterogeneous reactions** that occur in the continuous phases.

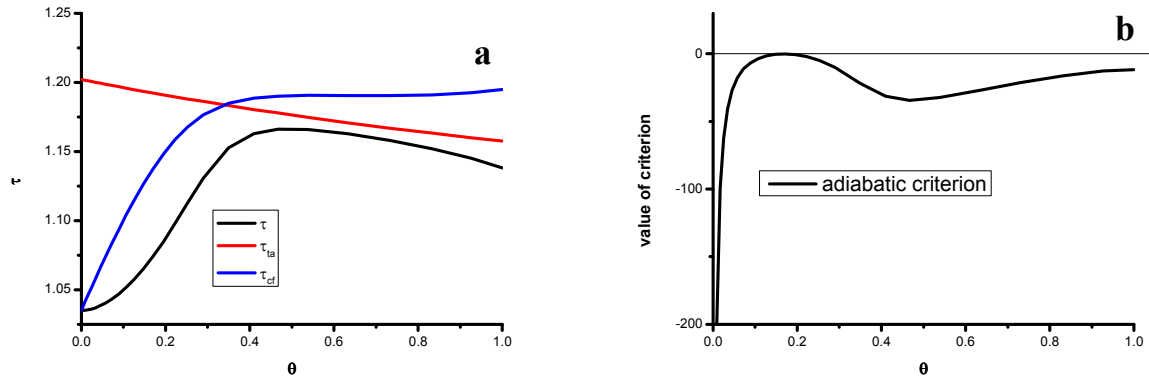


Figure S5 Isoperibolic SBRs profiles at $\tau_j = \tau_{dos} = 1.035$: a) dimensionless temperature profile; b) criteria values profiles. $v_A DaRE = 3$, $\varepsilon = 0.4$, $\gamma = 38$, $Wt = 10$, $RH = 1$, $\Delta\tau = 0.7$, $n = 1$, $m = 1$. This figure is for **single diffusion controlled liquid-liquid heterogeneous reactions** that occur in the continuous phases.