

Supporting Information

Impact of Crystal Structure and Polymer Excipients on the Melt Crystallization Kinetics of Itraconazole Polymorphs

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S1. Ratios of crystal growth rates of ITZ without polymer to those with 20% (w/w) polymer at different temperatures

Polymer T(°C)	20 % (w/w) HPMCAS		20 % (w/w) PVPVA64	
	Form I	Form II	Form I	Form II
82	5.88 ± 1.07	18.25 ± 4.5	5.34 ± 0.42	7.96 ± 0.48
90	6.50 ± 0.70	9.40 ± 0.49	4.18 ± 0.43	6.38 ± 0.42
100	3.87 ± 0.38	6.20 ± 0.33	2.23 ± 0.38	4.26 ± 0.34
110	3.28 ± 0.40	8.05 ± 0.64	2.92 ± 0.19	7.72 ± 0.36
120	1.91 ± 0.43	5.02 ± 0.39	1.51 ± 0.43	3.86 ± 0.40