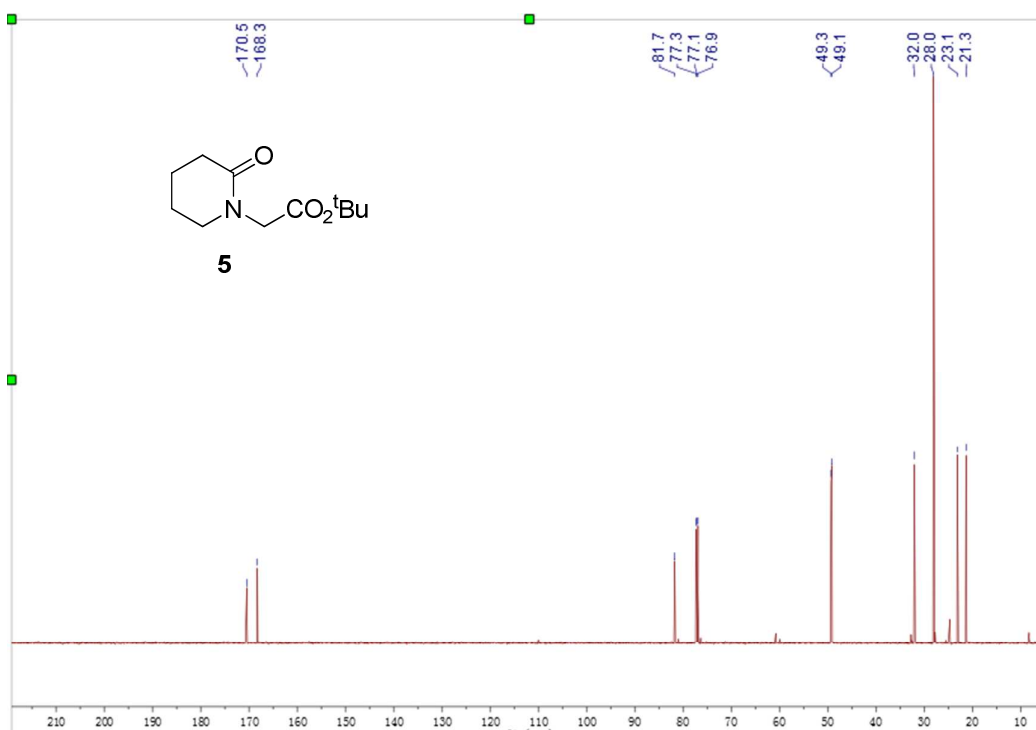
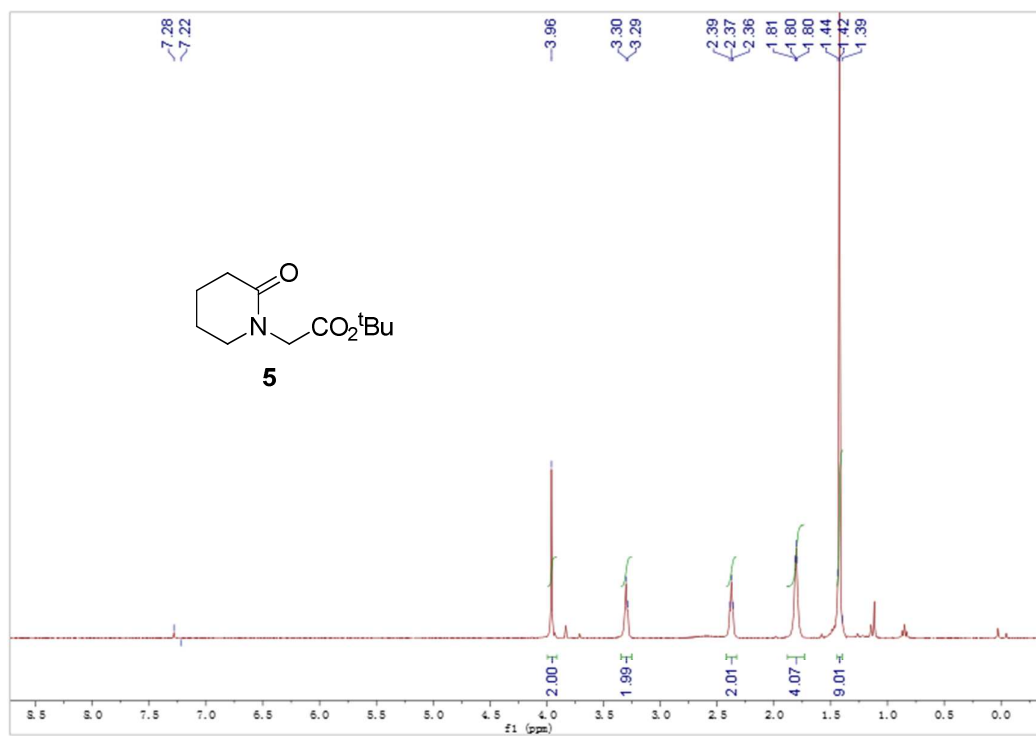


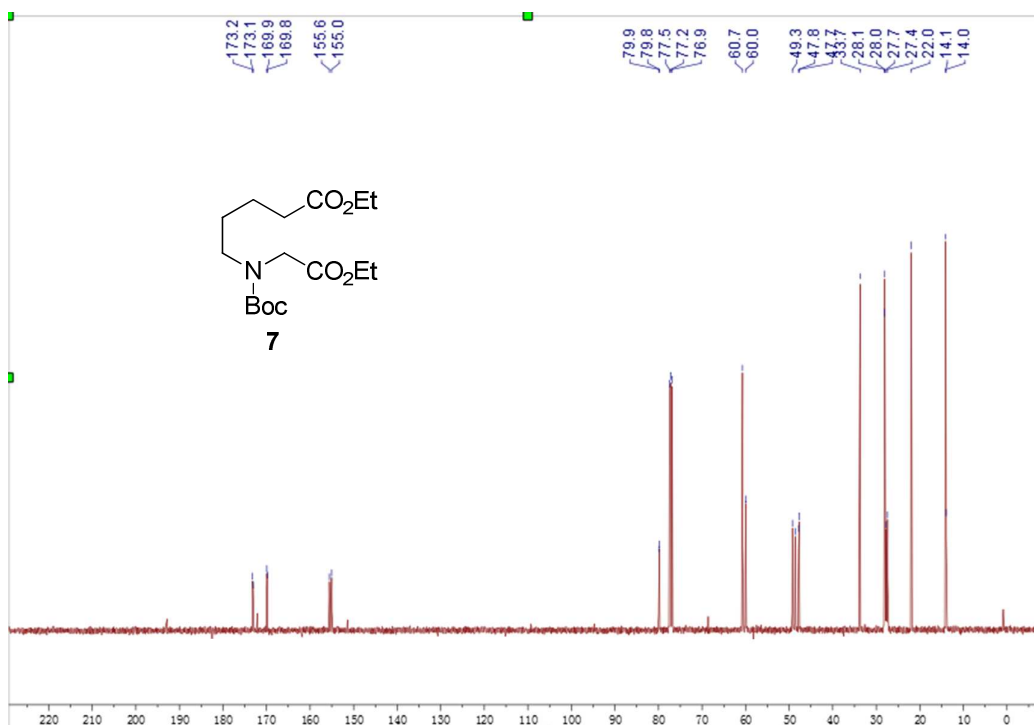
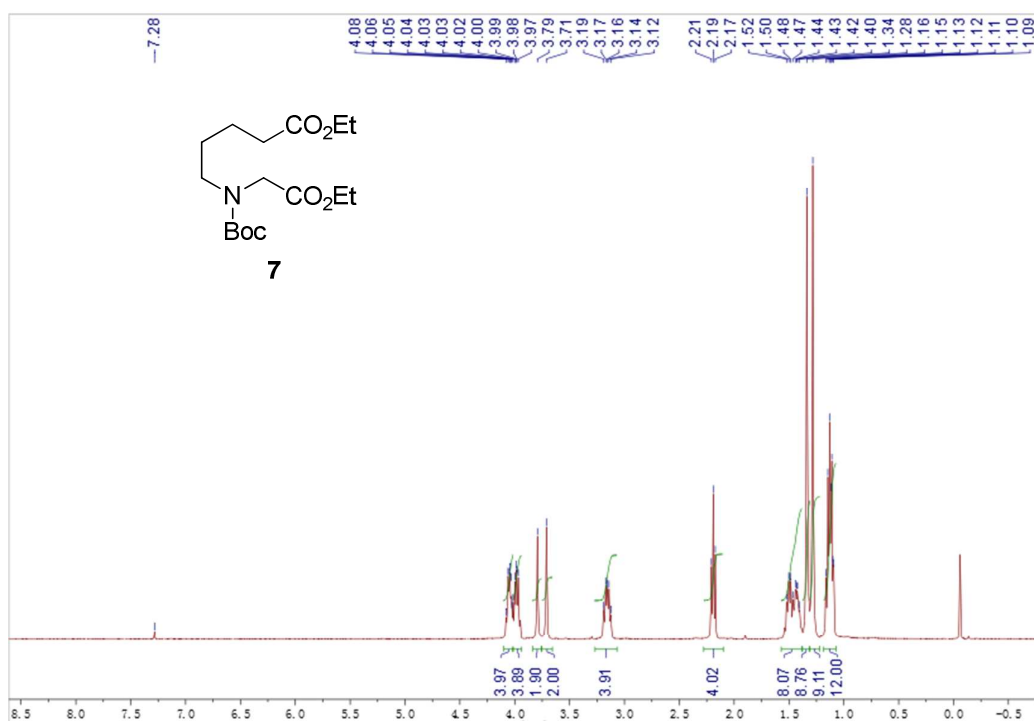
Development of an Efficient and Scalable Biocatalytic Route to (3*R*)-3-Aminoazepane : A Pharmaceutically Important Intermediate

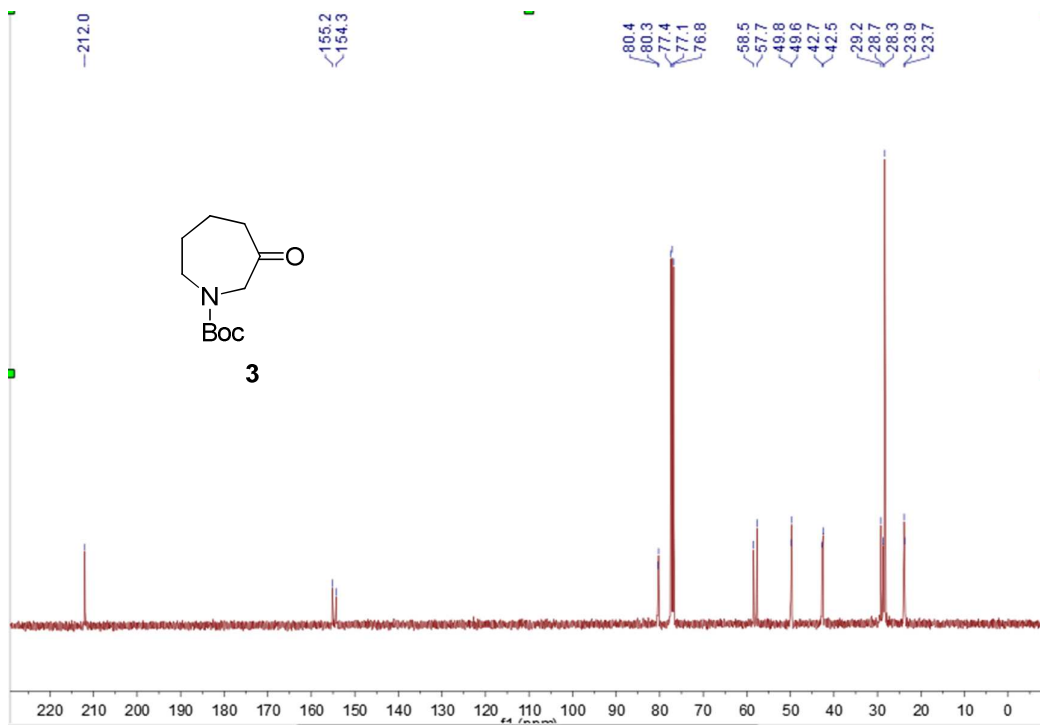
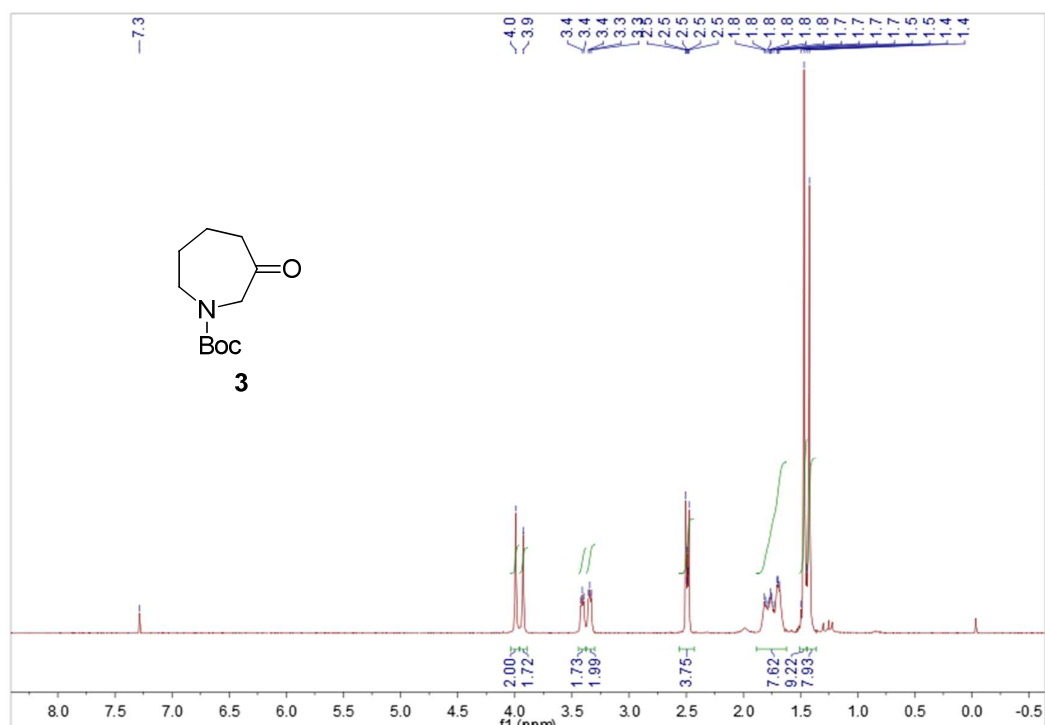
Supporting Information

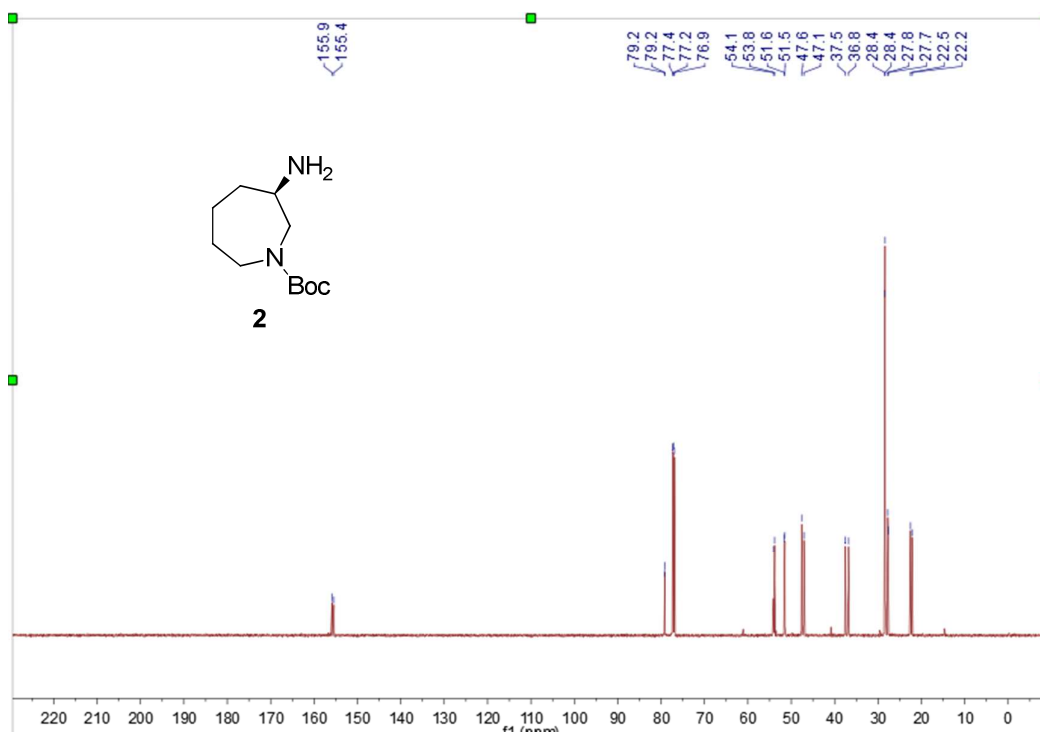
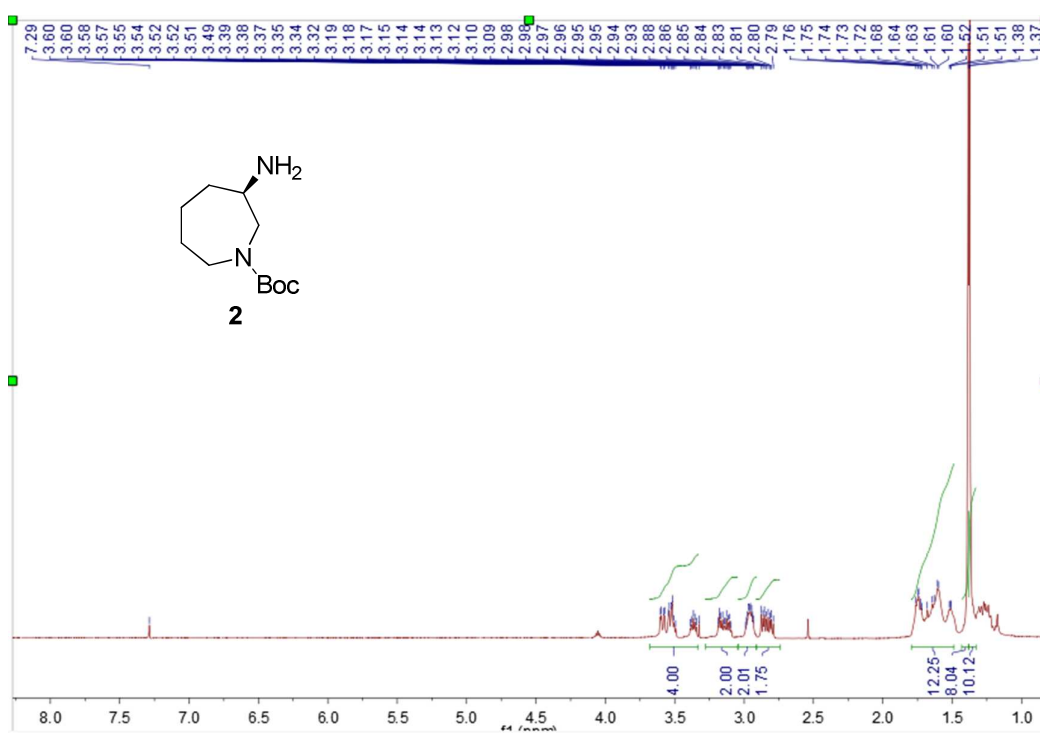
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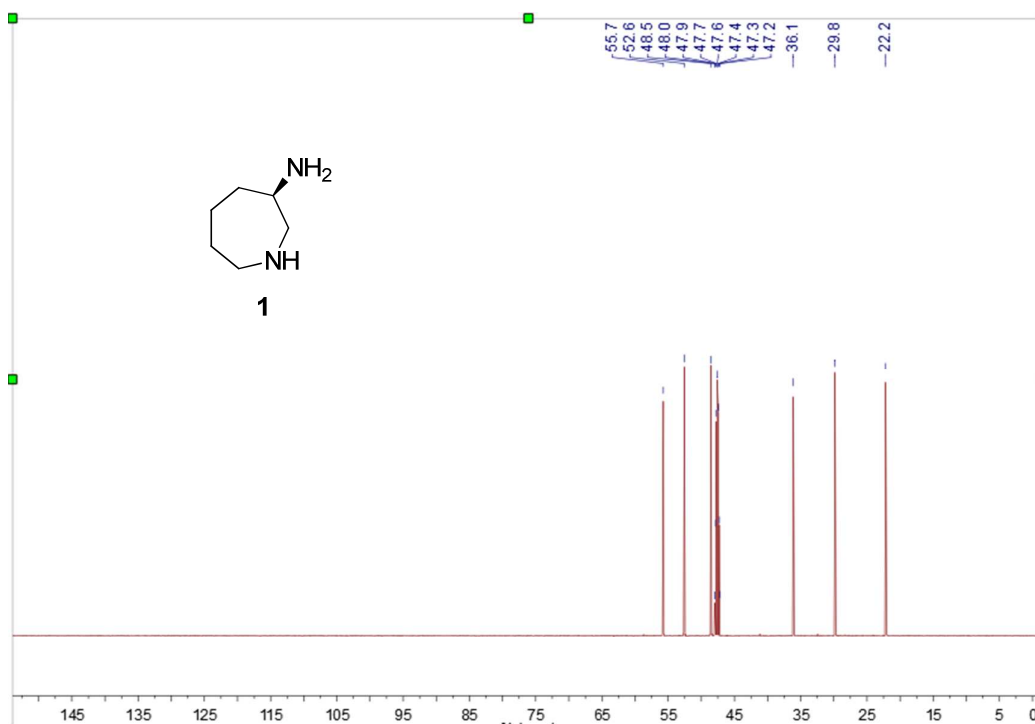
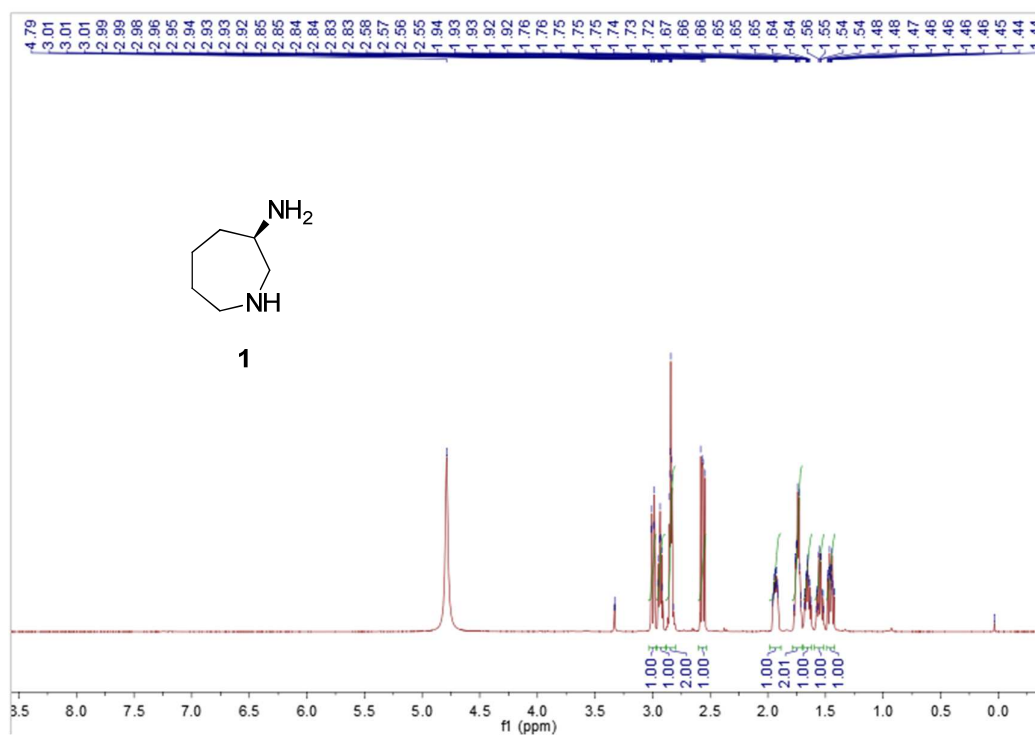
1. ¹ HNMR and ¹³ CNMR spectra-----	S2
2. HPLC spectra-----	S7

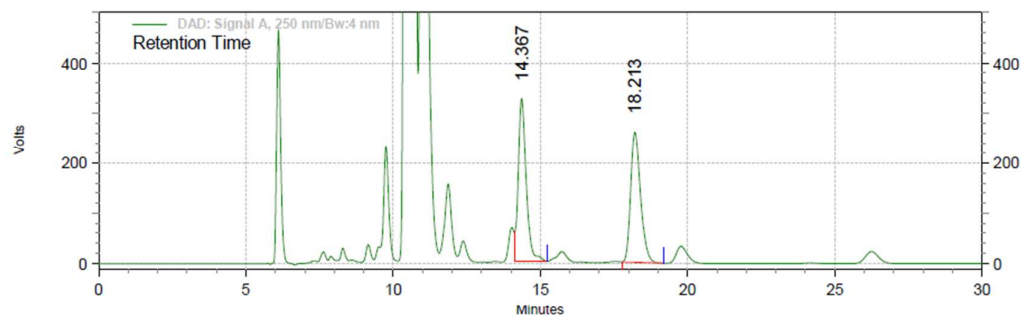








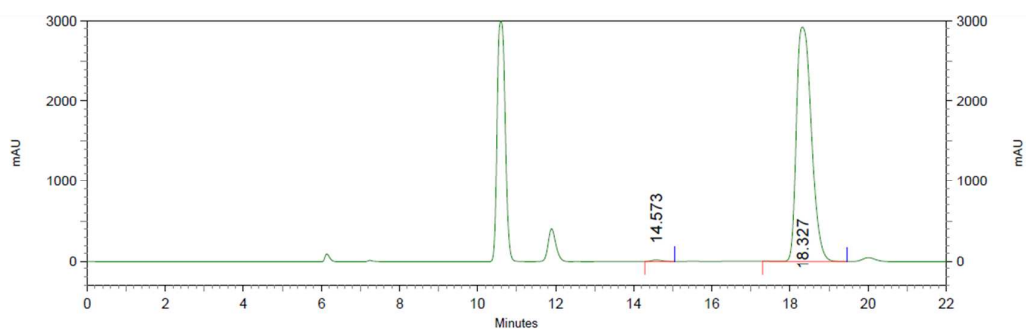




DAD: Signal A,
250 nm/Bw:4 nm
Results

Retention Time	Area	Area %	Height	Height %
14.367	12669087	50.14	679307	55.54
18.213	12597707	49.86	543698	44.46

HPLC of derivative of racemic mixture



DAD: Signal A, 250
nm/Bw:4 nm Results

RT	N	R	Asymmetry	Area	Area %	RRT	Peak purity
14.57	16474	0.00	1.206	661330	0.40	0.00	0.525
18.33	12387	6.75	1.349	163450299	99.60	0.00	1.000
Totals				164111629	100.00		

HPLC of derivative of **1**