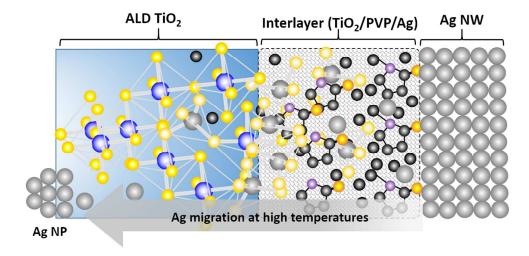
Investigation of Ag-TiO₂ Interfacial Reaction of Highly Stable Ag Nanowire Transparent Conductive Film with Conformal TiO₂ Coating by Atomic Layer Deposition

Ming-Hua Yeh,^{\dagger} *Po-Hsun Chen*,^{\dagger} *Yi-Ching Yang*,^{\dagger} *Guan-Hong Chen*,^{\dagger} *and Hsueh-Shih Chen**^{\dagger}

[†]Department of Materials Science and Engineering, National Tsing Hua University, Hsinchu 30013, Taiwan.

* Corresponding author E-mail: <u>chenhs@mx.nthu.edu.tw</u>



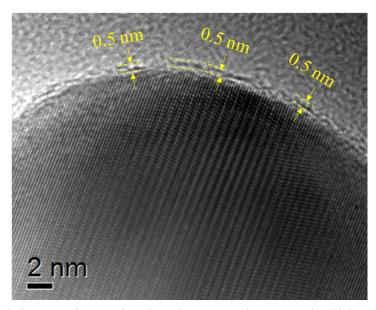


Figure S1. High resolution TEM image of a selected as-prepared Ag NW. The thickness of the PVP layer on Ag NW surface is estimated approximately 0.5 nm.

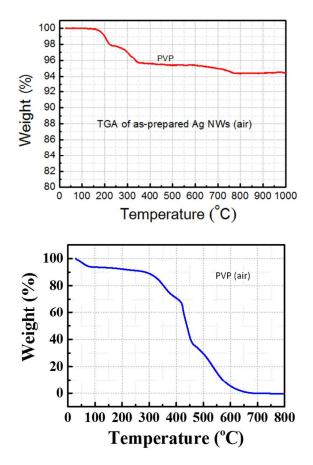
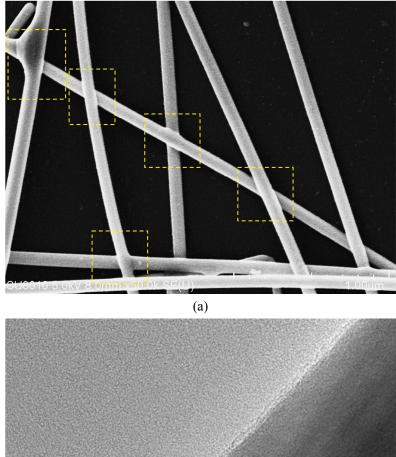


Figure S2. Thermogravimetric analysis (TGA) of as-prepared Ag NWs and PVP (air) in the current study.

Supporting Information



<u>10 nm</u> b

Figure S3. Ag NW TCF prepared by spin-coating followed by annealing at 200 °C for 30 min. (a) SEM image of the TCF. Sintering of Ag NWs are found at the interconnection contact points (yellow dashed squares). (b) TEM image of Ag NWs removed from the Ag NW TCF. A thin amorphous layer is observed in a selected region of a Ag NW.

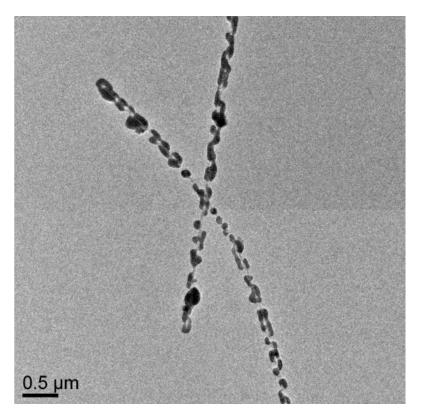


Figure S4. TEM image of Ag NWs after the ALD process with a longer TiCl₄ pulse time.

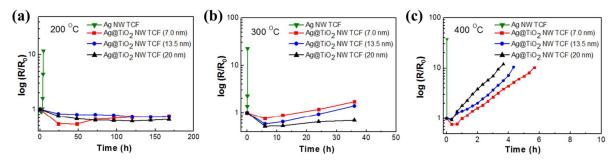


Figure S5. Variations of the sheet resistance of Ag@TiO₂ NW TCFs with different TiO₂ thicknesses aged at different temperatures, (a) 200 °C, (b) 300 °C, and (c) 400 °C.

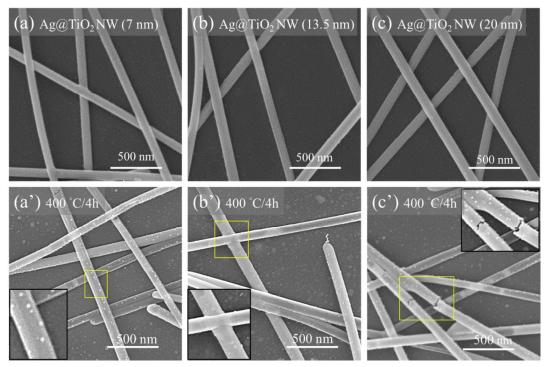


Figure S6. SEM images of Ag@TiO₂ NW TCFs before (a-c) and after (a'-c') aged at 400 °C for 4 h. The thickness of TiO₂ are (a and a') 7nm, (b and b') 13.5 nm, and (c and c') 20 nm. The insets of a'-c' show enlarged images of the selected area.

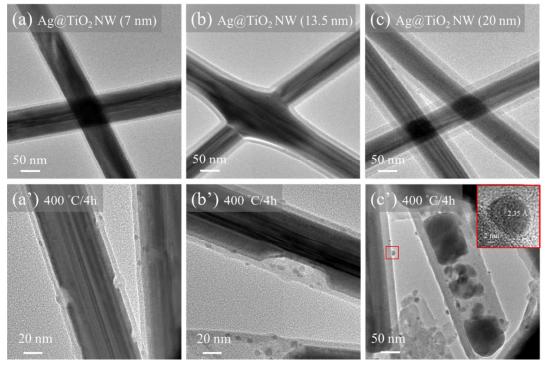


Figure S7. TEM images of Ag@TiO₂ NW TCFs before (a-c) and after (a'-c') aged at 400 $^{\circ}$ C for 4 h. The thickness of TiO₂ are (a and a') 7nm, (b and b') 13.5 nm, and (c and c') 20 nm. The inset of c' show high resolution image of the selected area.

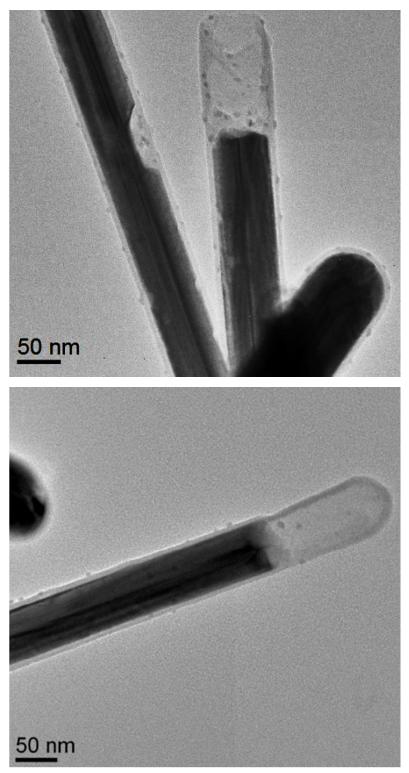


Figure S8. TEM image of 100-cylce ALD-TiO₂-coated Ag NWs aged at 400 °C. The Ag NWs were removed from the aged Ag@TiO₂ NW TCF sample.

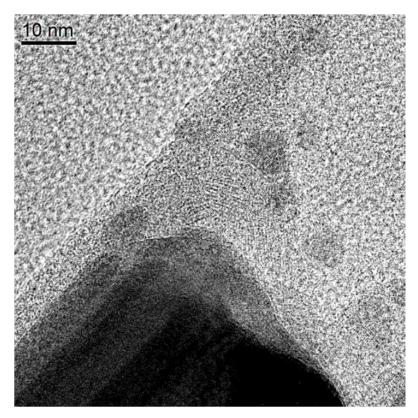
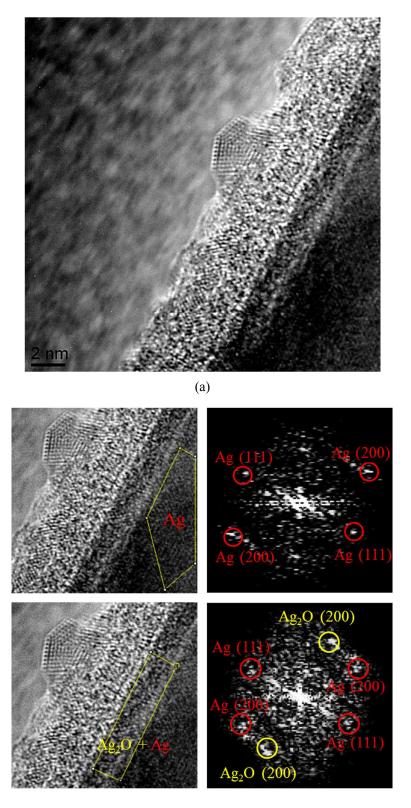


Figure S9. TEM image of an Ag NW TCF coated with 100-cylce ALD-TiO_2 annealed at 400 $^\circ$ C for 4 h.



(b)

Figure S10. (a) TEM image of an Ag NW TCF coated with 100-cycle ALD-TiO₂ annealed at 400 °C for 4 h. (b) Selected area FFT analysis. The interlayer is composed of various phases including Ag₂O and Ag.

Supporting Information

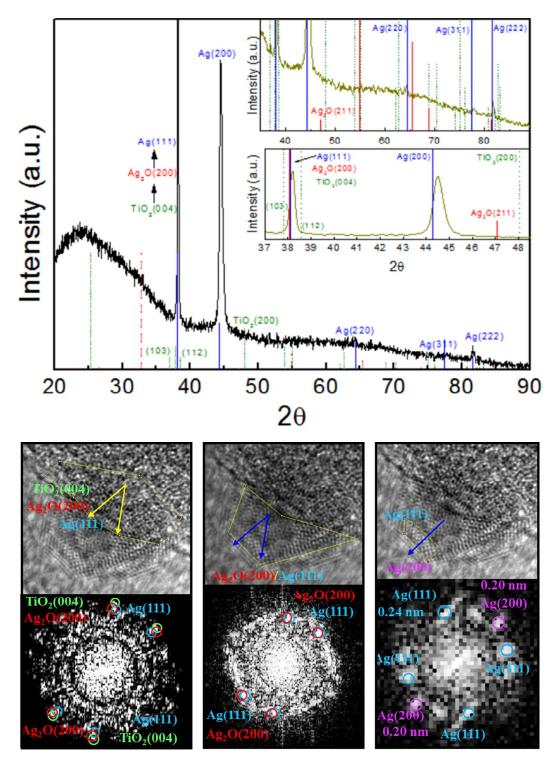


Figure S11. XRD and high resolution TEM images/FFT analyses of Ag@TiO₂ NW TCF aged at 400 °C for 4h. The Ag (200) XRD peak shifts (~ 0.2°) to a higher angle more than Ag (111), inferring existence of Ag₂O (211) phase likely from the Ag nanoparticle formed after the aging process.

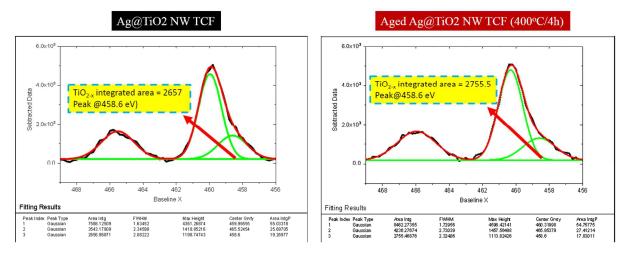


Figure S12. The Gaussian fitting of XPS Ti 2p peaks for Ag@TiO₂ NW TCF and aged Ag@TiO₂ NW TCF.