

Supporting Information (SI)

Selective partial hydrogenation of methyl linoleate using highly active palladium nanoparticles in polyethylene glycol

Wei Liu^{1*}, Lige Xu¹, Guanghui Lu¹, Hua Zhang^{2*}

¹College of Food Science and Technology, Henan University of Technology, Lianhua Street, Zhengzhou 450001, P. R. China

²College of Chemistry, Nanchang University, 999 Xuefu Avenue, Nanchang 330031, P. R. China

*Corresponding author: Wei Liu and Hua Zhang

E-mail address: liuwei307@hotmail.com; huazhang@ncu.edu.cn

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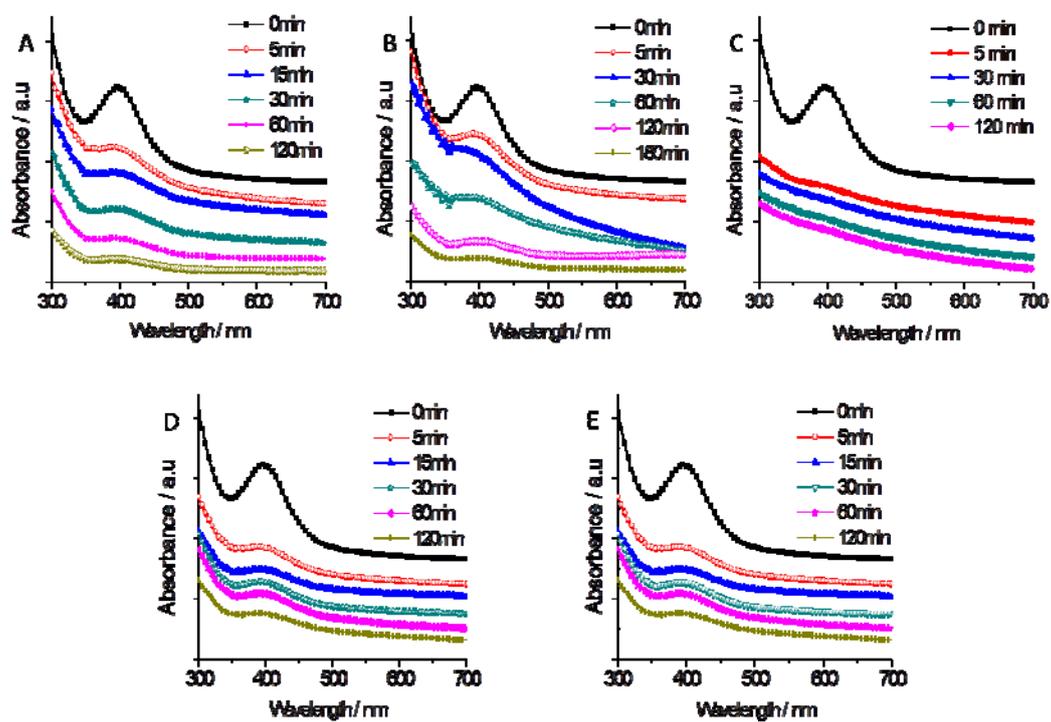


Fig S1. UV-vis spectra of Pd(OAc)₂/PEG400 (A), Pd(OAc)₂/PEG600 (B), Pd(OAc)₂/PEG1000 (C), Pd(OAc)₂/PEG2000 (D) and Pd(OAc)₂/PEG4000 (E).

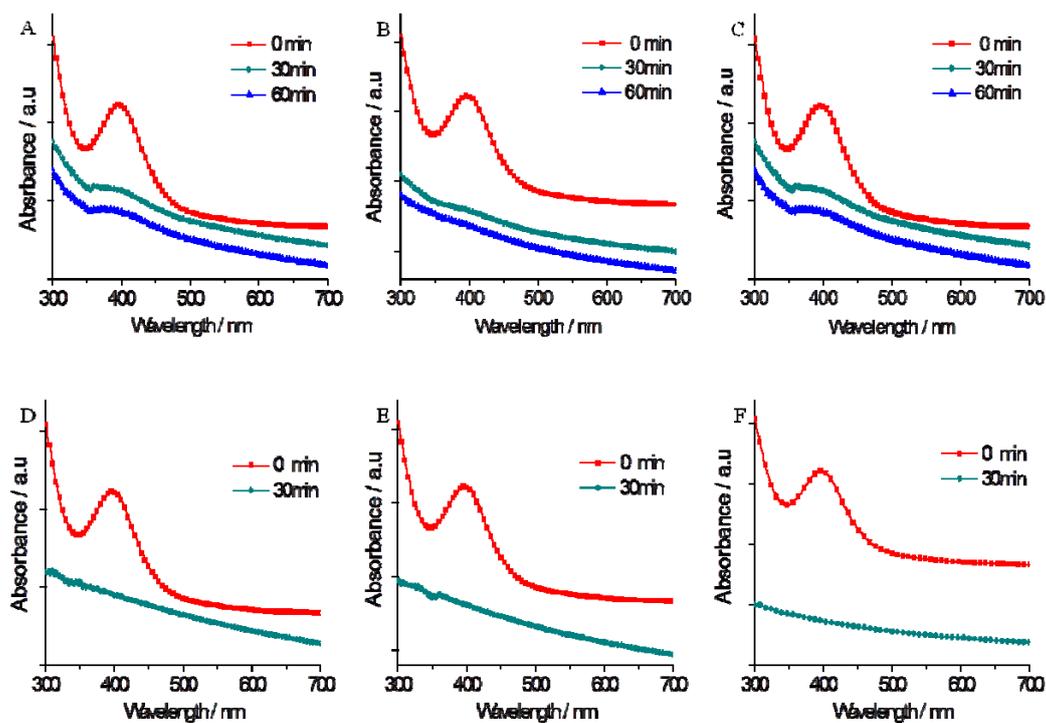


Fig S2. UV-vis spectra of Pd(OAc)₂/PEG2000 and Pd(OAc)₂/PEG4000 with different

Pd concentration: (A) Pd/PEG2000=0.02mmol/g; (B) Pd/PEG2000=0.01mmol/g; (C) Pd/PEG2000=0.005mmol/g; (D) Pd/PEG4000=0.02mmol/g; (E) Pd/PEG4000=0.01mmol/g; (F) Pd/PEG4000=0.005mmol/g.

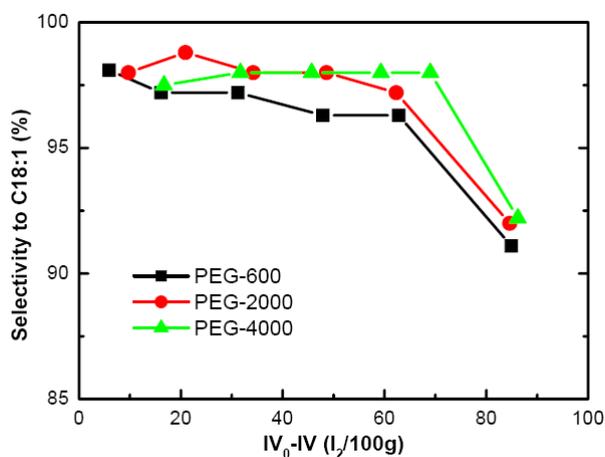


Fig S3. The methyl oleate selectivity with different PEG. (The selectivity= methyl oleate (mol)/converted methyl linoleate (mol); IV₀ corresponded to the iodine value of methyl linoleate (172), IV corresponded to the iodine value of hydrogenated product.)

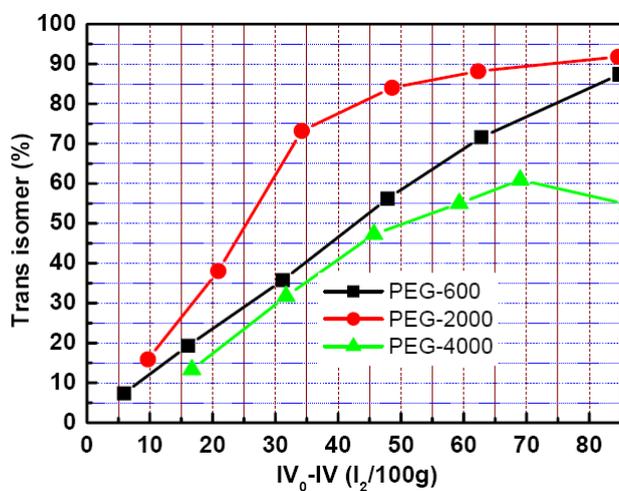


Fig S4. The *trans* isomer selectivity with different PEG. (IV₀ corresponded to the iodine value of methyl linoleate (172), IV corresponded to the iodine value of hydrogenated product.)

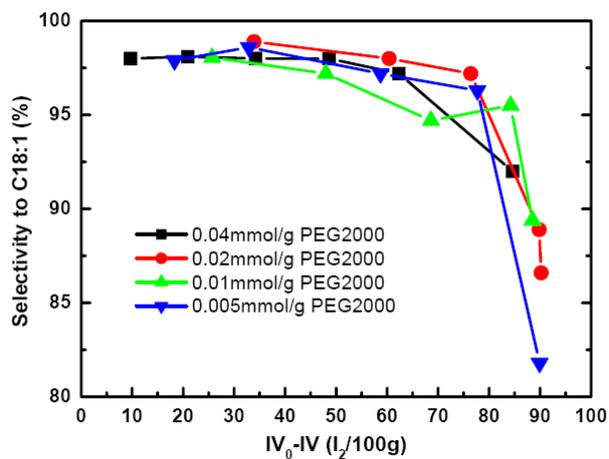


Fig S5. The methyl oleate selectivity at different Pd concentration in PEG2000.

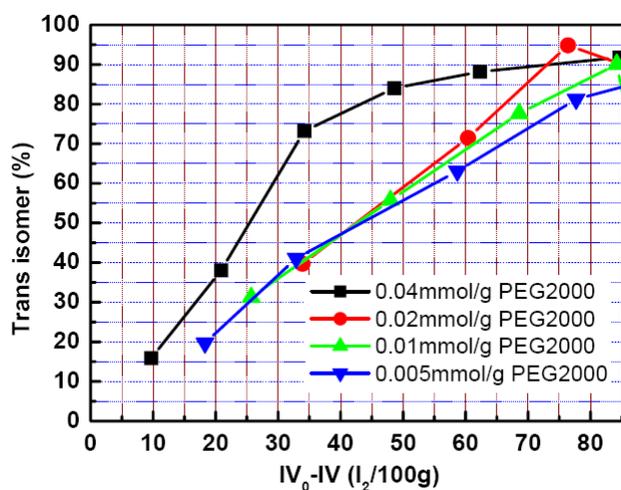


Fig S6. The *trans* isomer selectivity at different Pd concentration in PEG2000.

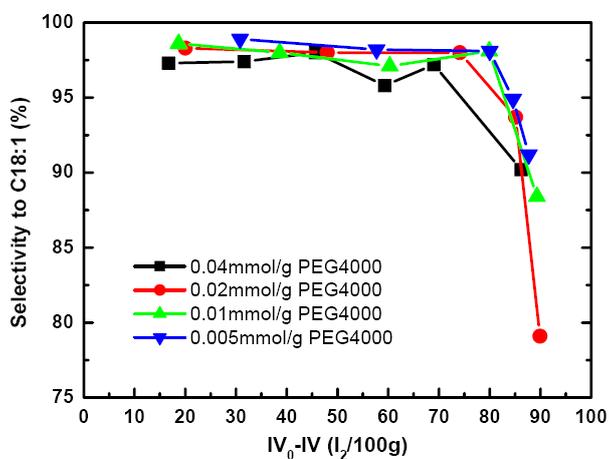


Fig S7. The methyl oleate selectivity at different Pd concentration in PEG4000.

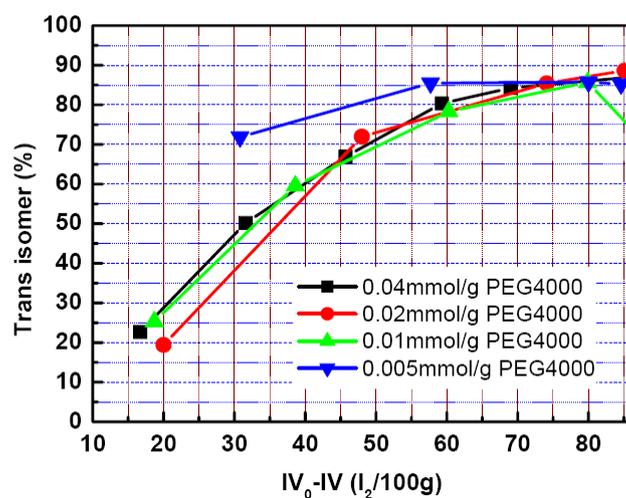


Fig S8. The *trans* isomer selectivity at different Pd concentration in PEG4000.

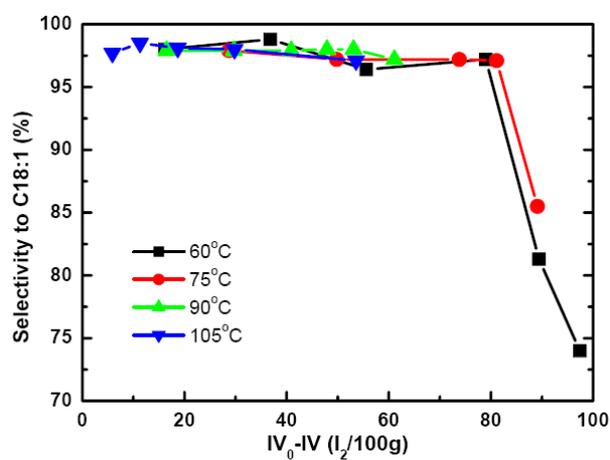


Fig S9. The methyl oleate selectivity at different reduction temperatures.

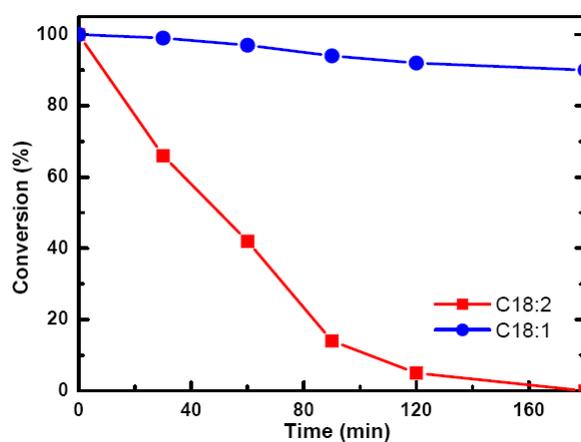


Fig S10. Hydrogenation rate of methyl oleate in comparison with methyl linoleate in the presence of Pd-PEG4000 catalyst.

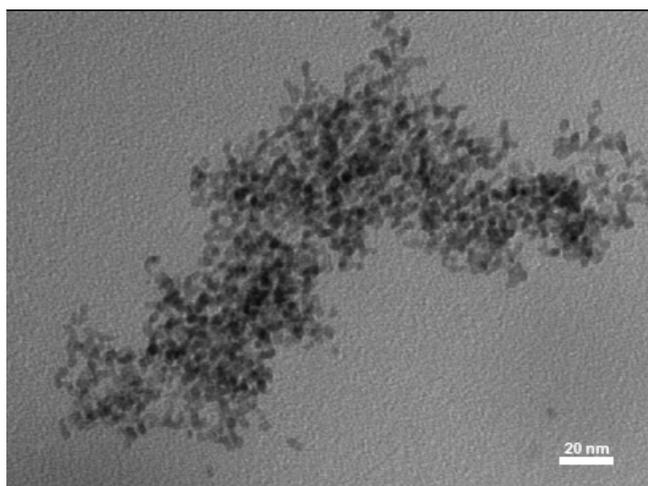


Fig S11. Pd-PEG4000 has been characterized by TEM after the recycling.

Table S1. Comparison of presented work and wetness impregnation for Pd catalysts

Nano-Pd catalyst	Reducing agent	Temp.& Time	Atmosphere	Lab instrument	Experimental skill
Pd-PEGn	PEG	75°C, 0.5-1.0 h	Air	-	Middle
Pd/SiO ₂	H ₂ <i>(Handling carefully!)</i>	Calcined at 300-400 °C for 2-3 h, and reduced at 250-300 °C for 2-4 h under a H ₂ flow.	O ₂ for calcination, H ₂ for reducing	Tube furnace	High

Table S2. Comparison of *trans*-isomers produced in hydrogenation of FAMES by different Pd catalysts.

Pd catalyst	Reaction conditions	Biodiesel	<i>Trans</i> isomers/C18:0 (%)	IV of hydrogenated product (I ₂ /100g)	Reference
Pd/SiO ₂	80°C, 30 atm of H ₂	Rapeseed oil	29.9%/8.5%	75	J Am Oil Chem Soc (2013) 90:1431-1438
Pd/ImS3-12@Al ₂ O ₃	80°C, 75 atm of H ₂	Soybean oil FAME	33%/18%	65	Applied Catalysis A: General (2012) 433-434:

				109-114
				31
Pd/C 5%	80°C, 75 atm of H ₂	Soybean oil FAME	24%/50%	Applied Catalysis A: General (2012) 433-434: 109-114
				81
Pd(0)/BMI·BF ₄	80°C, 10 atm of H ₂	Soybean oil FAME	32%/5%	Catal. Sci. Technol., (2011) 1: 480-488
				75
Pd(0)/BMI·BF ₄	80°C, 75 atm of H ₂	Soybean oil FAME	24%/11%	
				77
Pd-PEGn	75°C, 10 atm of H ₂	Sunflower oil FAME	24%/6%	This work