## Supporting Information

# Metal Trifluoromethanesulfonate-catalyzed Regioselective Borane-reductive Ring Opening of Benzylidene Acetals: A Concise Synthesis of 1,4-Dideoxy-1,4-imino-L-xylitol 

Cheng-Chung Wang, ${ }^{a}$ Shun-Yuan Luo, ${ }^{\text {a }}$ Chi-Rung Shie, ${ }^{\text {b }}$ and Shang-Cheng Hung*, ${ }^{\text {a }}$<br>${ }^{a}$ Institute of Chemistry, Academia Sinica, Taipei 115, Taiwan<br>${ }^{b}$ Department of Chemistry, National Tsing Hua University, Hsinchu 300, Taiwan

§ The X-ray single-crystal analysis of compound 20. Colorless crystals from chloroform/hexane, $\mathrm{C}_{27} \mathrm{H}_{27} \mathrm{~N}_{3} \mathrm{O}_{6}, \mathrm{fw}=489.20$, crystal dimensions: $0.44 \times 0.31 \times 0.38 \mathrm{~mm}^{3}$, crystal system: orthorhombic, space group: P212121, unit-cell dimensions: $a=8.8646(15), b$ $=11.5634(12), c=18.468(4) \AA, V=1893.1(5) \AA^{3}, Z=4, \rho_{\text {calcd }}=1.335 \mathrm{gcm}^{-3}$, wavelength $=$ $0.7107 \AA, \mathrm{~F}(000)=796, \mathrm{mu}=0.10 \mathrm{~mm}^{-1}, 2 \theta(\max )=50.0$. The ORTEP drawing is illustrated in Figure 1. The deposition number at the Cambridge Crystallographic Data Centre is CCDC 162432.


Figure 1. The ORTEP drawing of compound 20.

## § Experimental Section

General Procedures. Dichloromethane, tetrahydrofuran, acetonitrile, and toluene were purified and dried through activated alumina under argon atmosphere. ${ }^{1}$ Anhydrous $\mathrm{N}, \mathrm{N}$-dimethylfomamide and pyridine were purchased from Aldrich company. Flash column chromatography ${ }^{2}$ was carried out as recommended with Silica Gel 60 (230-400 mesh, E. Merk). TLC was performed on pre-coated glass plates of Silica Gel 60 F254 ( 0.25 mm , E. Merck); detection was executed by spraying with a solution of $\mathrm{Ce}\left(\mathrm{NH}_{4}\right)_{2}\left(\mathrm{NO}_{3}\right)_{6}$, $\left(\mathrm{NH}_{4}\right)_{6} \mathrm{Mo}_{7} \mathrm{O}_{24}$, as well as $\mathrm{H}_{2} \mathrm{SO}_{4}$ in water and subsequent heating on a hot plate. Melting points were determined with a Büchi B-540 apparatus and are uncorrected. Optical rotations were measured with a Jasco DIP-370 polarimeter at $\sim 25^{\circ} \mathrm{C}$. ${ }^{1} \mathrm{H}$ and ${ }^{13} \mathrm{C}$ NMR spectra were recorded with Bruker AC300 and AMX400 MHz instruments. Chemical shifts are in ppm from $\mathrm{Me}_{4} \mathrm{Si}$, generated from the $\mathrm{CDCl}_{3}$ lock signal at $\delta 7.26$. Mass spectra were obtained with a VG 70-250S mass spectrometer in the EI and FAB modes. IR spectra were taken with a Perkin-Elmer Paragon 1000 FT-IR spectrometer. Elemental analyses were measured with a Perkin-Elmer 2400CHN instrument.

## General procedure for the metal trifluoromethanesulfonate-catalyzed regioselective

borane-reductive ring opening of benzylidene acetals. To a solution of the 4,6-O-benzylidene-D-hexopyranoside ( 1 mmol ) in dichloromethane $(9 \mathrm{~mL})$ was slowly added a 1 M solution of borane-tetrahydrofuran complex in tetrahydrofuran $(5 \mathrm{mmol})$ at room
temperature under nitrogen atmosphere. After stirring for 10 min , freshly dried metal trifluoromethanesulfonate ( 0.15 mmol ) was added to the solution, and the mixture was kept stirring for a period of time (Table 1 and 2). The reaction was quenched via sequential additions of triethylamine ( 1 mmol ) and methanol ( 18 mL per mmol ), and the resulting mixture was concentrated at reduced pressure followed by co-evaporation with methanol. The residue was purified by flash column chromatography on silica gel to afford the expected product. The yields are summarized in Table 1 and 2.

Compounds 2, 6, 10, 14, 18, and 20. Comparison of our data of compounds $\mathbf{2},{ }^{3} \mathbf{6},{ }^{4} \mathbf{1 0},{ }^{5}$ $\mathbf{1 4},{ }^{4} \mathbf{1 8},{ }^{6}$ and $20^{7}$ with the literature report revealed identity with respect to ${ }^{1} \mathrm{H}$ or ${ }^{13} \mathrm{C}$ spectra.

Compound 4. ${ }^{1} \mathrm{H}$ NMR ( $500 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 8.07(\mathrm{~d}, J=7.2 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{BzH}), 7.57(\mathrm{t}, J$ $=7.2 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{BzH}), 7.44(\mathrm{t}, J=7.2 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{BzH}), 7.36-7.33(\mathrm{~m}, 4 \mathrm{H}, \mathrm{PhH}), 7.31-7.28(\mathrm{~m}, 1 \mathrm{H}$, $\mathrm{PhH}), 5.00(\mathrm{~d}, J=3.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-1), 4.89(\mathrm{dd}, J=10.0,3.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-2), 4.86(\mathrm{~d}, J=11.4 \mathrm{~Hz}$, $\left.1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.76\left(\mathrm{~d}, J=11.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.27(\mathrm{dt}, J=10.0,3.3 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-3), 3.86$ (ddd, $J=11.5,10.0,7.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-6 \mathrm{a}), 3.79(\mathrm{ddd}, J=11.5,7.7,3.3 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-6 \mathrm{~b}), 3.72(\mathrm{dt}, J=$ $10.0,3.3 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-5), 3.59(\mathrm{t}, J=10.0,3.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-4), 3.34\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{OCH}_{3}\right), 2.26(\mathrm{~d}, J=$ $3.3 \mathrm{~Hz}, 1 \mathrm{H}, 3-\mathrm{OH}), 1.80(\mathrm{t}, J=7.7 \mathrm{~Hz}, 1 \mathrm{H}, 6-\mathrm{OH}) \mathrm{ppm} ;{ }^{13} \mathrm{C}$ NMR $\left(100 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 166$. 39 (C), $138.11(\mathrm{C}), 133.35(\mathrm{CH}), 129.89(\mathrm{CH}), 129.53(\mathrm{C}), 128.60(\mathrm{CH}), 128.43(\mathrm{CH}), 128.09$ $(\mathrm{CH}), 128.04(\mathrm{CH}), 97.08(\mathrm{CH}), 77.75(\mathrm{CH}), 74.68\left(\mathrm{CH}_{2}\right), 74.13(\mathrm{CH}), 72.03(\mathrm{CH}), 70.46$ $(\mathrm{CH}), 61.82\left(\mathrm{CH}_{2}\right), 55.29\left(\mathrm{CH}_{3}\right) \mathrm{ppm}$; HRMS $\left(\mathrm{FAB}, \mathrm{MH}^{+}\right)$calcd for $\mathrm{C}_{24} \mathrm{H}_{25} \mathrm{O}_{7}$ 389.1601,
found 389.1597 .

Compound 8. ${ }^{1} \mathrm{H}$ NMR $\left(500 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 7.34-7.26(\mathrm{~m}, 15 \mathrm{H}, \mathrm{PhH}), 4.92(\mathrm{~d}, J=$ $\left.11.2 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.90\left(\mathrm{~d}, J=11.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.85\left(\mathrm{~d}, J=11.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right)$, $4.80\left(\mathrm{~d}, J=11.2 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.70\left(\mathrm{~d}, J=11.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.63(\mathrm{~d}, J=11.0 \mathrm{~Hz}, 1 \mathrm{H}$, $\left.\mathrm{PhCH}_{2}\right), 4.35(\mathrm{~d}, J=7.8 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-1), 3.87(\mathrm{ddd}, J=12.0,6.4,2.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-6 \mathrm{a}), 3.71$ (ddd, $J=12.0,6.4,4.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-6 \mathrm{~b}), 3.66(\mathrm{t}, J=9.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-3), 3.56(\mathrm{t}, J=9.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-4)$, $3.56\left(\mathrm{~s}, 1 \mathrm{H}, \mathrm{OCH}_{3}\right), 3.39(\mathrm{dd}, J=9.0,7.8 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-2), 3.35(\mathrm{ddd}, J=9.0,4.4,2.4 \mathrm{~Hz}, 1 \mathrm{H}$, $\mathrm{H}-5), 1.90(\mathrm{t}, \mathrm{J}=6.4 \mathrm{~Hz}, 1 \mathrm{H}, 6-\mathrm{OH}) \mathrm{ppm} ;{ }^{13} \mathrm{C}$ NMR ( $100 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 138.52(\mathrm{C}), 138.42$ (C), $137.97(\mathrm{C}), 128.49(\mathrm{CH}), 128.37(\mathrm{CH}), 128.06(\mathrm{CH}), 127.92(\mathrm{CH}), 127.86(\mathrm{CH}), 127.67$ $(\mathrm{CH}), 127.63(\mathrm{CH}), 104.81(\mathrm{CH}), 84.44(\mathrm{CH}), 82.37(\mathrm{CH}), 77.55(\mathrm{CH}), 75.68\left(\mathrm{CH}_{2}\right), 75.08$ $\left(\mathrm{CH}_{2}\right), 74.99(\mathrm{CH}), 74.82\left(\mathrm{CH}_{2}\right), 62.05\left(\mathrm{CH}_{2}\right), 57.29\left(\mathrm{CH}_{3}\right) \mathrm{ppm}$; HRMS $\left(\mathrm{FAB}, \mathrm{M}^{+}-\mathrm{H}\right)$ calcd for $\mathrm{C}_{28} \mathrm{H}_{31} \mathrm{O}_{6} 463.2120$, found 463.2116 .

Compound 12. $[\alpha]^{22}{ }_{\mathrm{D}}-7.2\left(c 0.6, \mathrm{CHCl}_{3}\right) ; \mathrm{mp} 116-117{ }^{\circ} \mathrm{C} ; \mathrm{IR}\left(\mathrm{CHCl}_{3}\right) \vee 3320,2896$, 1609, 1515, 1250, 1075, 1037, 736, $696 \mathrm{~cm}^{-1} ;{ }^{1} \mathrm{H}$ NMR ( $500 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 7.34-7.26(\mathrm{~m}$, $10 \mathrm{H}, \mathrm{PhH}$ ), 7.18 (d, $J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, 4-\mathrm{OMePhH}), 6.83(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, 4-\mathrm{OMePhH}), 4.91$ $\left(\mathrm{d}, J=11.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.89\left(\mathrm{~d}, J=10.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.86(\mathrm{~d}, J=11.0 \mathrm{~Hz}, 1 \mathrm{H}$, $\left.\mathrm{PhCH}_{2}\right), 4.76\left(\mathrm{~d}, J=10.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.72\left(\mathrm{~d}, J=10.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.56(\mathrm{~d}, J=$ $\left.10.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.47(\mathrm{~d}, J=9.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-1), 4.83(\mathrm{ddd}, J=12.0,6.0,2.7 \mathrm{~Hz}, 1 \mathrm{H}$, $\mathrm{H}-6 \mathrm{a}), 3.77\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{ArOCH}_{3}\right), 3.67(\mathrm{t}, J=9.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-3), 3.67-3.62(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H}-6 \mathrm{~b}), 3.53(\mathrm{t}$,
$J=9.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-4), 3.38(\mathrm{t}, J=9.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-2), 3.33(\mathrm{ddd}, J=9.6,4.7,2.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-5)$,
2.73 (ddt, $J=14.9,7.4,5.2 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{SEt}), 1.88(\mathrm{t}, J=6.0 \mathrm{~Hz}, 1 \mathrm{H}, 6-\mathrm{OH}), 1.30(\mathrm{t}, J=7.4 \mathrm{~Hz}$, $3 \mathrm{H}, \mathrm{SEt}) \mathrm{ppm} ;{ }^{13} \mathrm{C}$ NMR ( $100 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 159.44$ (C), 138.48 (C), 137.90 (C), 130.05 (C), $129.78(\mathrm{CH}), 128.45(\mathrm{CH}), 128.39(\mathrm{CH}), 128.28(\mathrm{CH}), 127.87(\mathrm{CH}), 127.72(\mathrm{CH}), 113.93$ $(\mathrm{CH}), 86.48(\mathrm{CH}), 85.26(\mathrm{CH}), 81.77(\mathrm{CH}), 79.28(\mathrm{CH}), 77.44(\mathrm{CH}), 75.72\left(\mathrm{CH}_{2}\right), 75.55$ $\left(\mathrm{CH}_{2}\right), 74.78\left(\mathrm{CH}_{2}\right), 62.20\left(\mathrm{CH}_{2}\right), 55.27\left(\mathrm{CH}_{3}\right), 25.19\left(\mathrm{CH}_{2}\right), 15.15\left(\mathrm{CH}_{3}\right)$ ppm; HRMS (FAB, $\mathrm{MH}^{+}$) calcd for $\mathrm{C}_{30} \mathrm{H}_{37} \mathrm{O}_{6} 525.2311$, found 525.2315.

Compound 16. $[\alpha]^{23}{ }_{\mathrm{D}}+151.5\left(c 1.4, \mathrm{CHCl}_{3}\right) ; \mathrm{IR}\left(\mathrm{CHCl}_{3}\right) \vee 3510,2938,1724,1602$, 1452, 1282, 1106, 1052, $711 \mathrm{~cm}^{-1}$; ${ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 8.00-7.96(\mathrm{~m}, 4 \mathrm{H}, \mathrm{BzH})$, 7.52-7.46 (m, 2H, BzH), 7.38-7.32 (m, 4H, BzH), 7.28-7.23 (m, 5H, PhH), 5.78-5.72 (m, 2H, $\mathrm{H}-2, \mathrm{H}-3), 5.18(\mathrm{~d}, J=2.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-1), 4.79\left(\mathrm{~d}, J=11.5 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.50(\mathrm{~d}, J=11.5$ $\left.\mathrm{Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.21(\mathrm{~s}, 1 \mathrm{H}, \mathrm{H}-4), 4.04(\mathrm{dd}, J=6.6,5.3 \mathrm{H}-5), 3.83(\mathrm{dd}, J=11.3,6.6 \mathrm{~Hz}, 1 \mathrm{H}$, H-6a), 3.60 (dd, $J=11.3,5.3 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-6 \mathrm{~b}), 3.40\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{OCH}_{3}\right), 1.78$ (bs, 1H, 6-OH) ppm; ${ }^{13} \mathrm{C}$ NMR ( $100 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 166.05$ (C), 105.97 (C), $137.34(\mathrm{C}), 133.34(\mathrm{CH}), 133.16$ $(\mathrm{CH}), 129.77(\mathrm{CH}), 129.47(\mathrm{C}), 129.31(\mathrm{C}), 128.52(\mathrm{CH}), 128.49(\mathrm{CH}), 128.36(\mathrm{CH}), 128.34$ $(\mathrm{CH}), 128.12(\mathrm{CH}), 97.60(\mathrm{CH}), 75.04(\mathrm{CH}), 74.98\left(\mathrm{CH}_{2}\right), 71.44(\mathrm{CH}), 70.20(\mathrm{CH}), 69.50$ $(\mathrm{CH}), 62.02\left(\mathrm{CH}_{2}\right), 55.48\left(\mathrm{CH}_{3}\right) \mathrm{ppm}$; HRMS $\left(\mathrm{FAB}, \mathrm{MH}^{+}\right)$calcd for $\mathrm{C}_{28} \mathrm{H}_{29} \mathrm{O}_{8}$ 493.1862, found 493.1859.


Compound 21. To a solution of $20(1.50 \mathrm{~g}, 3.07 \mathrm{mmol})$ in methanol $(50 \mathrm{~mL})$ was added sodium borohydride $(2.30 \mathrm{~g}, 61.4 \mathrm{mmol})$ at $0^{\circ} \mathrm{C}$. After stirring for 18 h , the mixture was quenched by brine ( 50 mL ), and the resulting solution was extracted with ethyl acetate (3 x 50 mL ). The combined organic layers were washed with brine, dried over anhydrous magnesium sulfate, filtered, and concentrated in vacuo. The residue was purified by flash column chromatography (ethyl acetate/hexane $\left.=2 / 1, R_{f} 0.3\right)$ to give the product $\mathbf{2 1}(0.89 \mathrm{~g}, 73$ \%) as colorless oil. $\quad[\alpha]^{25}{ }_{\mathrm{D}}-6.1\left(c 0.96, \mathrm{CHCl}_{3}\right)$; $\mathrm{IR}\left(\mathrm{CHCl}_{3}\right) \vee 3366,2922,2098,1728,1451$, 1347, $691 \mathrm{~cm}^{-1} ;{ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 7.37-7.26(\mathrm{~m}, 10 \mathrm{H}, \mathrm{ArH}), 4.63\left(\mathrm{~s}, 2 \mathrm{H}, \mathrm{PhCH}_{2}\right)$, $4.61\left(\mathrm{~d}, J=11.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.55\left(\mathrm{~d}, J=11.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 3.91-3.89(\mathrm{~m}, 1 \mathrm{H})$, $3.77-3.71(\mathrm{~m}, 4 \mathrm{H}), 3.68-3.66(\mathrm{~m}, 3 \mathrm{H}), 3.20(\mathrm{~d}, J=2.8 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{OH}), 2.04(\mathrm{~s}, 1 \mathrm{H}, \mathrm{OH}), 1.96(\mathrm{~s}$, $1 \mathrm{H}, \mathrm{OH}) \mathrm{ppm} ;{ }^{13} \mathrm{C}$ NMR ( $100 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 137.44(\mathrm{C}), 137.08(\mathrm{C}), 128.77(\mathrm{CH}), 128.55$ $(\mathrm{CH}), 128.48(\mathrm{CH}), 128.40(\mathrm{CH}), 78.85(\mathrm{CH}), 76.51(\mathrm{CH}), 74.50\left(\mathrm{CH}_{2}\right), 73.97\left(\mathrm{CH}_{2}\right), 71.95$ $(\mathrm{CH}), 63.94(\mathrm{CH}), 63.44\left(\mathrm{CH}_{2}\right), 62.34\left(\mathrm{CH}_{2}\right) \mathrm{ppm}$; HRMS $\left(\mathrm{FAB}, \mathrm{MH}^{+}\right)$calcd for $\mathrm{C}_{20} \mathrm{H}_{26} \mathrm{~N}_{3} \mathrm{O}_{5}$ 388.1872, found 388.1872.


Compound 22. Sodium periodate ( $0.94 \mathrm{~g}, 4.41 \mathrm{mmol}$ ) was added to a solution of compound $21(0.57 \mathrm{~g}, 1.47 \mathrm{mmol})$ in methanol $(2 \mathrm{~mL})$ at room temperature. After stirring for 3 h , the mixture was filtered through celite, and the filtrate was concentrated in vacuo. The residue was purified by flash column chromatography (ethyl acetate/hexane $=1 / 3$ ) to give a solid, which was re-crystallized in $95 \%$ ethanol to afford the product $22(0.48 \mathrm{~g}, 92 \%)$ as white powder. $[\alpha]^{29}{ }_{\mathrm{D}}-72.4\left(c 1.0, \mathrm{CHCl}_{3}\right)$; mp $93-93.5^{\circ} \mathrm{C}$; $\mathrm{IR}\left(\mathrm{CHCl}_{3}\right) \vee 3348,2922$, 2107, 1451, 1356, 1025, $699 \mathrm{~cm}^{-1} ;{ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 7.31-7.19(\mathrm{~m}, 10 \mathrm{H}, \mathrm{Ar}-\mathrm{H})$, $5.02(\mathrm{dd}, J=3.3,3.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-1), 4.80\left(\mathrm{~d}, J=10.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.73(\mathrm{~d}, J=10.7 \mathrm{~Hz}$, $\left.1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.65\left(\mathrm{~d}, J=11.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 4.57\left(\mathrm{~d}, J=11.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{PhCH}_{2}\right), 3.71(\mathrm{t}, J=$ $9.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H}-3$ ), 3.63-3.53 (m, 2H, H-4, H-5), 3.49-3.36 (m, 2H, H-2, H-5'), 3.06 (d, J= 3.1 $\mathrm{Hz} 1 \mathrm{H}, \mathrm{OH}) \mathrm{ppm} ;{ }^{13} \mathrm{C}$ NMR (100 MHz, $\left.\mathrm{CDCl}_{3}\right) \delta 137.80(\mathrm{C}), 137.46(\mathrm{C}), 128.60(\mathrm{CH})$, $128.47(\mathrm{CH}), 128.25(\mathrm{CH}), 128.17(\mathrm{CH}), 128.05(\mathrm{CH}), 127.94(\mathrm{CH}), 91.51(\mathrm{CH}), 79.67(\mathrm{CH})$, $79.32(\mathrm{CH}), 75.52\left(\mathrm{CH}_{2}\right), 73.37\left(\mathrm{CH}_{2}\right), 60.89(\mathrm{CH}), 60.20\left(\mathrm{CH}_{2}\right) \mathrm{ppm}$; HRMS (FAB, M $\left.{ }^{+}-\mathrm{H}\right)$ calcd for $\mathrm{C}_{19} \mathrm{H}_{20} \mathrm{~N}_{3} \mathrm{O}_{4}$ 354.1454, found 354.1450. Anal. Calcd for $\mathrm{C}_{19} \mathrm{H}_{21} \mathrm{~N}_{3} \mathrm{O}_{4}$ : C, 64.21; H, 5.96; N, 11.82. Found: C, 64.59; H, 5.68; N, 11.58.


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Compound 24. A mixture of $\mathbf{2 2}(50 \mathrm{mg}, 0.14 \mathrm{mmol}), 10 \%$ palladium on charcoal ( 50 $\mathrm{mg}), 1 \mathrm{~N} \mathrm{HCl}(3 \mathrm{~mL})$, and ethanol ( 6 mL ) was bubbled with argon for 10 min followed by equipment with a hydrogen balloon for 18 h . The mixture was filtered through celite, and the filtrate was concentrated in vacuo to give the crude 1,4-dideoxy-1,4-imino-L-xylitol (18.7 $\mathrm{mg}, 94 \%$ ). This crude compound was dissolved in pyridine ( 1 mL ), acetic anhydride ( 0.2 mL ) was added to the solution, and the mixture was stirred at room temperature for 4 h . The reaction was quenched by methanol $(0.1 \mathrm{~mL})$, and the resulting solution was kept stirring for 30 min . The mixture was concentrated in vacuo, and the residue was purified by flash column chromatography (ethyl acetate) to afford the expected product 24 ( $34 \mathrm{mg}, 89 \%$ ). Comparison of our data with the literature report ${ }^{8}$ revealed identity with respect to ${ }^{1} \mathrm{H}$ and ${ }^{13} \mathrm{C}$ spectra.
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