

Supporting Information

Boric Acid Assisted Reduction of Graphene Oxide: A Promising Material for Sodium-ion Batteries

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1. Characterization

X-ray diffraction (XRD, GBC eMMA, Cu K α radiation, $\lambda = 1.5406 \text{ \AA}$), X-ray photoelectron spectroscopy (XPS, VG Scientific ESCALAB 2201XL, Al K α X-ray radiation), Fourier transform infrared spectroscopy (FTIR, Shimadzu Prestige-21), nitrogen-sorption isothermal analysis (NOVA 2200e, Quantachrome), and Raman spectroscopy (Jobin Yvon HR800 Raman spectrometer with a 10 mW helium/neon laser at 632.8 nm excitation) were used to determine the structure and composition of samples. Scanning electron microscopy (SEM, JEOL JSM7500FA), transmission electron microscopy (TEM), and high-resolution TEM (HR-TEM, JEOL JEM-2010FEF) were used for morphological investigations.

2. Electrochemical measurements

The electrochemical performances were evaluated by using standard 2032 type coin cells. The working electrodes were fabricated with 80 wt% active materials, 10 wt% acetylene black (Super P), and 10 wt% sodium carboxymethyl cellulose (CMC) in deionized water to form a slurry, which was then cast onto copper foil and dried in dynamic vacuum at 60 °C overnight. Higher temperatures could cause further dehydration in BF-rGO and consequently, an unwanted smaller interlayer spacing. A sodium disc was used as the counter electrode. The electrodes were separated by glass fiber. Electrolytes consisting of 1 M NaClO₄ in three different solvents were used to optimize the electrochemical performance: (1) 1,2-dimethoxyethane (DME); (2) ethylene carbonate (EC) and diethyl carbonate (DEC) (EC:DEC, 1:1, v:v); (3) EC:DEC with the addition of 5 % fluorinated ethylene carbonate (FEC) (EC:DEC:FEC). The cells were assembled in an argon filled glove box with the oxygen and water content below 1 ppm. Galvanostatic charge-discharge tests were carried out on a

battery testing system (Shenzhen NEWARE Battery, China) in the voltage range between 0.001 and 2.00 V. Electrochemical impedance spectroscopy (EIS) measurements were performed on a Biologic VMP-3 electrochemical workstation. The capacity was calculated based on the active materials.

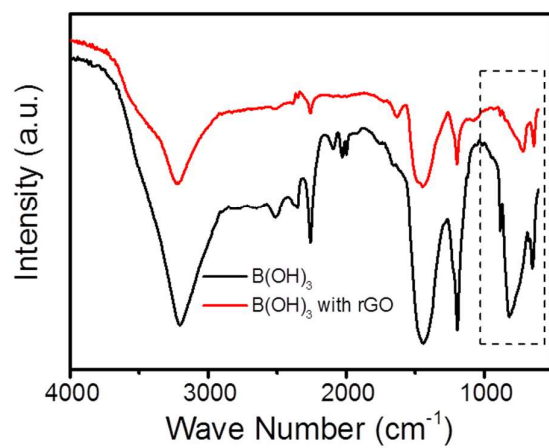


Figure S1 FTIR spectra of boric acid and freeze-dried mixture of boric acid and GO. The rectangle part shows the red shift of B–O–H out-of-plane bending, and O–B–O ring bending.

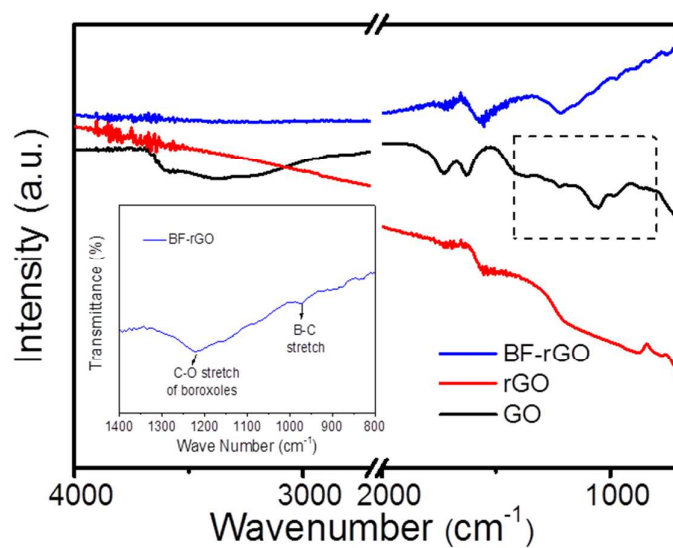


Figure S2 FTIR spectra of the GO, rGO, and BF-rGO samples. Inset is an enlargement of the dashed rectangle. After the reduction, most of the oxygen-containing groups in GO disappeared. The appearance of two peaks in the BF-rGO sample at 1215 and 968 cm⁻¹ indicates the formation of C–O–B and C–B bonds, respectively.

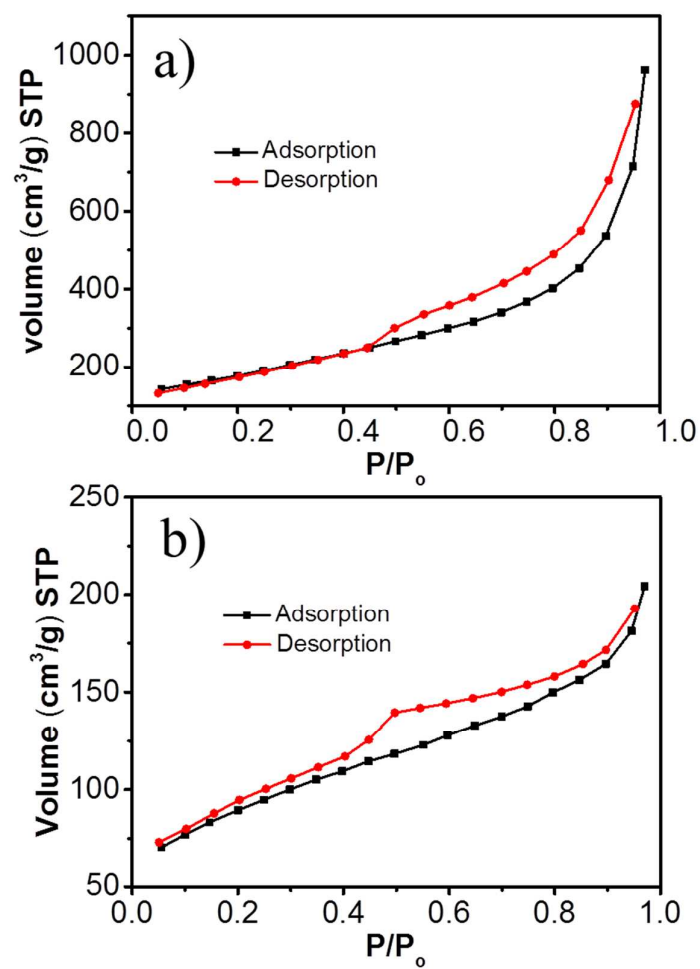


Figure S3 Nitrogen adsorption and desorption isotherms of (a) the pure rGO and (b) the as-obtained BF-rGO. The decreased surface area of the BF-rGO indicates the successful functionalization of rGO.

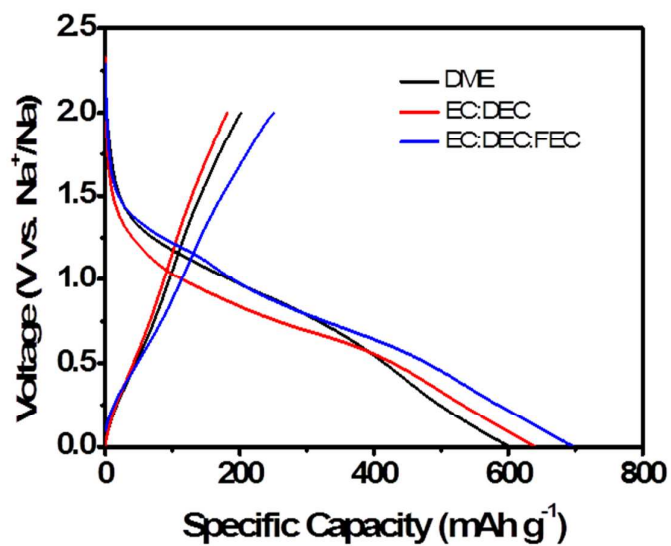


Figure S4 First cycle discharge-charge profiles for the BF-rGO/Na half cells in different electrolytes.

Table S1 Specific capacity for selected cycles of the Na/BF-rGO half cells.

Electrolyte	Capacity (mAh·g ⁻¹)				
	1 st	2 nd	5 th	10 th	115 th
DME	601	212	189	173	142
EC:DEC	640	191	168	159	128
EC:DEC:FEC	685	239	183	182	180

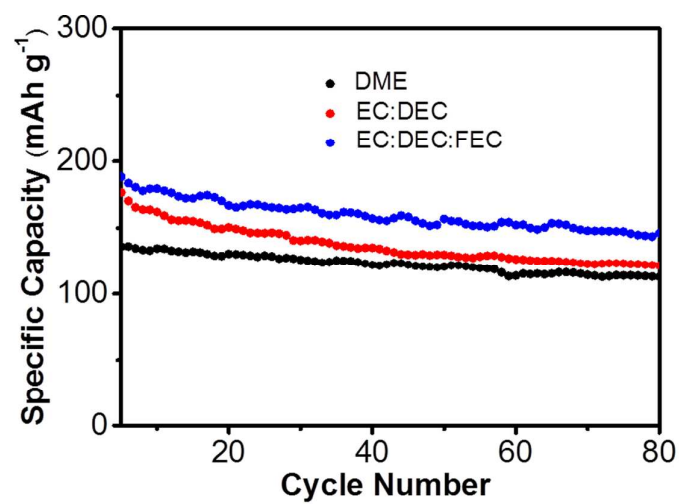


Figure S5 Cycling stability of the pure rGO electrode in different electrolytes.

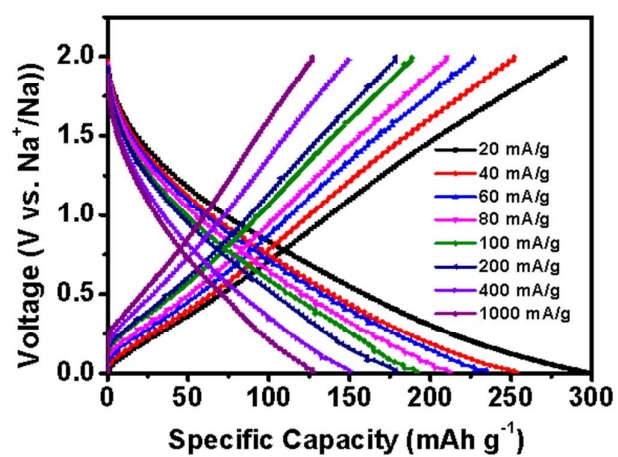


Figure S6 Discharge-charge curves of the Na/BF-rGO half cells at different current density.

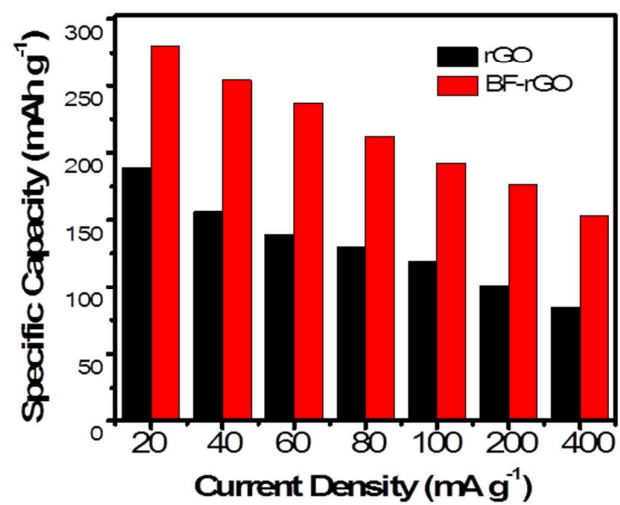


Figure S7 Rate capability of Na/rGO and Na/BF-rGO half cells.

Table S2 Parameters used to fit the Nyquist plots.

Sample	R_s	CPE-T	CPE-P	R_{ct}	W_o -R	W_o -T	W_o -P
rGO	30	1.8×10^{-6}	0.9	1509	22246	104.5	0.46
BF-rGO	10.5	4.5×10^{-6}	0.8	586	10487	25	0.31

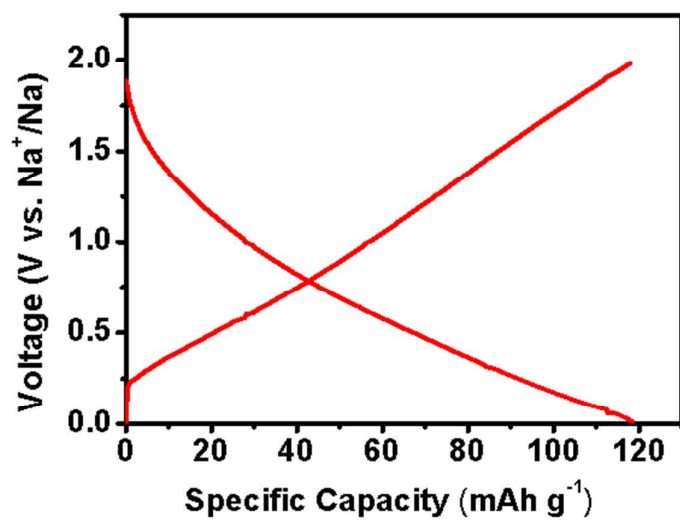


Figure S8 Discharge/charge voltage profile for the BF-rGO electrode after 5000 cycles.

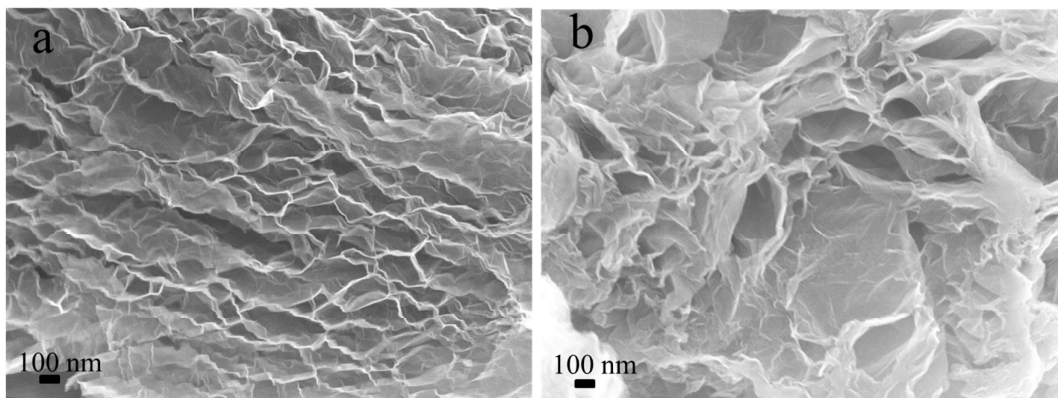


Figure S9 SEM images of (a) rGO and (b) BF-rGO.