

Efficient flame retardant thin films synthesized by
atmospheric pressure PECVD through the high co-
deposition rate of hexamethyldisiloxane and
triethylphosphate on polycarbonate and polyamide-6
substrates

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EXPERIMENTAL METHODS

UL-94 V. The Underwriters Laboratories-94 (UL-94) vertical burning test is performed on test specimens ($100 \times 15 \times 5 \text{ mm}^3$) vertically suspended above a cotton patch, used to identify burning droplets. The classification is defined according to the American National Standard UL 94-2006.

RESULTS AND DISCUSSION

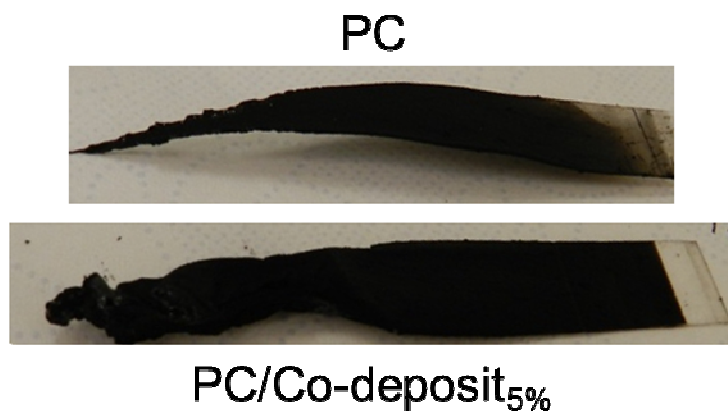


Figure S1. Pictures corresponding to a PC sample and of one of the five tested PC/Co-deposit_{5%} samples submitted to the UL-94 vertical test.

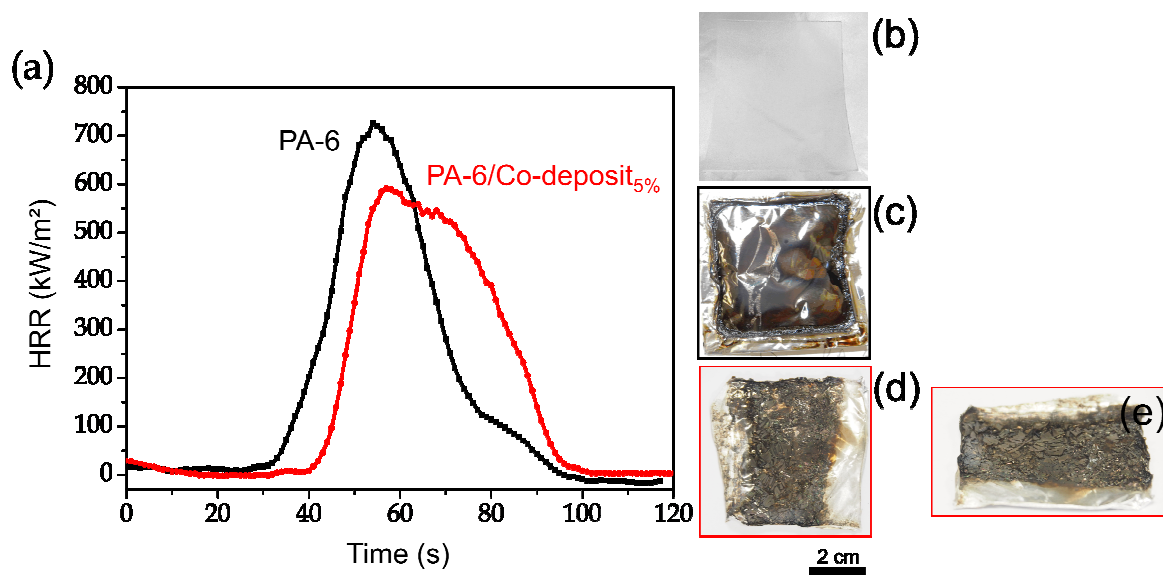


Figure S2. (a) Heat release rate (HRR) as a function of exposure time to an external heat flux of $35 \text{ kW} \cdot \text{m}^{-2}$ for different materials: polyamide-6 (PA-6, black) and co-deposit_{5%}-coated PA-6 (PA-6/Co-deposit_{5%}, red). Pictures associated to the tested samples are presented and are referred as follow: (b) virgin PA-6 before fire testing, (c) virgin PA-6 residue after fire testing, (d) top view and (e) tilted view of the co-deposit_{5%}-coated PA-6 residue after fire testing .

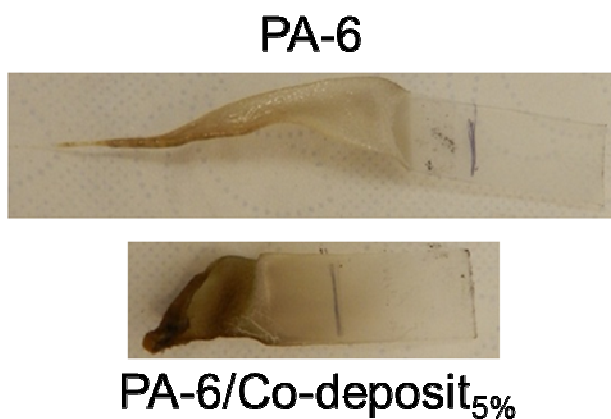


Figure S3. Pictures corresponding to a PA-6 sample and of one of the five tested PA-6/Co-deposit_{5%} samples submitted to the UL-94 vertical test.

Table S1. Concentration of the different siloxane units present in the thin films elaborated from the solution HMDSO:TEP (75:25) and for different oxygen concentrations introduced into the discharge. Table associated to Figure 7.

N ₂ -O ₂ (%)	Relative concentration (%area)				
	(M)	(D)	(T)	(Q)	(Z)
100 – 0	26	42	22	6	4
95 – 5	39	41	17	3	0
50 – 50	28	40	25	8	0

Table S2. Cone calorimeter results associated to Figure 8.

	TTI (s)	pHRR (kW/m ²)
PC	40 (± 8)	242 (± 20)
PC / ppHMDSO _{5%}	87 (± 21)	213 (± 18)
PC / Co-deposit _{5%}	117 (± 5)	186 (± 8)
PC / ppHMDSO _{50%}	95(± 30)	246 (± 10)
PC / Co-deposit _{50%}	145 (± 50)	249 (± 5)

Table S3. Cone calorimeter results associated to Figure 11.

	TTI (s)	pHRR (kW/m ²)
PA-6	50 (± 18)	498 (± 46)
PA-6 / Co-deposit _{5%}	N/A	N/A
PA-6 / Co-deposit _{50%}	370 (± 120)	94 (± 68)