

Supporting information for:

Synthesis and optical resolution of 9,9'-spirobifluorene-1,1'-diol

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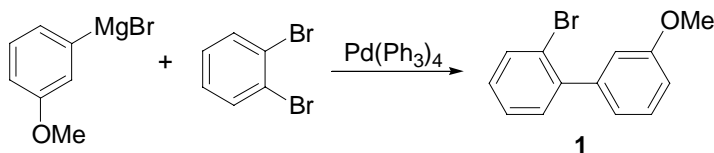
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General:

All reactions and manipulations were performed using standard Schlenk techniques. THF was distilled from sodium benzophenone ketyl. CH_2Cl_2 was distilled from CaH_2 . Melting points were measured on a RY-I apparatus and uncorrected. ^1H , ^{13}C and ^{31}P NMR spectra were recorded on a Varian Mercury Vx-300 spectrometer or Bruker 300 MHz. Chemical shifts were reported in ppm down field from internal Me_4Si . Optical rotations were determined using a Perkin Elmer 341 MC polarimeter. Elemental analyses were performed on the Yanaca CDRDER MT-3 instrument. Mass spectra were recorded on the VG-7070E spectrometer. HPLC analyses were performed using a Hewlett Packard Model HP 1100 Series. X-ray diffraction analysis was performed on a Bruker smart-1000 X-ray diffraction meter.

1. Synthesis of racemic 9,9'-spirobifluorene-1,1'-diol

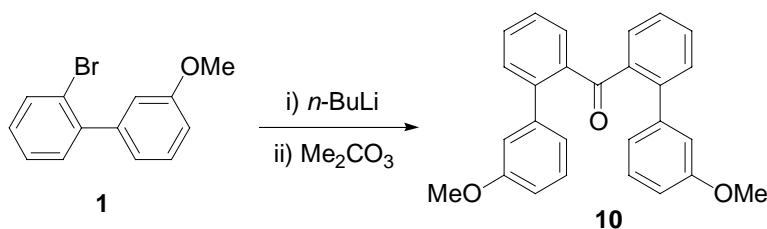
Preparation of 2-bromo-3'-methoxybiphenyl (1)



A solution of 3-methoxyphenylmagnesium bromide was prepared from magnesium powders (2.1 g, 89 mmol) and 1-bromo-3-methoxybenzene (16.6 g, 89 mmol) in 100 mL of THF. This solution was added to the mixture of 1,2-dibromobenzene (20.0 g, 92 mmol) and tetrakis(triphenylphosphine)palladium (1.5 g, 1.3 mmol) in 100 mL of THF. The resulted mixture was stirred for 48 h at 40 °C and was hydrolyzed with saturated NH_4Cl . Extraction with Et_2O , dryness over MgSO_4 and concentration under reduced pressure yielded the crude product. Chromatography of crude product on silica gel with PE/EA (30:1) gave compound **1** as a colorless liquid (14.0 g, 60%). ^1H NMR (300 MHz, CDCl_3) δ 3.87 (s, 3H, Ar- OCH_3), 6.98 (d, 1H, $J = 7.5$ Hz, Ar-H), 7.13-7.58 (m, 5H, Ar-H), 7.59 (d, 2H, $J = 7.2$ Hz, Ar-H); ^{13}C NMR

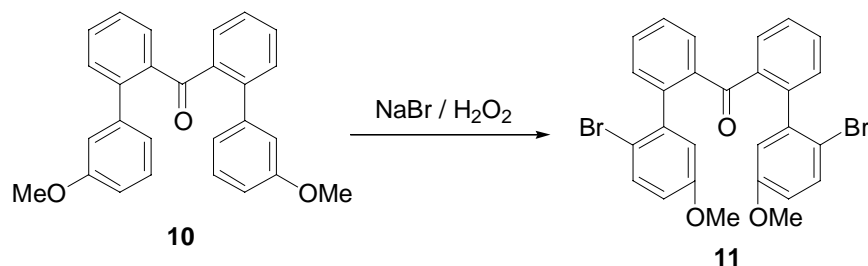
(75 MHz, CDCl₃) δ 55.5, 113.5, 115.3, 122.1, 122.8, 127.6, 129.0, 129.3, 131.4, 133.4, 142.6, 159.4; MS (EI) m/z 263 and 264 (M^+); Anal. Calcd for C₁₃H₁₁BrO: C, 59.34; H, 4.21. Found: C, 59.28; H, 4.18.

Preparation of bis(3'-methoxybiphenyl-2-yl)methanone (**10**)



To a solution of **1** (15.1 g, 57.4 mmol) in 120 mL of THF was added *n*-BuLi (34.3 mL, 60 mmol, 1.8 M in Hexane) at -78 °C, and the mixture was stirred for 0.5 h. After slowly addition of methyl carbonate (2.3 g, 25.7 mmol) in 40 mL of THF, this reaction mixture was gradually warmed to -45~ -40 °C and kept at this temperature for 3 h to give a yellow slurry. This slurry was warmed to room temperature, hydrolyzed with saturated NH₄Cl and evaporated under reduced pressure to remove the solvent. The residue was dissolved in CH₂Cl₂, washed with dilute HCl and brine, dried over MgSO₄, concentrated under reduced pressure to offer a yellow solid. The solid was recrystallized with EA to give compound **10** as a white solid (7.1 g, 75%). M.p. 159~160 °C; ¹H NMR (300 MHz, CDCl₃) δ 3.74 (s, 6H, Ar-OCH₃), 6.64 (s, 2H, Ar-H), 6.69 (t, 4H, *J* = 7.5 Hz, Ar-H), 7.06-7.20 (m, 6H, Ar-H), 7.29-7.39 (m, 4H, Ar-H); ¹³C NMR (75 MHz, CDCl₃) δ 55.1, 112.7, 114.5, 121.5, 126.7, 128.9, 129.9, 130.4, 130.5, 139.1, 141.2, 141.8, 158.9, 200.5; MS (EI) m/z 394 (M^+); Anal. Calcd for C₂₇H₂₂O₃: C, 82.21; H, 5.62. Found: C, 82.26; H, 5.71.

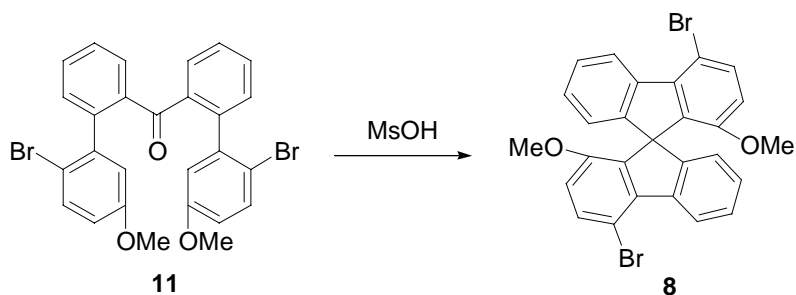
Preparation of bis(2'-bromo-5'-methoxybiphenyl-2-yl)methanone (**11**)



Sodium bromide (5.2 g, 50.8 mmol) and the well-powdered **10** (10.0 g, 25.4 mmol) were added to 300 mL of acetic acid to give a suspension. Hydrogen peroxide (30% aqueous, 15 mL, 0.44 mol) was added to this suspension. After vigorously stirring for 6 h, the mixture was diluted with water and extracted with CH₂Cl₂ (3×30 mL). The combined organic phase was washed with aqueous NaHCO₃ and brine, dried over MgSO₄ and concentrated under reduced pressure to give a light-yellow solid **11** (14.2 g, 100%). M.p. 158~160 °C; ¹H NMR (300 MHz, CDCl₃) δ 3.69 (s, 3H, Ar-OCH₃), 3.37 (s, 3H, Ar-OCH₃), 6.63-6.69 (m, 4H, Ar-H), 7.19-7.21

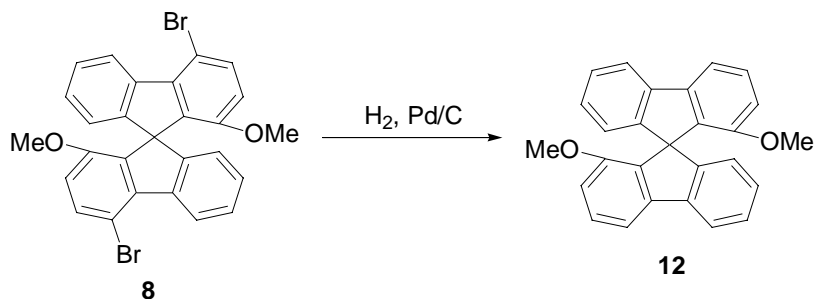
(m, 4H, Ar-H), 7.34-7.50 (m, 5H, Ar-H), 7.59 (d, 1H, $J = 7.8$ Hz, Ar-H); ^{13}C NMR (75 MHz, CDCl_3) δ 55.4, 113.7, 113.8, 114.4, 115.3, 116.5, 116.7, 127.2, 127.3, 129.1, 130.0, 130.4, 130.7, 131.0, 131.1, 132.8, 133.0, 137.9, 139.6, 139.7, 140.6, 141.8, 142.4, 158.3, 196.4; MS (EI) m/z 473 ($\text{M}^+ - \text{Br}$); Anal. Calcd for $\text{C}_{27}\text{H}_{20}\text{Br}_2\text{O}_3$: C, 58.72; H, 3.65. Found: C, 58.54; H, 3.50.

Preparation of 4,4'-dibromo-1,1'-dimethoxy-9,9'-spirobifluorene (**8**)



The compound **11** (14.2 g, 25.7 mmol) was added to 400 mL of methanesulfonic acid and was stirred vigorously at 40~50 °C for 5 h. The reaction mixture was poured into ice-cold water, extracted with CH_2Cl_2 (3×30 mL). The organic phase was washed with aqueous NaHCO_3 and brine, dried over MgSO_4 , concentrated under reduced pressure to offer a yellow solid. This solid was washed with EA to give compound **8** as a white powder (10.0 g, 73%). M.p. 158~160 °C; ^1H NMR (300 MHz, CDCl_3) δ 3.22 (s, 6H, Ar-OCH₃), 6.54 (d, 2H, $J = 8.4$ Hz, Ar-H), 6.63 (d, 2H, $J = 7.2$ Hz, Ar-H), 7.11 (t, 3H, $J = 7.5$ Hz, Ar-H), 7.36 (t, 3H, $J = 7.5$ Hz, Ar-H), 7.47 (d, 2H, $J = 8.7$ Hz, Ar-H), 8.63 (d, 2H, $J = 7.5$ Hz, Ar-H); ^{13}C NMR (75 MHz, CDCl_3) δ 56.0, 103.2, 107.6, 112.4, 119.6, 122.6, 123.1, 126.9, 128.0, 133.6, 137.0, 141.3, 148.0, 155.0; MS (EI) m/z 534 (M^+); Anal. Calcd for $\text{C}_{27}\text{H}_{18}\text{Br}_2\text{O}_2$: C, 60.70; H, 3.40. Found: C, 60.72; H, 3.46.

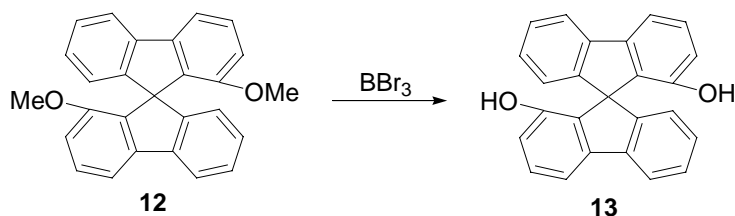
Preparation of 1,1'-dimethoxy-9,9'-spirobifluorene (**12**)



To a solution of the compound **8** (7.2 g, 13.5 mmol) in 120 mL of THF was added tetrabutylammonium bromide (2.9 g, 9 mmol), potassium carbonate (13.1 g, 95 mmol) in 58 mL distilled water and palladium on coal (0.95 g, 10%, 0.9 mmol). The mixture was stirred and hydrogenated by bubbling hydrogen at 35~40 °C for 4 h. After cooling to room

temperature, the reaction mixture was filtrated through celite and extracted with CH₂Cl₂ (3×30 mL). The organic phase was dried over MgSO₄, passed through a silica gel pad. Evaporation of solvent under reduced pressure produced compound **12** as a white solid (5.4 g, 100%). M.p. 214~216 °C; ¹H NMR (300 MHz, d₆-acetone) δ 3.24 (s, 6H, Ar-OCH₃), 6.52 (d, 2H, *J* = 7.5 Hz, Ar-H), 6.76 (d, 2H, *J* = 8.1 Hz, Ar-H), 7.06 (t, 2H, *J* = 7.5 Hz, Ar-H), 7.29-7.40 (m, 4H, Ar-H), 7.57 (d, 2H, *J* = 7.5 Hz, Ar-H), 7.89 (d, 2H, *J* = 7.8 Hz, Ar-H); ¹³C NMR (75 MHz, CDCl₃) δ 55.8, 111.1, 112.6, 119.8, 122.9, 127.0, 127.4, 129.0, 134.6, 142.0, 144.2, 148.2, 156.1; MS (EI) *m/z* 376 (M⁺); Anal. Calcd for C₂₇H₂₀O₂: C, 86.14; H, 5.36. Found: C, 85.96; H, 5.47.

Preparation of 1,1'-dihydroxy-9,9'-spirobifluorene (**13**)



Tribromoboron (7.2 mL, 44 mmol) in 18 mL of CH₂Cl₂ was added dropwise to a solution of the compound **12** (4.0 g, 11 mmol) in 74 mL of CH₂Cl₂ at -78 °C. The mixture was stirred overnight and warmed spontaneously during the reaction. The reaction mixture was diluted with CH₂Cl₂ (50 mL), washed with aqueous NaHSO₃ and brine successively, and dried over MgSO₄. Concentration under reduced pressure offered a brown solid. Recrystallization of the crude product with acetone and petroleum ether gave the compound **13** as a white solid (3.0 g, 81%). M.p. 289~291 °C; ¹H NMR (300 MHz, CDCl₃) δ 3.98 (s, 2H, Ar-OH), 6.68 (d, 2H, *J* = 6.6 Hz, Ar-H), 6.78 (d, 2H, *J* = 7.5 Hz, Ar-H), 7.16 (t, 2H, *J* = 7.5 Hz, Ar-H), 7.33-7.43 (m, 4H, Ar-H), 7.50 (d, 2H, *J* = 7.5 Hz, Ar-H), 7.86 (d, 2H, *J* = 8.7 Hz, Ar-H); ¹³C NMR (75 MHz, CDCl₃) δ 31.0, 113.2, 116.1, 120.8, 123.7, 128.5, 128.6, 129.1, 130.6, 141.0, 142.9, 145.5, 152.5; MS (EI) *m/z* 348 (M⁺); Anal. Calcd for C₂₅H₁₆O₂: C, 86.19; H, 4.63. Found: C, 85.99; H, 4.66.

2. Resolution of racemic 1,1'-dihydroxy-9,9'-spirobifluorene

The well-powdered racemic diol **13** (2.0 g, 5.7 mmol) and (2*R*,3*R*)-N,N,N',N'-tetracyclohexyl- 2,3-dimethoxysuccinamide (**14**) (2.9 g, 5.7 mmol) were added to 16 mL of ethanol, and the mixture was stirred rapidly to give a clear solution. After a few minutes, white precipitate appeared. This slurry was stirred overnight and filtrated to give a white powder. The powder was dissolved in 50 mL of Et₂O and washed with 1N NaOH. The organic layer was dried over MgSO₄ and concentrated under reduced pressure to recover the resolving reagent. The aqueous layer was acidified by concentrated HCl to pH = 3 and extracted with CH₂Cl₂ (3×20 mL). The CH₂Cl₂ phase was dried with MgSO₄ and concentrated under reduced pressure to give the **13** (0.85 g, 85% based on one enantiomer) in 80% ee with *R* configuration.

By repeating the procedures of the inclusion and the decomposition mentioned above, (*R*)-(+)-**13** (0.6 g, 60%) in 99% ee was obtained as a white solid. M.p. 290 °C; $[\alpha]_D^{25} = +39.2$ (*c* 0.50, CHCl₃).

The mother liquid of the resolution was concentrated under reduced pressure to give the **13**, with *S* isomer being predominant. The inclusion complex was decomposed by the procedure referred above and subjected to the resolution by (2*S*,3*S*)-**14** to offer the (*S*)-**13** (0.73, 73% based on one isomer) in 99% ee.

The ee values of the resolution products were determined by HPLC analysis on DAICEL OD-H column: Hex/*i*-PrOH = 85:15, flow = 0.7 mL/min, *t_R* = 17.0 min, *t_S* = 26.3 min).

3. X-ray analysis of inclusion complex

A single crystal of inclusion complex suitable for X-ray analysis was prepared by the recrystallization of the complex in ethanol. M.p. 184~186 °C; ¹H NMR (300 MHz, CDCl₃) δ 1.06-1.88 (m, 43H, hexyl and methyl in ethanol), 2.34-2.50 (m, 4H, N-CHR₂), 3.41(s, 6H, OCH₃), 3.68-3.76 (m, 2H, CH₂ in ethanol), 4.14 (s, 2H, HC-CO), 4.57 (s, 2H, Ar-OH), 6.68 (d, 2H, *J* = 8.1 Hz, Ar-H), 6.78 (d, 2H, *J* = 7.5 Hz, Ar-H), 7.16 (t, 2H, *J* = 7.5 Hz, Ar-H), 7.2-7.48 (m, 4H, Ar-H), 7.49 (d, 2H, *J* = 7.5 Hz, Ar-H), 7.85 (d, 2H, *J* = 7.8 Hz, Ar-H); Anal. Calcd for C₅₅H₆₈N₂O₆: C, 60.70; H, 3.40. Found: C, 60.72; H, 3.36. The structure and the crystal data are in Figure 1 and Table 1. The bond lengths and the bond angles are in cif file.

Figure 1 X-Ray structure of inclusion complex of (*R*)-**13** and (2*R*,3*R*)-**14**

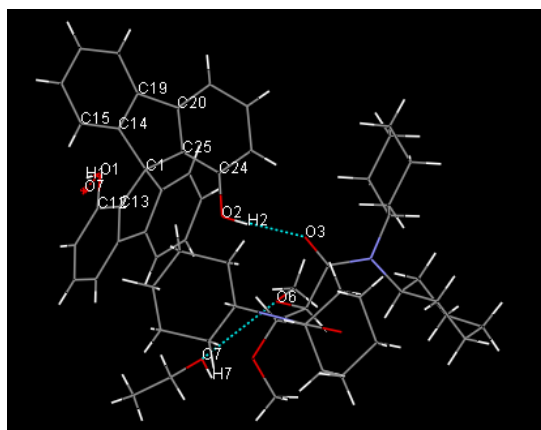


Table 1. Crystal data and structure refinement for inclusion complex (*R*)-**13** and (*2R,3R*)-**14**

Empirical formula	C ₅₇ H ₇₄ N ₂ O ₇
Formula weight	899.18
Temperature	293(2) K
Wavelength	0.71073 Å
Crystal system, space group	Monoclinic, P2(1)
Unit cell dimensions	a = 9.718(3) Å α = 90° b = 25.585(8) Å β = 113.919(7)° c = 11.268(4) Å γ = 90°
Volume	2561.0(14) Å ³
Z, Calculated density	2, 1.166 Mg.m ³
Absorption coefficient	0.076 mm ⁻¹
F(000)	972
Crystal size	0.22 x 0.20 x 0.18 mm
Theta range for data collection	2.29 to 25.00°
Limiting indices	-11 ≤ h ≤ 11, -30 ≤ k ≤ 30, -13 ≤ l ≤ 7
Reflections collected / unique	13219 / 8644 [R(int) = 0.0754]
Completeness to theta = 25.00	99.8 %
Absorption correction	Semi-empirical from equivalents
Max. and min. transmission	0.9865 and 0.9836
Refinement method	Full-matrix least-squares on F ²
Data / restraints / parameters	8644 / 1 / 601
Goodness-of-fit on F ²	0.951
Final R indices [I > 2σ(I)]	R1 = 0.0687, wR2 = 0.0785
R indices (all data)	R1 = 0.2024, wR2 = 0.1083
Absolute structure parameter	2.6(14)
Largest diff. peak and hole	0.154 and -0.148 e.Å ⁻³