The Effect of V_2O_5 Additive on the SO_2 Resistance of Fe_2O_3/AC Catalyst for NH_3-SCR of NO_x at Low Temperatures

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Table S1. ICP-OES of catalysts

Loadings (%)	3% Fe	3% Fe-0.3% V	3% Fe-0.5% V	3% Fe-0.7% V
Fe_2O_3	3.16	3.07	3.40	3.37
V_2O_5	——	0.30	0.52	0.68

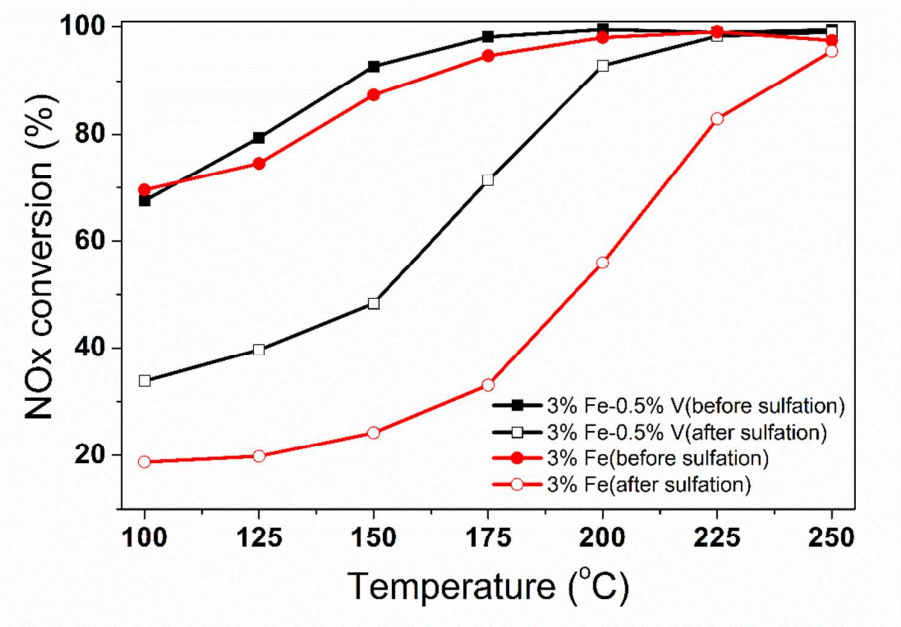

Figure S1. NH_3-SCR activity over 3% Fe/AC and 3% Fe -0.5%V/AC catalysts before and after sulfation by 100 ppm SO_2. Reaction conditions: 500 ppm NO, 500 ppm NH_3, 5% O_2, N_2 balance, GHSV, 20000 h^{-1}.

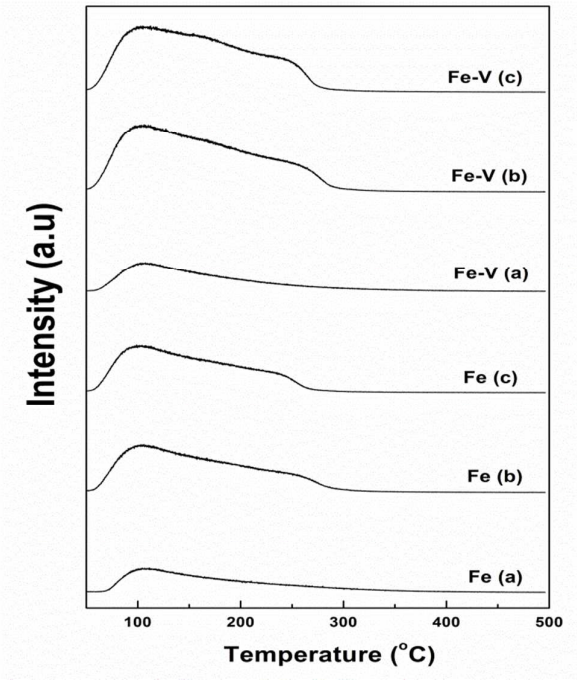

Figure S2. NH_3-TPD patterns for fresh and sulfated 3% Fe and 3% Fe-0.5% V. (a), (b), (c) represent fresh catalyst and catalyst after SCR reaction in the presence of SO_2 and in the presence of $SO_2 + H_2O$, respectivly, as shown in Fig. 3.

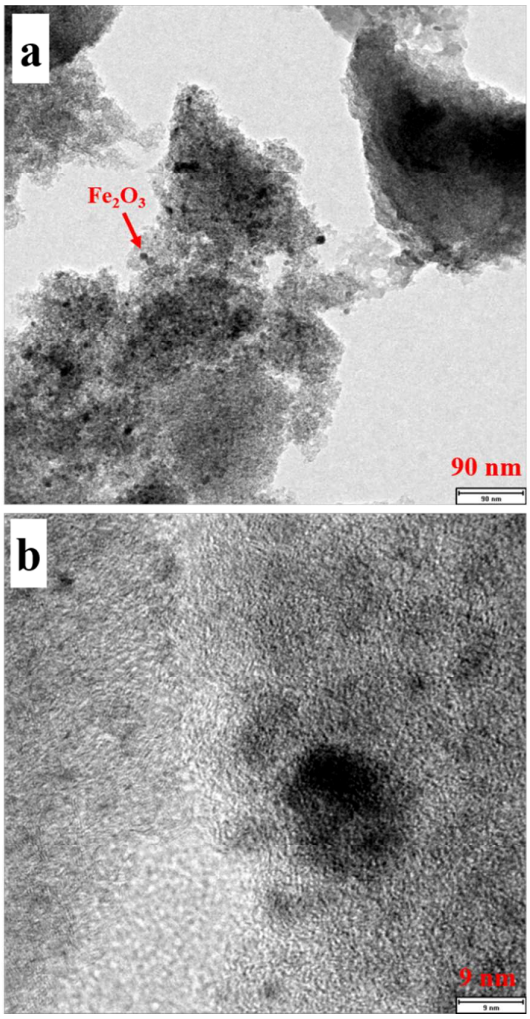

Figure S3. TEM images of 3% Fe-0.5%V catalyst: a and b are different magnifications of the same sample.