

SUPPORTING INFORMATION

A new generation of sludge-based adsorbents for H₂S abatement at room temperature

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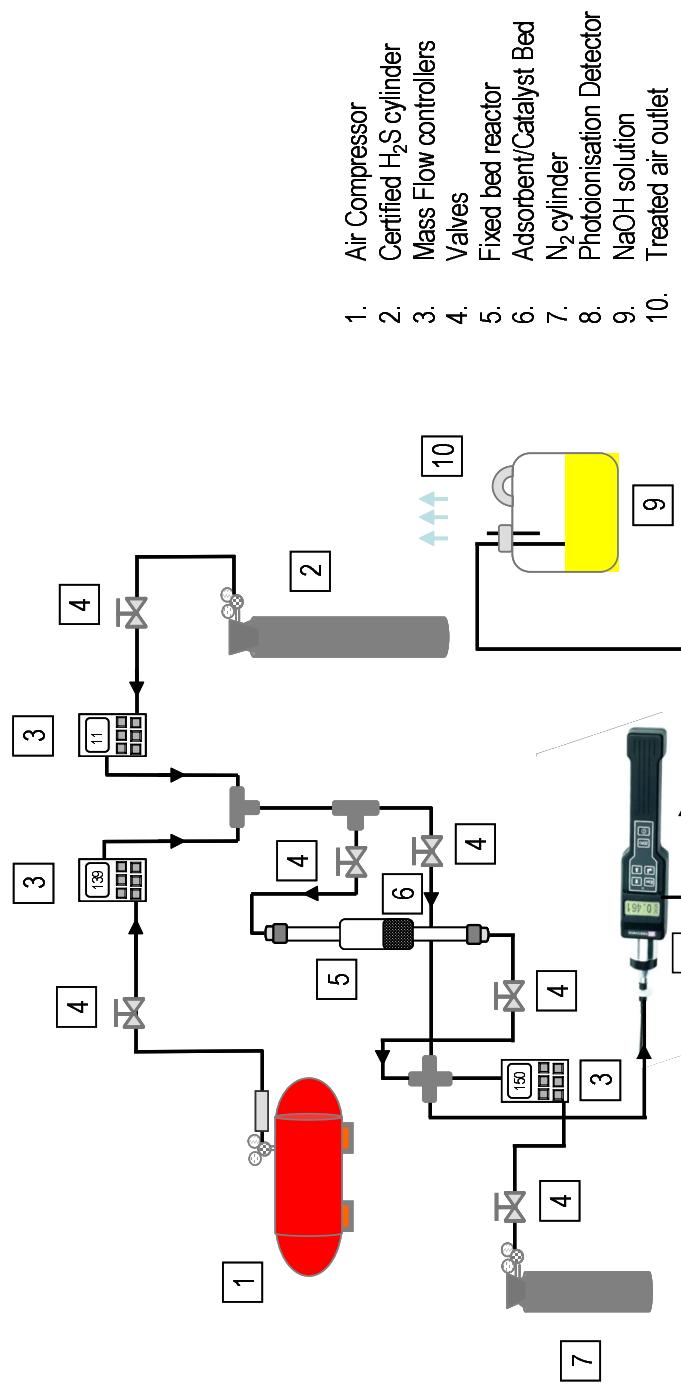


Figure S11. Details of the lab-scale pilot plant designed to perform the H_2S removal tests.

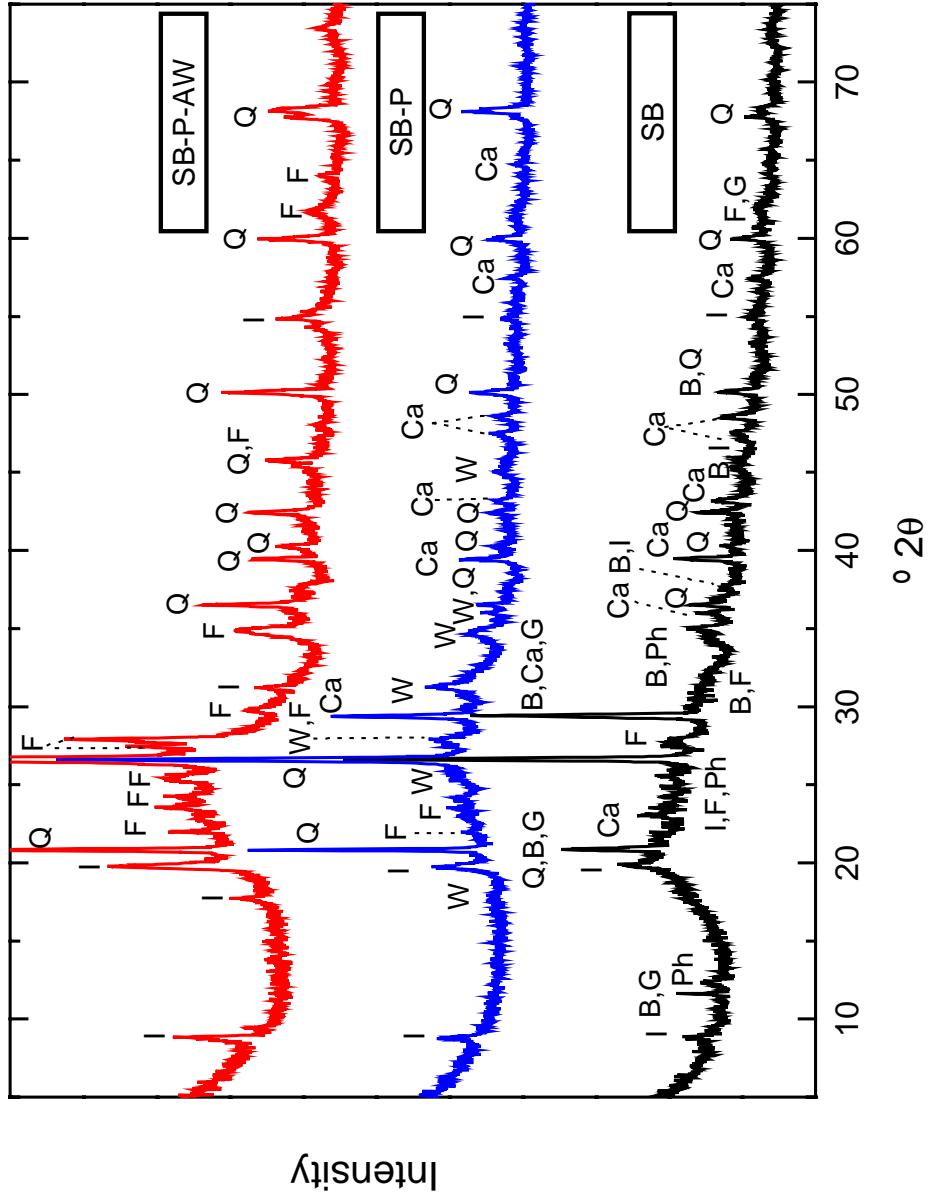


Figure S12a. XRD diffraction patterns of the dried, pyrolysed and acid washed SB sludge. Band labelling:- B: brushite ;Ca: calcite; F: Na-Ca feldspars (albite, anorthite); G: gypsum; I: illite; Ph: hydrated calcium phosphates; Q: quartz; W: whitlockite.

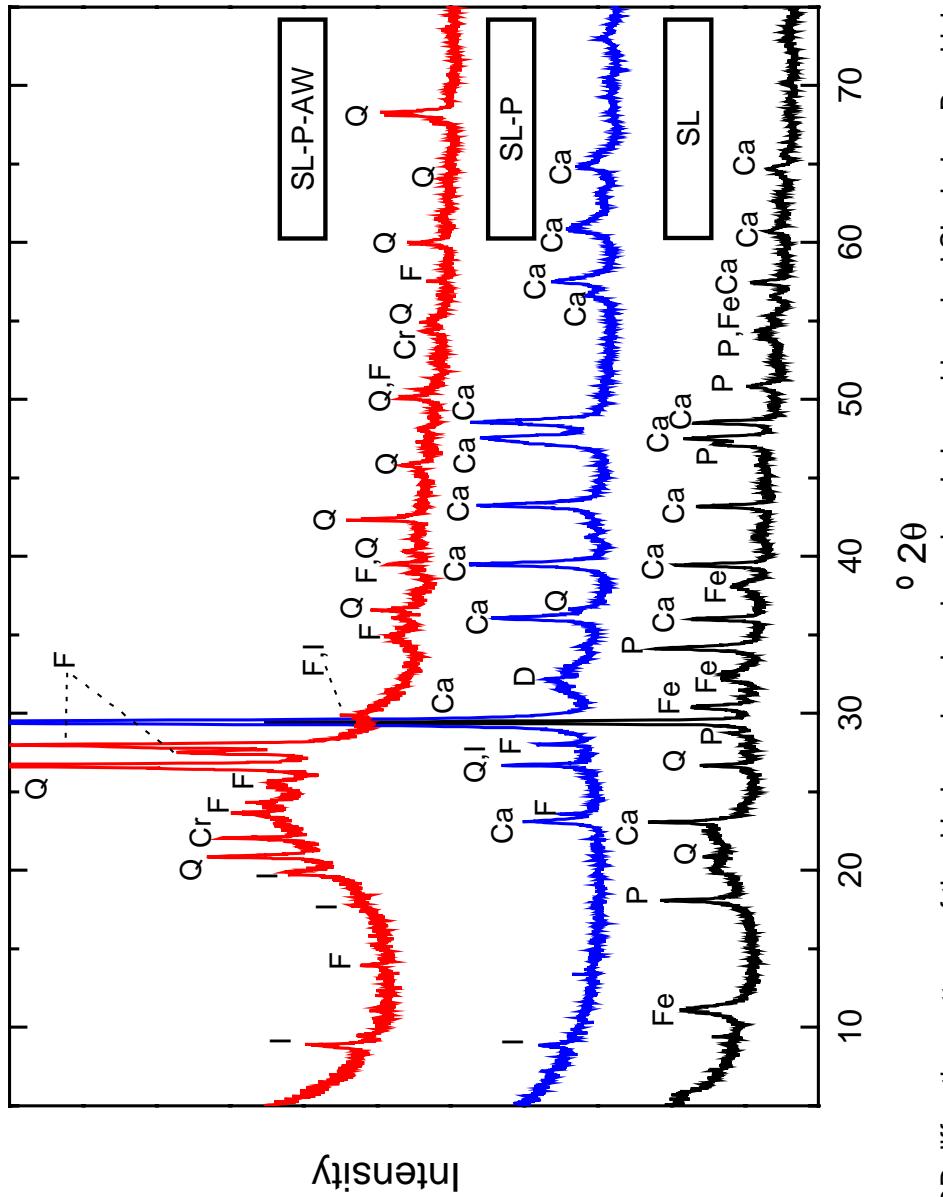


Figure S12b. XRD diffraction patterns of the dried, pyrolysed and acid washed SL sludge. Band labelling:- Ca: calcite; Cr: cristobalite; D: dicalcium ferrite; I: illite; P: Portlandite; Fe: calcium iron oxide carbonate hydrate; Q: quartz.

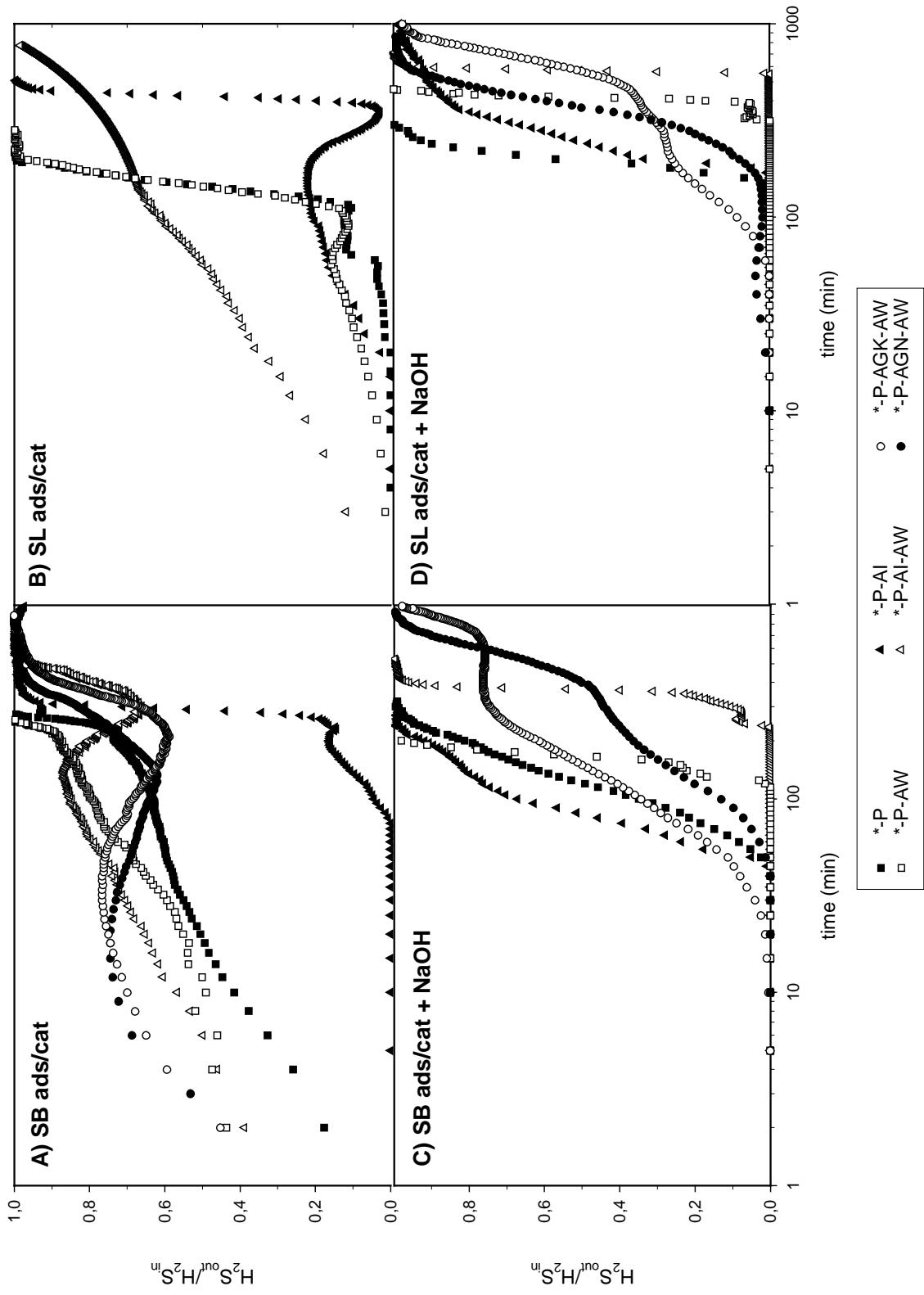


Figure S13. H_2S Breakthrough curves of all sludge-based adsorbents/catalysts under study, including adsorbents / NaOH admixtures.

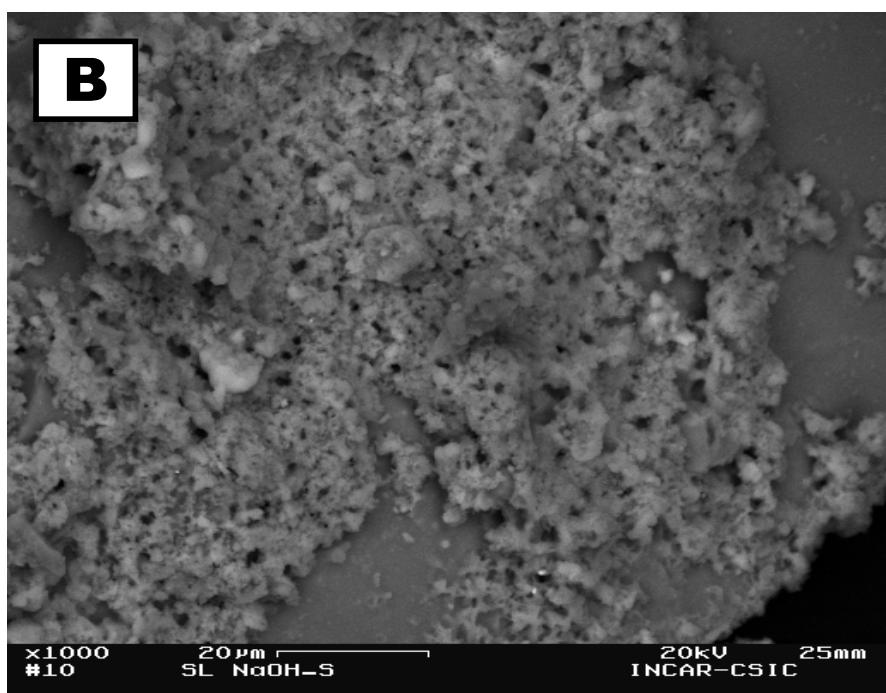
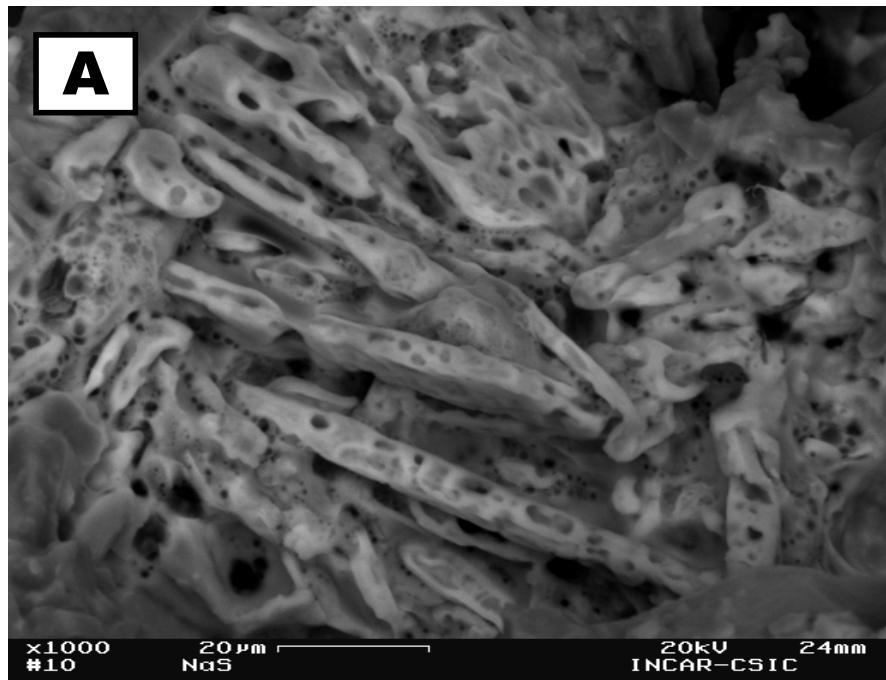


Figure SI4. SEM micrographs of a) pure NaOH and b) SL-P-AW / NaOH 1/1 physical mixture, both after exhaustion.

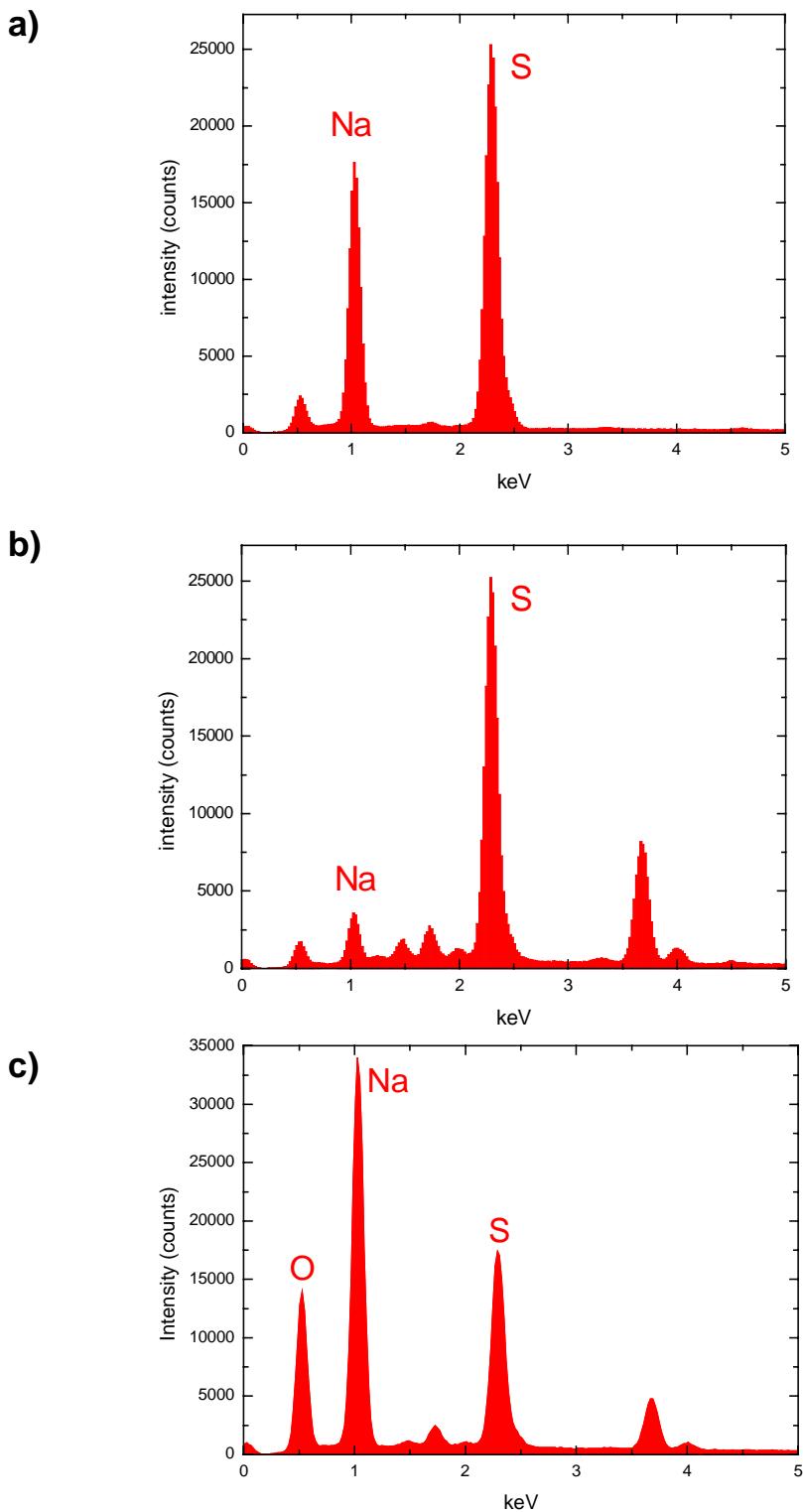


Figure SI5. EDX spectrum corresponding to exhausted a) NaOH; b) SL-P-AW / NaOH 1/1 physical mixture; c) spectrum assigned to an unreacted NaOH particle located in the exhausted SL-P-AW / NaOH 1/1 physical mixture.