

# Clay Minerals Affect the Stability of Surfactant-facilitated Carbon Nanotube Suspensions

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## Supporting Information

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**TABLE S1. Selected Properties of the Carbon Nanotubes**

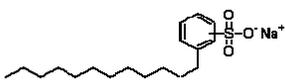
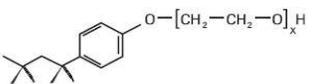
purity <sup>a</sup> (%)	length <sup>a</sup> ( $\mu\text{m}$ )	ED <sup>b</sup> (nm)	$A_{\text{surf}}$ <sup>c</sup> ( $\text{m}^2/\text{g}$ )	$V_{\text{meso}}$ <sup>c</sup> ( $\text{cm}^3/\text{g}$ )	$V_{\text{micro}}$ <sup>c</sup> ( $\text{cm}^3/\text{g}$ )	ash <sup>e</sup> (%)	bulk EC <sup>f</sup> (%)			surface EC <sup>g</sup> (%)		CEC <sup>h</sup> Meq/100g
							C	H	O	C	O	
> 95	1-2	27.8±6.0	86	0.285	0.034	1.64	98.15	0.19	0.02	98.0	2.0	1.25

<sup>a</sup>Provided by manufacturer. <sup>b</sup>Exterior diameter (ED) measured by TEM,  $n = 100$ . <sup>c</sup>Surface area ( $A_{\text{surf}}$ ), mesopore volume ( $V_{\text{meso}}$ ), and micropore volume ( $V_{\text{micro}}$ ) were calculated from the adsorption-desorption isotherm of  $\text{N}_2$  at 77 K by multi-point BET method. <sup>d</sup>Water contents were measured by drying the CNTs at 105°C for 24 h. <sup>e</sup>Ash contents were measured by calcine the CNTs at 900 °C for 10 h, <sup>f</sup>Bulk dry weight-based elemental contents (EC) of the CNTs were determined using a Vario ELIII elemental analyzer and nitrogen content is negligible; O contents were calculated by mass difference. <sup>g</sup>Surface elemental contents measured by X-ray photoelectron spectroscopy (XPS) measurements. They were performed on the CNTs in an ion-pumped Physical Electronics Inc. Quantum 2000 system using a Circumferential analyzer. An Al  $K\alpha$  anode, operated at 15 kV and 250 W with a photon energy of  $h\nu = 1486.6$  eV, was used. The base chamber pressure after a bakeout was  $\sim 5 \times 10^{-10}$  Torr. The typical working pressure was  $\sim 1 \times 10^{-8}$  Torr. The CNT samples were mounted onto a sample probe with double-sided tape and loaded into the main analysis chamber via a turbopumped antechamber. The C 1s core level at 284.4 eV, corresponding with the CNT oxidation state, was used to charge-reference the XP spectra (Xing et al., 2005). The XPS data were curvefitted using CasaXPS VAMAS processing software version 2.2 (Devon, United Kingdom) with a Shirley background subtraction and 70% to 30% Gaussian-Lorentzian line shapes (Xing et al., 2005). <sup>h</sup> Assume that one oxygen atom produces only one negative charge, we calculated the maximum cation exchange capacity (CEC) of pristine MWCNTs to be 1.25 meq/100g, from the bulk oxygen content (0.02%).

**TABLE S2. Selected Characteristics of Clay Minerals**

mineral	surface area( $\text{m}^2/\text{g}$ )	averaged particle size ( $\mu\text{m}$ )	CEC(meg/100g)
montmorillonite	330	2.1	30
kaolinite	9	2.0	4

TABLE S3 Selected Characteristics of the Surfactants

surfactant	molecular formula	molecular weight	CMC (mg/L)	molecular structure
CTAB	$\text{CH}_3(\text{CH}_2)_{15}\text{N}(\text{CH}_3)_3\text{Br}$	364	340 <sup>a</sup>	
SDBS	$\text{CH}_3(\text{CH}_2)_{11}\text{C}_{60}\text{H}_4\text{Na}$ $\text{O}_3\text{S}$	348	490 <sup>b</sup>	
TX100	$\text{C}_{14}\text{H}_{22}\text{O}(\text{C}_2\text{H}_4\text{O})_{9.5}$	625	170 <sup>c</sup>	

<sup>a</sup> from Cifuentes et al. (1997); <sup>b</sup> from Uemura et al. (1999); <sup>c</sup> from Yang et al. (2006).

TABLE S4. Surfactant Distribution Coefficients calculated from Adsorption Isotherms at  $C_e=30$  mg/L

Surfactant	Adsorbent	$K_d(\text{L/kg})$
CTAB	MWNTs	530
	WMont	3900
	CaMont	4130
	NaMont	3500
	WKao	560
	CaKao	580
	NaKao	530
SDBS	MWNTs	1280
	WMont	10
	CaMont	10
	NaMont	3
	WKao	30
	CaKao	10
	NaKao	4
TX100	MWNTs	2200
	WMont	2570
	CaMont	2570
	NaMont	2470
	WKao	180
	NaKao	160

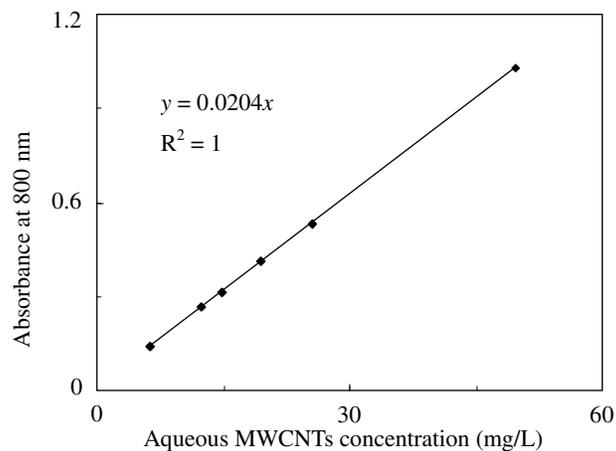


FIGURE S1. Calibration curve for aqueous MWCNTs concentration by UV-visible absorbance at 800nm

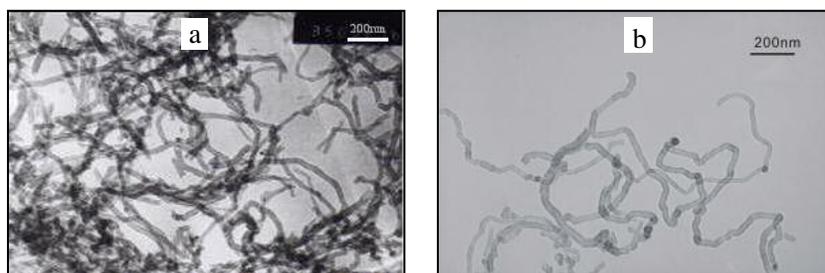


FIGURE S2. TEM images of MWCNTs. Sonicated without surfactant (a); Sonicated with SDBS (b).

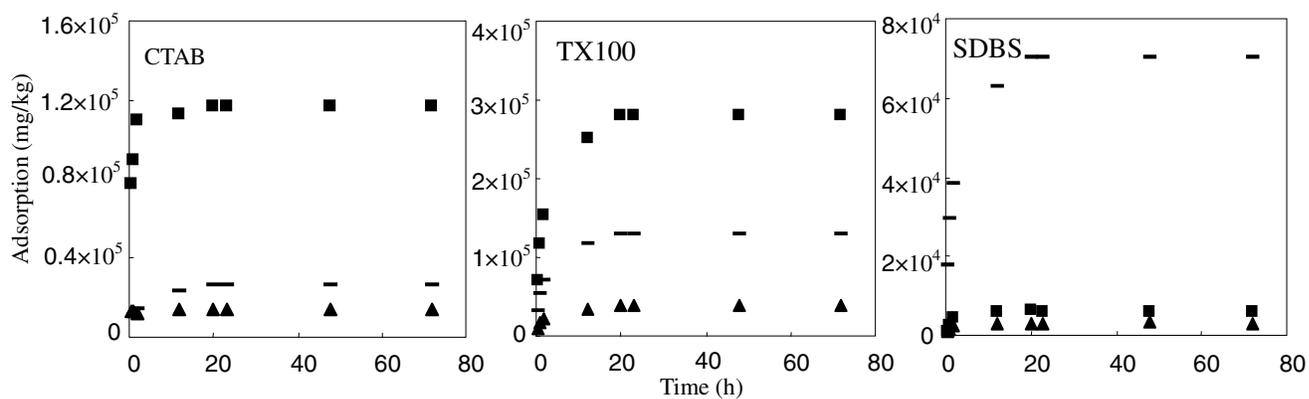


FIGURE S3. Adsorption kinetics curves of different surfactants on CaMont (■), CaKao (▲) and MWCNTs(-).

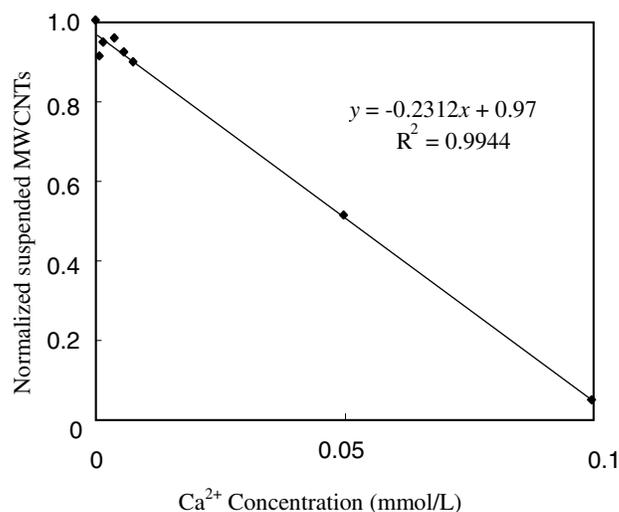


FIGURE S4. Influence of Ca<sup>2+</sup> on the stability of CTAB-suspended MWCNTs.

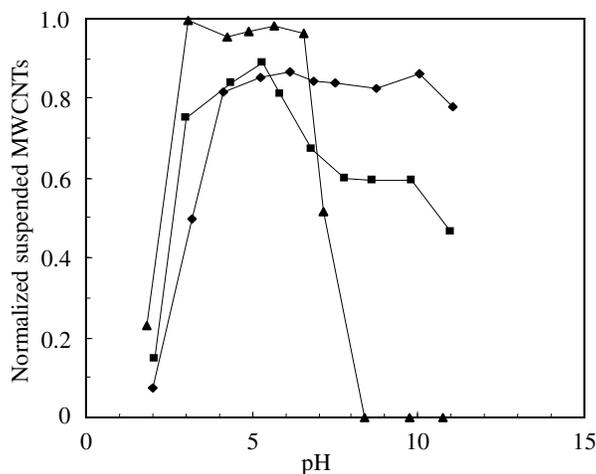


FIGURE S5. Effect of pH on the stability of MWCNTs suspensions. TX100 (◆); SDBS (■); CTAB (▲).

## Literature Cited

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