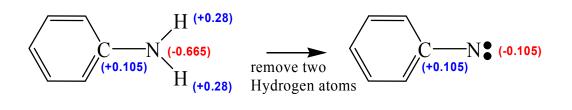
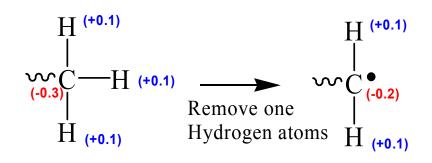
# Charge updation before the start of the cross-linking procedure

Charge updation at amine end terminals

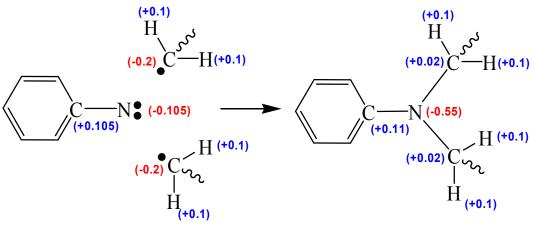


Charge updation at epoxy end terminals.



## Charge updation after the cross-linking procedure

Case 1: When the nitrogen is crosslinked to two epoxy molecules at the end of the cross-linking procedure.



Before Saturation during cross-linking After saturation and charge updation

The atoms at which charges were modified are listed below. The modified charges are shown in Table 1.

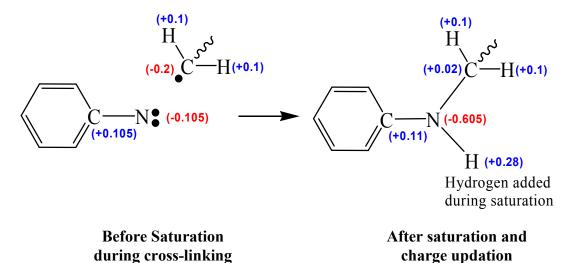
Caro:	The phenyl carbon atom which is attached to nitrogen.
Nterm:	The amine nitrogen atom of the crosslinker
Cterm:	The terminal carbon atom of the epoxy molecule.

Table	1
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Atom Type	Before Charge Updation	After Charge Updation	Net Change
Caro	+0.105	+0.11	+0.005
Nterm	-0.105	-0.55	-0.445
Cterm	(-0.2) X 2 = -0.4	$(0.02) \ge 2 = +0.04$	+0.44
Net change in system charge			0.0

The charges on the molecule after updation were calculated separately (as shown in Figure 4) and changes were made accordingly.

Case 2: When the nitrogen is crosslinked to one epoxy molecule at the end of the cross-linking procedure



The atoms at which charges were modified are listed below. The modified charges are shown in Table 2.

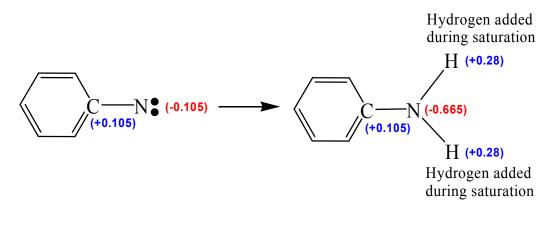
Caro:	The phenyl carbon atom which is attached to nitrogen.
Nterm:	The amine nitrogen atom of the crosslinker
Cterm:	The terminal carbon atom of the epoxy molecule.

#### Table 2

Atom Type	Before Charge Updation	After Charge Updation	Net Change
Caro	+0.105	+0.11	+0.005
Nterm	-0.105	-0.61	-0.505
Cterm	-0.2	+0.02	+0.22
Н	-	0.28	+0.28
Net change in system charge			0.0

An extra hydrogen atom was added to full-fill the sp2 nature of the amine nitrogen and a charge of 0.28 was assigned to the hydrogen atom in accordance to the charges of H's in DETDA molecule where amine nitrogen is bonded to hydrogen atoms.

Case 3: When the nitrogen was not at all reacted during cross-linking process.



## **Before Saturation** during cross-linking

### After saturation and charge updation

The atoms at which charges were modified are listed below. The modified charges are shown in Table 3.

The phenyl carbon atom which is attached to nitrogen. Caro: The amine nitrogen atom of the crosslinker Nterm:

Table 3				
Atom Type	Before Charge Updation	After Charge Updation	Net Change	
Caro	+0.105	+0.105	0	
Nterm	-0.105	-0.665	-0.56	
Н	-	0.28 X 2 = 0.56	+.56	
Net change in system charge			0.0	

Two hydrogen atoms were added to full-fill the sp2 nature of the amine nitrogen and a charge of 0.28 was assigned to the hydrogen atoms in accordance to the charges of H's in DETDA molecule where amine nitrogen is bonded to hydrogen atoms.