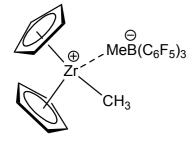
Stabilizing Zr and Ti Cations by Interaction With a Ferrocenyl Fragment

Alberto Ramos, Edwin Otten and Douglas W. Stephan*

All preparations were done under an atmosphere of dry, O₂-free N₂ employing both Schlenk line techniques and M. Braun or Vacuum Atmospheres inert atmosphere glove boxes. Solvents were purified employing a Grubbs' type column system manufactured by Innovative Technology. ¹H, ¹³C, ³¹P, ¹¹B and ¹⁹F NMR spectroscopy spectra were recorded on Varian 200, 300, 400 MHz and Bruker 400 MHz spectrometers. ¹H and ¹³C NMR spectra are referenced to SiMe₄ using the residual solvent peak impurity of the given solvent. ³¹P, ¹¹B and ¹⁹F NMR spectra were referenced to 85% H₃PO₄, Et₂O·BF₃, and CFCl₃ respectively. Chemical shifts are reported in ppm and coupling constants in Hz. CD₂Cl₂ and BrC₆D₅ were used as the NMR solvents after being dried over CaH₂, vacuum-transferred into Young bombs and freeze-pump-thaw degassed (three cycles). Combustion analyses were performed in house employing a Perkin Elmer 2400 Series II CHNS Analyzer. UV/visible spectra were obtained using a Perkin-Elmer Lambda 900 UV/vis/near-IR spectrophotometer.

Synthesis of [Cp₂ZrMe][MeB(C₆F₅)₃] (1)

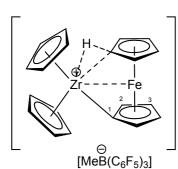


 $_{\odot}$ This compound was synthesized according to a literature procedure,¹ which was slightly modified. In the glovebox, a vial charged with benzene (10 mL) and a stir bar was placed in the freezer at -35 °C for 2 h. After that time weighed amounts of [Cp₂ZrMe₂] (0.150 g, 0.596 mmol) and B(C₆F₅)₃ (0.307 g, 0.600 mmol) were added in the vial over the frozen benzene. The mixture was left to reach room temperature and was stirred for 2 h. Then, 8

mL of pentane were added and a yellow solid immediately precipitated. Solvents were decanted and the yellow solid was washed with more pentane (2 x 5 mL). After drying under vacuum for 4 h compound 1 was obtained (purity checked by NMR). Yield 0.374 g (82%). ¹H NMR (BrC₆D₅, 400.33 MHz): δ 5.85 (s, Cp, 10H), 0.43 (s, Zr-Me, 3H), 0.25 (s, br, B-Me, 3H) ppm. ¹⁹F{¹H} NMR (BrC₆D₅, 376.64 MHz): δ -133.0 (d, *o*-F, J = 22, 6F), -158.7 (s, br, *p*-F, 3F), -163.5 (m, br, *m*-F, 6F) ppm. ¹¹B NMR (BrC₆D₅, 128.44 MHz): δ -13.8 (s) ppm.

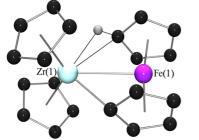
¹ Yang, X.; Stern, C. L.; Marks, T. J. J. Am. Chem. Soc., 1994, 116, 10015.

Synthesis of [Cp₂Zr(C₅H₄)Fe(C₅H₅)][MeB(C₆F₅)₃] (2a)



Ferrocene (0.058 g, 0.314 mmol) was added to a solution of 1 (0.240 g, 0.314 mmol) in 5 mL of BrC_6H_5 . The solution was stirred for 15 h. After this time, pentane was added and the mixture was cooled down to -35 °C to help precipitate the product. Then, solvents were decanted and the orange solid thus obtained was washed with toluene (2 x 5 mL) and dried under vacuum for 6 h. Yield 0.272 g (93%). Dark orange crystals of **2a** were obtained by slow diffusion of a concentrated solution of the compound in BrC_6H_5 into a

layer of hexane at room temperature. **Anal. Calcd.** for C₃₉H₂₂BF₁₅FeZr. C, 50.18; H, 2.38. Found: C, 49.99; H, 2.11 %. UV-vis: λ_{max} (BrC₆H₅) = 476 nm (ε = 615). ¹H NMR (BrC₆D₅, 400.33 MHz, 298 K): δ 5.92 (s, Zr-Cp, 10H), 4.28, 4.20 (2 x m, C₅H₄, 2 x 2H), 2.44 (s, Fe-Cp, 5H), 1.10 (s, B-Me, 3H) ppm. ¹H NMR (BrC₆D₅, 400.33 MHz, 239 K): δ 5.85 (s, Zr-Cp, 10H), 4.22, 4.12 (2 x m, C₅H₄, 2 x 2H), 2.35 (br, $\Delta v_{1/2}$ = 22 Hz, Fe-Cp, 5H), 1.22 (s, B-Me, 3H) ppm. ¹H NMR (CD₂Cl₂, 400.33 MHz, 283 K): δ 6.57 (s, Zr-Cp, 10H), 4.85, 4.84 (2 x m, C₅H₄, 2 x 2H), 3.09 (s, Fe-Cp, 5H), 0.46 (s, B-Me, 3H) ppm. ¹H NMR (CD₂Cl₂, 400.33 MHz, 238 K): δ 6.55 (s, Zr-Cp, 10H), 4.82, 4.81 (2 x m, C₅H₄, 2 x 2H), 3.05 (br, $\Delta v_{1/2}$ = 22 Hz, Fe-Cp, 5H), 0.40 (s, B-Me, 3H) ppm. ¹H NMR (CD₂Cl₂, 400.33 MHz, 193 K): δ 6.52 (s, Zr-Cp, 10H), 4.79, 4.78 (2 x m, C₅H₄, 2 x 2H), 3.20 (br, $\Delta v_{1/2}$ = 600 Hz, Fe-Cp, 5H), 0.33 (s, B-Me, 3H) ppm. ¹⁹F NMR (BrC₆D₅, 376.64 MHz): δ -131.5 (d, J = 21, *o*-F, 6F), -163.2 (t, J = 21, *p*-F, 3F), -165.8 (m, *m*-F, 6F) ppm. ¹¹B NMR (BrC₆D₅, 128.44 MHz): δ -14.4 (s) ppm. ¹³C{¹H} NMR (BrC₆D₅, 100.46 MHz): δ 171.0 (s, C¹-C₅H₄), 148.6 (dm, J_{CF} ~ 237, *o*-C₆F₅), 137.6 (dm, J_{CF} ~ 244, *p*-C₆F₅), 136.5 (dm, J_{CF} ~ 247, *m*-C₆F₅), 111.2 (s, Zr-Cp), 85.5 (s, C^{2/3}-C₅H₄), 80.4 (s, Fe-Cp), 74.7 (s, C^{3/2}-C₅H₄), 11.2 (br, B-CH₃) ppm.



X-ray Structure of Cation of 2a

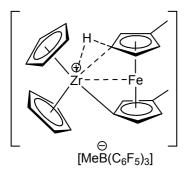
Ethylene polymerization protocol

A typical procedure for ethylene polymerization: dry toluene (50 mL) was charged into a 250 mL Schlenk flask in the glovebox. The flask was connected to a Schlenk line were it was placed under ethylene (1 atm) by evacuating it for 5 seconds and refilling it with dry ethylene gas (x 5). Then, *i*-Bu₃Al (5 % w. in toluene) was added (0.2 mL, 50 μ mol approx.), and the solution placed in a thermostated water bath at 25 °C and stirred at 750 rpm for 5 minutes. After that time, a solution containing the catalyst was injected (1 mL, 2.5 μ mol). This was taken to be time zero. The mixture was stirred for 10 min at the same temperature and stir rate, after which time was quenched with an HCl solution in MeOH (1 M), and poured into a beaker containing more of the latter solution (100 mL approx.). The resultant polymer was filtered, washed with MeOH and toluene and dried *in vacuo* for, at least, 15 h.

Pre-Catalyst	Activity (Trial 1) (g mmol ⁻¹ hr ⁻¹ atm ⁻¹)	Activity (Trial 2) (g mmol ⁻¹ hr ⁻¹ atm ⁻¹)	Average Activity (g mmol ⁻¹ hr ⁻¹ atm ⁻¹)	% Difference
$[Cp_2ZrMe][MeB(C_6F_5)_3]$ (1)	2802	2850	2826	2
$[Cp_2Zr(C_5H_4)Fe(C_5H_5)] \\ [MeB(C_6F_5)_3] (2a)$	2826	3138	2982	11

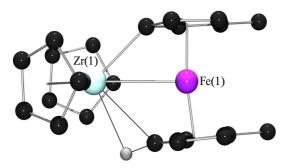
Table S1. Ethylene polymerization results

Synthesis of [Cp₂Zr(C₅H₃Me)Fe(C₅H₄Me)][MeB(C₆F₅)₃] (2b)



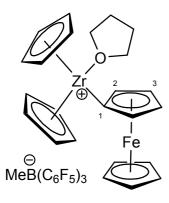
Solid 1 (25 mg, 97.7 µmol) was added to a solution of 1,1'-dimethylferrocene (23 mg, 107 µmol) and $B(C_6F_5)_3$ (50 mg, 97.7 µmol) in 2 mL of BrC_6H_5 at -30 °C. The solution turned dark orange and was stirred for 1 h. After this time, pentane was added to precipitate the product as a dark orange oil. The supernatant was decanted and the oil triturated with pentane to give an orange powder, which was washed with pentane (2 x 2 mL) and dried under vacuum for 6 h. Yield 84 g (89%). Dark orange

crystals of **2b** were obtained by slow diffusion of a concentrated solution of the compound in BrC₆H₅ into a layer of cyclohexane at room temperature. Despite repeated attempts, a satisfactory elemental analysis could not be obtained. ¹H NMR (BrC₆D₅, 400.33 MHz, 298 K): δ 5.92 (s, Zr-Cp, 10H), 4.26 (s, 1H, C₅H₃Me), 4.16 (s, 1H, C₅H₃Me), 3.94 (s, 1H, C₅H₄Me), 3.92 (s, 1H, C₅H₃Me), 3.78 (s, 1H, C₅H₄Me), 1.61 (s, 6H, C₅H₃Me and C₅H₄Me), 1.07 (s, 3H, BMe), 0.86 (s, 1H, C₅H₄Me), -1.29 (s, 1H, C₅H₄Me). ¹⁹F NMR (BrC₆D₅, 376.64 MHz): δ -131.6 (d, J = 21, *o*-F, 6F), -163.3 (t, J = 21, *p*-F, 3F), -165.9 (m, *m*-F, 6F) ppm. ¹¹B NMR (BrC₆D₅, 128.44 MHz): δ -14.4 (s) ppm. ¹³C NMR (BrC₆D₅, 100.46 MHz): δ 171.9 (s, C₅H₄Me ZrC), 148.8 (dm, J_{CF} ~ 237, *o*-C₆F₅), 137.7 (dm, J_{CF} ~ 244, *p*-C₆F₅), 136.8 (dm, J_{CF} ~ 247, *m*-C₆F₅), 111.2 (d, J = 175, Zr-Cp), 93.5 (s, C₅H₃Me MeC), 92.6 (s, C₅H₄Me MeC), 87.4 (d, J = 167, C₅H₄Me CH), 85.7 (d, J = 174, C₅H₃Me CH), 85.4 (d, J = 171, C₅H₄Me CH), 85.0 (d, J = 179, C₅H₃Me CH), 81.3 (d, J = 175, C₅H₄Me CH), 79.6 (d, J = 172, C₅H₃Me CH), 78.2 (d, J = 179, C₅H₃Me CH), 12.8 (q, J = 128, C₅H₃Me), 12.7 (q, J = 128, C₅H₄Me), 11.3 (br, BMe).



X-ray Structure of Cation of 2b

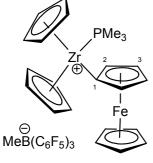
Synthesis of $[Cp_2Zr(C_5H_4)Fe(C_5H_5)(THF)][MeB(C_6F_5)_3]$ (3)



THF (3 µL, 0.037 mmol) was added to an orange solution of **2a** (0.031 g, 0.033 mmol) in 0.7 mL of BrC₆D₅ giving rise to a deep blue solution containing the adduct **3** as a major product (ca. 90% by NMR). Attempts to isolate **3** as a solid led to deep blue oils containing bigger amounts of unidentified side products. Therefore, compound **3** was only characterized by NMR. UV-vis: λ_{max} (BrC₆H₅) = 624 nm (ϵ = 1240). ¹H NMR (BrC₆D₅, 400.33 MHz): δ 6.14 (s, Zr-Cp, 10H), 4.31 (2 x m, C₅H₄, 2 x 2H), 3.87 (s, Fe-Cp, 5H), 3.14 (br, $\Delta v_{\frac{1}{2}}$ = 145 Hz, O-CH₂, 4H), 1.36 (br, $\Delta v_{\frac{1}{2}}$ = 40 Hz, CH₂,

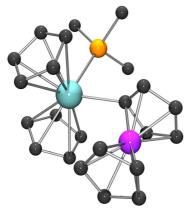
4H), 1.09 (s, B-Me, 3H) ppm. ¹⁹**F NMR** (BrC₆D₅, 376.64 MHz): δ -131.7 (d, J = 20, *o*-F, 6F), -163.5 (t, J = 21, *p*-F, 3F), -166.1 (m, *m*-F, 6F) ppm. ¹¹**B NMR** (BrC₆D₅, 128.44 MHz): δ -14.4 (s) ppm. ¹³C{¹H} **NMR** (BrC₆D₅, 100.46 MHz): δ 148.5 (dm, J_{CF} ~ 237, *o*-C₆F₅), 137.6 (dm, J_{CF} ~ 244, *p*-C₆F₅), 136.5 (dm, J_{CF} ~ 246, *m*-C₆F₅), 123.9 (s, C¹-C₅H₄), 113.3 (s, Zr-Cp), 85.5 (s, C^{2/3}-C₅H₄), 80.4 (s, Fe-Cp), 74.7 (s, C^{3/2}-C₅H₄), 11.0 (br, B-CH₃) ppm.

Synthesis of [Cp₂Zr(C₅H₄)Fe(C₅H₅)(PMe₃)][MeB(C₆F₅)₃] (4)



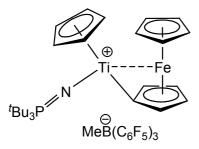
PMe₃ (4 μL, 0.038 mmol) was added to an orange solution of **2a** (0.031 g, 0.033 mmol) in 3 mL of BrC₆H₅ giving rise to a purple solution of compound **4**. After adding hexane, the product crystallized at room temperature giving rise to purple crystals suitable for an X-ray analysis. Yield 0.031 g (91%). **Anal. Calcd.** for C₄₂H₃₁BF₁₅FePZr·0.5(C₆H₅Br): C, 50.13; H, 3.34. Found: C, 49.93; H, 3.15 %. UV-vis: λ_{max} (BrC₆H₅) = 528 nm (ε = 1164). ¹**H NMR** (BrC₆D₅, 400.33 MHz): δ 5.78 (d, J_{PH} = 1.5, Zr-Cp, 10H), 4.35, 3.49 (2 x m, C₅H₄, 2 x 2H), 3.82

(s, Fe-Cp, 5H), 1.13 (s, B-Me, 3H), 0.77 (d, $J_{PH} = 8$, P-Me, 9H) ppm. ³¹P{¹H} NMR (BrC₆D₅, 162.06 MHz): δ -7.8 (s, P) ppm. ¹⁹F NMR (BrC₆D₅, 376.64 MHz): δ -131.5 (d, J = 21, *o*-F, 6F), -163.4 (t, J = 21, *p*-F, 3F), -165.9 (m, *m*-F, 6F) ppm. ¹¹B NMR (BrC₆D₅, 128.44 MHz): δ -14.3 (s) ppm. ¹³C{¹H} NMR (BrC₆D₅, 100.46 MHz): δ 148.7 (d, J_{PC} = 17, C¹-C₅H₄), 148.6 (dm, J_{CF} ~ 237, *o*-C₆F₅), 137.6 (dm, J_{CF} ~ 244, *p*-C₆F₅), 136.5 (dm, J_{CF} ~ 246, *m*-C₆F₅), 109.2 (s, Zr-Cp), 80.8 (s, C^{2/3}-C₅H₄), 74.8 (s, C^{3/2}-C₅H₄), 68.9 (s, Fe-Cp), 16.0 (d, J_{PC} = 25, P-Me), 11.0 (br, B-CH₃) ppm.



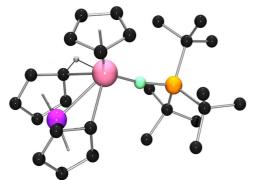
X-ray Structure of Cation of 4

Synthesis of [TiCpFc(NPtBu₃)][MeB(C₆F₅)₃] (6)



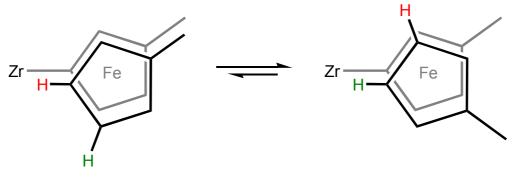
A solution of $[TiCpMe_2(NPt-Bu_3)]$ (0.072 g, 0.200 mmol) in 0.5 mL of BrC₆D₅ was added dropwise to a solution of B(C₆F₅)₃ (0.103 g, 0.201 mmol) in 0.5 mL of BrC₆D₅ at -35 °C. The mixture was stirred for 5 minutes to allow the formation of a yellow solution of [TiCpMe(NPtBu₃)][MeB(C₆F₅)₃] **5**. Then, ferrocene (0.037 g, 0.199 mmol) was added to this solution and the mixture was stirred for 15 h at room temperature. After

this time there is no starting material left in solution, and the mixture contains ~90% of compound **6** by NMR analysis and 10% of uncharacterized impurities. The same mixture was isolated as oil after addition of hexane, storage at -35 °C for 4 h and decanting the mother liquor. The oil was converted into a solid upon washing several times with hexane and drying under vacuum. A small amount of dark red crystals was obtained by cooling a solution in bromobenzene/hexane (ca. 10:1) to -35 °C. ¹H NMR (C₆D₅Br, 399.74 MHz, 295 K): δ 6.19 (s, Ti-Cp, 5H), 4.80 (br, $\Delta v_{\frac{1}{2}} = 31$ Hz, C₅H₄, 2H), 4.31 (s, C₅H₄, 2H), 2.92 (s, Fe-Cp, 5H), 1.17 (d, J_{PH} = 14, CH₃-tBu, 27H), 1.12 (s, B-Me, 3H) ppm. ³¹P{¹H} NMR (C₆D₅Br, 161.82 MHz): δ 54.4 (br, 1P) ppm. ¹⁹F NMR (C₆D₅Br, 376.13 MHz): δ -131.7 (d, J_{FF} = 21, *o*-C₆F₅, 6F), -163.9 (t, J_{FF} = 20, *p*-C₆F₅, 3F), -166.3 (br, *m*-C₆F₅, 6F) ppm. ¹¹B NMR (C₆D₅Br, 128.26 MHz): δ -14.1 (s, 1B) ppm. ¹³C{¹H} NMR (C₆D₅Br, 100.47 MHz): δ 177.0 (s, C¹-C₅H₄), 148.7 (dm, J_{CF} ~ 238, *o*-C₆F₅), 137.6 (dm, J_{CF} ~ 242, *p*-C₆F₅), 136.5 (dm, J_{CF} ~ 246, *m*-C₆F₅), 112.5 (s, Ti-Cp), 82.3 (s, C^{2/3}-C₅H₄), 79.5 (s, Fe-Cp), 74.2 (s, C^{3/2}-C₅H₄), 40.9 (d, J_{PC} = 42, *C*(CH₃)₃), 28.2 (s, CH₃-tBu), 11.3 (br, B-CH₃) ppm.



X-ray Structure of Cation of 6

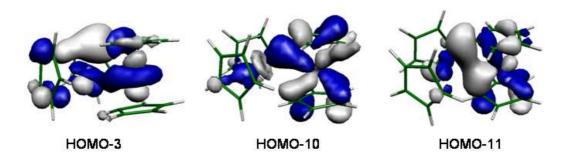




DFT calculations

Calculations were performed with the Gaussian03 program using density functional theory (DFT).² The geometries of **2a**, Cp_2ZrMe^+ and Cp_2ZrPh^+ were optimized (for **2a**: starting from the X-ray structure) at the B3LYP/6-31G(d) level without (symmetry) constraints. NBO analysis for the optimized structures was performed as implemented in Gaussian03. Molecular orbital representations were generated using Molekel 4.3.³

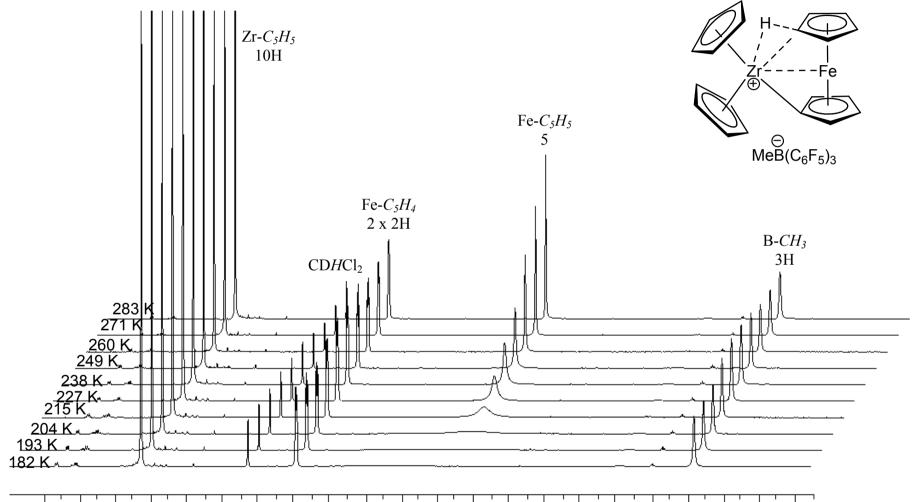
Figure S2. Orbitals involved in Fe-Zr interaction (Cp₂Zr fragment left, (C₅H₄)FeCp fragment right)



² Gaussian 03, Revision E.01, Frisch, M. J.; Trucks, G. W.; Schlegel, H. B.; Scuseria, G. E.; Robb, M. A.; Cheeseman, J. R.; Montgomery, Jr., J. A.; Vreven, T.; Kudin, K. N.; Burant, J. C.; Millam, J. M.; Iyengar, S. S.; Tomasi, J.; Barone, V.; Mennucci, B.; Cossi, M.; Scalmani, G.; Rega, N.; Petersson, G. A.; Nakatsuji, H.; Hada, M.; Ehara, M.; Toyota, K.; Fukuda, R.; Hasegawa, J.; Ishida, M.; Nakajima, T.; Honda, Y.; Kitao, O.; Nakai, H.; Klene, M.; Li, X.; Knox, J. E.; Hratchian, H. P.; Cross, J. B.; Bakken, V.; Adamo, C.; Jaramillo, J.; Gomperts, R.; Stratmann, R. E.; Yazyev, O.; Austin, A. J.; Cammi, R.; Pomelli, C.; Ochterski, J. W.; Ayala, P. Y.; Morokuma, K.; Voth, G. A.; Salvador, P.; Dannenberg, J. J.; Zakrzewski, V. G.; Dapprich, S.; Daniels, A. D.; Strain, M. C.; Farkas, O.; Malick, D. K.; Rabuck, A. D.; Raghavachari, K.; Foresman, J. B.; Ortiz, J. V.; Cui, Q.; Baboul, A. G.; Clifford, S.; Cioslowski, J.; Stefanov, B. B.; Liu, G.; Liashenko, A.; Piskorz, P.; Komaromi, I.; Martin, R. L.; Fox, D. J.; Keith, T.; Al-Laham, M. A.; Peng, C. Y.; Nanayakkara, A.; Challacombe, M.; Gill, P. M. W.; Johnson, B.; Chen, W.; Wong, M. W.; Gonzalez, C.; Pople, J. A.; Gaussian, Inc., Wallingford CT, 2004.

³ *MOLEKEL 4.3*, P. Flükinger, H.P. Lüthi, S. Portmann, J. Weber, Swiss National Supercomputing Centre CSCS, Manno (Switzerland), 2000.

Figure S3. ¹H VT NMR of compound **2a** in CD₂Cl₂.



PPM 3.2 7.2 6.8 6.4 6.0 5.6 5.2 3.6 2.8 2.4 2.0 1.6 1.2 0.8 0.4 0.0 -0.4 -0.8 4.8 4.4 4.0

Figure S4. ¹H NMR of compound **2b** in C_6D_5Br .

	Cp ₂ Zr						
				C ₅ H ₄ Me C ₅ H ₃ Me (overlapped)			
						I	
						1	
n în		C_5H_4 C_5H_3	Me	 BM	e C ₅ H ₄ Me		C ₅ H ₄ Me
	le	l	<u>u.</u>	 لسل		ARLOLKCER.	
6	1 1	4	1	 2	1 1	0	[mqq]

Figure S5. ¹H NMR of compound 6 in C_6D_5Br (crude).

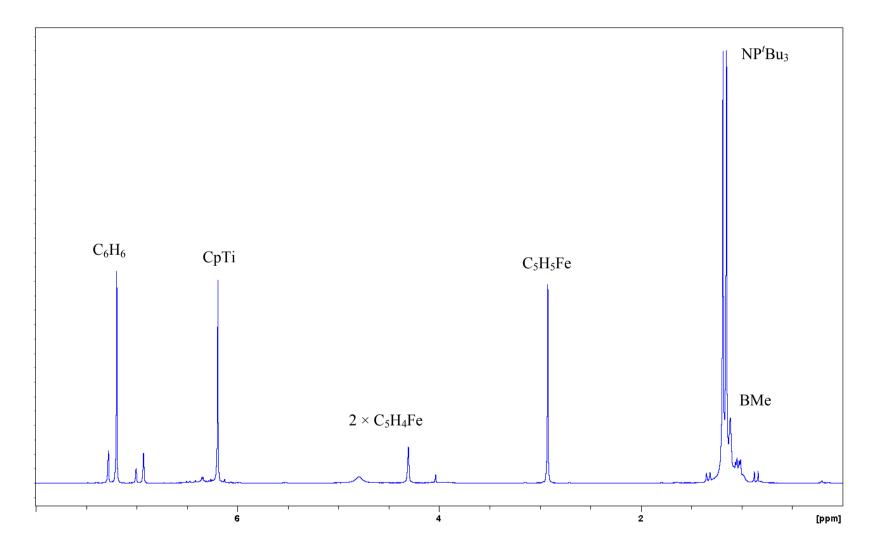


Figure S6. ¹H NMR of compound **6** in C₆D₅Br (crystals).

