

Supplementary Material

Solid-State Polymerization of Poly(Trimethylene Terephthalate): Reaction Kinetics and Prepolymer Molecular Weight Effects

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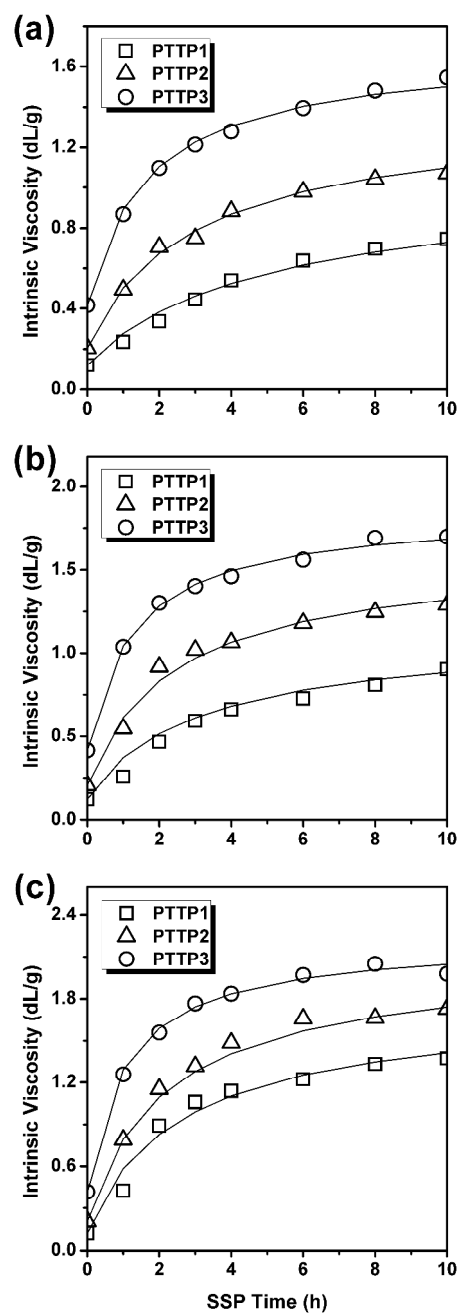


Figure S1. Prepolymer molecular weight effect on SSP of PTT at (a) 170 °C, (b) 180 °C, and (c) 190 °C.

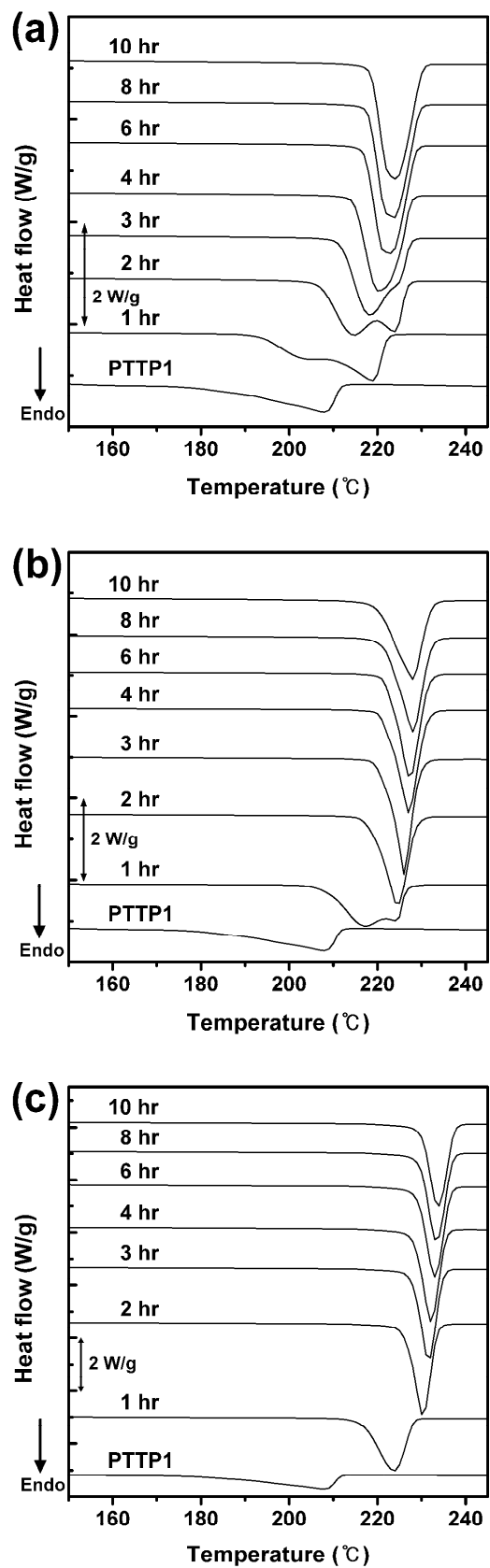


Figure S2. Melting isotherm for polymers solid-state polymerized using PTP1 (IV = 0.121 dL/g) at (a) 170 °C, (b) 180 °C, and (c) 190 °C.

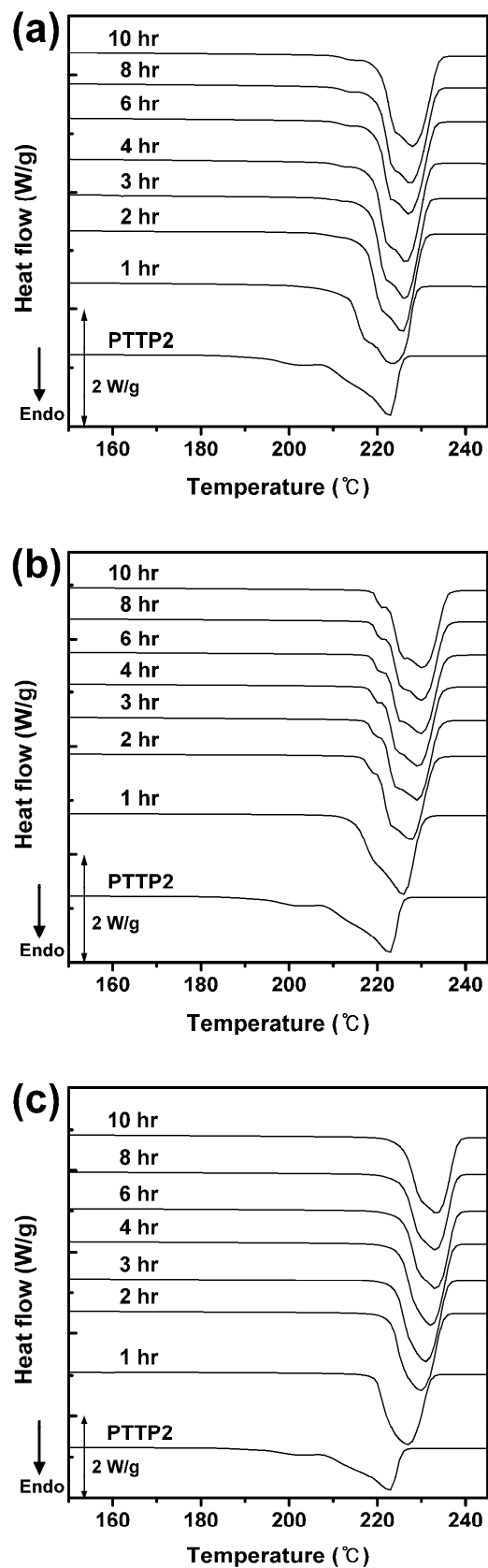


Figure S3. Melting isotherm for polymers solid-state polymerized using PTP2 (IV = 0.205 dL/g) at (a) 170 °C, (b) 180 °C, and (c) 190 °C.

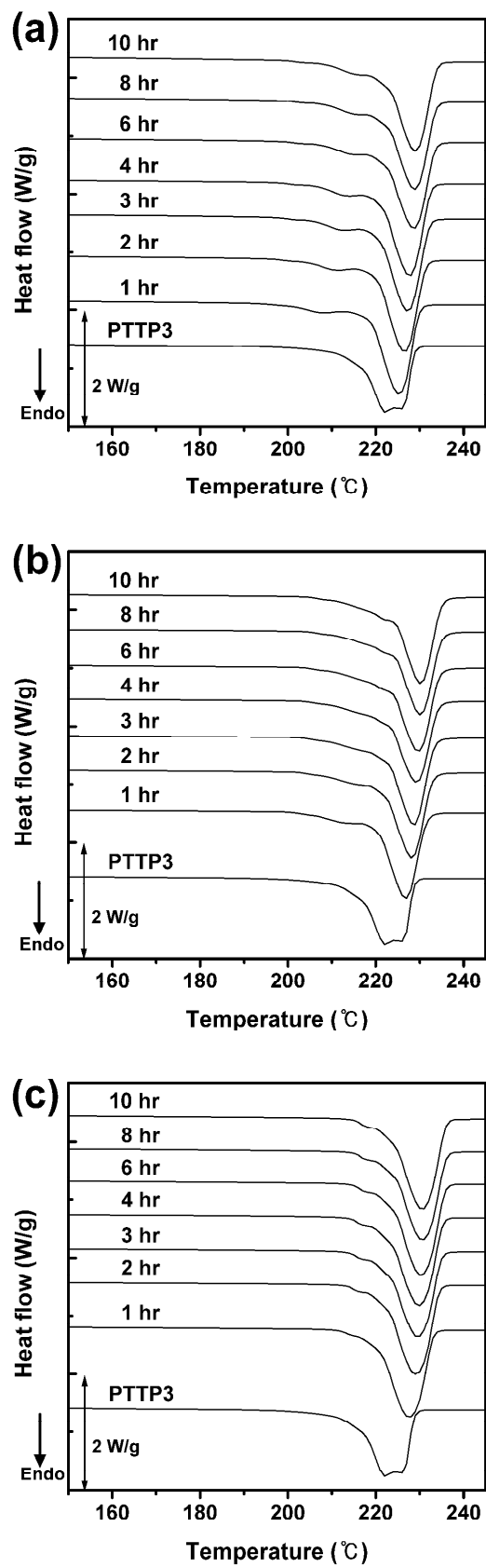


Figure S4. Melting isotherm for polymers solid-state polymerized using PTP3 (IV = 0.416 dL/g) at (a) 170 °C, (b) 180 °C, and (c) 190 °C.

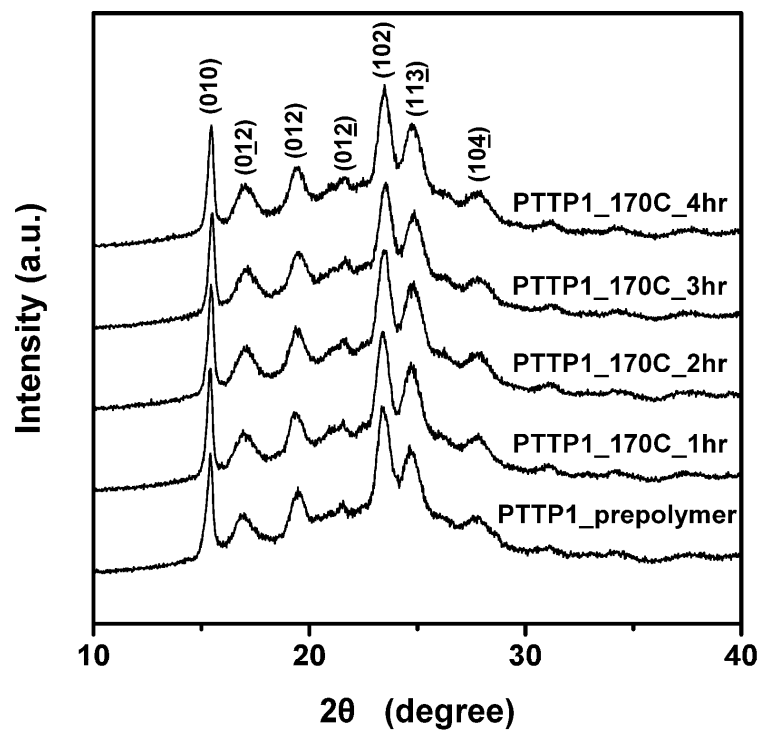


Figure S5. Wide-angle X-ray diffraction patterns of PTTTP1 and solid-state polymerized PTT from PTTTP1.

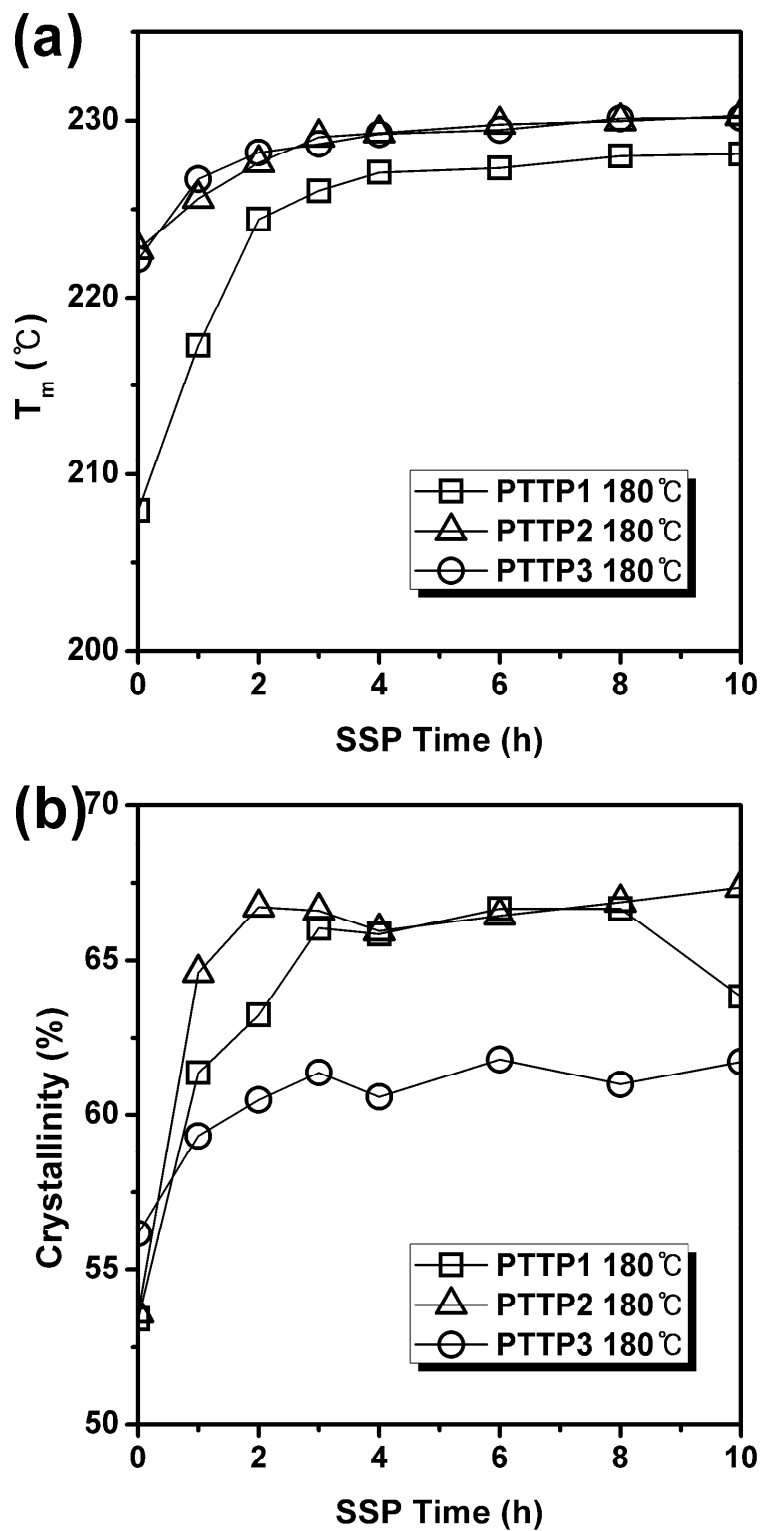


Figure S6. Dependence of (a) T_m and (b) crystallinity of polymers solid-state polymerized using PTTP1 (IV = 0.121 dL/g), PTTP2 (IV = 0.205 dL/g) and PTTP3 (IV = 0.416 dL/g) on reaction time at a reaction temperature 180 °C.