

Supporting Information

Intensified Azeotropic Distillation: a Strategy for Optimising Direct Amidation

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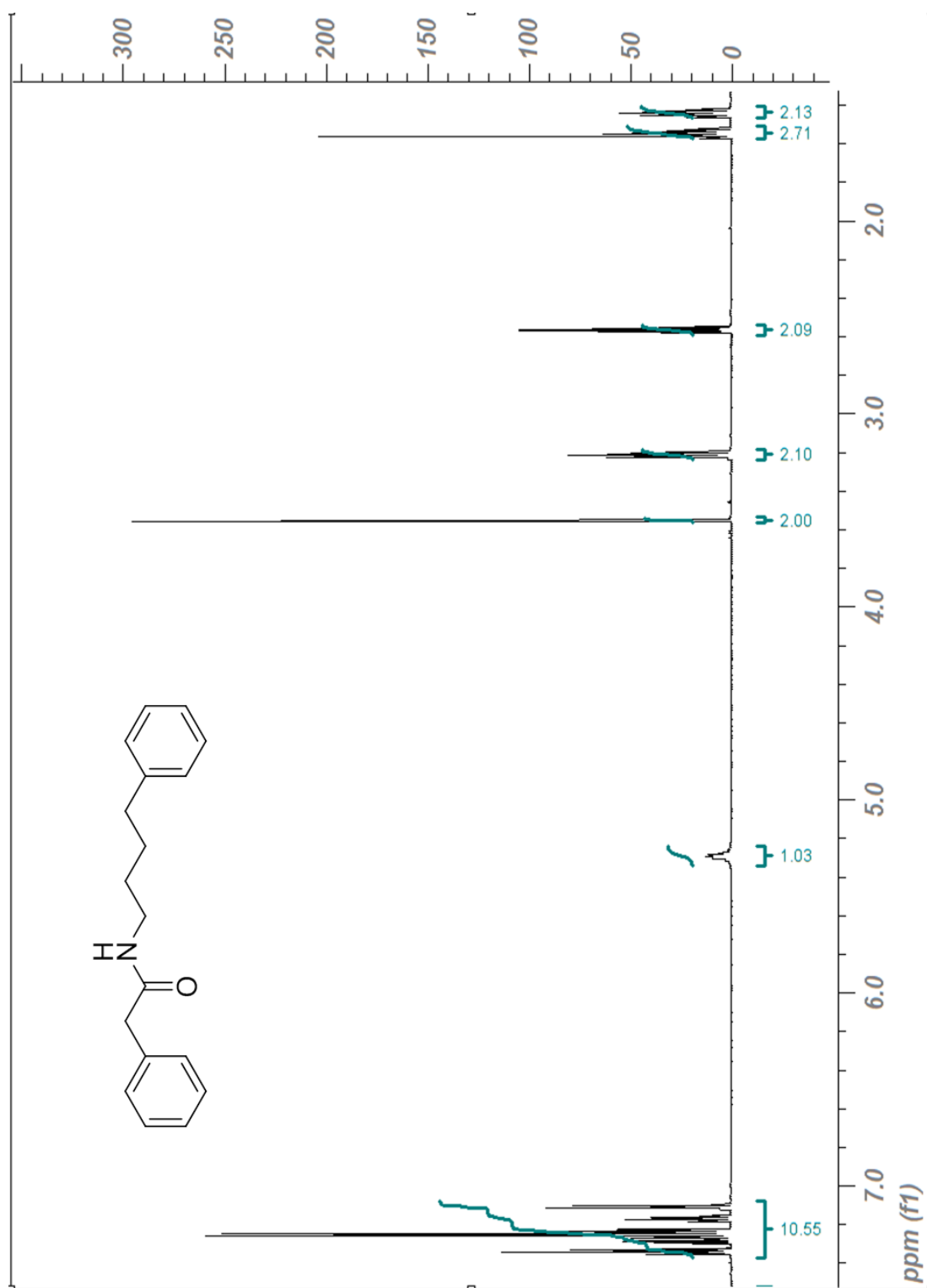
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***N*-4-phenylbutyl-phenylacetamide characterization data**

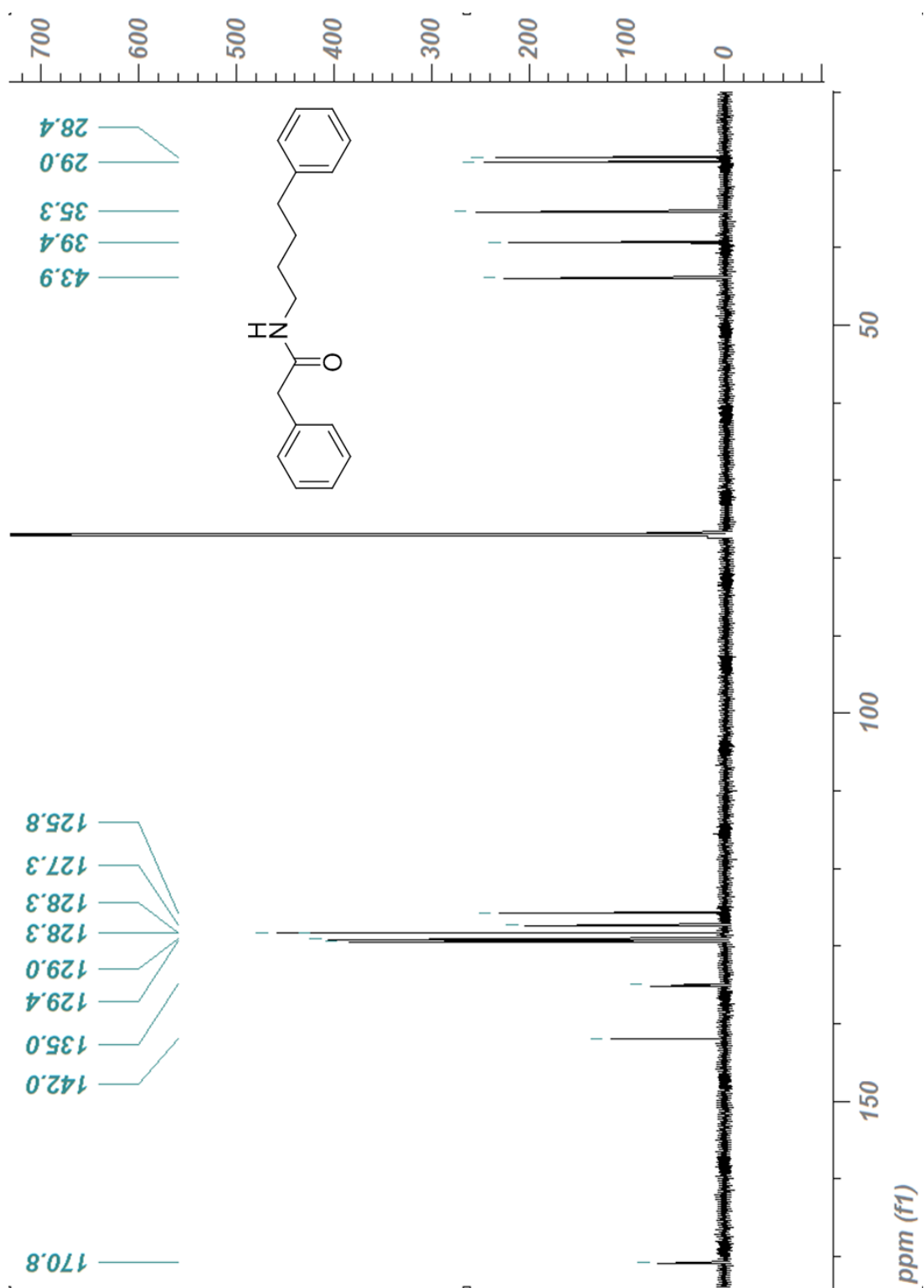
- ¹H NMR spectrum
- ¹³C NMR spectrum
- GC chromatogram
- Electrospray MS results

Productivity Calculations for a Train of CSTR's and a Batch Reactor

¹H NMR spectrum



^{13}C NMR spectrum



GC chromatogram

Chromatogram Plot

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Sample: AM6-Recrys

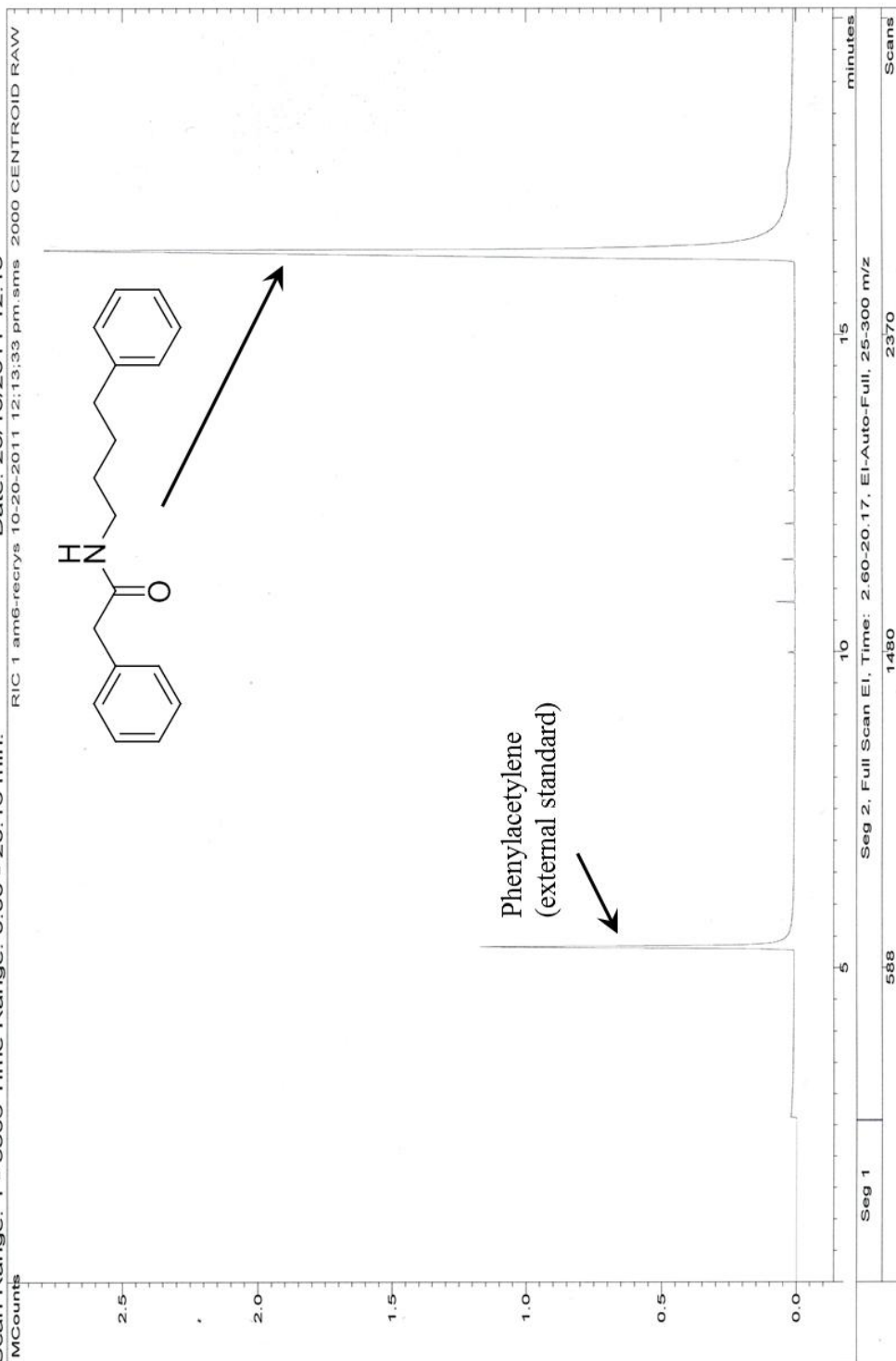
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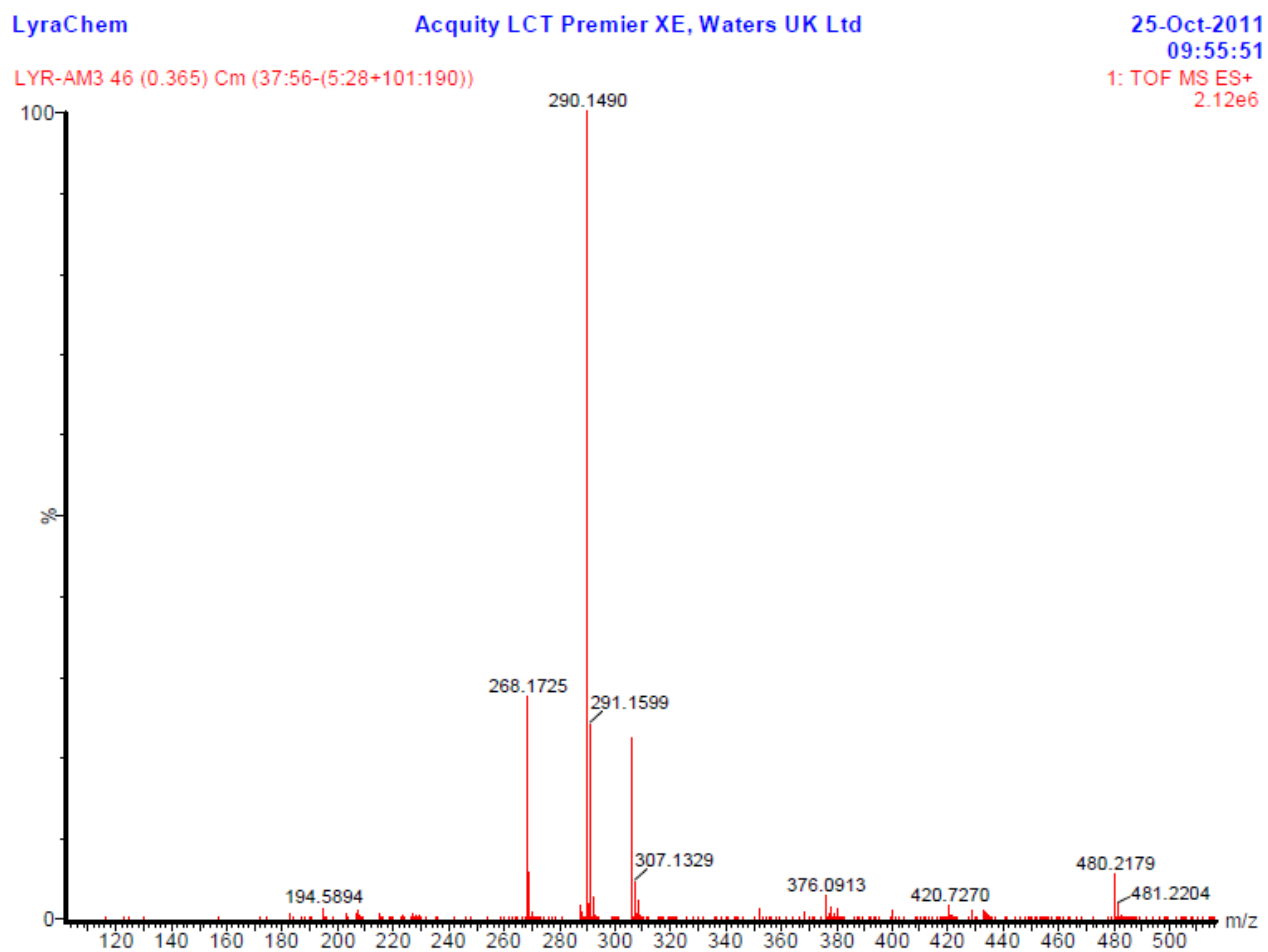
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Electrospray MS Results

1 mg of sample was diluted to 1 mL with acetonitrile. This was further diluted 1/100 in acetonitrile.



Productivity Calculations for a Train of CSTR's and a Batch Reactor

