

# **Supporting Information for:**

## **Stereoselective synthesis of Norephedrine and Norpseudoephedrine by Using Asymmetric Transfer Hydrogenation Accompanied by Dynamic Kinetic Resolution**

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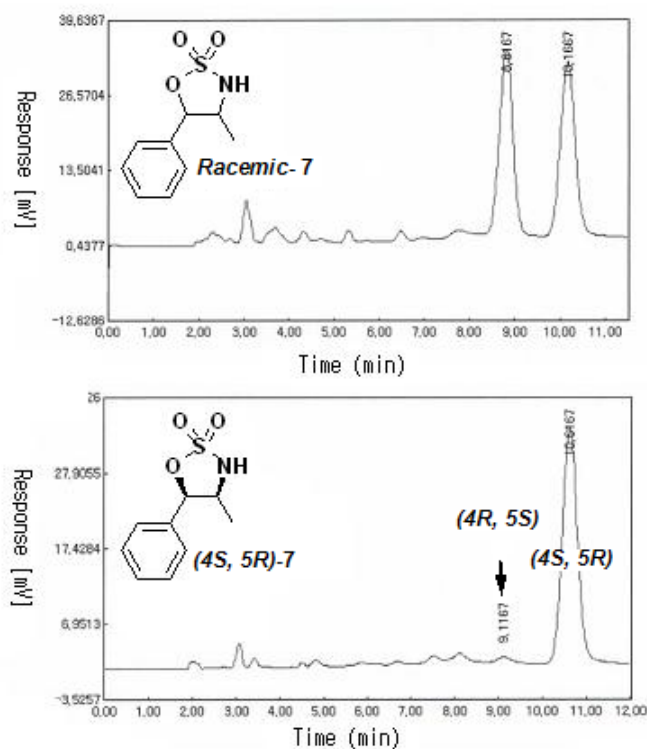
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## 1. Chiral HPLC Chromatogram

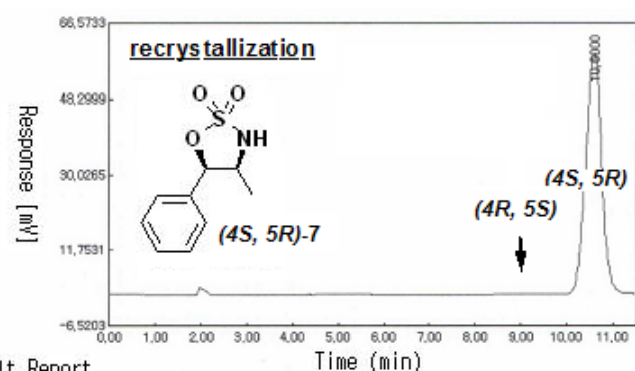
### 1-1. (4*S*,5*R*)-4-Methyl-5-phenyl-[1,2,3]oxathiazolidine 2,2-dioxide, (4*S*,5*R*)-7

Chiralcel AD-H, 10% isopropanol/hexanes, 1.5 mL/min, 254 nm, tr(minor) = 9.1 min, tr(major) = 10.6 min.



Result Report

Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	9.1167	16.3031	FF	50.0000	1.9564
2	10.6167	817.0167	FF	122.0000	98.0436
Total		833.3198			

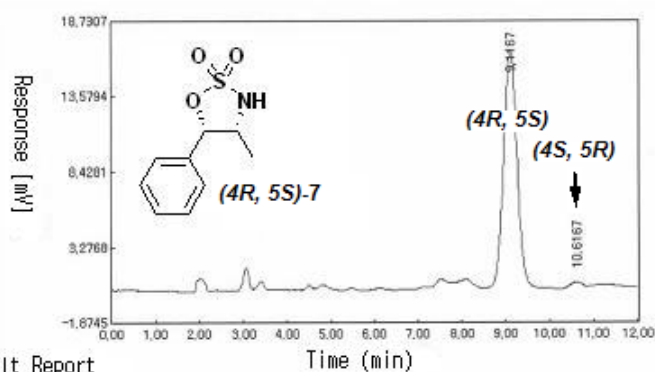
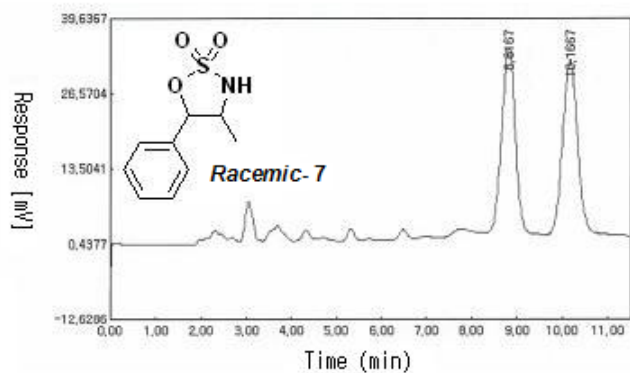


Result Report

Peak #	Time (min)	Area[mV*s]	BL	wide(sec)	Area (%)
1	10.6000	1432.5622	BB	68.0000	100.0000
Total		1432.5623			

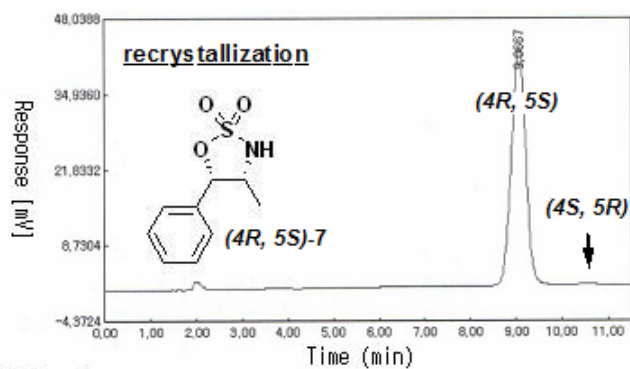
## 1-2. (4*R*,5*S*)-4-Methyl-5-phenyl-[1,2,3]oxathiazolidine 2,2-dioxide, (4*R*,5*S*)-7

Chiralcel AD-H, 10% isopropanol/hexanes, 1.5 mL/min, 254 nm, tr(major) = 9.1 min, tr(minor) = 10.6 min.



Result Report

Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	9.1167	361.7222	FF	85.0000	98.2133
2	10.6167	6.5804	FF	38.0000	1.7867
Total		368.3026			

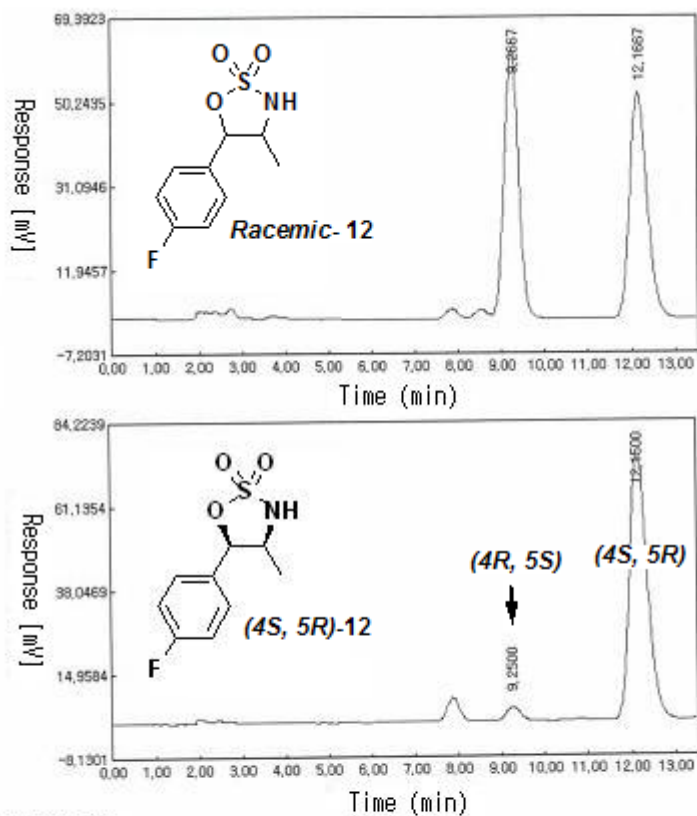


Result Report

Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	9.0667	910.1313	BB	59.0000	100.0000
Total		910.1313			

**1-3. (4*S*,5*R*)-5-(4-Fluoro-phenyl)-4-methyl-[1,2,3]oxathiazolidine 2,2-dioxide, (4*S*,5*R*)-12**

Chiralcel AD-H, 10% isopropanol/hexanes, 1.5 mL/min, 254 nm, tr(minor) = 9.3 min, tr(major) = 12.1 min.

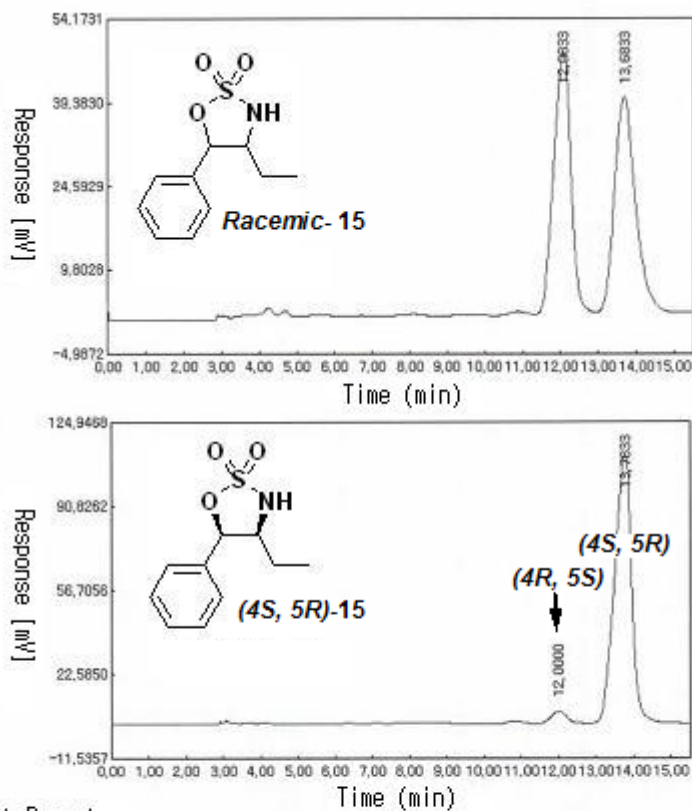


Result Report

Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	9.2500	78.7450	BB	42.0000	3.6071
2	12.1500	2104.3198	BB	78.0000	96.3929
Total		2183.0647			

**1-4. (4*S*,5*R*)-4-Ethyl-5-phenyl-[1,2,3]oxathiazolidine 2,2-dioxide, (4*S*,5*R*)-15**

Chiralcel AD-H, 10% isopropanol/hexanes, 1.0 mL/min, 254 nm, tr(minor) = 12.0 min, tr(major) = 13.8 min.

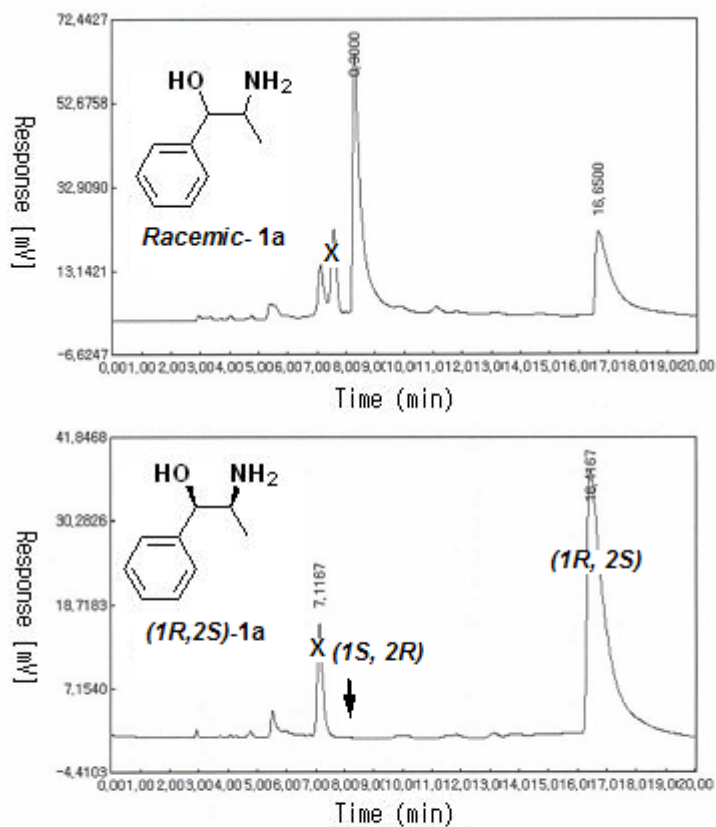


**Result Report**

Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	12.0000	119.7793	BB	51.0000	3.3040
2	13.7833	3505.4774	BB	94.0000	96.6960
Total		3625.2568			

## 2-1. (1*R*,2*S*)-2-Amino-1-phenyl-propan-1-ol, (1*R*,2*S*)-1a, [(1*R*,2*S*)-(-)-Norephedrine]

Chiralcel AD-H, 10% isopropanol/hexanes, 1.0 mL/min, 254 nm, tr(minor) = 8.3 min, tr(major) = 16.4 min.

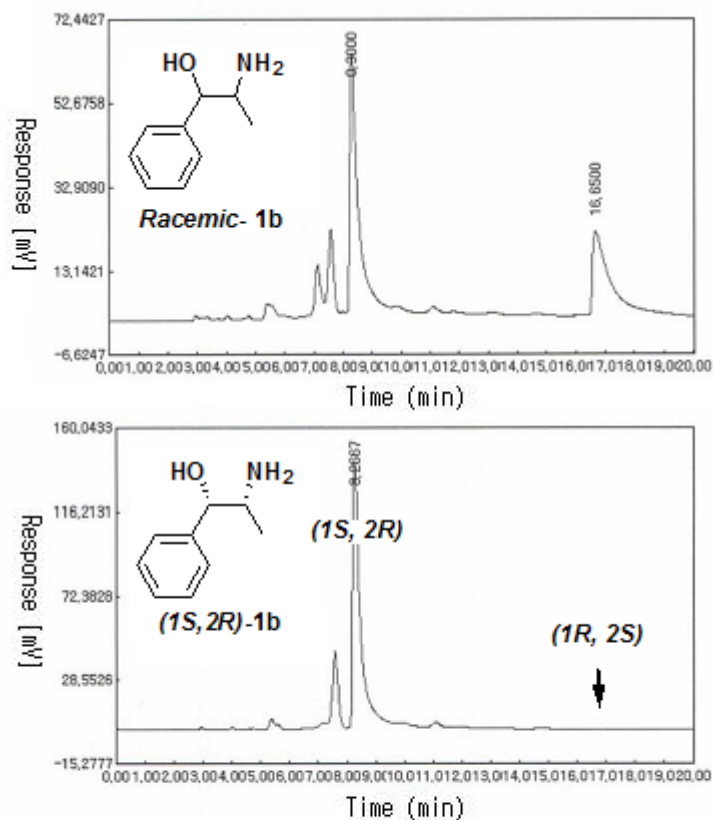


### Result Report

Peak #	Time (min)	Area.[mV*s]	BL	wide(sec)	Area (%)
1	7.1167	208.1875	BB	39.0000	13.3438
2	16.4167	1351.9909	BB	96.0000	86.6562
Total		1560.1783			

## 2-2. (1*S*,2*R*)-2-Amino-1-phenyl-propan-1-ol, (1*S*,2*R*)-1b, [(1*S*,2*R*)-(+)-Norephedrine]

Chiralcel AD-H, 10% isopropanol/hexanes, 1.0 mL/min, 254 nm, tr(major) = 8.3 min, tr(minor) = 16.4 min.



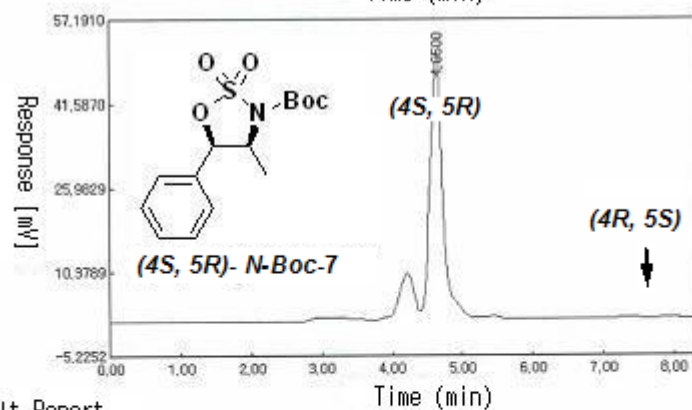
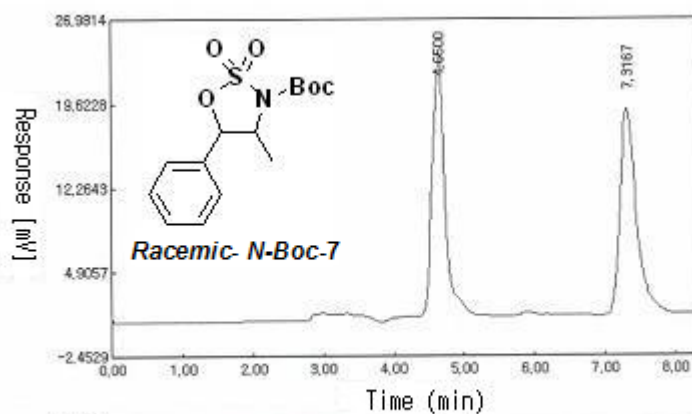
### Result Report

Peak #	Time (min)	Area[mV*s]	BL	wide(sec)	Area (%)
1	8.2667	2517.0946	BB	83.0000	100.0000
Total		2517.0947			



**3-1. (4*S*,5*R*)-4-Methyl-2,2-dioxo-5-phenyl-2λ<sup>6</sup>-[1,2,3]oxathiazolidine-3-carboxylic acid tert-butyl ester, *N*-Boc-(4*S*,5*R*)-7**

Chiralcel AD-H, 30% isopropanol/hexanes, 1.0 mL/min, 254 nm, tr(major) = 4.6 min, tr(minor) = 7.3 min.

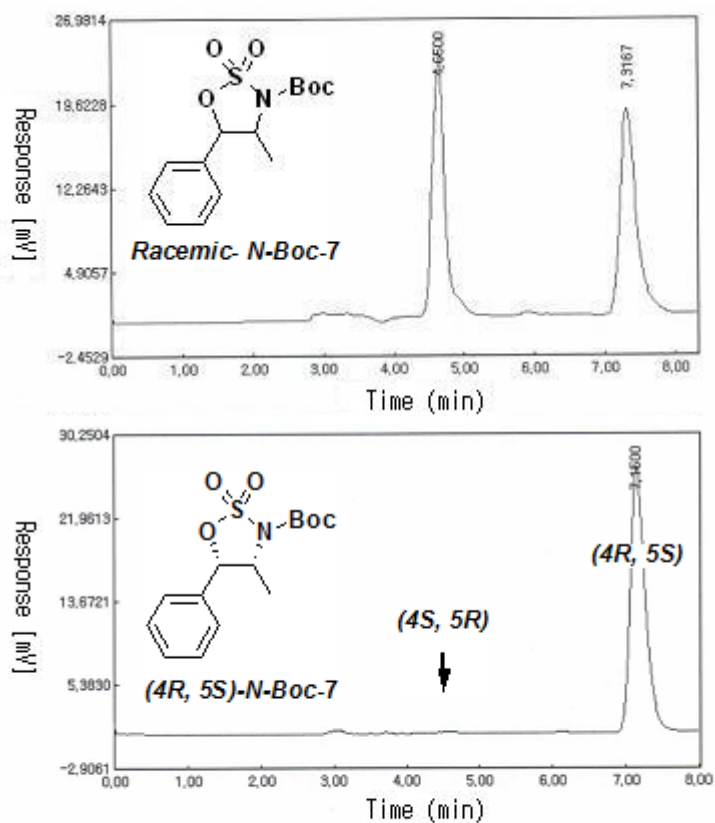


Result Report

Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	4.6500	602.9331	BB	45.0000	100.0000
Total		602.9331			

**3-2. (4*R*,5*S*)-4-Methyl-2,2-dioxo-5-phenyl-2λ<sup>6</sup>-[1,2,3]oxathiazolidine-3-carboxylic acid tert-butyl ester, *N*-Boc-(4*R*,5*S*)-7**

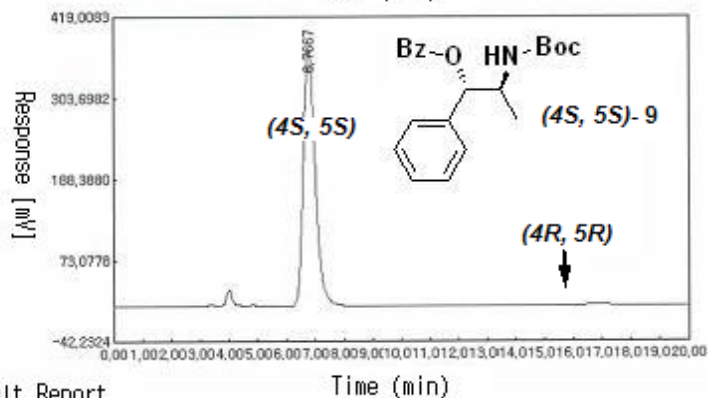
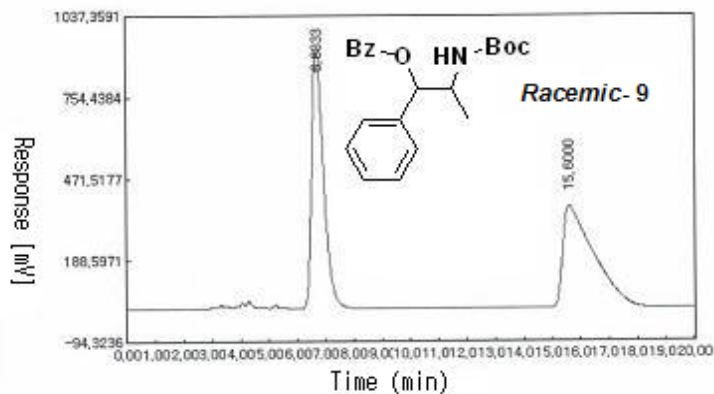
Chiralcel AD-H, 30% isopropanol/hexanes, 1.0 mL/min, 254 nm, tr(minor) = 4.6 min, tr(major) = 7.3 min.



Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	7.1500	375.0975	BB	43.0000	100.0000
Total		375.0975			

### 3-3. (4*S*,5*S*)-2-(*tert*-Butoxycarbonyl-amino)-1-(benzoyl-oxy)-1-phenyl-propane, (4*S*,5*S*)-9

Chiralcel AD-H, 40% isopropanol/hexanes, 1.0 mL/min, 254 nm, tr(major) = 6.8 min, tr(minor) = 15.6 min.

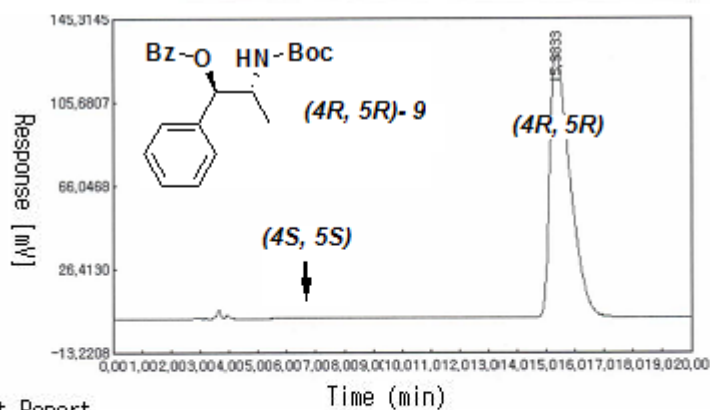
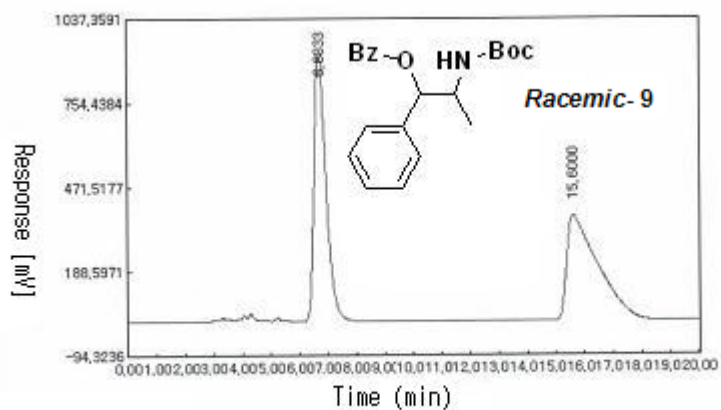


Result Report

Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	6.7667	10875.9801	BB	107.0000	100.0000
Total		10875.9805			

### 3-4. (4*R*,5*R*)-2-(*tert*-Butoxycarbonyl-amino)-1-(benzoyl-oxy)-1-phenyl-propane, (4*R*,5*R*)-9

Chiralcel AD-H, 40% isopropanol/hexanes, 1.0 mL/min, 254 nm, tr(minor) = 6.8 min, tr(major) = 15.6 min.

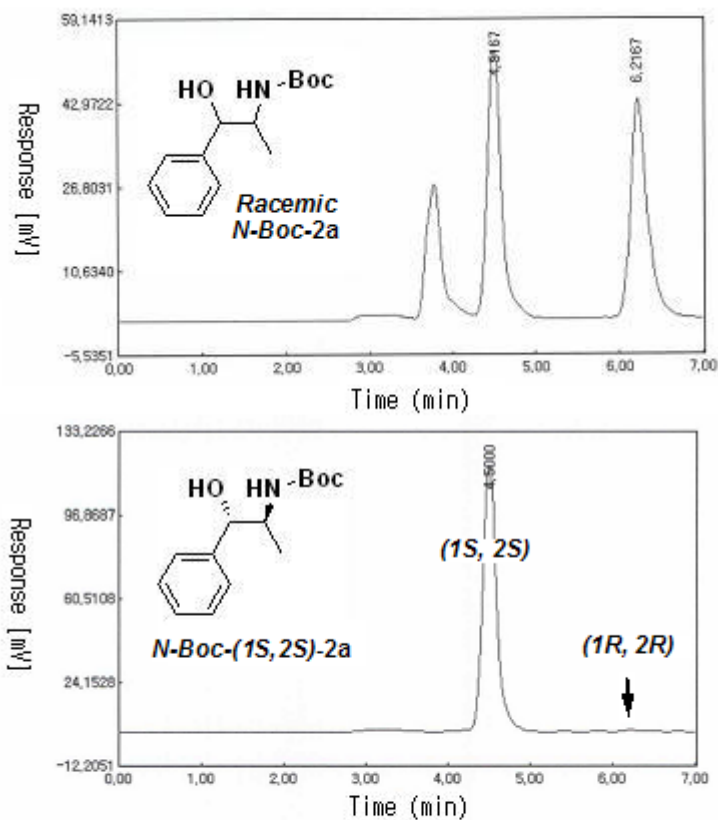


Result Report

Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	15.3333	6226.1009	BB	132.0000	100.0000
Total		6226.1011			

### 3-5. (1*S*,2*S*)-2-(*tert*-Butoxycarbonyl-amino)-1-phenyl-propan-1-ol, *N*-Boc-(1*S*,2*S*)-2a

Chiralcel AD-H, 30% isopropanol/hexanes, 1.0 mL/min, 254 nm, tr(major) = 4.5 min, tr(minor) = 6.2 min.

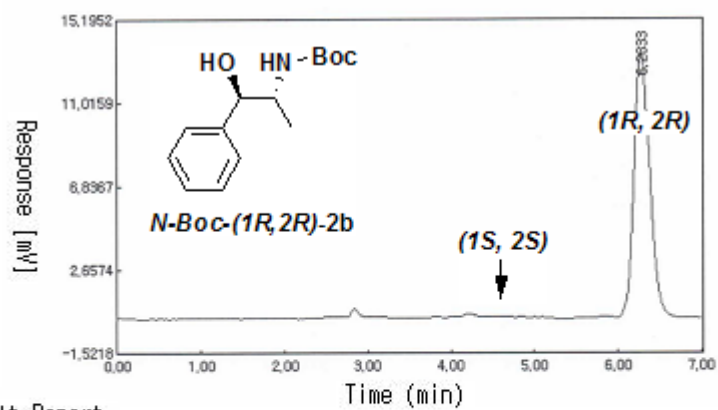
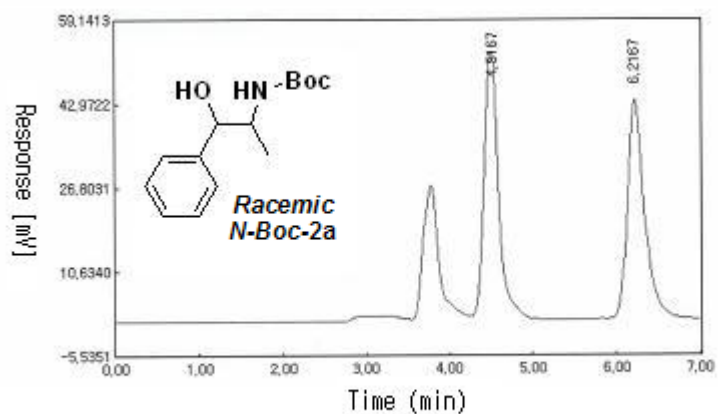


#### Result Report

Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	4.5000	1374.6741	BB	65.0000	100.0000
Total		1374.6741			

### 3-6. (1*R*,2*R*)-2-(*tert*-Butoxycarbonyl-amino)-1-phenyl-propan-1-ol, *N*-Boc-(1*R*,2*R*)-2b

Chiralcel AD-H, 30% isopropanol/hexanes, 1.0 mL/min, 254 nm, tr(minor) = 4.5 min, tr(major) = 6.2 min.

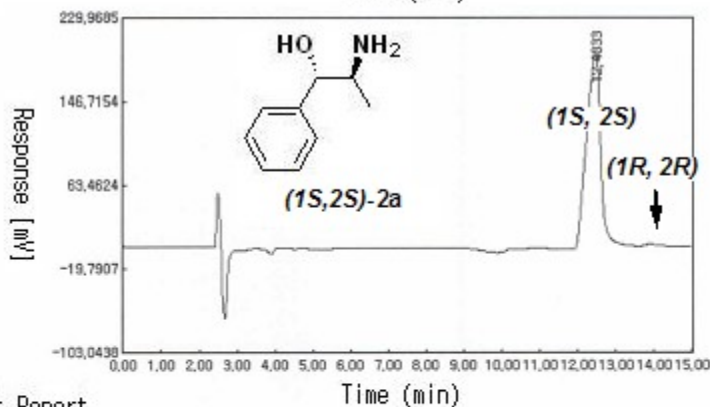
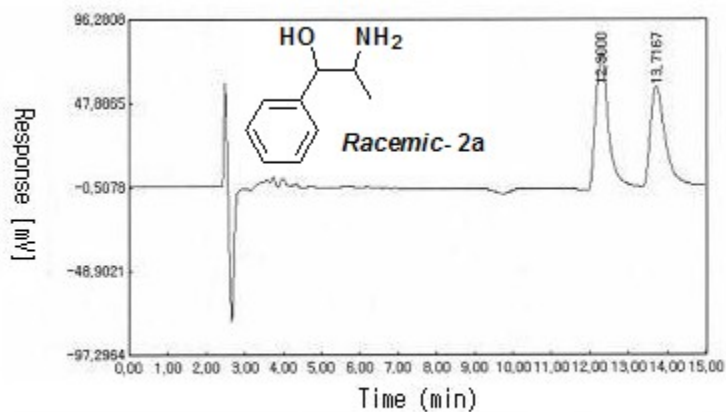


Result Report

Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	6.2833	174.7468	BB	34.0000	100.0000
Total		174.7468			

### 3-7. (1*S*,2*S*)-2-Amino-1-phenyl-propan-1-ol, (1*S*,2*S*)-2a, [(1*S*,2*S*)-(+)-norpseudoephedrine]

Chiralcel AD-H, 0.1/5/95 Et<sub>3</sub>N/isopropanol/hexanes (v/v/v), 1.2 mL/min, 254 nm, tr(major) = 12.5 min, tr(minor) = 13.9 min.

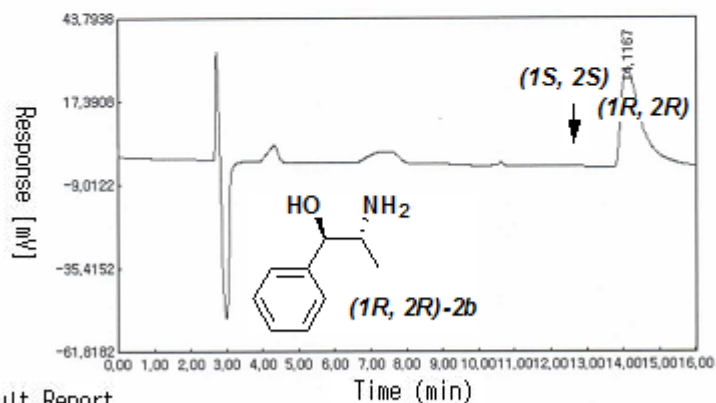
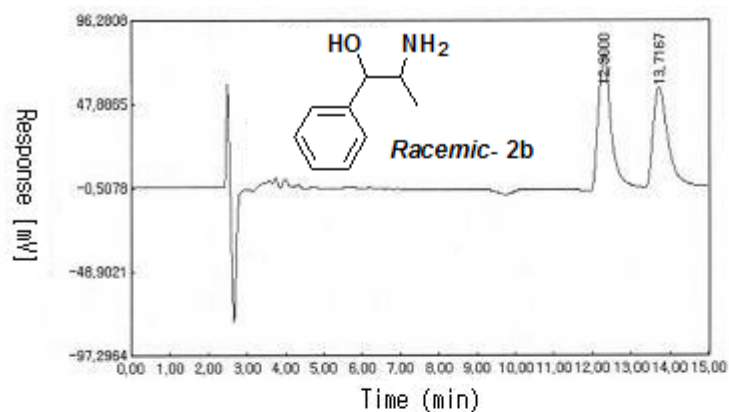


Result Report

Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	12.4833	5181.6801	BB	86.0000	100.0000
Total		5181.6802			

**3-8. (1*R*,2*R*)-2-Amino-1-phenyl-propan-1-ol, (1*R*,2*R*)-2b, [(1*R*,2*R*)-(-)-norpseudoephedrine]**

Chiralcel AD-H, 0.1/5/95 Et<sub>3</sub>N/isopropanol/hexanes (v/v/v), 1.2 mL/min, 254 nm, tr(minor) = 12.5 min, tr(major) = 13.9 min.



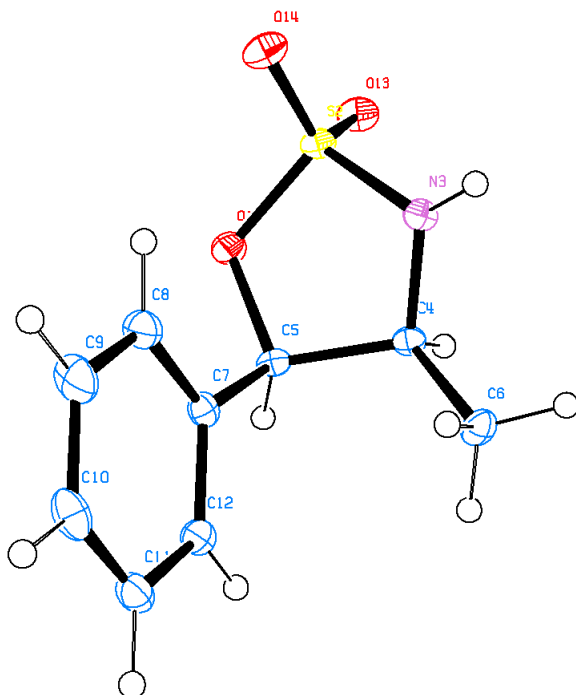
Result Report

Peak #	Time (min)	Area [mV*s]	BL	wide(sec)	Area (%)
1	14.1167	1106.7888	BB	88.0000	100.0000
Total		1106.7888			



## 2. X-ray crystallography analysis data of (4*S*,5*R*)-7

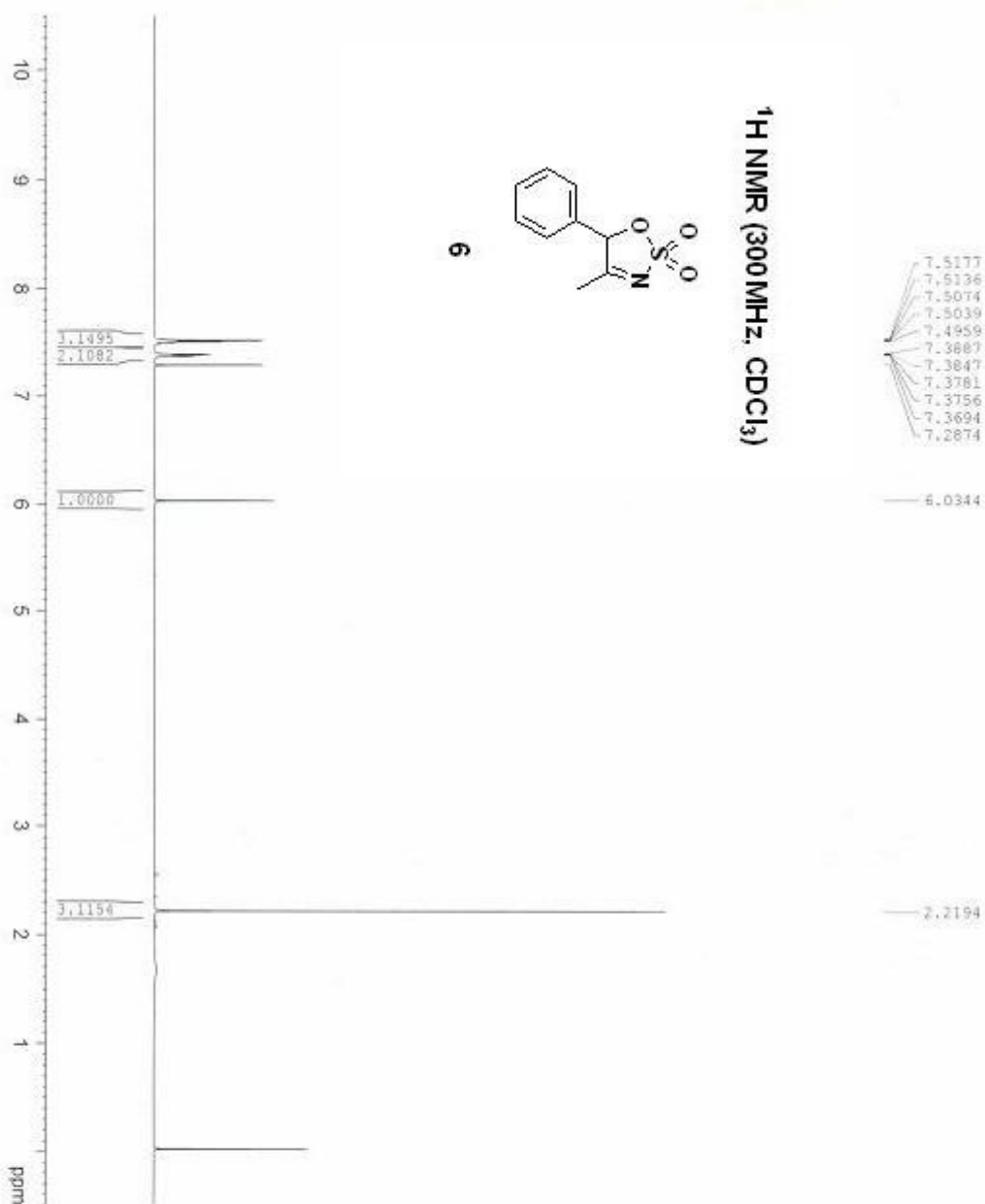
CCDC 872756 contains the supplementary crystallographic data for (4*S*,5*R*)-7. These data can be obtained free of charge from The Cambridge Crystallographic Data Centre *via* [www.ccdc.cam.ac.uk/data\\_request/cif](http://www.ccdc.cam.ac.uk/data_request/cif).



### Crystal data for (4*S*,5*R*)-7

Identification code	20120117lt2_0m
Empirical formula	C <sub>9</sub> H <sub>11</sub> N O <sub>3</sub> S
Formula weight	213.25
Temperature	100(1) K
Wavelength	0.71073 Å
Crystal system	Monoclinic
Space group	P2(1)
Unit cell dimensions	a = 6.6397(1) Å = 90° b = 9.9763(2) Å = 92.753(1)° c = 7.5180(2) Å = 90°
Volume	497.415(18) Å <sup>3</sup>
Z	2
Density (calculated)	1.424 Mg/m <sup>3</sup>

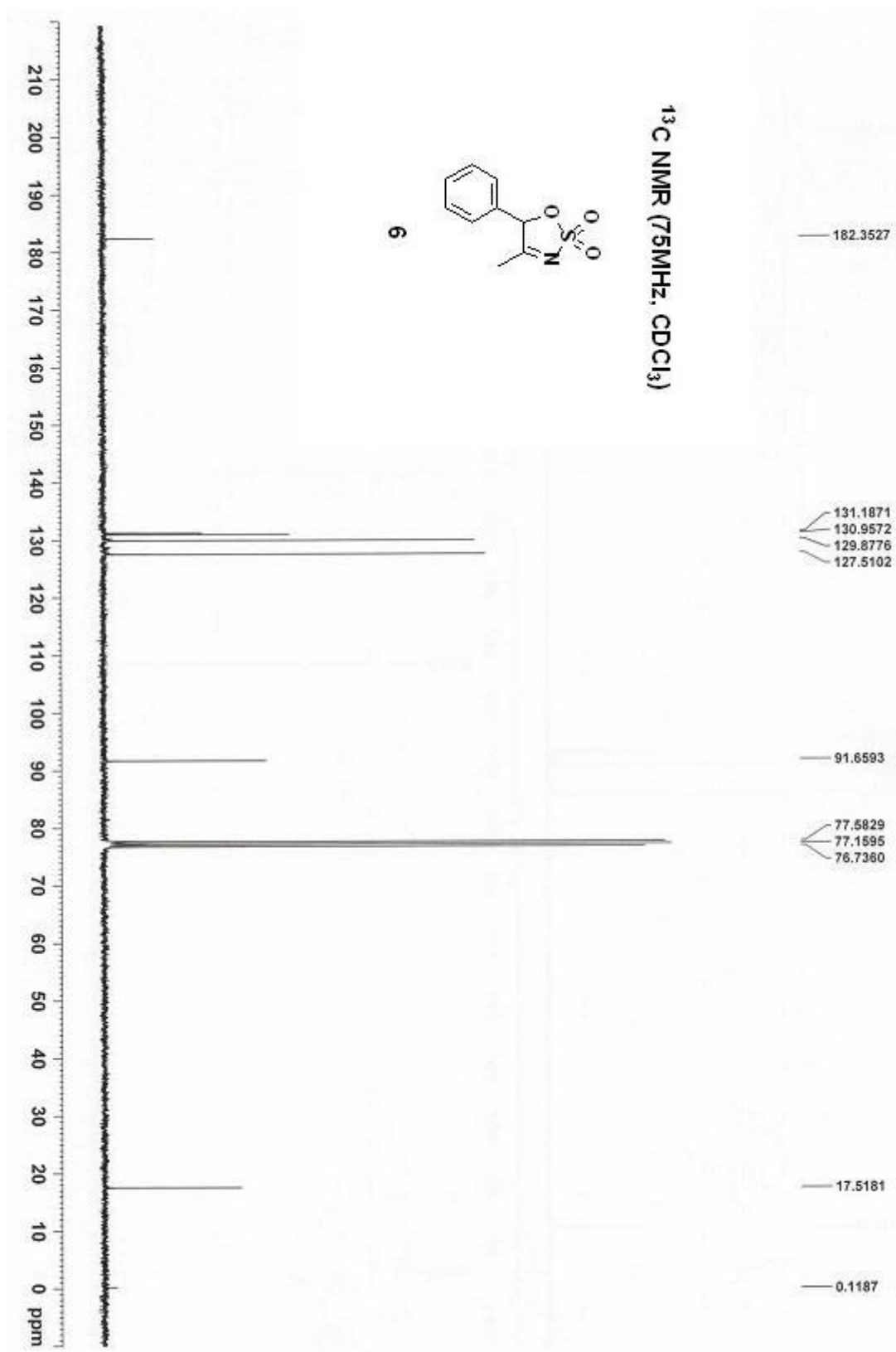
Absorption coefficient	0.305 mm <sup>-1</sup>
F(000)	224
Crystal size	0.22 x 0.18 x 0.08 mm <sup>3</sup>
Theta range for data collection	2.71 to 28.57°
Index ranges	-8<=h<=8, -13<=k<=13, -9<=l<=10
Reflections collected	4518
Independent reflections	2000 [R(int) = 0.0172]
Completeness to theta = 28.57°	97.8 %
Absorption correction	Multi-scan
Max. and min. transmission	0.9760 and 0.9359
Refinement method	Full-matrix least-squares on F <sup>2</sup>
Data / restraints / parameters	2000 / 1 / 127
Goodness-of-fit on F <sup>2</sup>	1.029
Final R indices [I>2sigma(I)]	R1 = 0.0289, wR2 = 0.0754
R indices (all data)	R1 = 0.0307, wR2 = 0.0770
Absolute structure parameter	0.07(7)
Largest diff. peak and hole	0.412 and -0.451 e.Å <sup>-3</sup>

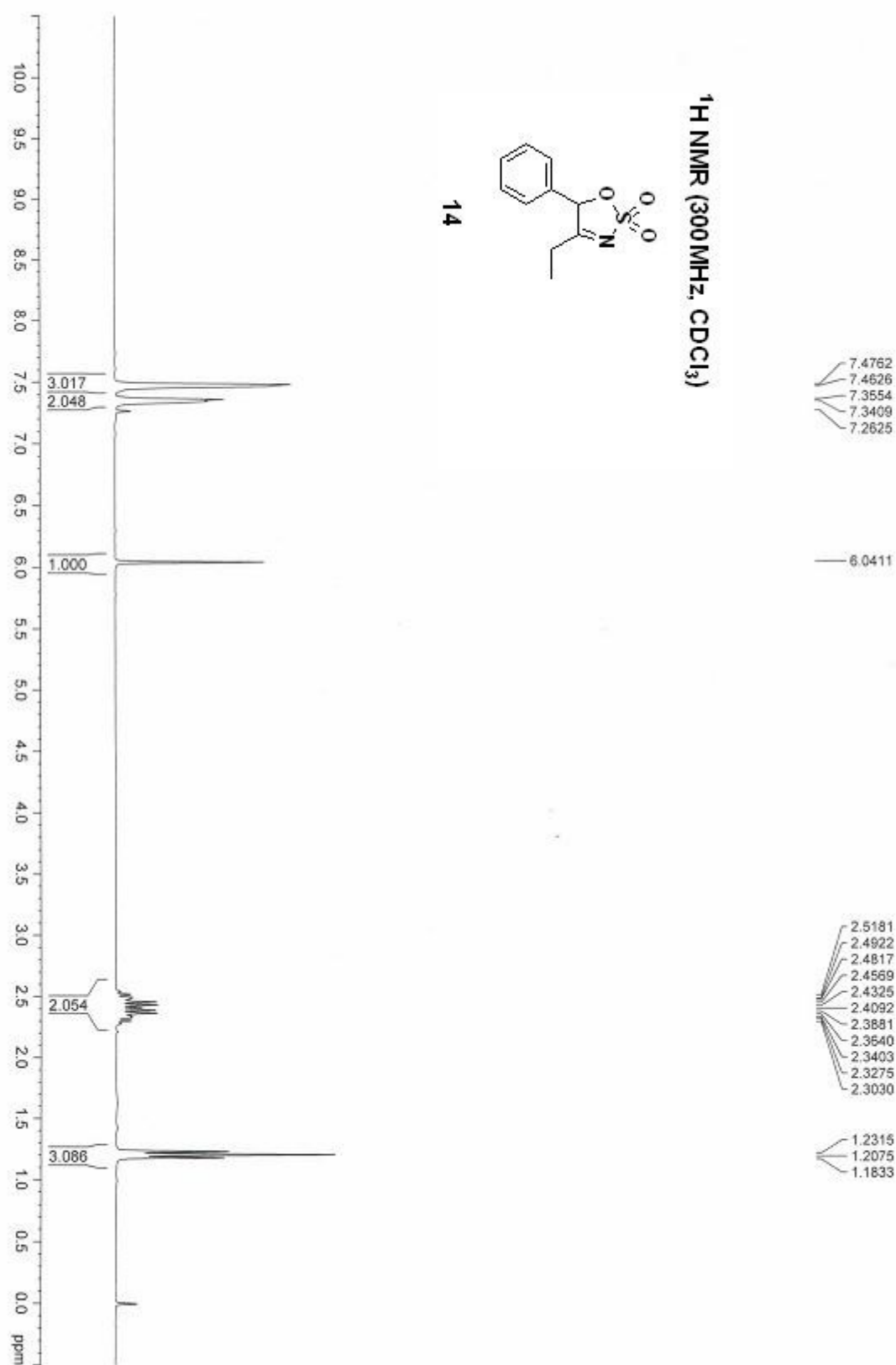


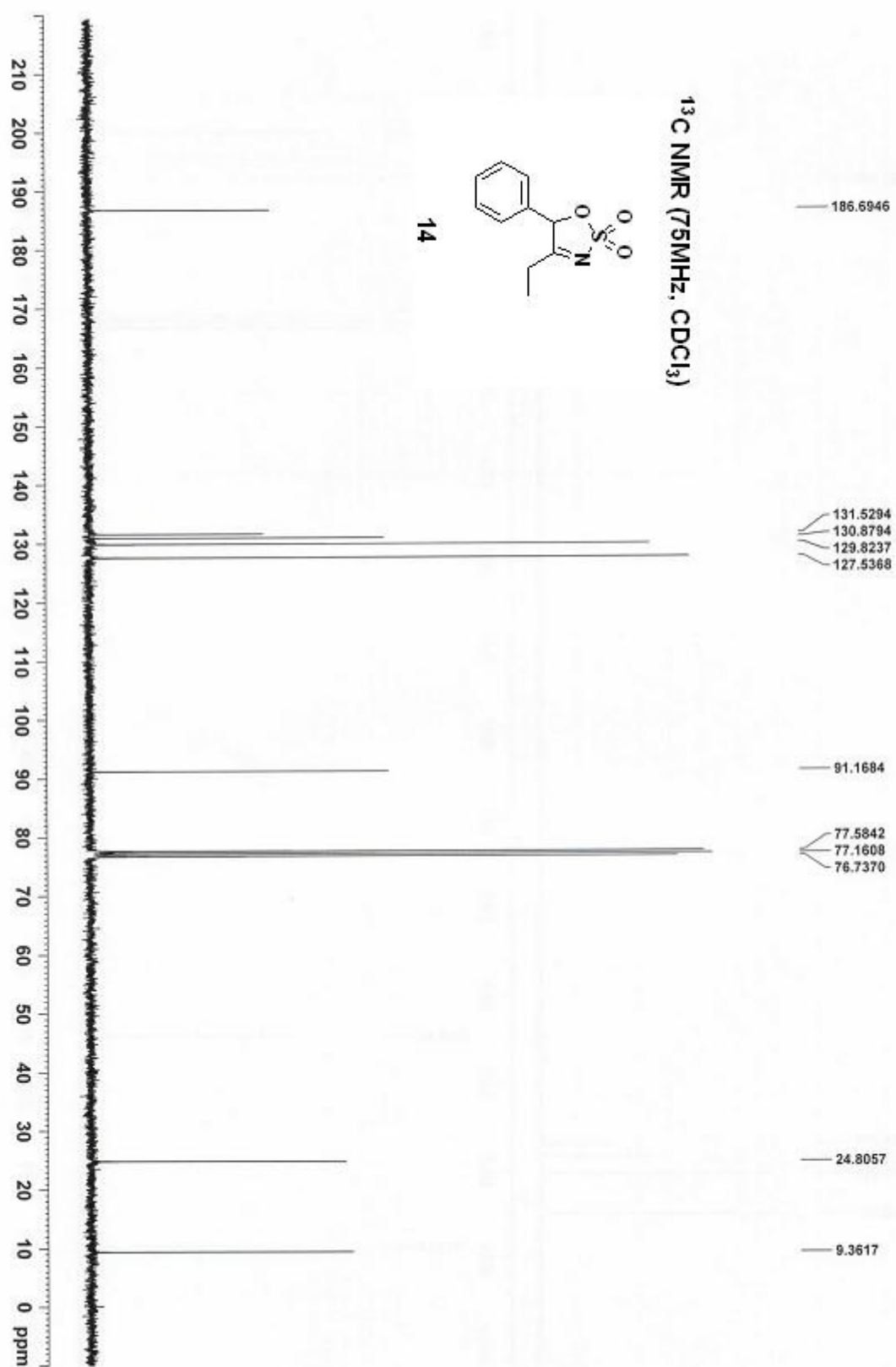
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NAME   KSY_110906_sm
EXPNO   1
PROCNO   1
Date_    20110906
Time     18.49
INSTRUM   spect
PROBHD   5 mm DUL 13C-1
PULPROG   zg30
TD       65536
SOLVENT   CDCl3
NS       4
DS       2
SWH      7507.507 Hz
FIDRES   0.114555 Hz
AQ       4.3048143 sec
RG       256
DWT      65.600 usec
DE       6.00 usec
TE       296.9 K
D1       1.00000000 sec
TD0      1
===== CHANNEL f1 =====
NUC1     1H
P1       9.80 usec
PL1      -1.90 dB
PL1W     27.23316002 W
SFO1     500.1332508 MHz
SI       32768
SF       500.1300000 MHz
WDW      EM
SSB      0
LB       0.30 Hz
GB       0
PC       1.00

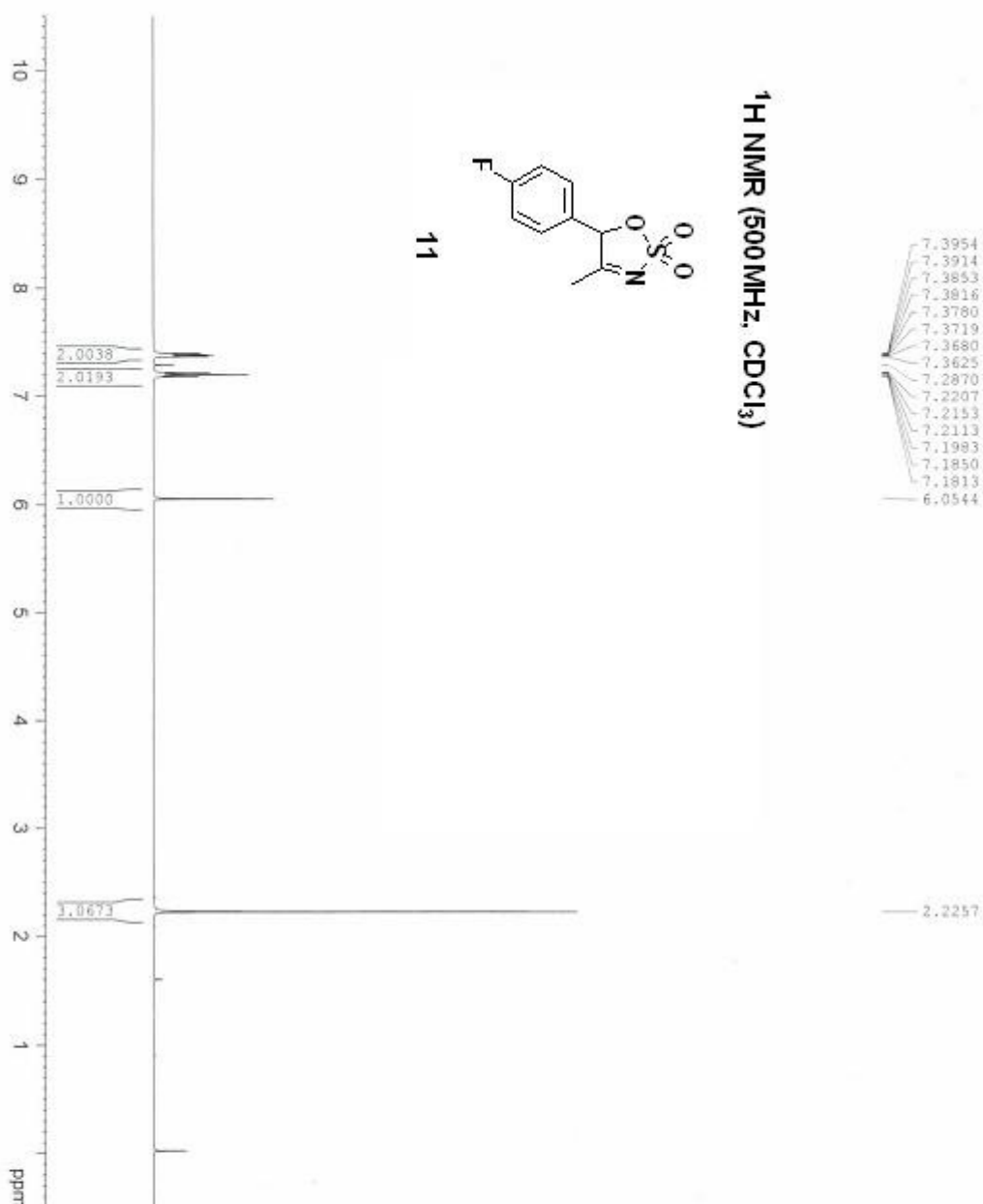
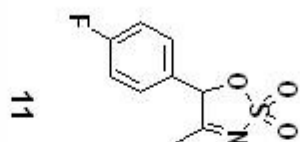
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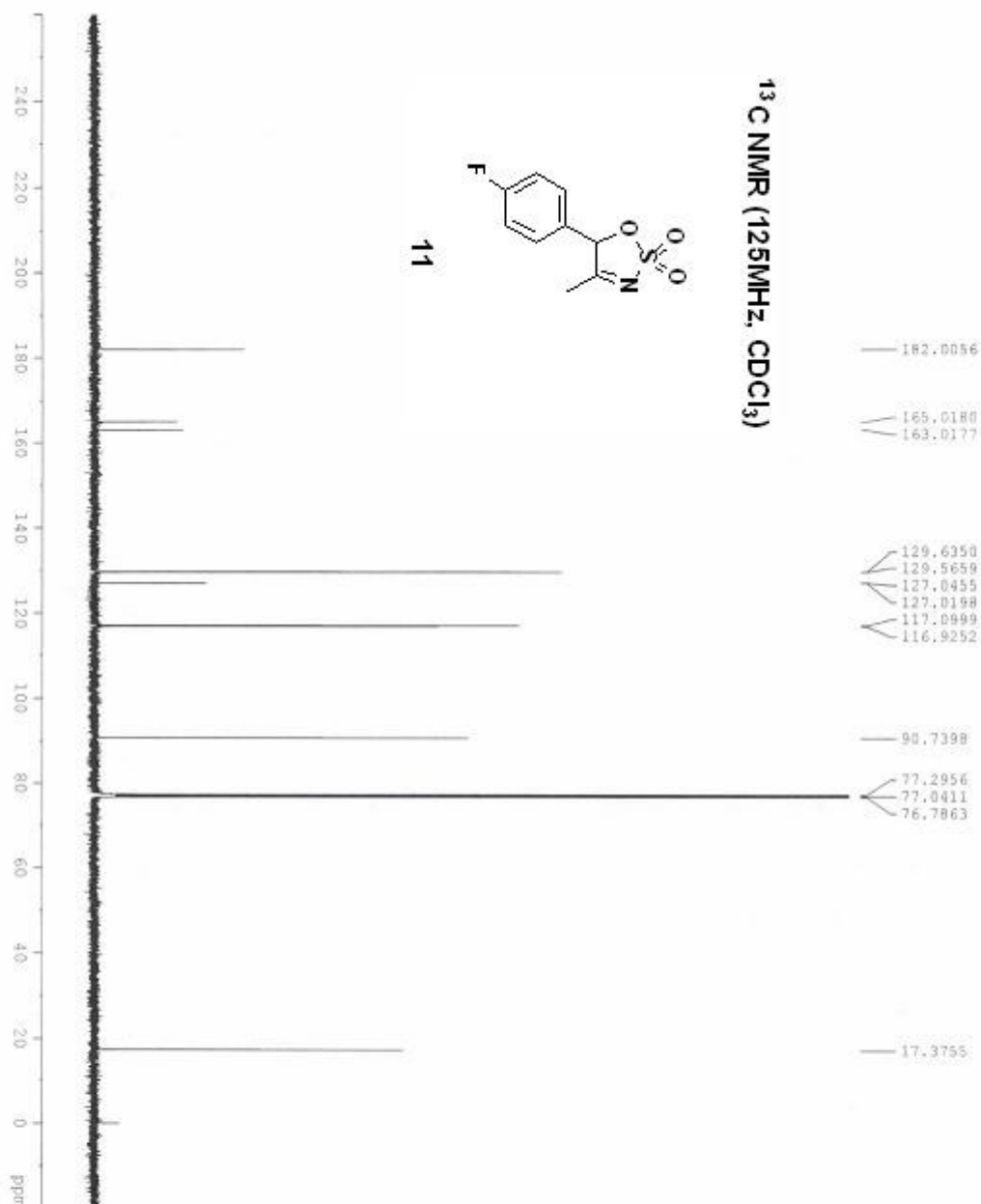
**<sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>)**



```

NAME KSY_111202_4F_imine
EXPNO 1
PROCNO 1
Date_ 20111202
Time 15:22
INSTRUM spect
PROBHD 5 mm DUL 13C-1
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 7507.507 Hz
FIDRES 0.114555 Hz
AQ 4.3648143 sec
RG 181
DW 66.600 usec
DE 6.00 usec
TE 298.1 K
D1 1.00000000 sec
TD0 1

===== CHANNEL f1 =====
NUC1 1H
P1 9.80 usec
PL1 -1.90 dB
PL1W 27.23316002 W
SFO1 500.1332508 MHz
SI 32768
SF 500.1300000 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00
  
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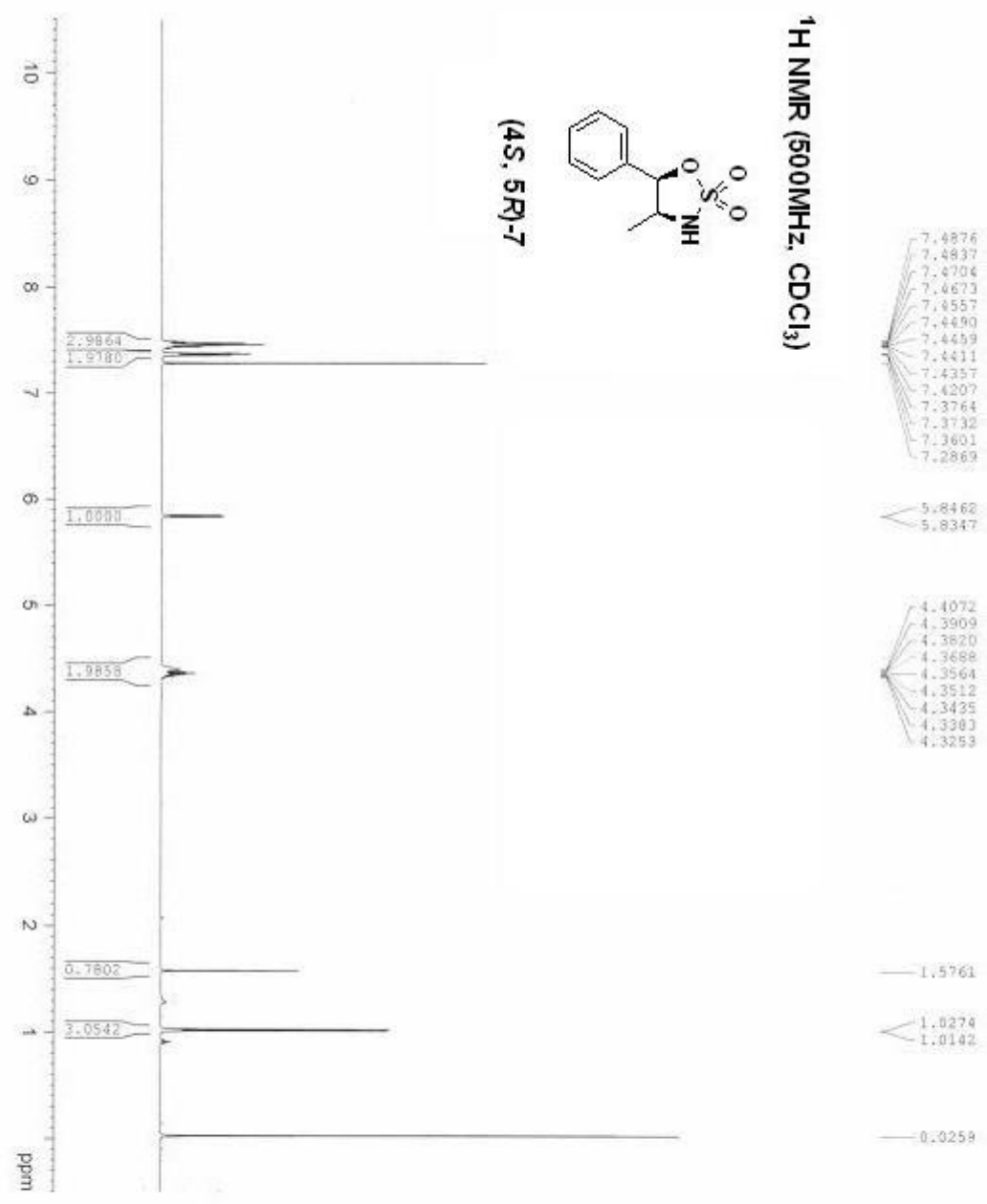
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Date_         20111202
Time_         18.51
INSTRUM       spect
PROBHD        5 mm DUL 13C-1
PULPROG       zgpg30
TD             65536
SOLVENT       CDCl3
NS             512
DS             2
SWH            35211.276 Hz
FIDRES         0.537281 Hz
AQ             0.9306754 sec
RG             4096
DE             14.200 usec
TE             298.8 K
D1             2.00000000 sec
D11            0.03000000 sec
TD0            1

===== CHANNEL f1 =====
NUC1           13C
P1             8.00 usec
PL1            1.40 dB
PL1W           70.60439303 W
SFO1           125.7728799 MHz

===== CHANNEL f2 =====
NAME1216
PCPD2         1H
PCPD2         100.00 usec
PL2           -1.90 dB
PL12          16.00 dB
PL13          19.00 dB
PL1W           27.23316002 W
PL12W          0.44167015 W
PL13W          0.22136943 W
SFO2           500.1320005 MHz
SI            32768
SF            125.7577690 MHz
MEW           28
SSB           0
LB            1.00 Hz
GB            0
PC            1.40
  
```



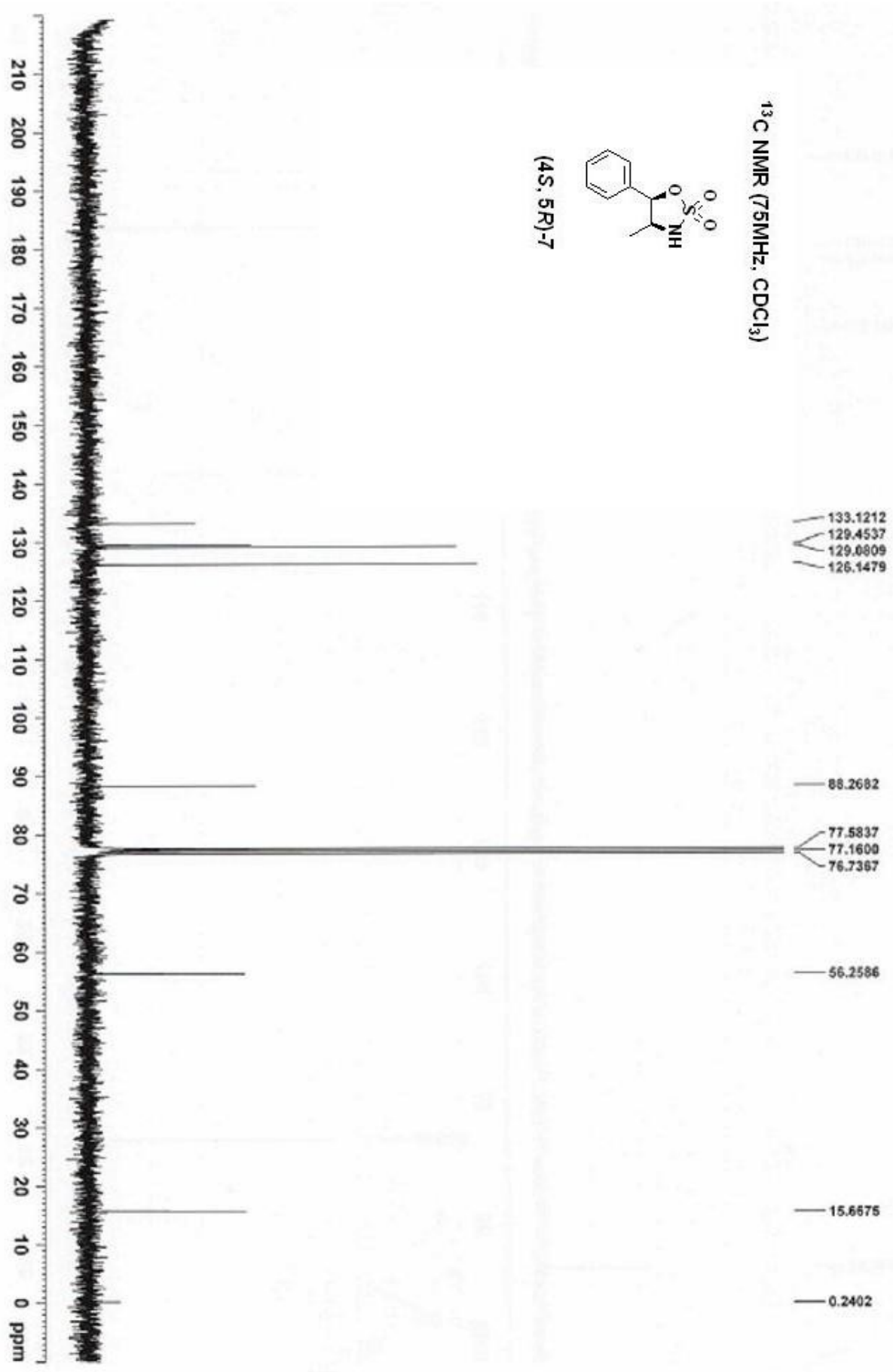


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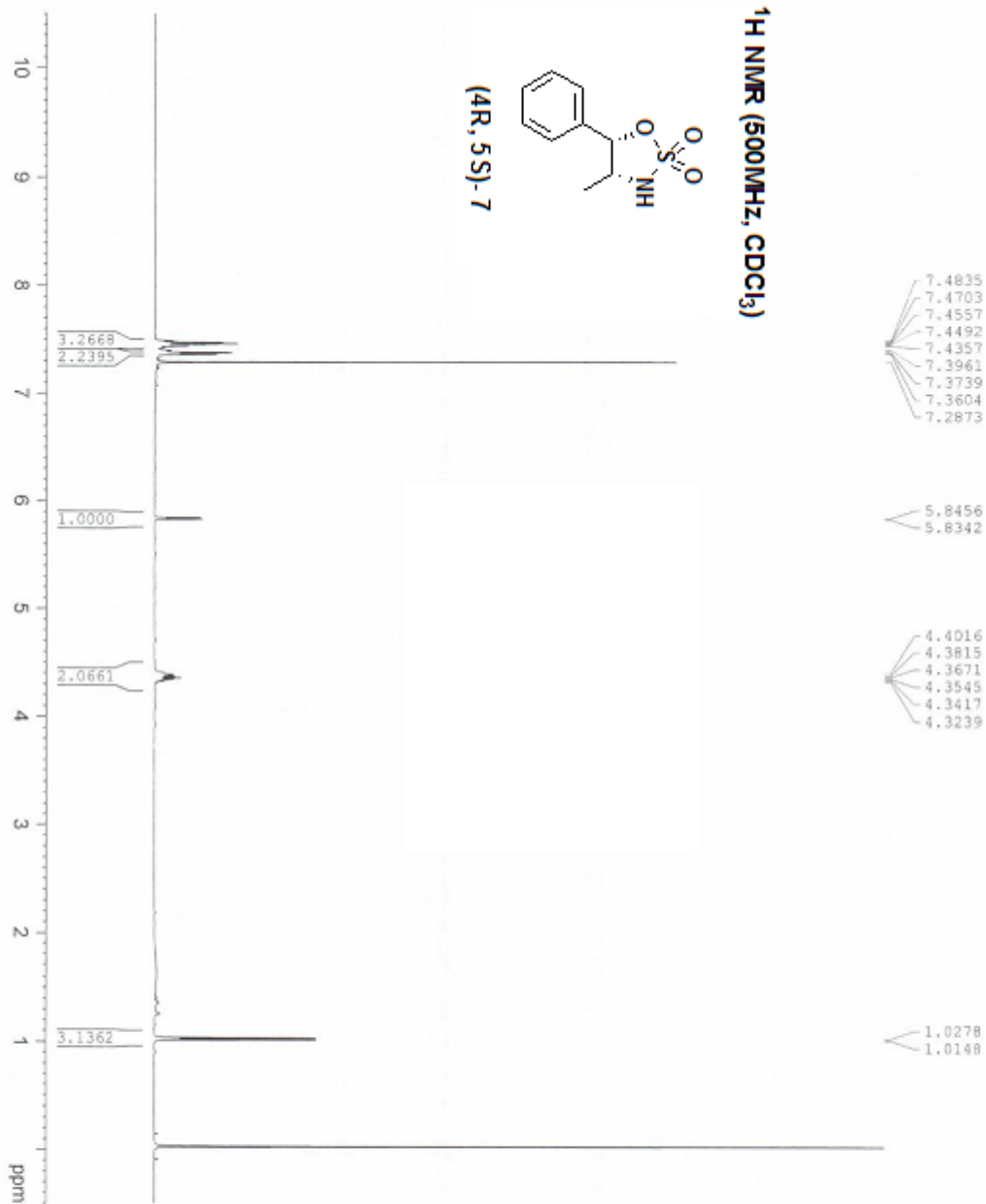
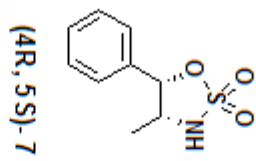
NAME      KSY_111129_NH
EXPNO     2
PROCNO    1
Date_     20111129
Time      16.08
INSTRUM   spect
PROBHD    5 mm DUL 13C-1
PULPROG   zg30
TD         65536
SOLVENT   CDCl3
NS         16
DS         2
SWH        7507.507 Hz
FIDRES     0.114555 Hz
AQ         4.3648143 sec
RG         574.7
DW         68.600 usec
DE         6.00 usec
TE         296.5 K
D1         1.00000000 sec
TD0        1

===== CHANNEL f1 =====
NUC1       1H
P1         9.80 usec
PL1        -1.90 dB
PL1W       27.23316002 W
SFO1       500.1332508 MHz
SI         32768
SF         500.1300000 MHz
WDW        EM
SSB        0
LB         0.30 Hz
GB         0
PC         1.00

```



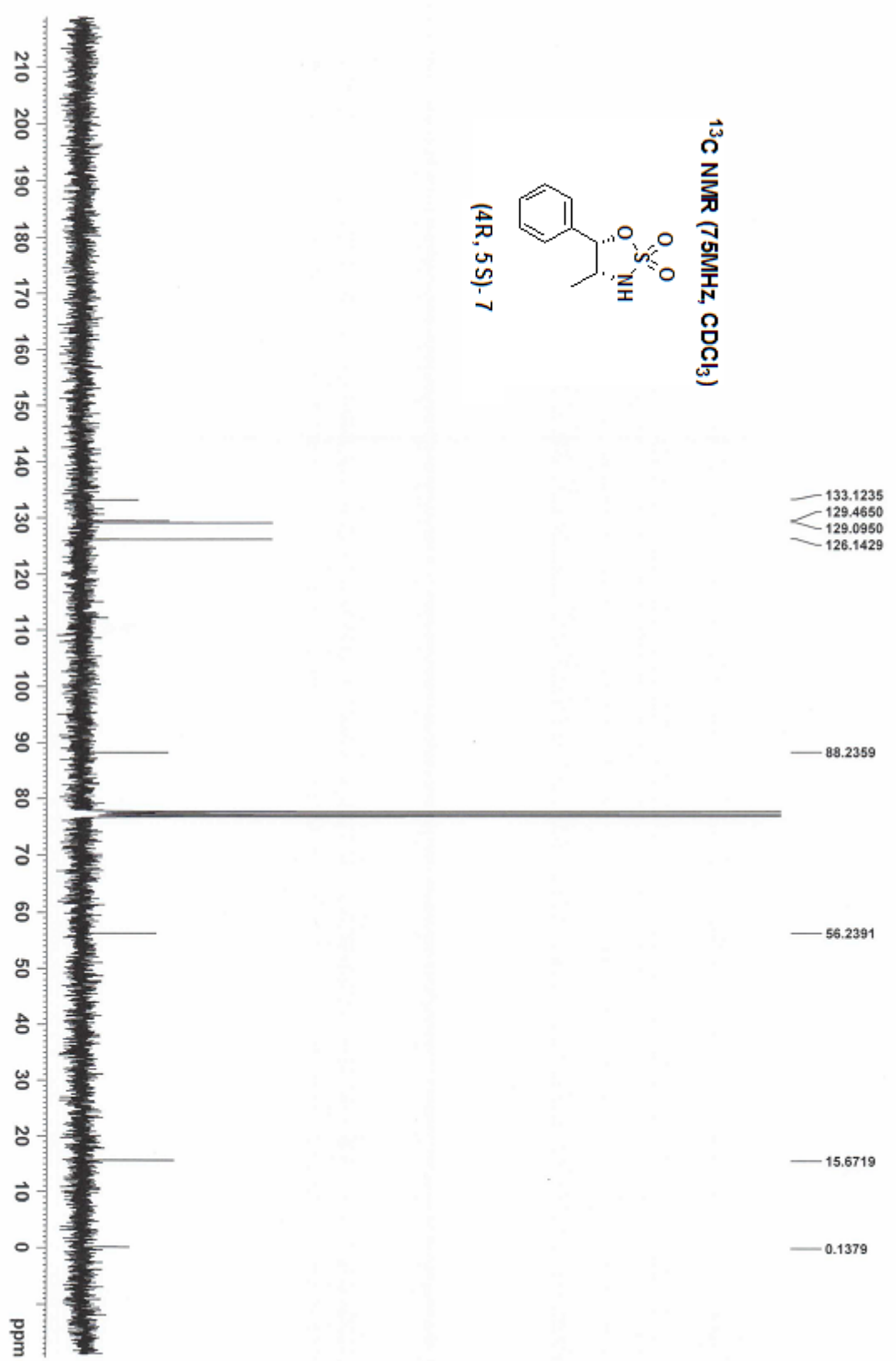
**<sup>1</sup>H NMR (500MHz, CDCl<sub>3</sub>)**



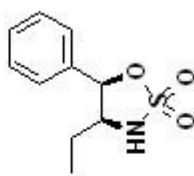
```

NAME      KSY_111004_NH
EXPNO     1
PROCNO    1
Date_     20111004
Time      16.39
INSTRUM   spect
PROBHD    5 mm DUL 13C-1
PULPROG   zg30
TD         65536
SOLVENT   CDCl3
NS         16
DS         2
SWH        7507.507 Hz
FIDRES     0.114555 Hz
AQ         4.3648143 sec
RG         574.7
DW         66.600 usec
DE         6.00 usec
TE         299.2 K
D1         1.00000000 sec
TD0        1

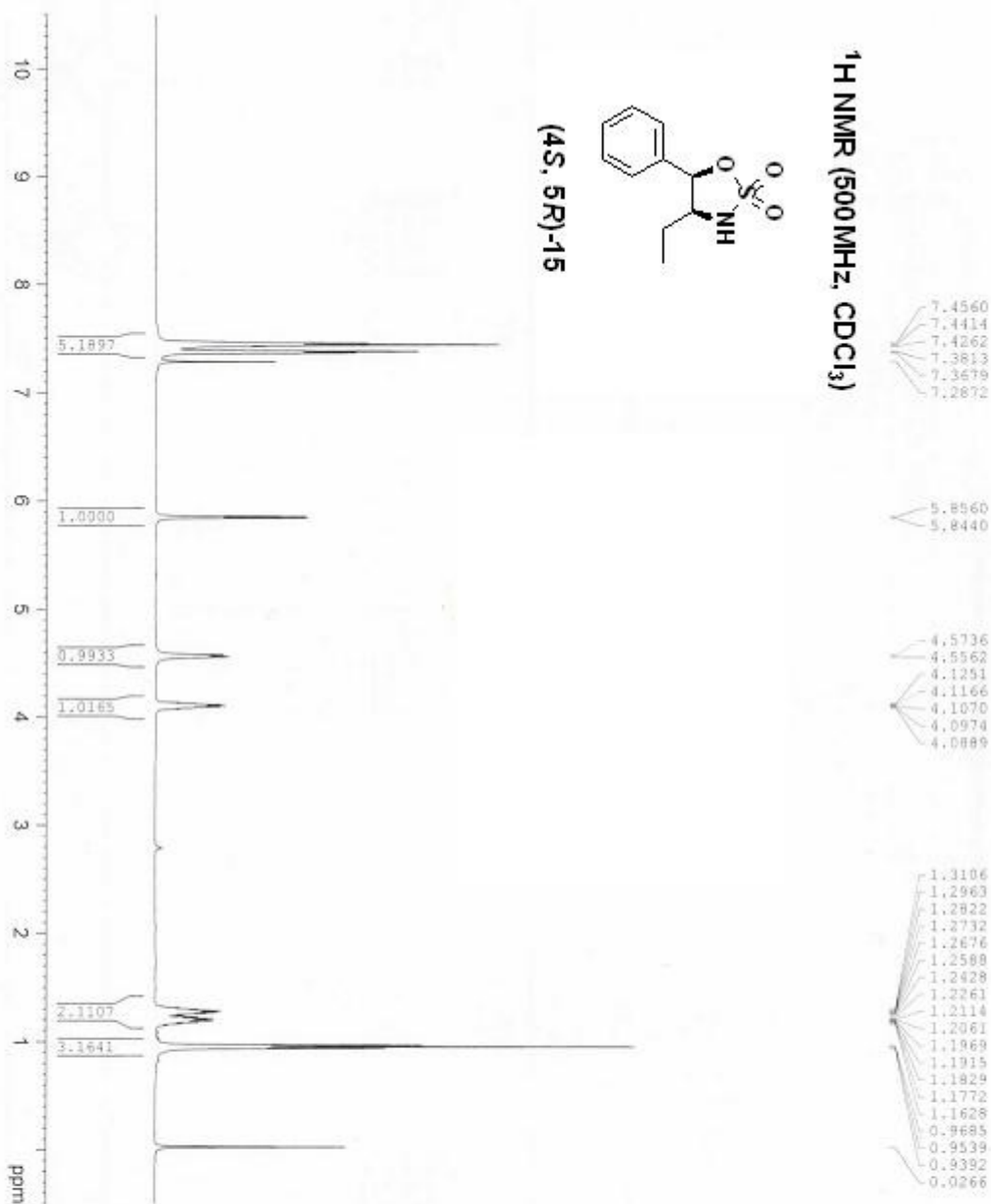
===== CHANNEL f1 =====
NUC1       1H
P1         9.80 usec
PL1        -1.90 dB
PL1W       27.23316002 W
SFO1       500.1332508 MHz
SI         32768
SF         500.1300000 MHz
WDW        EM
SSB        0
LB         0.30 Hz
GB         0
PC         1.00
  
```



**<sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>)**



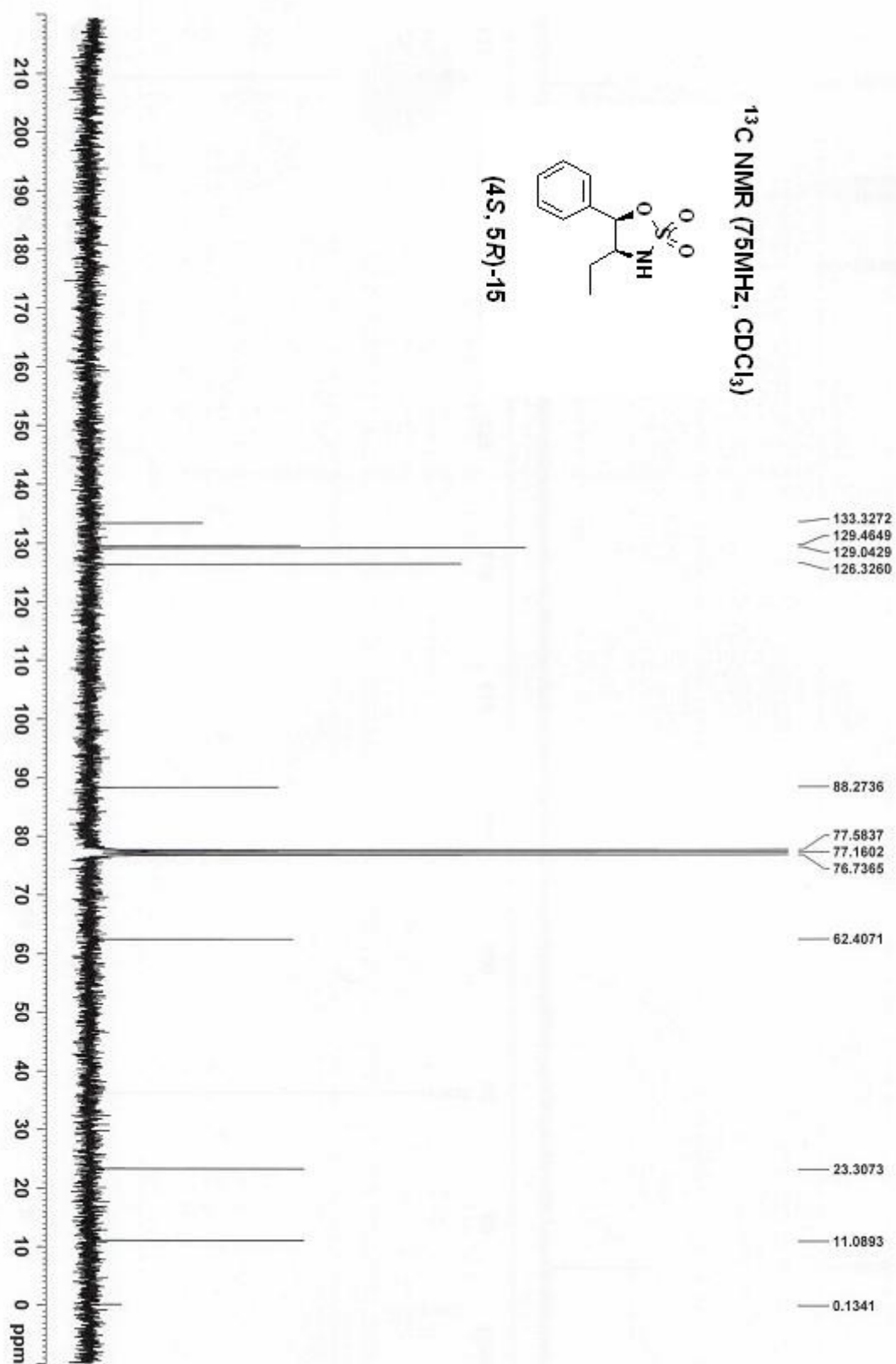
**(4S, 5R)-15**

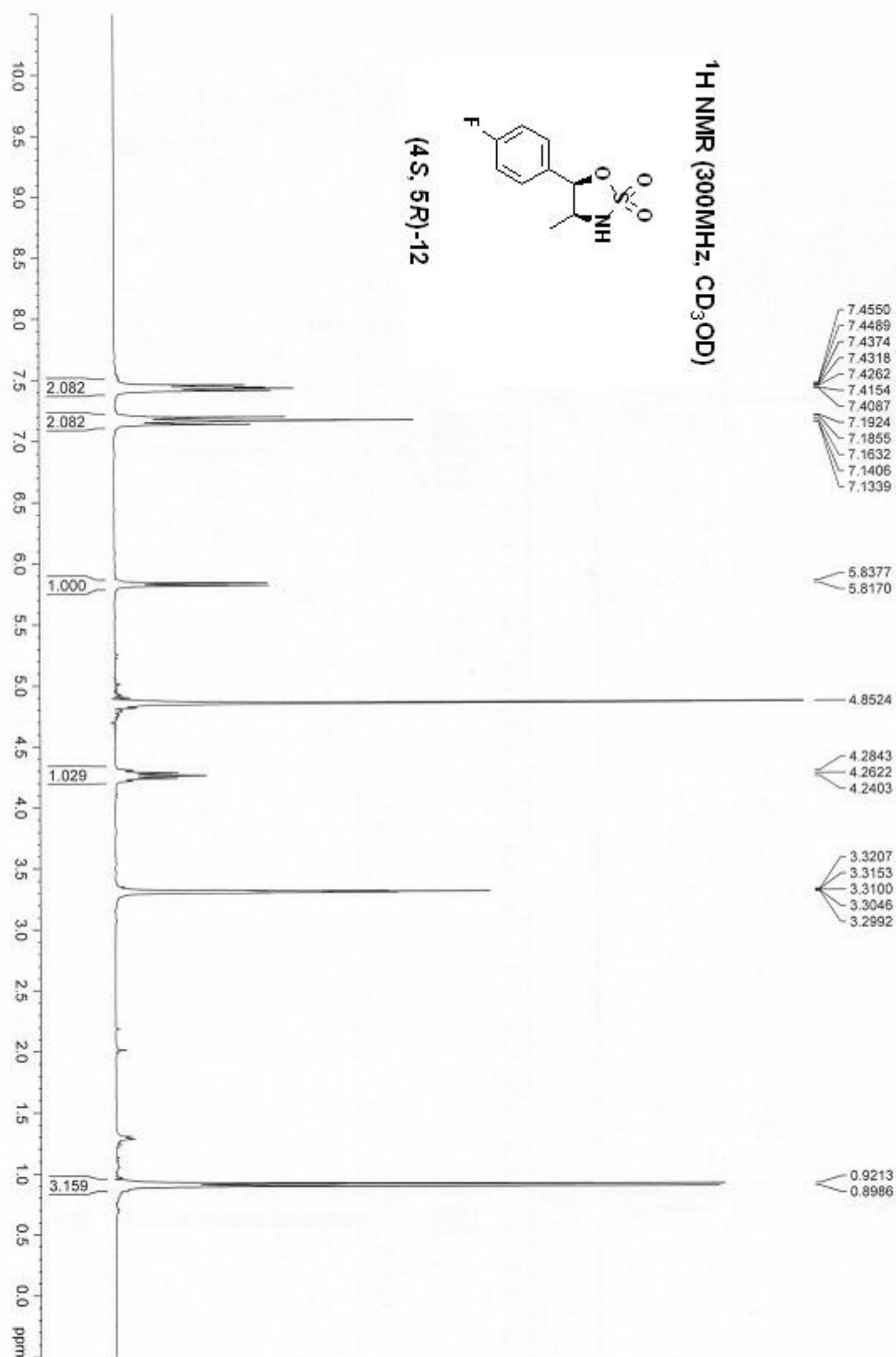


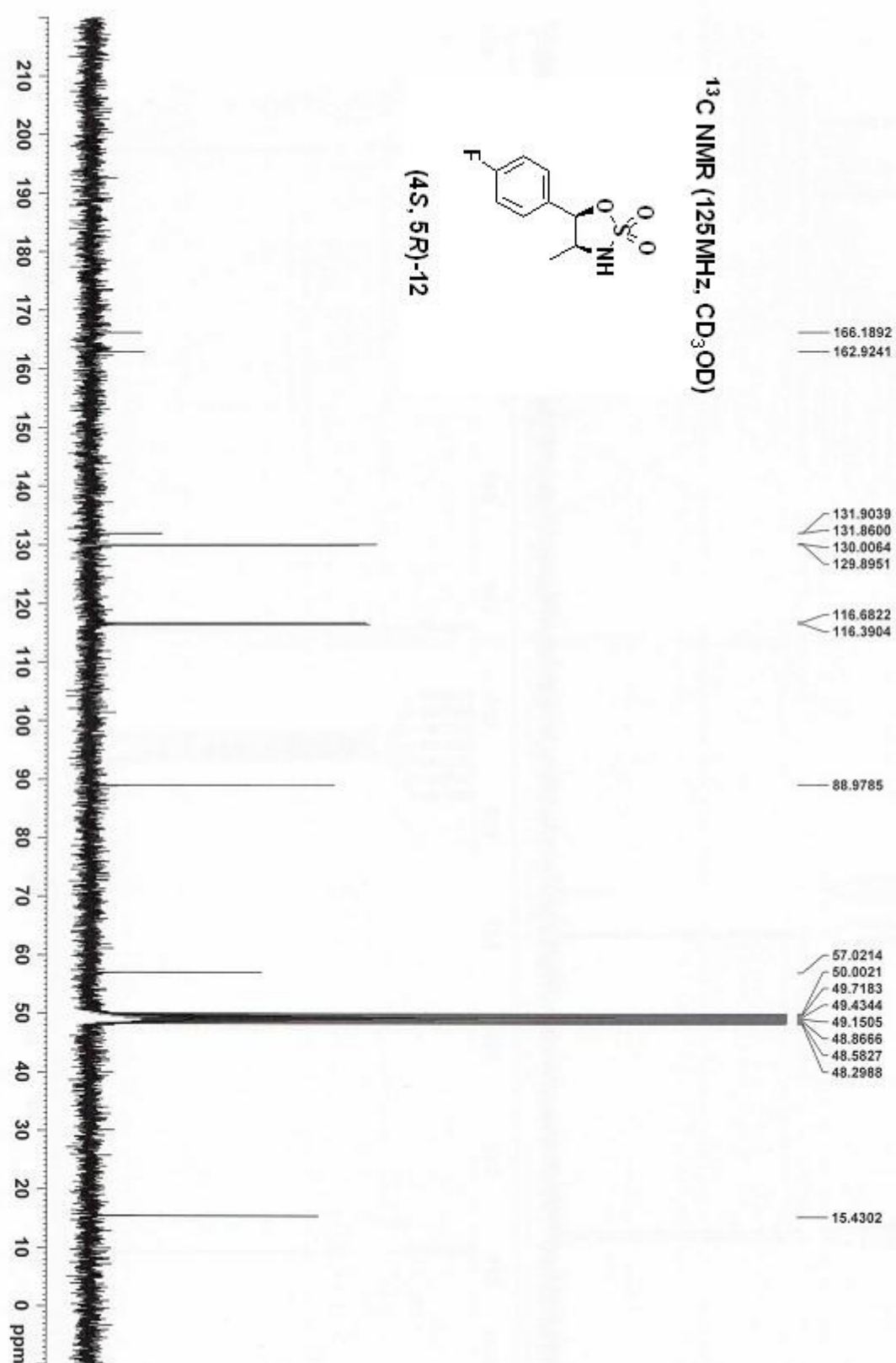
```

NAME KSY_111124_Et_Am
EXPNO 1
PROCNO 1
Date_ 20111124
Time 14.05
INSTRUM spect
PROBHD 5 mm DUL 13C-1
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 4
DS 2
SWH 7507.507 Hz
FIDRES 0.114555 Hz
AQ 4.3648143 sec
RG 256
DE 66.600 usec
TE 298.0 K
D1 1.00000000 sec
TD0 1

===== CHANNEL f1 =====
NUC1 1H
P1 9.80 usec
PL1 -1.90 dB
PL1W 27.23316002 W
SFO1 500.1332508 MHz
SI 32768
SF 500.1300000 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00
  
```









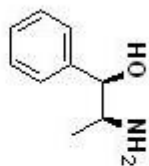
7.3661  
7.3793  
7.3668  
7.3540  
7.3233  
7.3188  
7.3118  
7.3062  
7.2997  
7.2936  
7.2874

4.5718  
4.5623

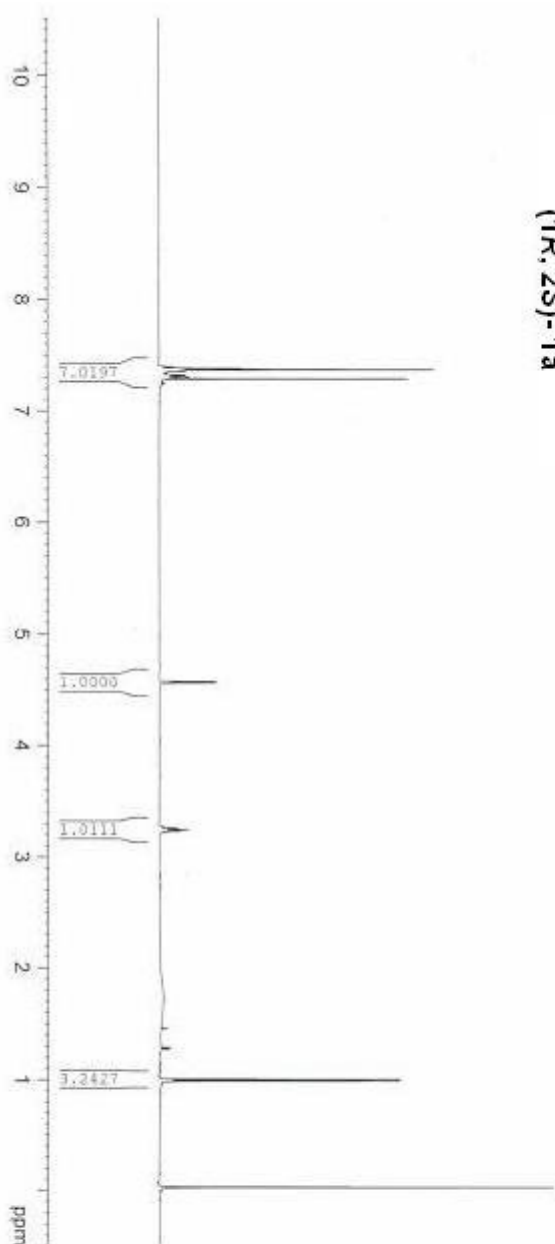
3.2572  
3.2542  
3.2444  
3.2319  
3.2286

1.0021  
0.9891

<sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>)



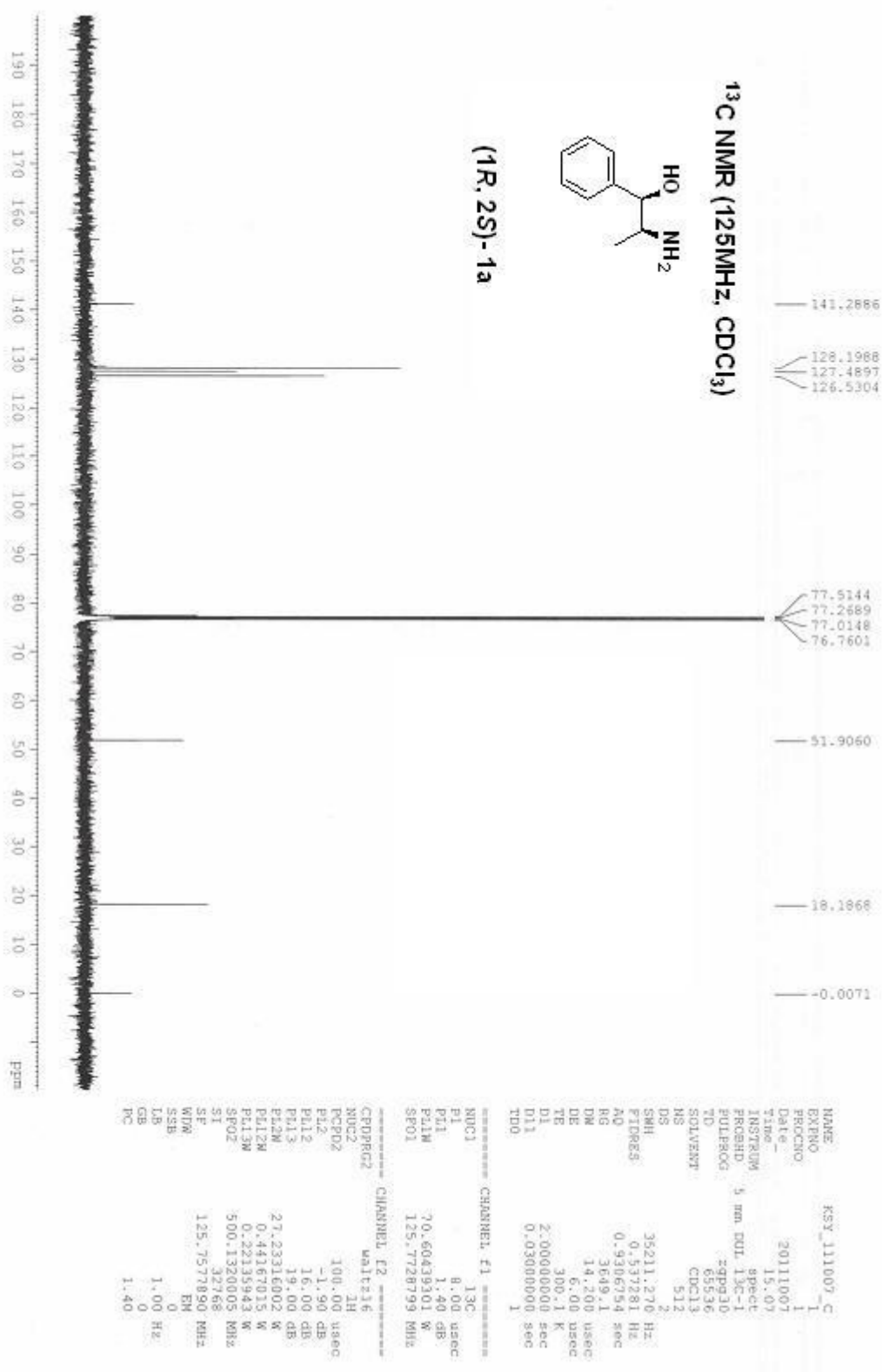
(1R,2S)-1a

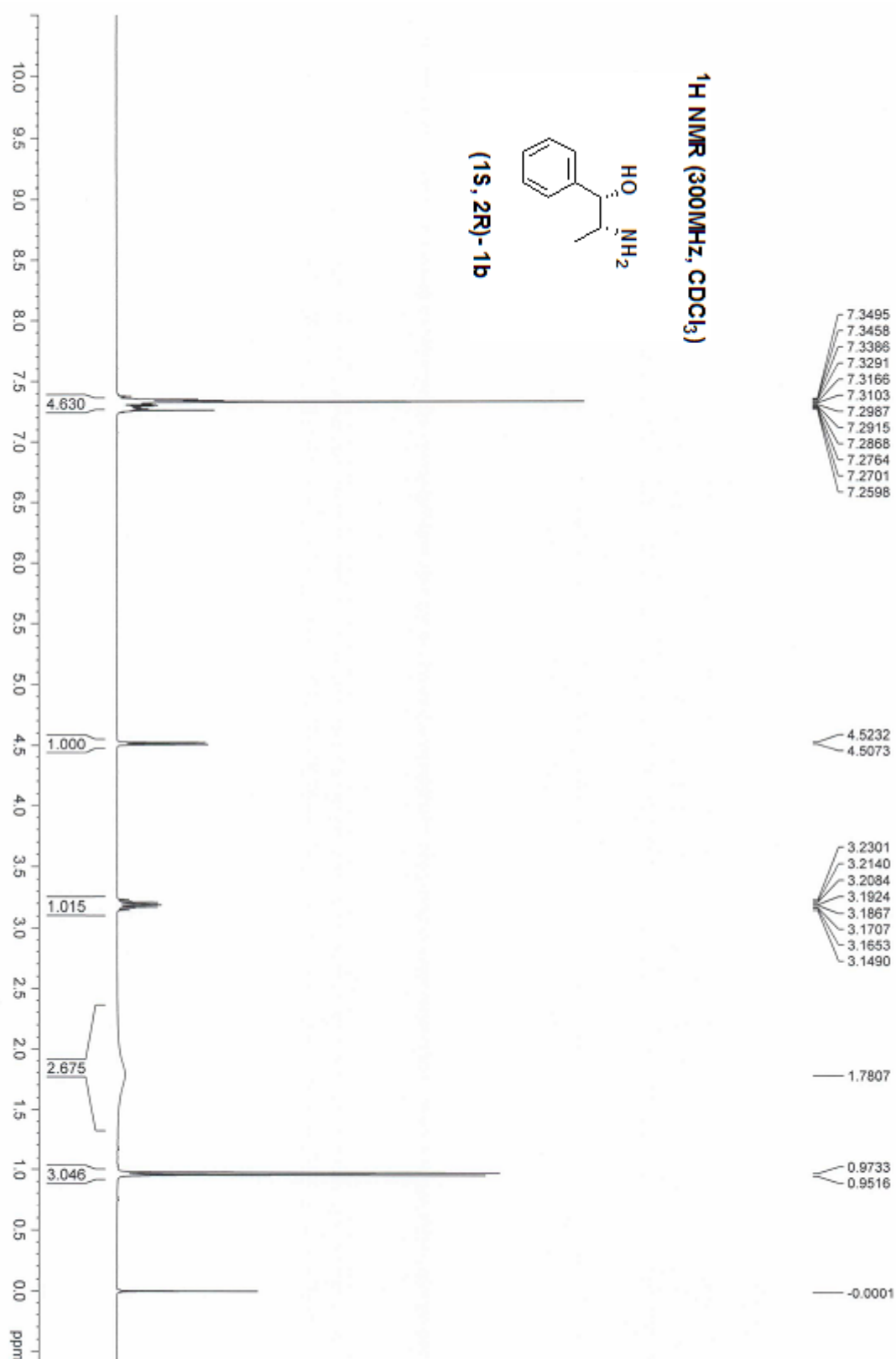


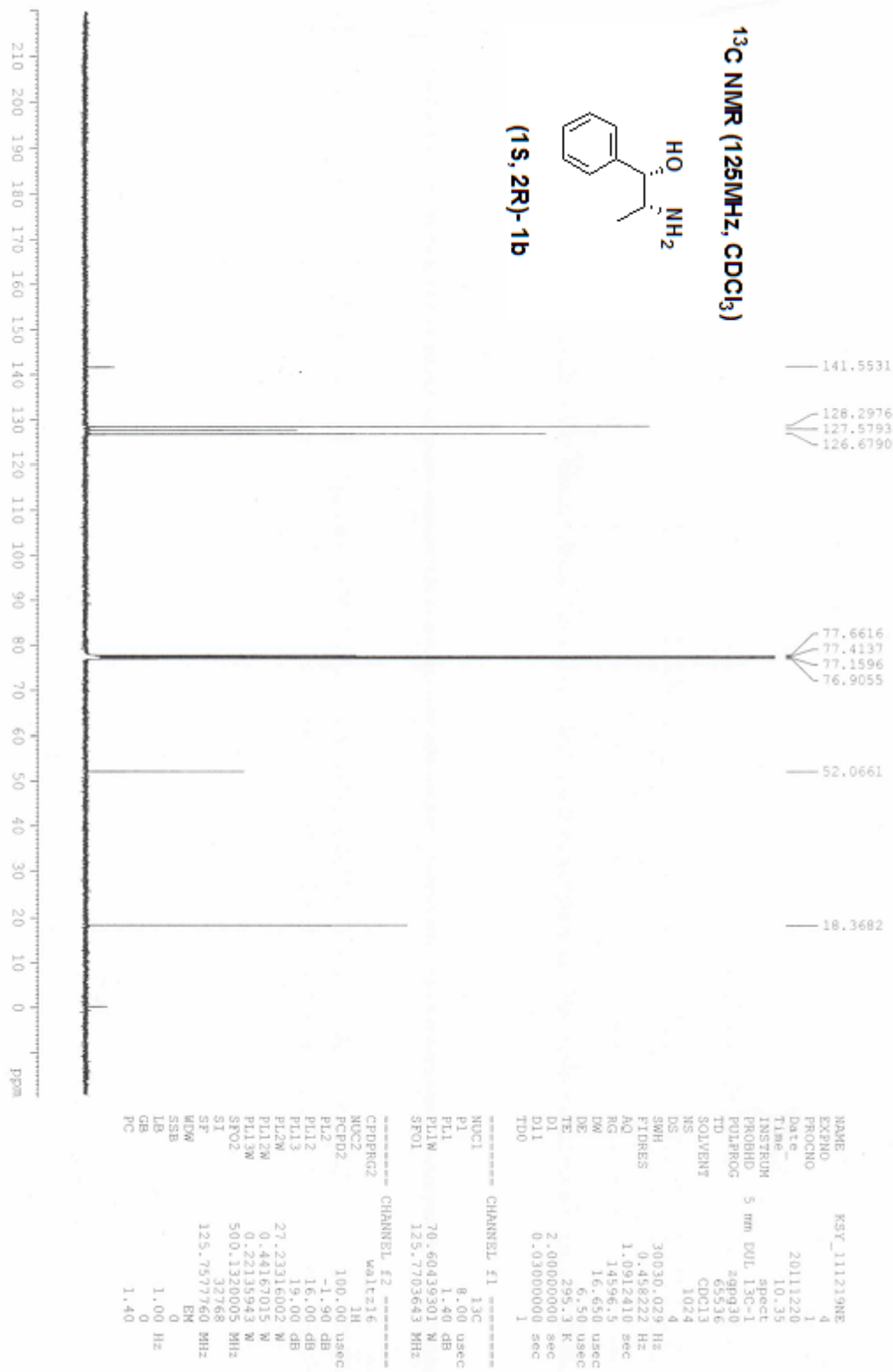
```

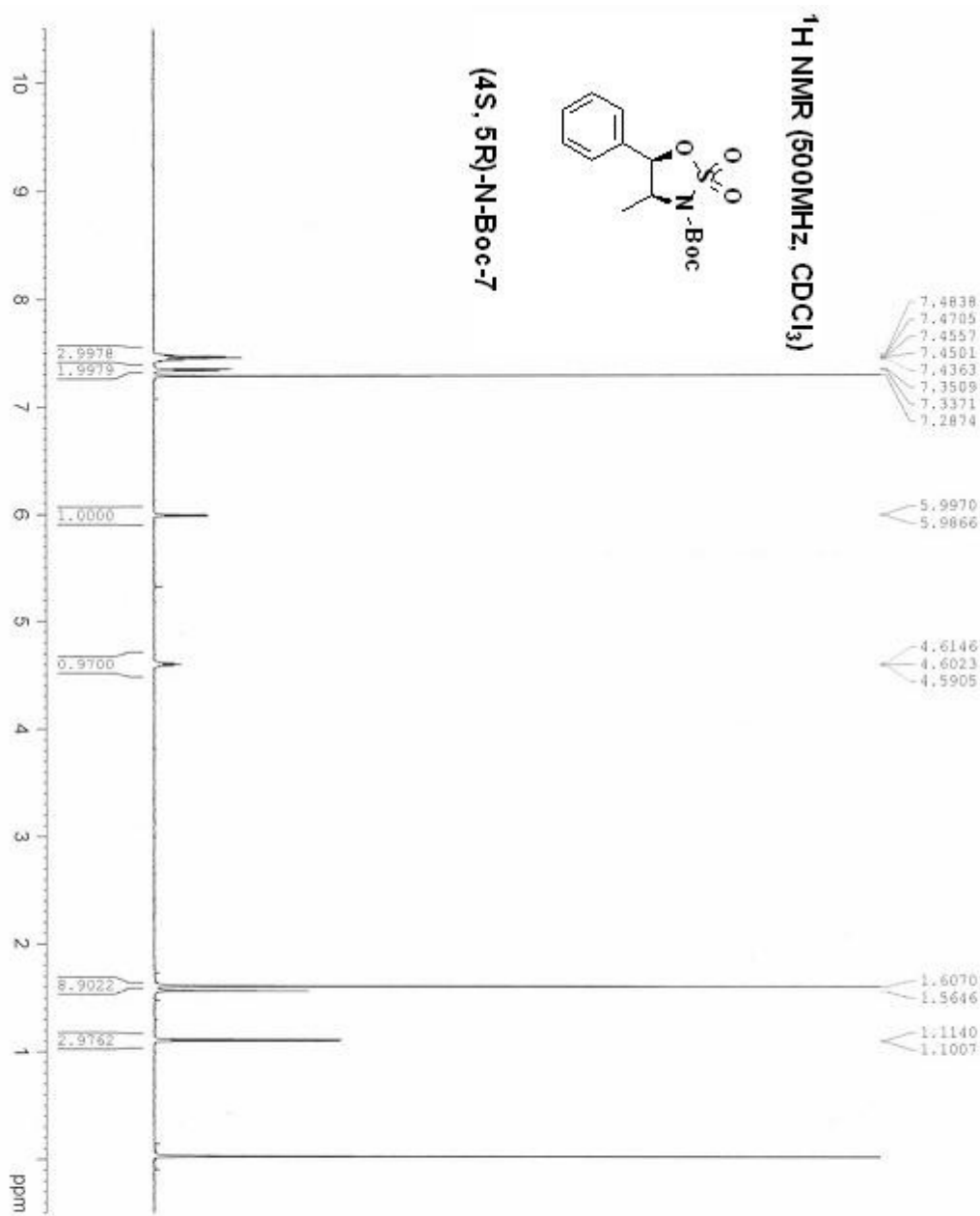
NAME      KSY 111007
EXPNO     1
PROCNO    1
Date_     20111007
Time      14.05
INSTRUM   spect
PROBHD    5 mm DUL 13C-1
PULPROG   zg30
TD         65536
SOLVENT   CDCl3
NS         4
DS         2
SWH        7507.507 Hz
FIDRES     0.11455 Hz
AQ         4.3648143 sec
RG         574.7
DW         66.600 usec
DE         6.00 usec
TE         299.0 K
D1         1.00000000 sec
TD0        1

===== CHANNEL f1 =====
NUC1       1H
P1         9.80 usec
PL1        -1.50 dB
PL1W       27.2316002 W
SFO1       500.1332508 MHz
SI         32768
SF         500.1300000 MHz
WDW        EM
SSB        0
LB         0.30 Hz
GB         0
PC         1.00
  
```





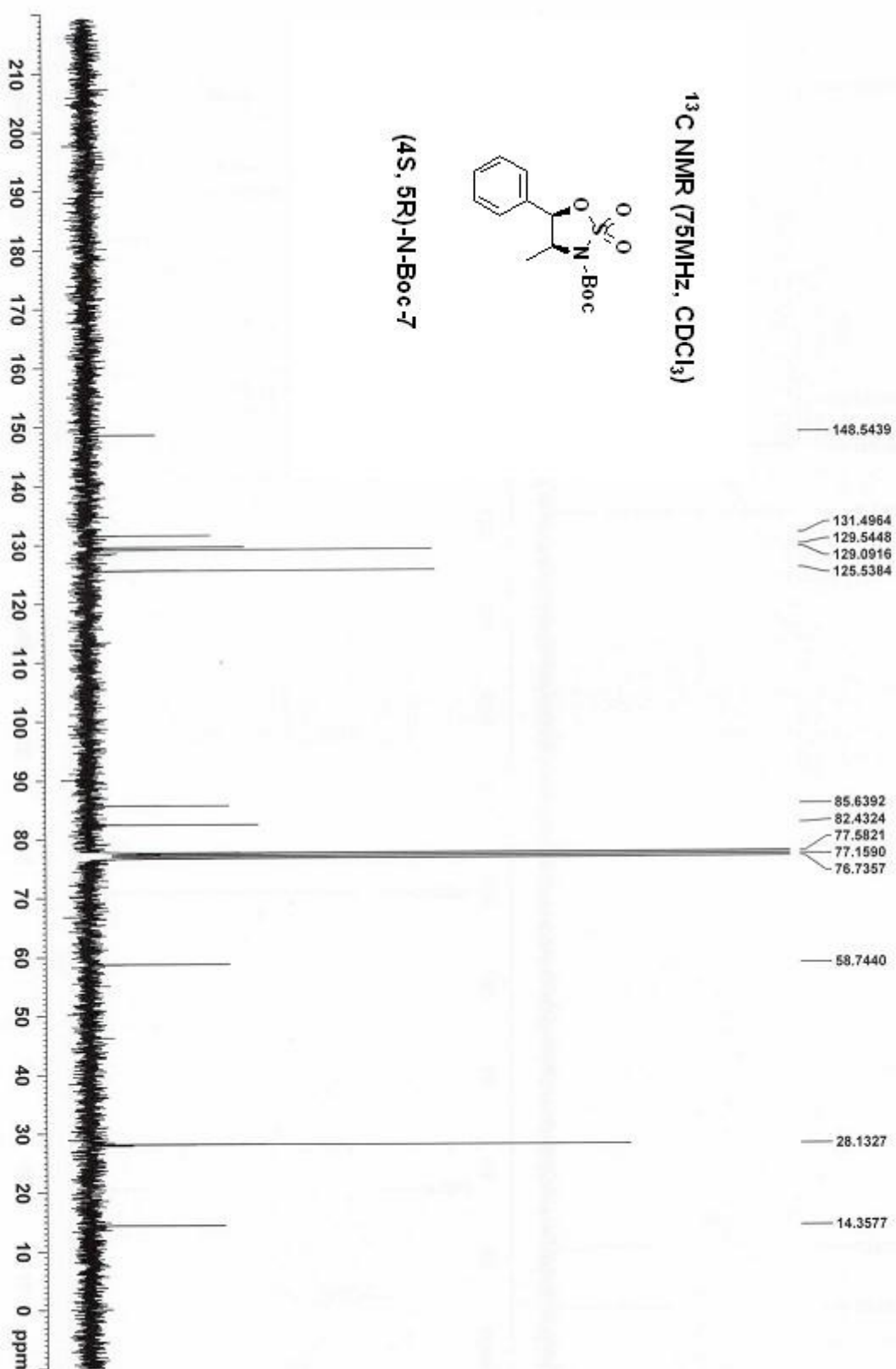


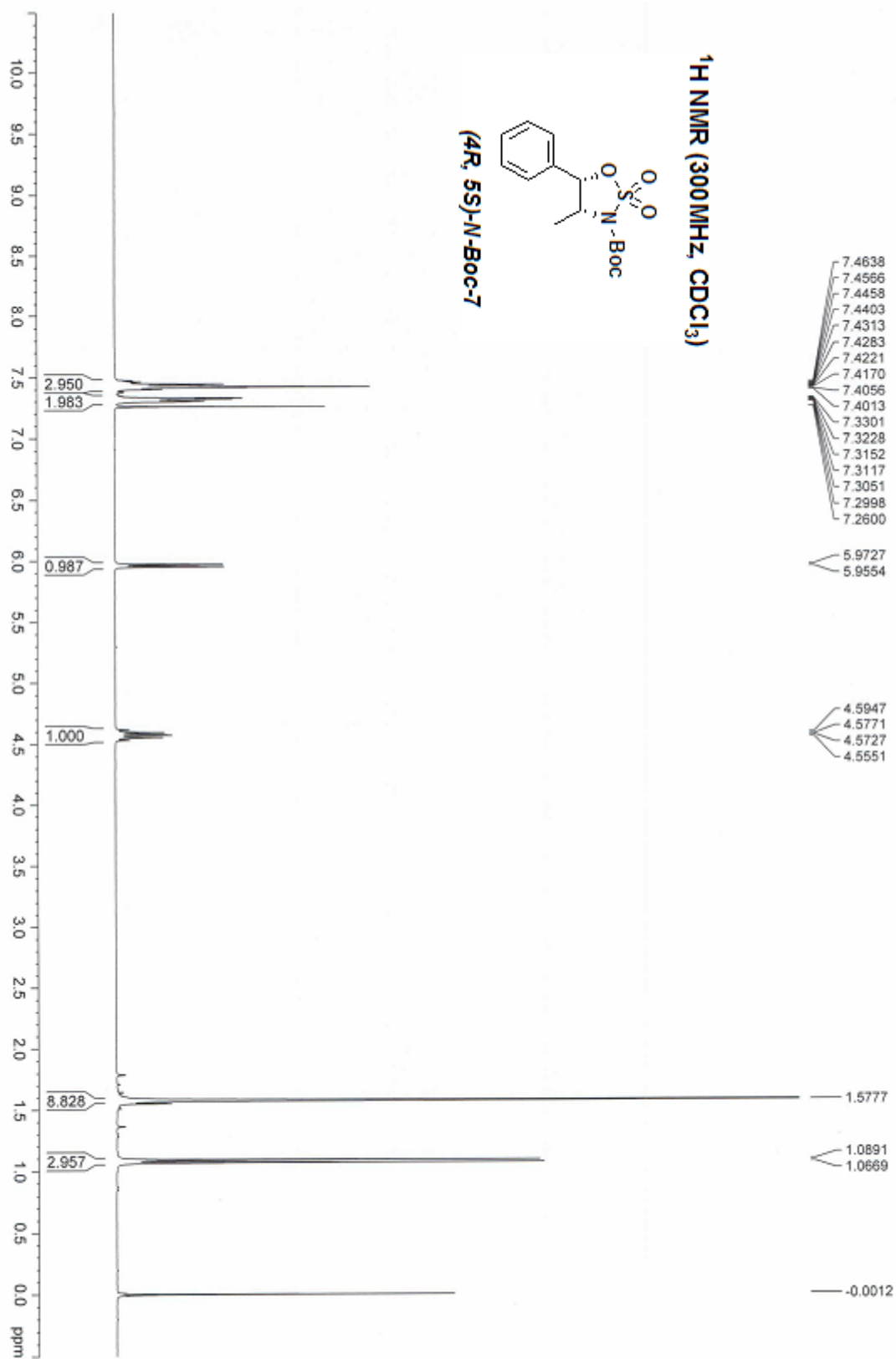


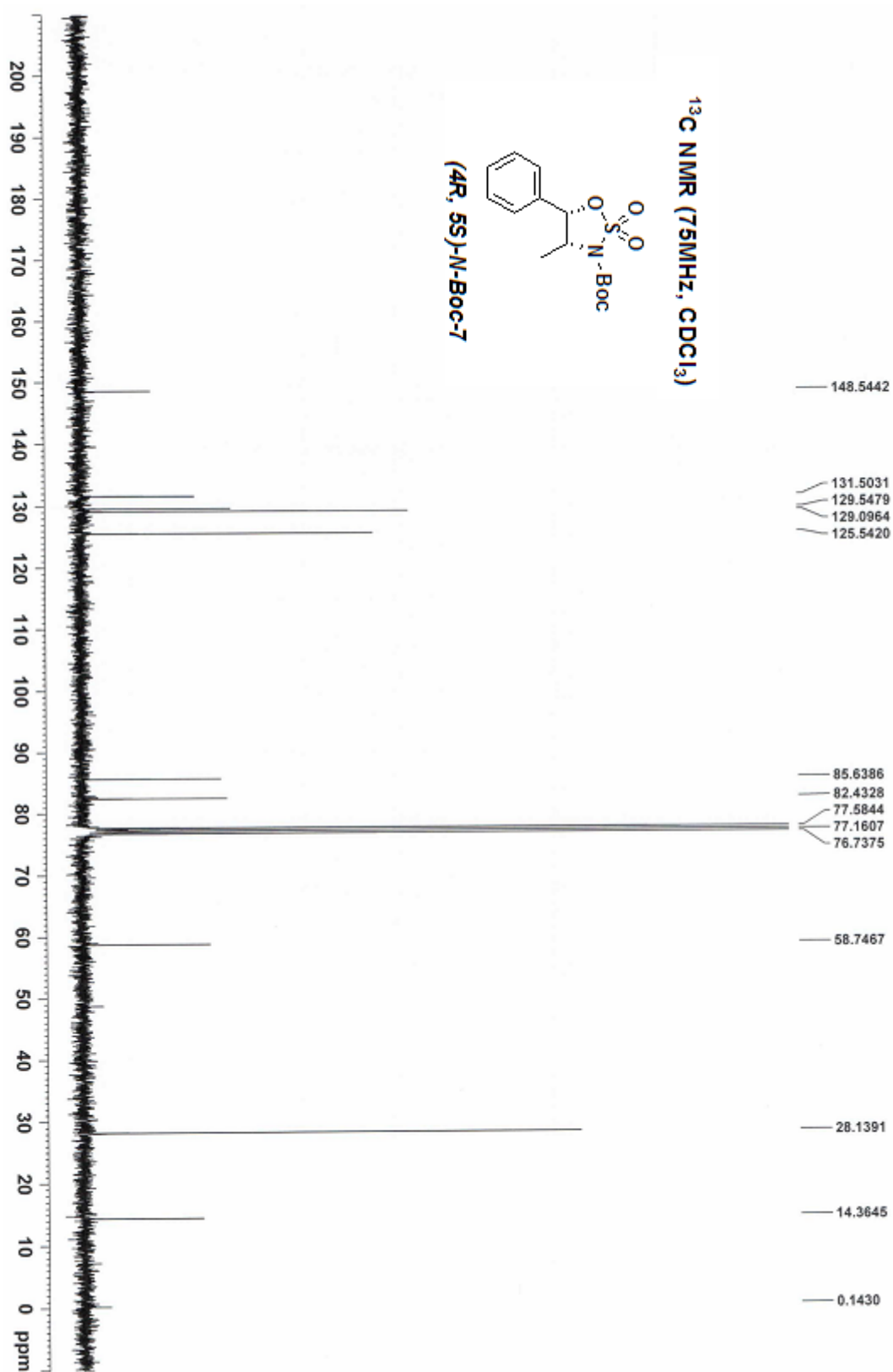
```

NAME      KSY_111004_NB
EXPNO     1
PROCNO    1
Date_     20111004
Time      16.03
INSTRUM   spect
PROBHD    5 mm DUL 13C-1
PULPROG   zg30
TD         65536
SOLVENT   CDCl3
NS         4
DS         2
SWH        7507.507 Hz
FIDRES     0.114555 Hz
AQ         4.3648143 sec
RG         574.7
DW         66.600 usec
DE         6.00 usec
TE         299.2 K
D1         1.00000000 sec
TD0        1
===== CHANNEL f1 =====
NUC1       1H
P1         9.80 usec
PL1        -1.90 dB
PL1W       27.23318002 W
SFO1       500.1332508 MHz
SI         32768
SF         500.1300000 MHz
WDW         EM
SSB         0
LB         0.30 Hz
GB         0
PC         1.00

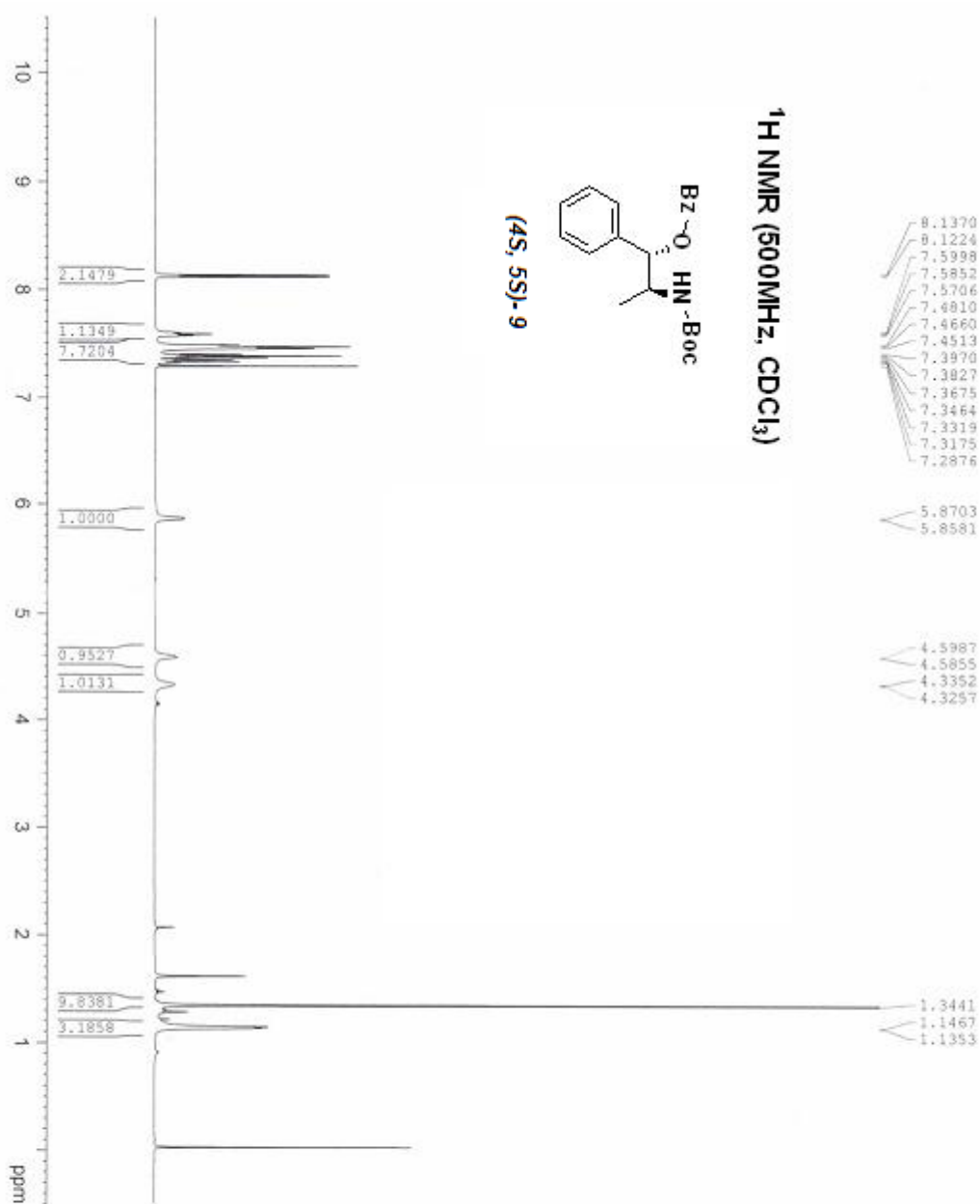
```







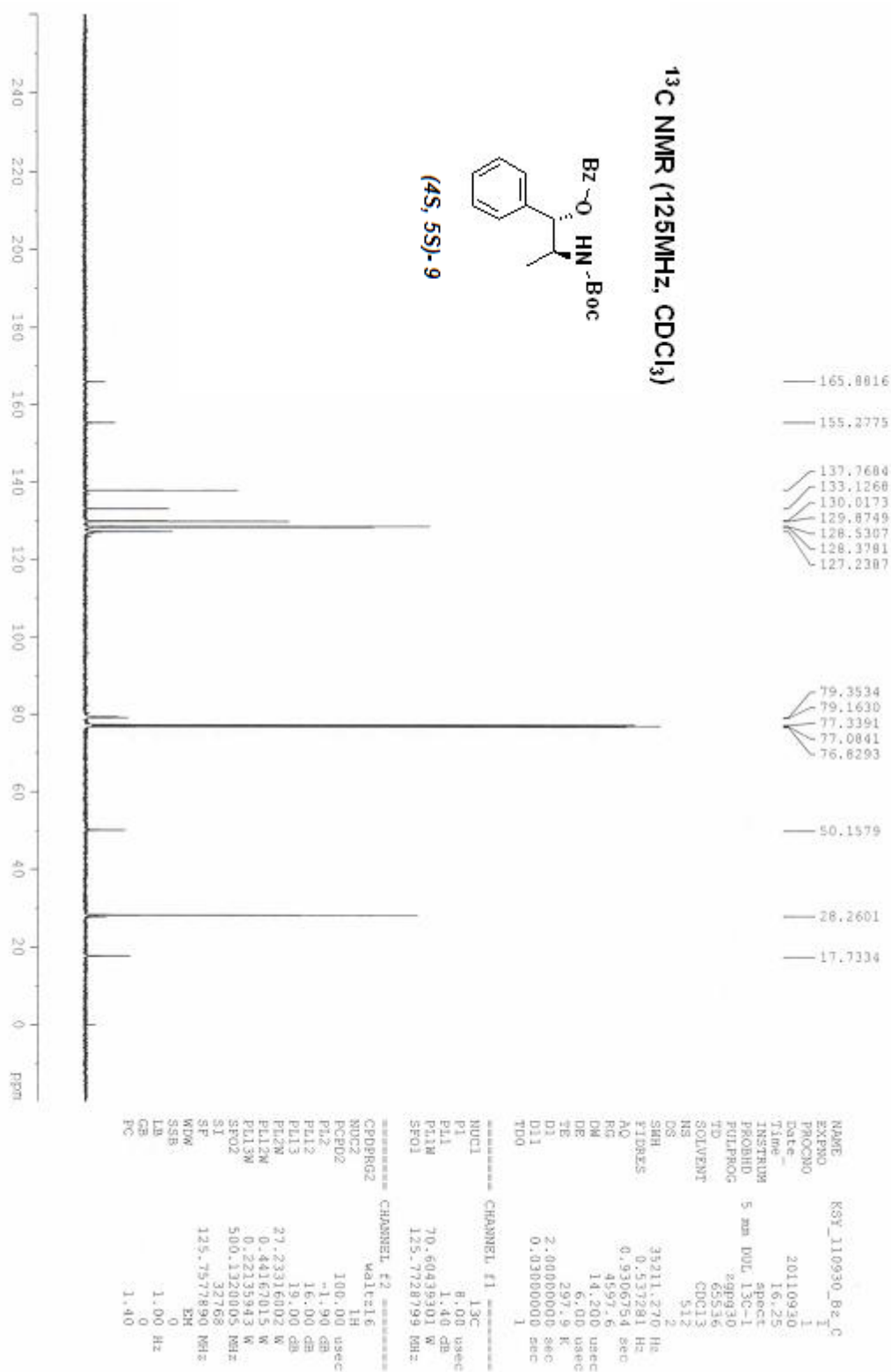




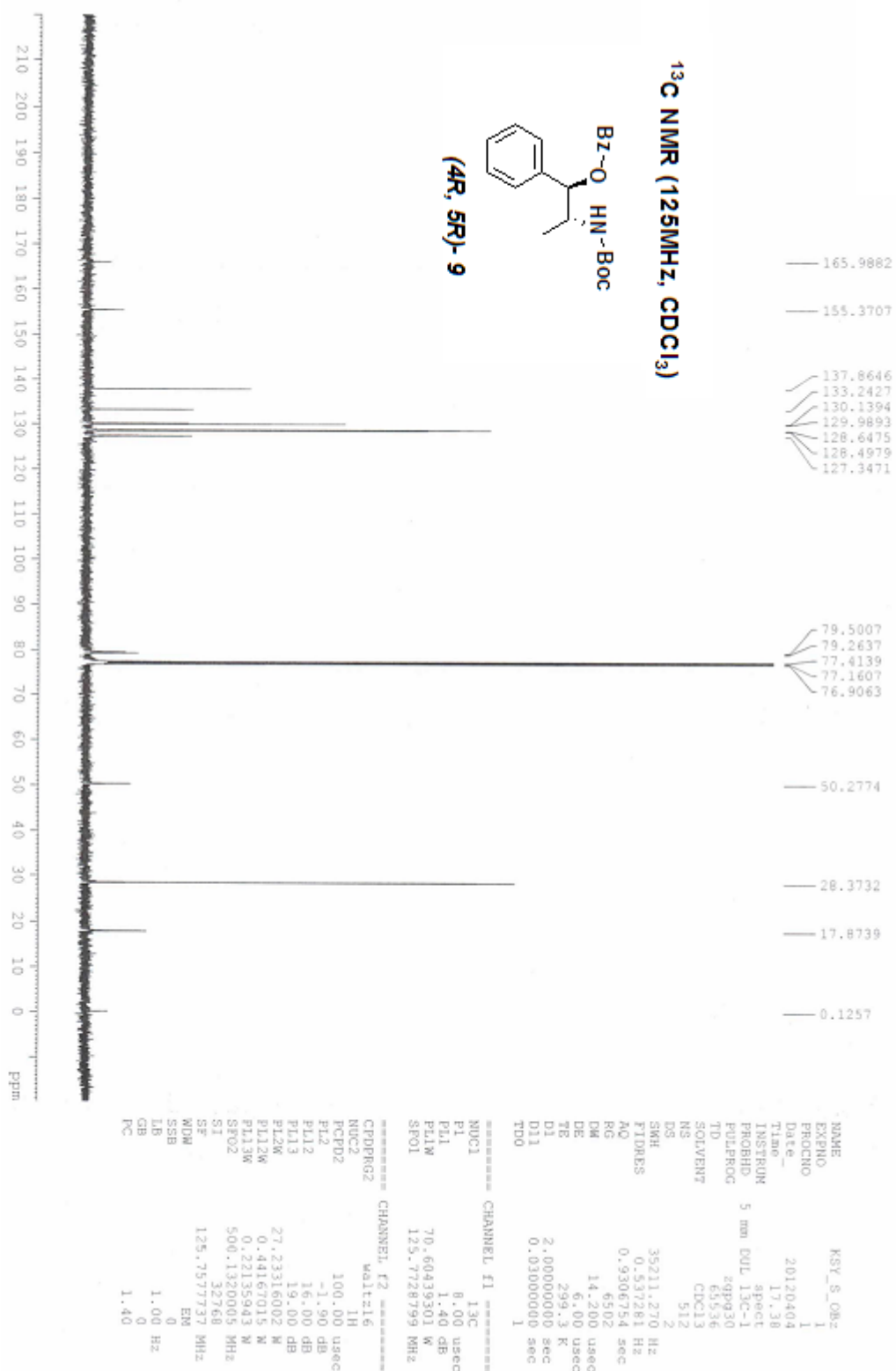
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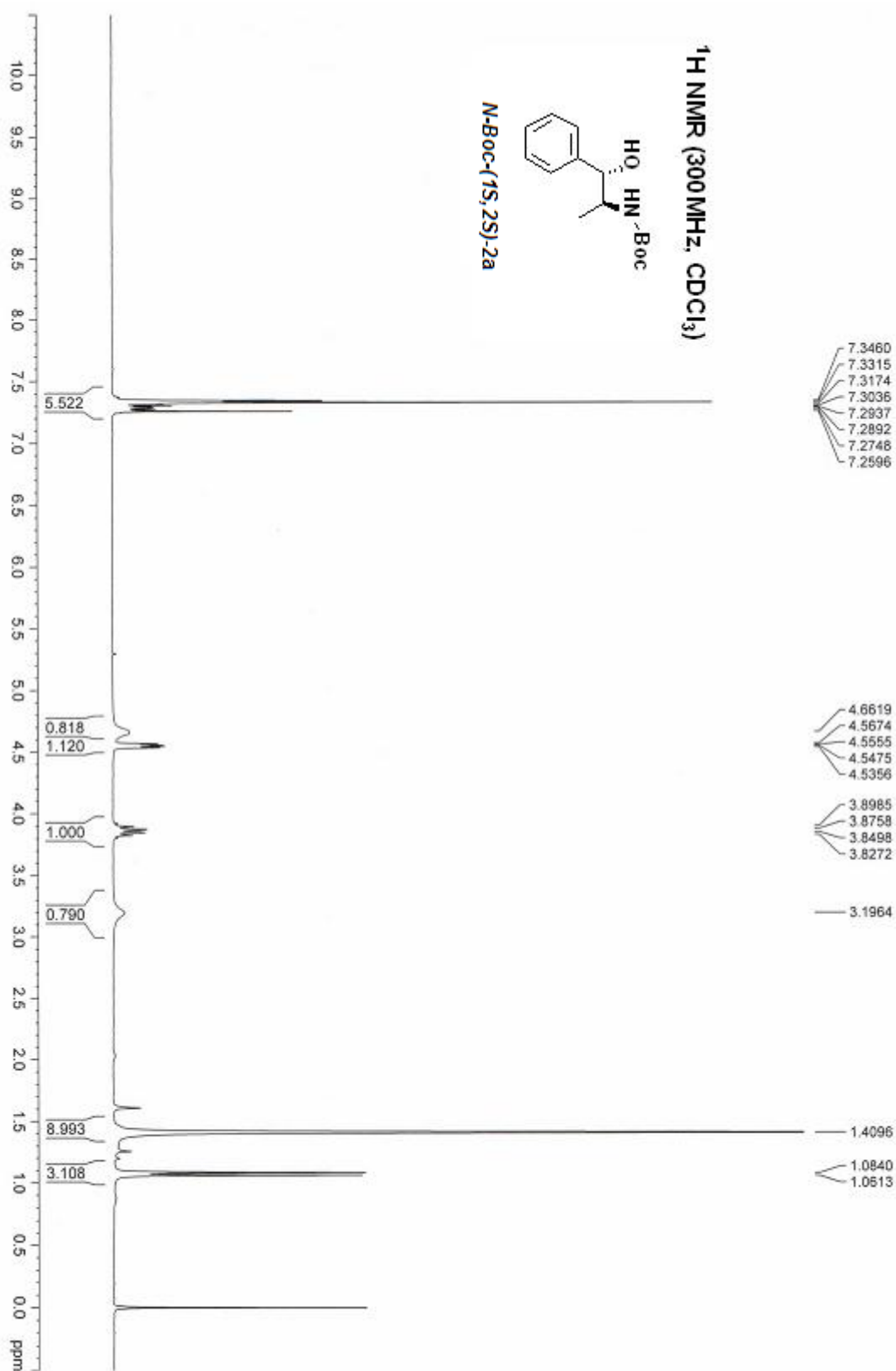
NAME      KSY_111004_Bz
EXPNO     1
PROCNO    1
Date_     20111004
Time      15.57
INSTRUM   spect
PROBHD    5 mm DUL-13C-1
PULPROG   zg30
TD         65536
SOLVENT   CDCl3
NS         8
DS         2
SWH        7507.507 Hz
FIDRES     0.114555 Hz
AQ         4.3648143 sec
RG         256
DW         66.600 usec
DE         6.00 usec
TE         299.2 K
D1         1.00000000 sec
TD0        1

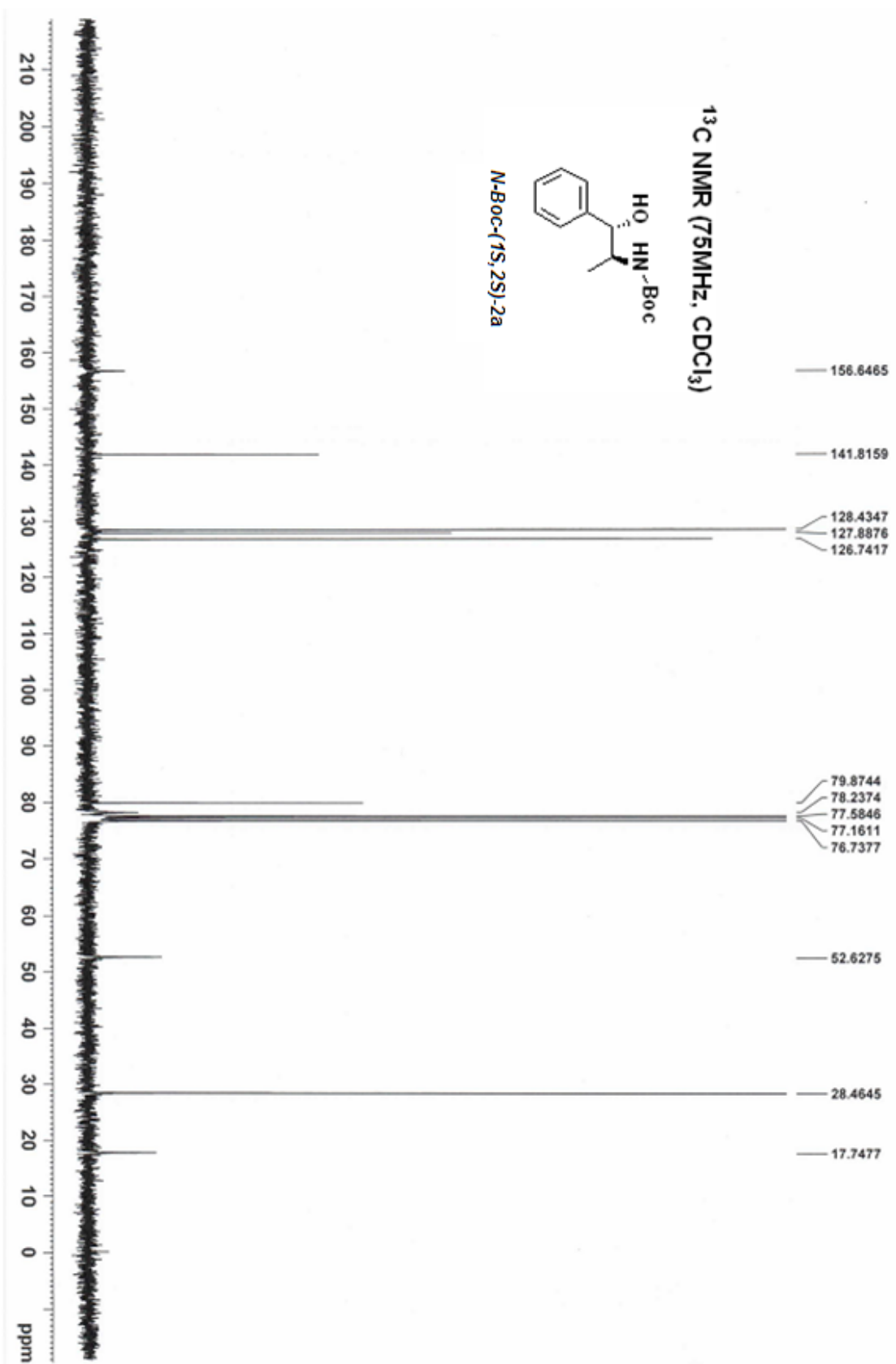
===== CHANNEL f1 =====
NUC1       1H
P1         9.80 usec
PL1        -1.90 dB
PL1W       27.23316002 W
SFO1       500.1332508 MHz
SI         32768
SF         500.1300000 MHz
WDW        EM
SSB        0
LB         0.30 Hz
GB         0
PC         1.00
  
```

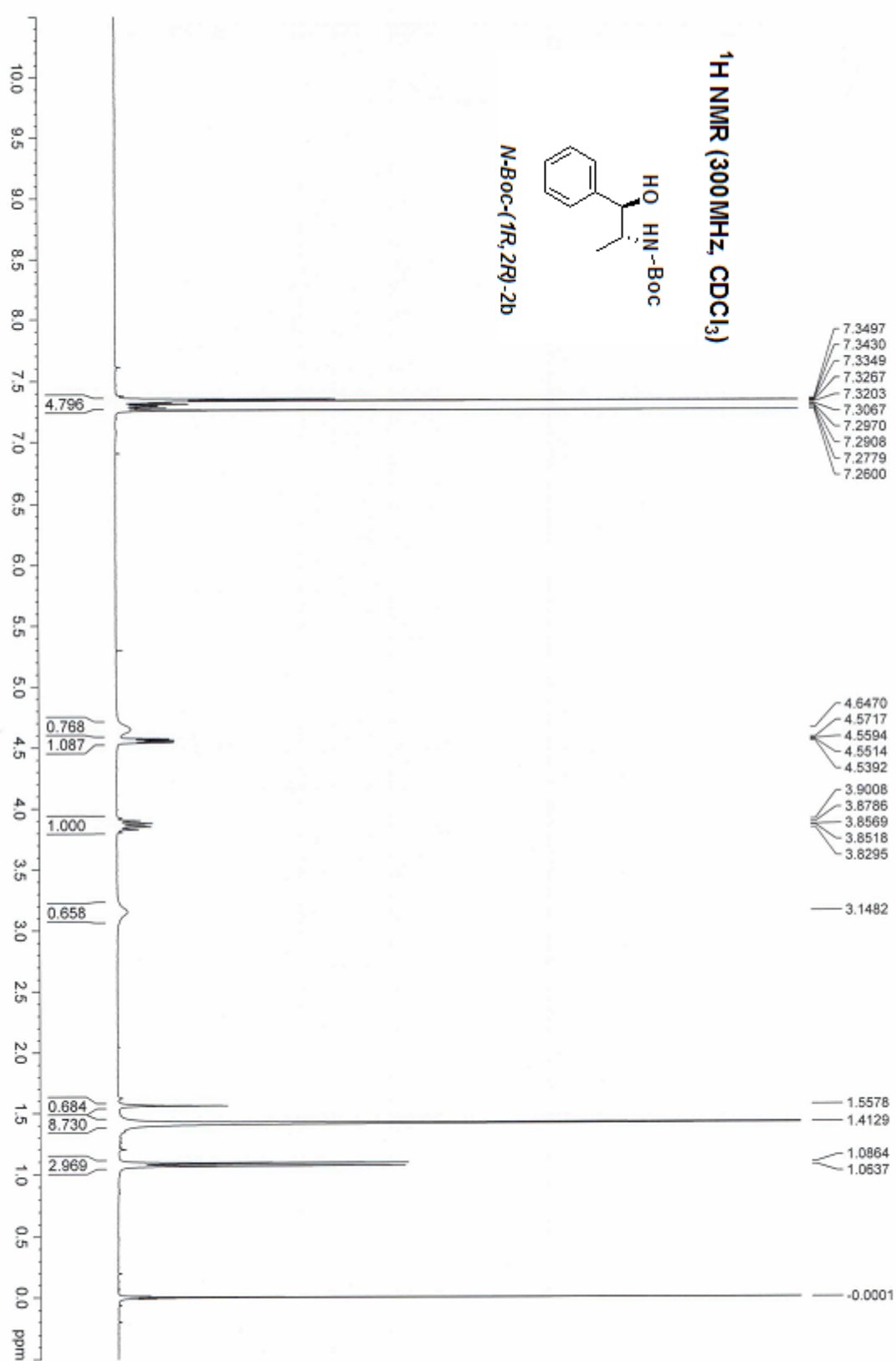


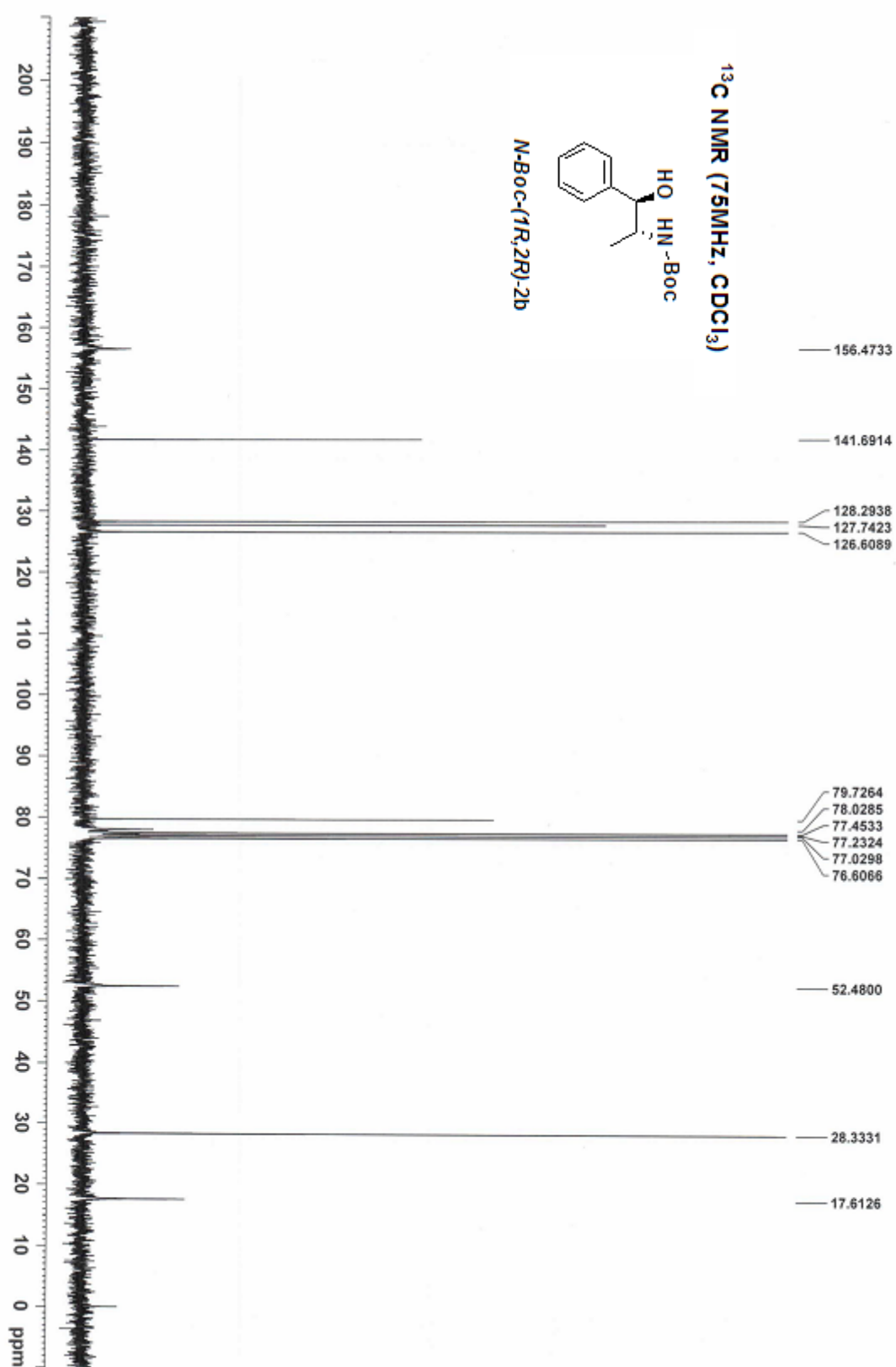






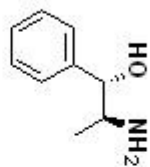




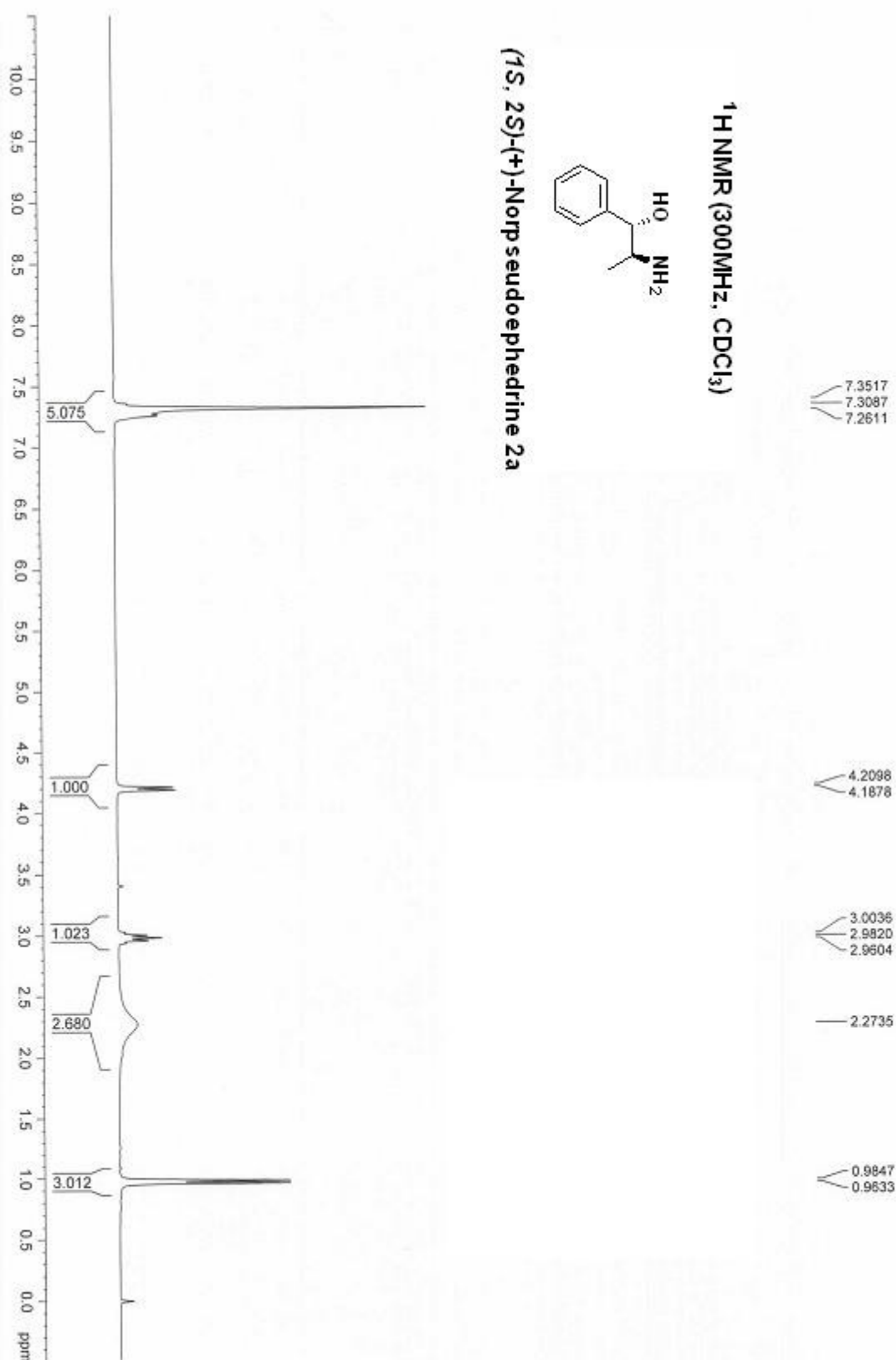


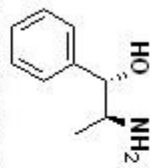


<sup>1</sup>H NMR (300MHz, CDCl<sub>3</sub>)



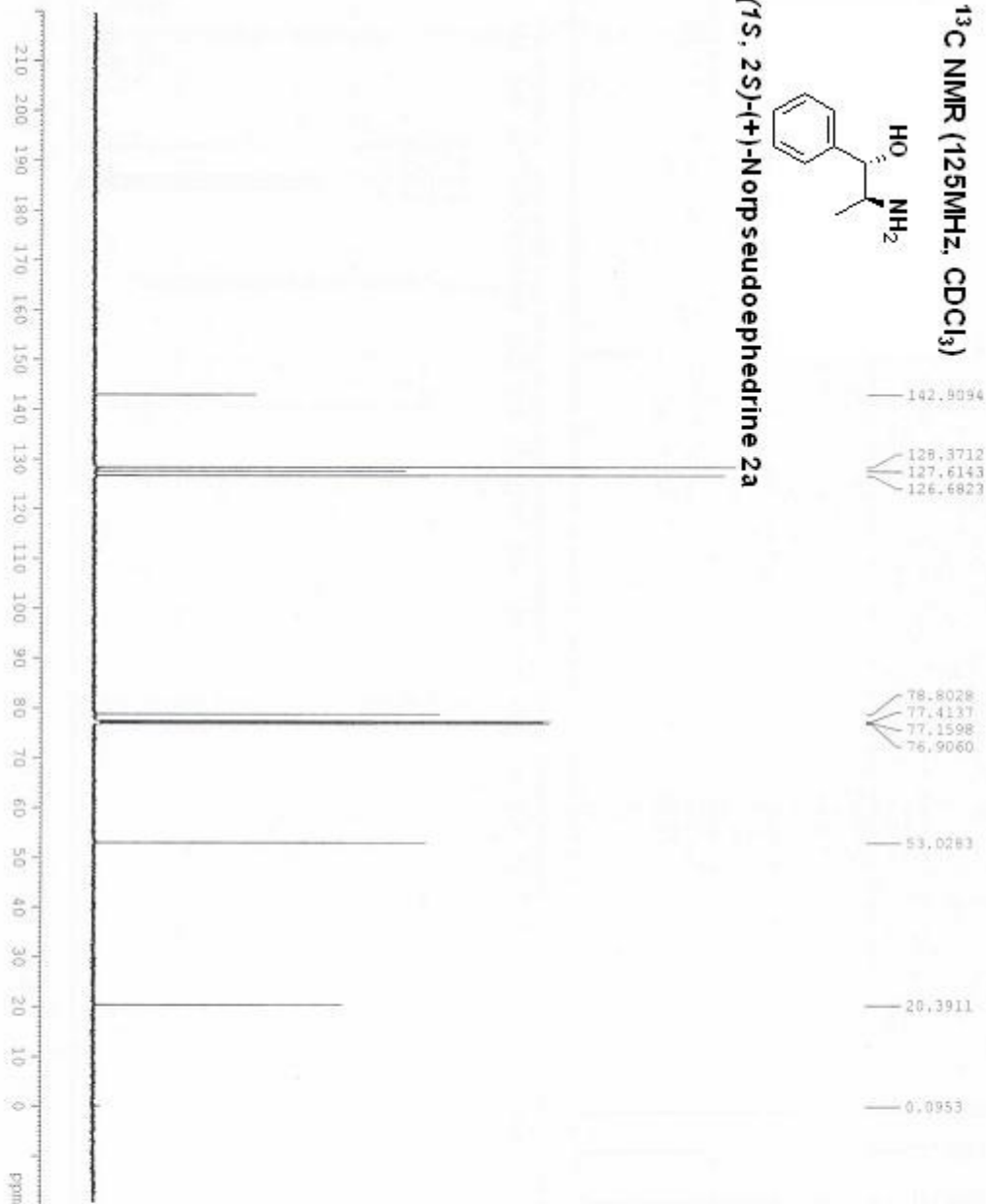
(1*S*, 2*S*)-(+)-Norpseudoephedrine 2a





(1*S*, 2*S*)-(+)-Norpseudoephedrine 2a

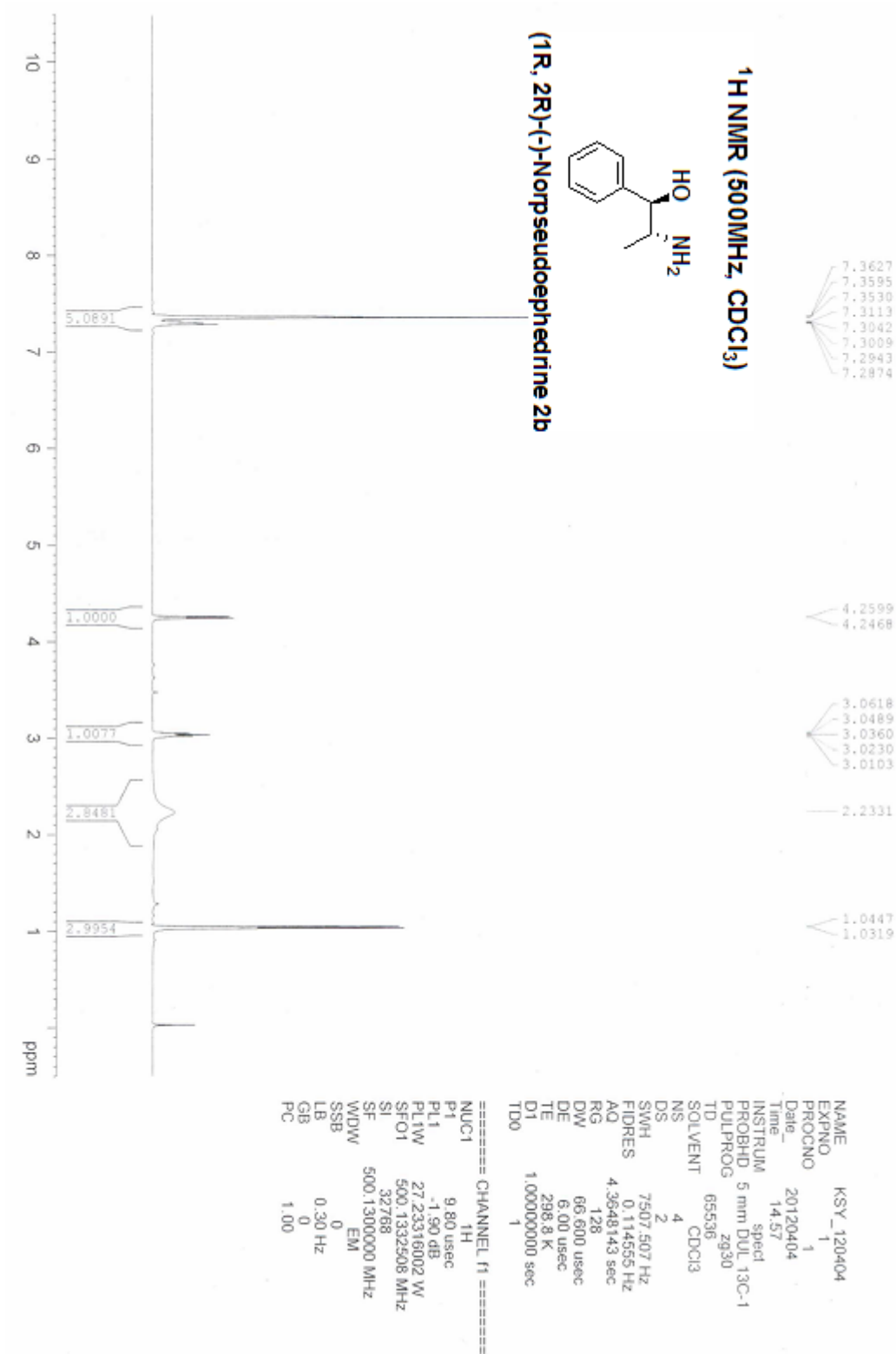
<sup>13</sup>C NMR (125MHz, CDCl<sub>3</sub>)



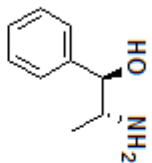
NAME RSV\_111216\_P2  
EXPNO 1  
PROCNO 1  
Date\_ 20111216  
Time 17.34  
INSTRUM spect  
PROBHD 5 mm QNP 13C-1  
PULPROG zgpg30  
TD 65536  
F2 512  
SOLVENT CDCl3  
NS 4  
DS 4  
SWH 30036.029 Hz  
FIDRES 0.458272 Hz  
AQ 1.0912410 sec  
RG 7298.2  
PC 16.650 usec  
EW 6.50 usec  
TE 296.6 K  
D1 2.00000000 sec  
D11 0.03000000 sec  
TD0 1

CHANNEL F1 13C  
NUC1 13C  
P1 0.00 usec  
PL1 1.40 dB  
PL1W 70.60439101 W  
SFO1 125.7703643 MHz

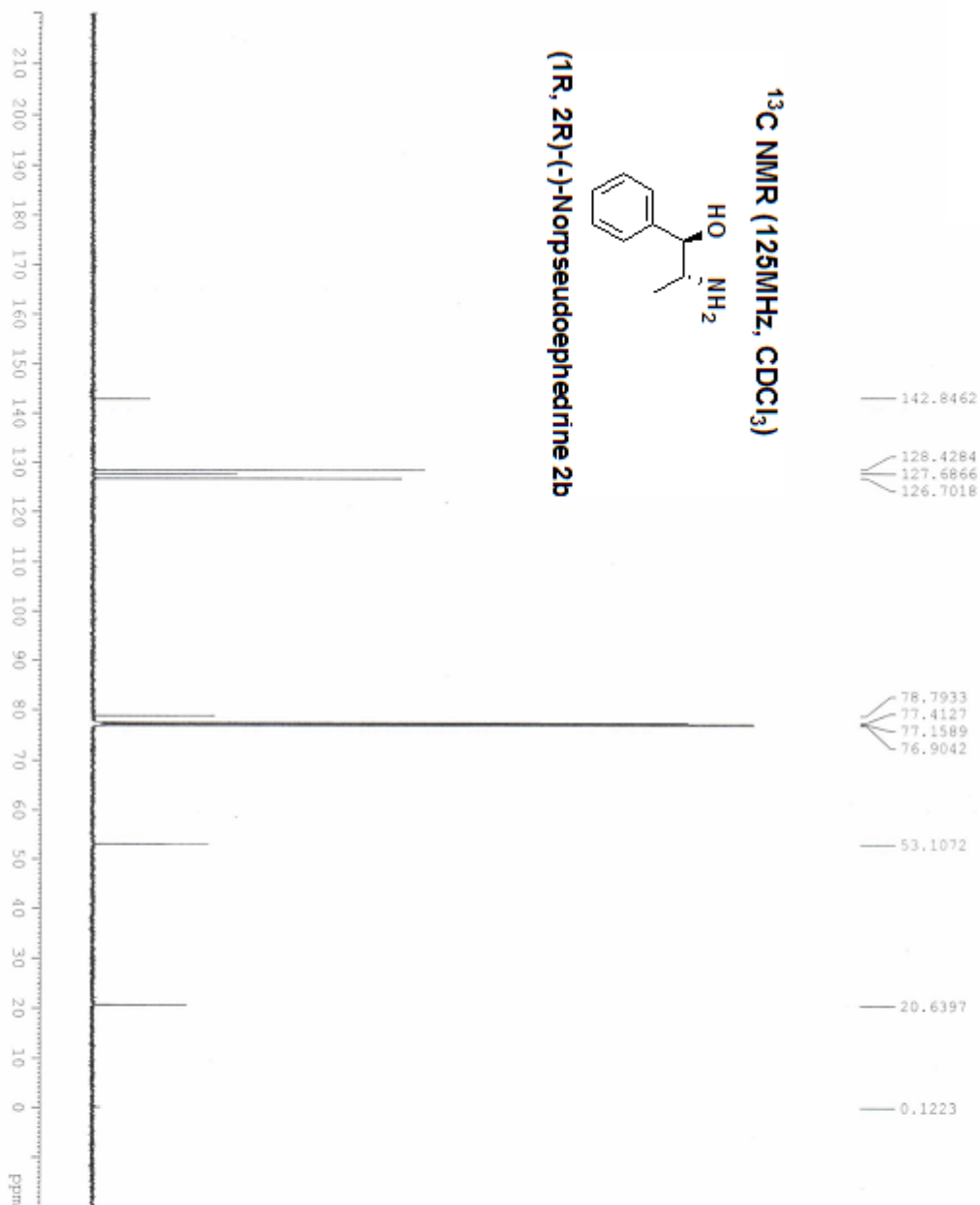
CHANNEL F2 1H  
CHPFGZ 601tc16  
NUC2 1H  
PCPD2 100.00 usec  
P12 -1.90 dB  
PL12 16.00 dB  
PL13 19.00 dB  
PL2W 27.23316002 W  
PL12W 0.44167015 W  
PL13W 0.22135943 W  
SFO2 500.1320005 MHz  
SI 32768  
SF 125.7577795 MHz  
WDW EN  
SSB 0  
LB 1.00 Hz  
GB 0  
PC 1.40



<sup>13</sup>C NMR (125MHz, CDCl<sub>3</sub>)



(1R, 2R)-(-)-Norpseudoephedrine 2b



NAME XSY\_S PE  
EXPRO 1  
PROCNO 1  
Date 20120404  
Time 18.10  
INSTRUM spect  
PROBHD 5 mm DUL 13C-1  
PULPROG zgpg30  
TD 65536  
SOLVENT CDCl3  
NS 512  
DS 2  
SWH 35211.270 Hz  
FIDRES 0.537281 Hz  
AQ 0.9306754 sec  
RG 1525.5  
DW 14.200 usec  
DE 6.00 usec  
TE 299.2 K  
D1 2.00000000 sec  
D11 0.03000000 sec  
TD0 1

CHANNEL f1  
NUC1 13C  
P1 8.00 usec  
PL1 1.40 dB  
PL1W 70.60439301 W  
SFO1 125.7728799 MHz

CHANNEL f2  
CPDPRG2 waltz16  
NUC2 1H  
PCPD2 100.00 usec  
PL2 -1.90 dB  
PL12 16.00 dB  
PL13 19.00 dB  
PL2W 27.23316002 W  
PL12W 0.44167015 W  
SFO2 500.1320005 MHz  
SI 32768  
SF 125.7577741 MHz  
RDM EM  
SSB 0  
LB 1.00 Hz  
GB 0  
PC 1.40