

“Synthesis and Characterization of Novel Polyacid-Stabilized Latexes”

P. C. Yang and S. P. Armes*

Entry No.	Target DP	DP (^1H NMR)	Conv. %	Reaction time (h)	M_n	M_w/M_n
1	30	31	100	24	10,500	1.17
2	40	41	100	24	12,300	1.17
3	50	57	99	24	15,700	1.24
4	60	73	99	48	19,600	1.25
5	70	82	92	72	21,200	1.31

Table S1. Mean degrees of polymerization, monomer conversions and GPC molecular weight data for the homopolymerization of 2-hydroxypropyl methacrylate (HPMA) via ATRP in pure IPA at 50 °C (THF GPC calibrated with poly(methyl methacrylate) standards).

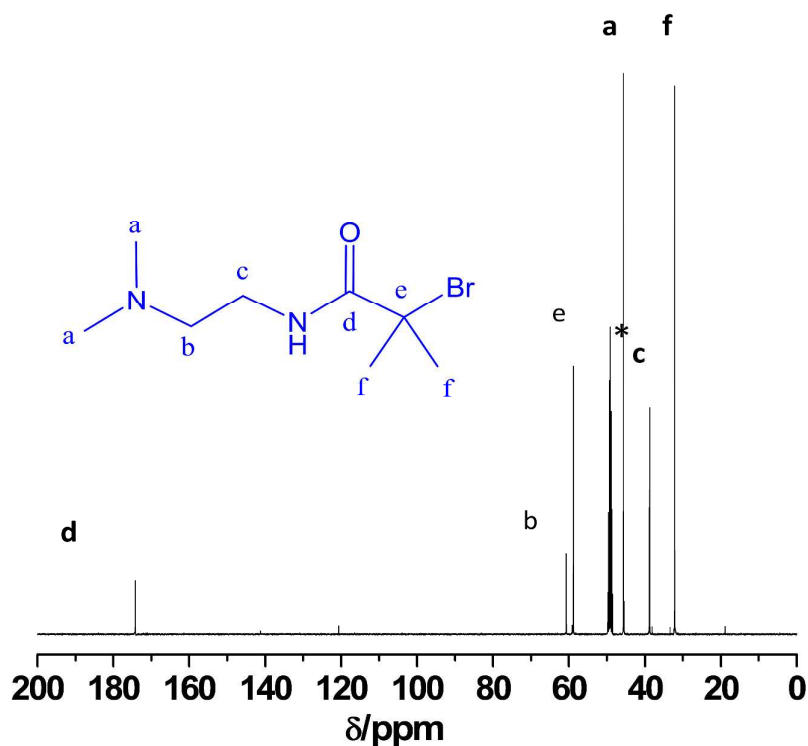


Figure S1. Assigned ^{13}C NMR spectrum recorded in d_4 -methanol for 2-(dimethylamino)ethyl-2-bromoisobutyrylamide ATRP initiator.

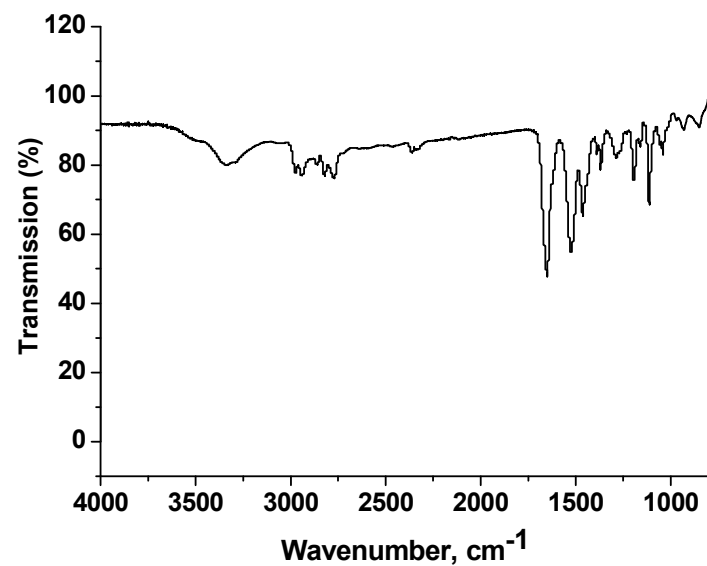


Figure S2. FT-IR spectrum recorded for dimethylamino)ethyl-2-bromoisobutyrylamide ATRP initiator.

P. Yang ATRP Initiatin

26armes01 136 (0.804) Cm (135:144)

25-Jun-2012

1: TOF MS ES+
2.00e5

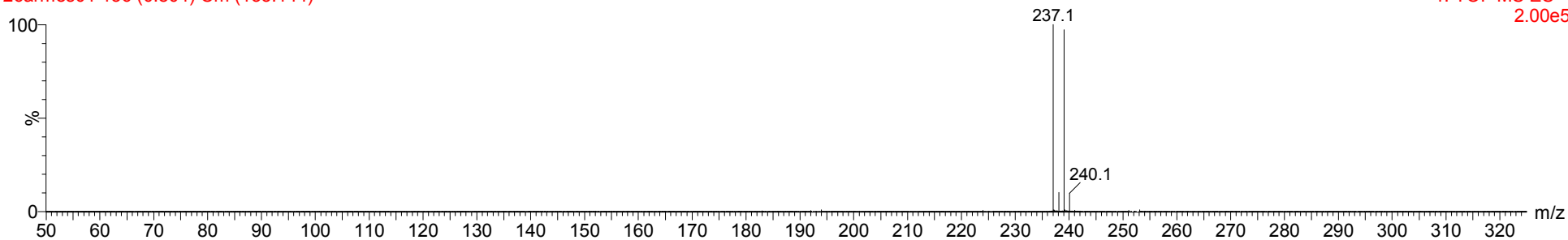


Figure S3. Mass spectrum recorded for 2-(dimethylamino)ethyl-2-bromoisobutyrylamide ATRP initiator. ESI-MS, m/z $(M+H)^+$ 237

Accurate mass (calculated), $(M+H)^+$: 237.0602 (237.0600) corresponding to an elemental composition of $C_8H_{18}BrN_2O$ ($C_8H_{18}BrN_2O$)

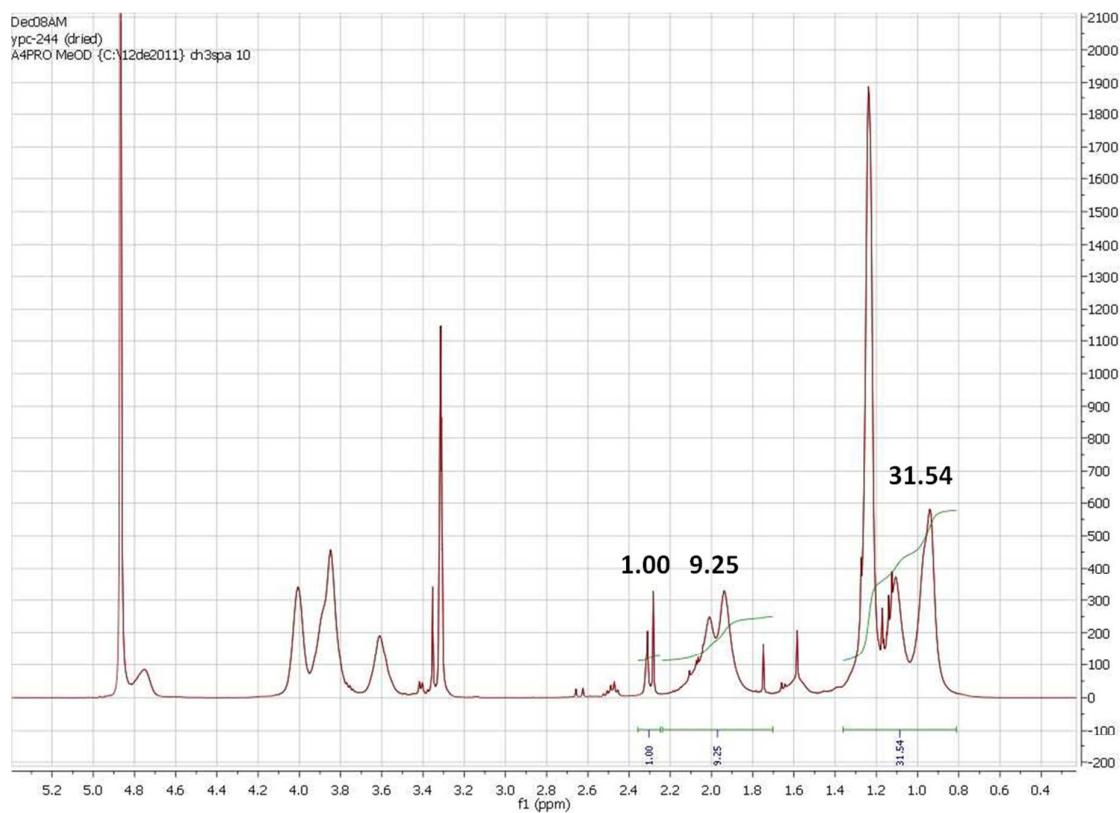


Figure S4. ^1H NMR spectrum recorded in d_4 -methanol for PHPMA₃₀ homopolymer precursor.

These peak integrals were used to calculate the mean degree of polymerization.

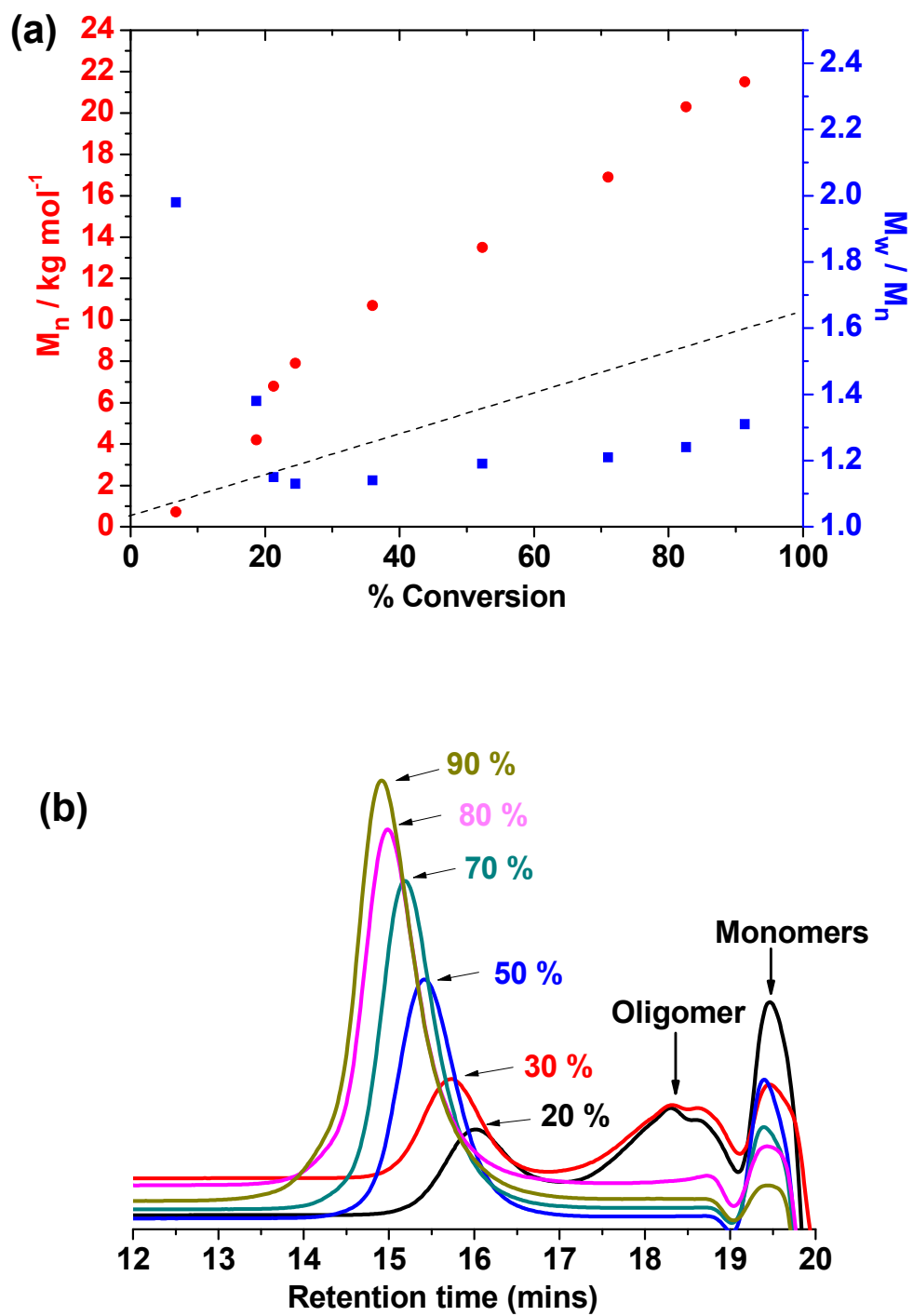


Figure S5. (a) Evolution of number-average molecular weight with monomer conversion and (b) THF GPC traces obtained for the ATRP synthesis of PHPMA₇₀ in pure IPA at 50 °C. Relative molar ratios for initiator: Cu(I)Cl: bpy were 1:1:2. The dotted line represents the theoretical M_n .

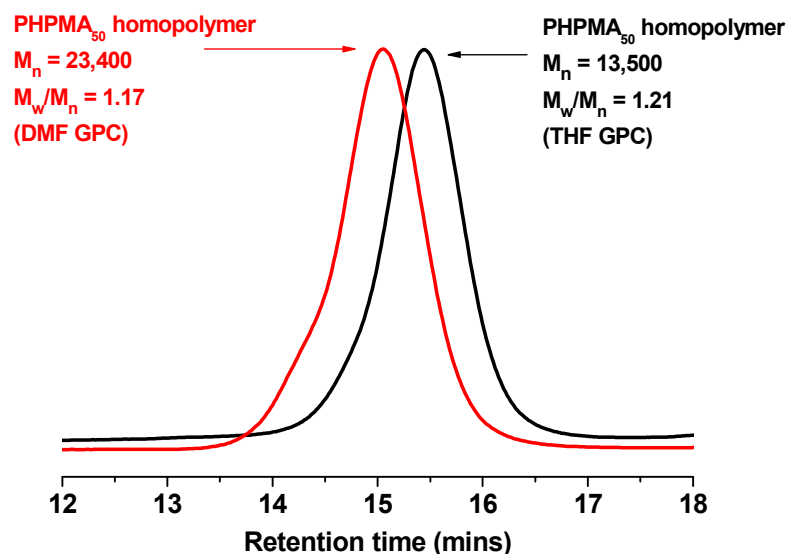


Figure S6. THF and DMF GPC traces obtained for PHPMA₅₀ homopolymer.

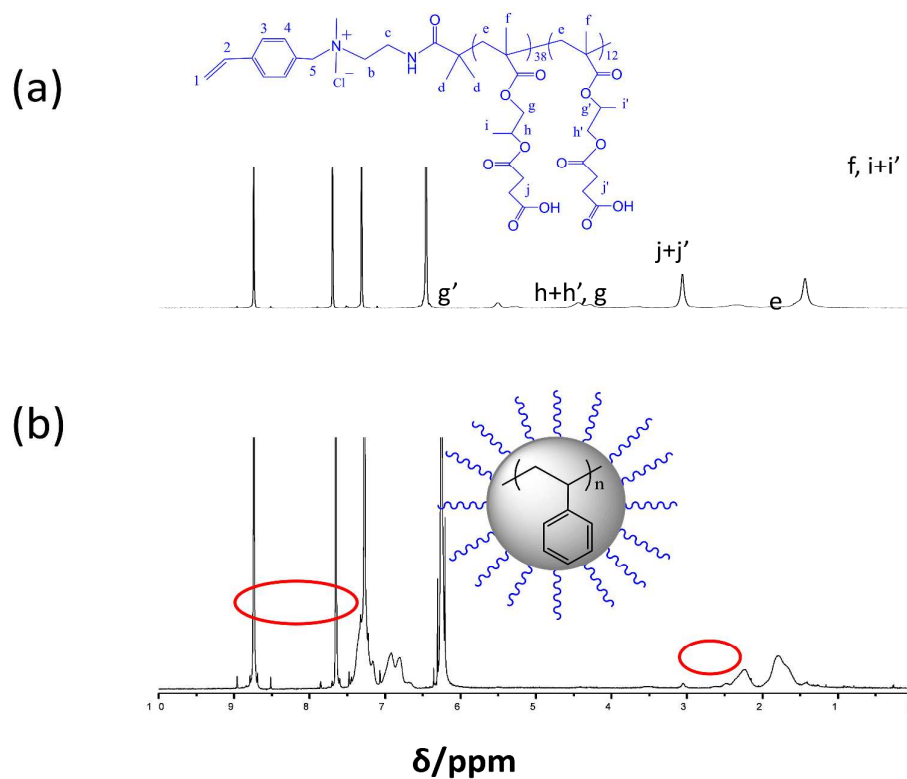


Figure S7. ^1H NMR spectra recorded in d_5 -pyridine for (a) PSPMA₅₀ macromonomer and (b) a dried PSPMA₅₀-PS latex prepared using 10 wt. % PSPMA₅₀ macromonomer and a cationic AIBA initiator via aqueous emulsion polymerization. (The red circles highlight the integrated signals that were used to determine the PSPMA stabilizer content. The signal at δ 3.0 is assigned to the four protons adjacent to the pendent carboxylic acid group on the PSPMA macromonomer, and the signals at δ 6.5-7.5 are assigned to the aromatic protons due to the polystyrene component).

Example for calculating the stabilizer content of PSPMA-PS latexes

For an ^1H NMR spectrum recorded for dried PSPMA₅₀-PS latex prepared using 10 wt% PSPMA₅₀ macromonomer and a cationic AIBA initiator (Figure S5), integrated signals at δ 6.5-7.5 (5H) are compared with signals at δ 3.0 (4H). This gives a PSPMA₅₀/PS **molar ratio (r)** of **30.87**

The molecular weight of styrene **$M_{sty} = 104.15 \text{ g/mol}$**

The molecular weight of a PSPMA₅₀ repeat unit **$M_{PSPMA} = 244 \text{ g/mol}$**

Therefore, the stabilizer content of this PSPMA₅₀-PS latex equals

$$\frac{M_{PSPMA}}{M_{sty} \times r} \times 100\% = \frac{244}{104.15 \times 30.87} \times 100\% = 7.60\%$$

Example for calculating PSPMA stabilizer absorbed amount, Γ , in mg m^{-2}

This calculation is based on the assumption that all the PSPMA macromonomer chains are located the polystyrene latex surface. For the PSPMA₅₀-PS latex prepared using 10 wt% PSPMA₅₀ macromonomer and a cationic AIBA initiator (see entry 5, Table 2), the stabilizer content obtained from ^1H NMR is **7.60 %** (see above sample calculation)

The density of polystyrene latex **$\rho = 1.05 \text{ g cm}^{-3}$**

The diameter of this latex is estimated from its SEM image (see entry c, Figure 8) **$d = 60 \text{ nm}$**

Therefore, the specific surface area (**A_s**) of **1 g** this latex can be calculated

$$A_s = \frac{3}{\rho \left(\frac{d}{2}\right)} = \frac{3}{1.05 \times 10^{-6} \times (60 \times 10^{-9} \div 2)} = 95 \text{ m}^2$$

The value of A_s is corrected (**CA_s**) for only a polystyrene core, assuming **1 g** of latex

$$CA_s = (1 - 7.60\%) \times A_s = 88 \text{ m}^2$$

For 1 g of latex there is 0.076 g (1 multiplied by 0.076) of PSPMA stabilizer, therefore **$\Gamma =$**

$$\frac{0.076 \times 10^3}{CA_s} = \frac{76}{88} = 0.86 \text{ mg m}^{-2}$$