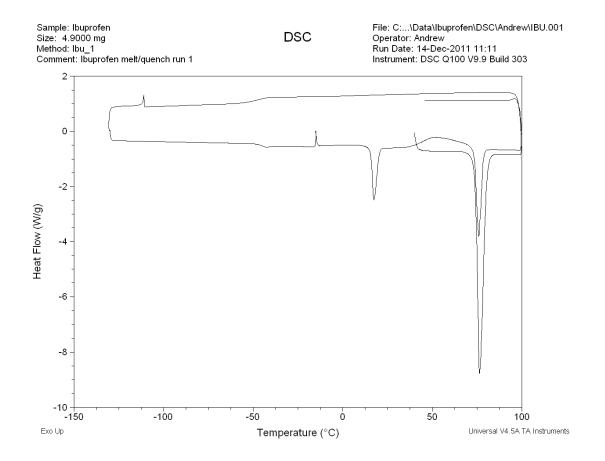
# **SUPPORTING INFORMATION**

# New Insights into the Preparation of the Low-Melting Polymorph of Racemic Ibuprofen

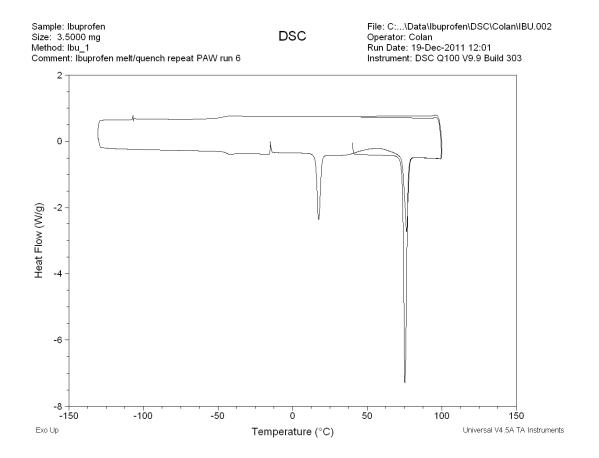
P. Andrew Williams, Colan E. Hughes and Kenneth D. M. Harris\*

School of Chemistry, Cardiff University, Park Place, Cardiff CF10 3AT, Wales, U.K.

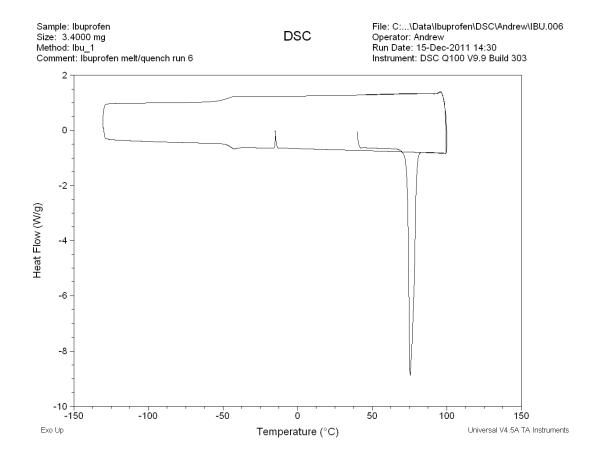
# DSC Data for Experiment A (see Table 1 of paper)



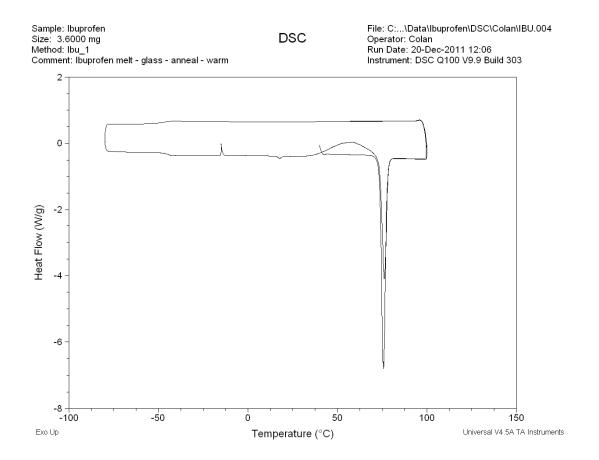
# DSC Data for Experiment B (see Table 1 of paper)



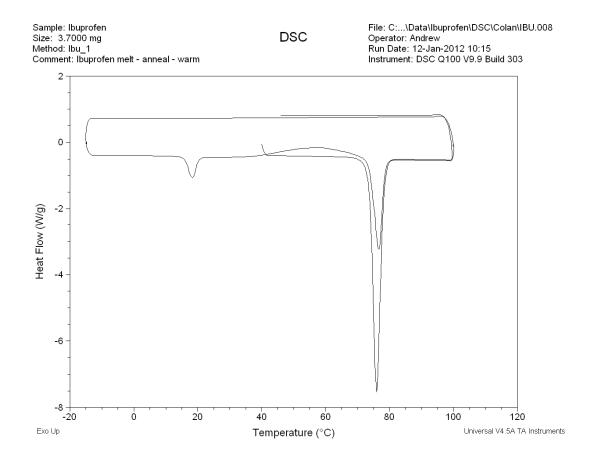
# DSC Data for Experiment C (see Table 1 of paper)



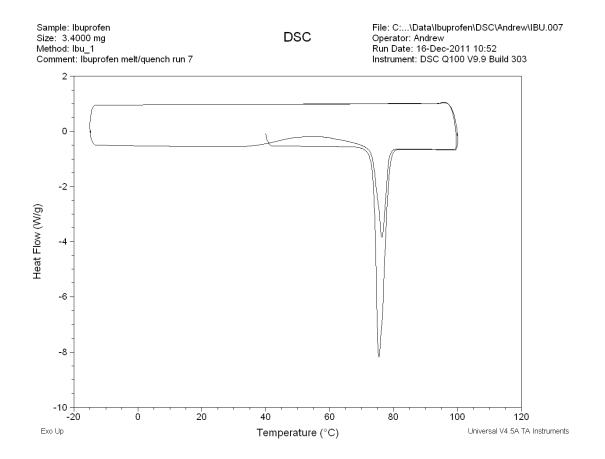
# DSC Data for Experiment D (see Table 1 of paper)



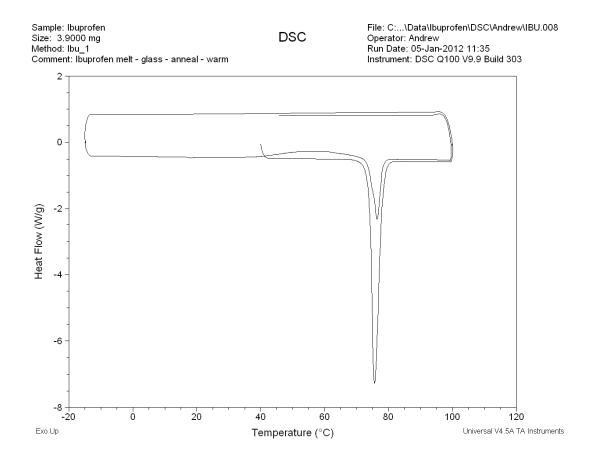
# DSC Data for Experiment E (see Table 1 of paper)



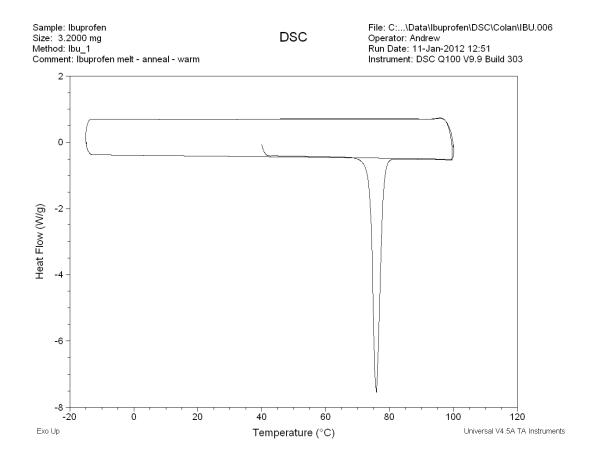
# DSC Data for Experiment F (see Table 1 of paper)



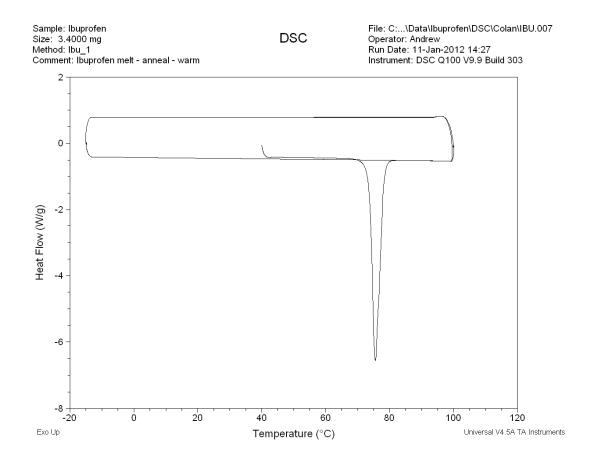
# DSC Data for Experiment G (see Table 1 of paper)



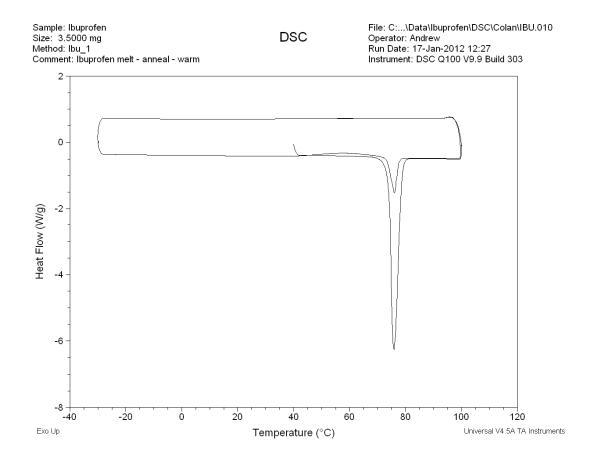
# DSC Data for Experiment H (see Table 1 of paper)



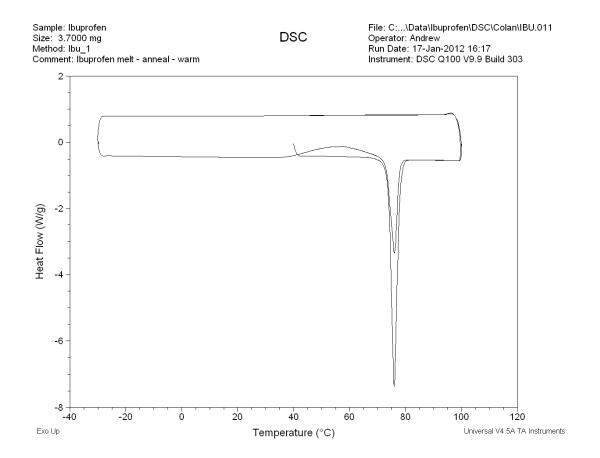
# DSC Data for Experiment I (see Table 1 of paper)



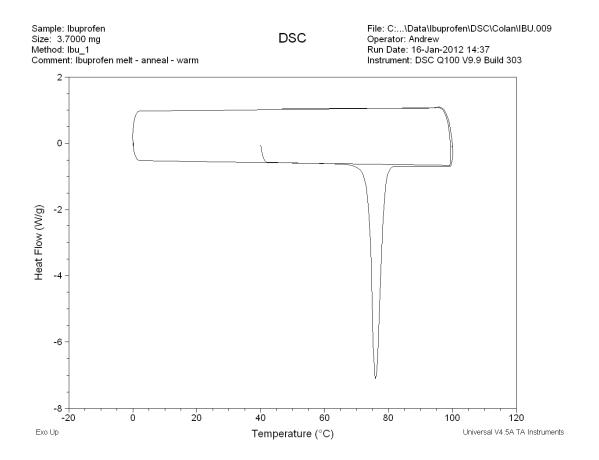
# DSC Data for Experiment J (see Table 1 of paper)



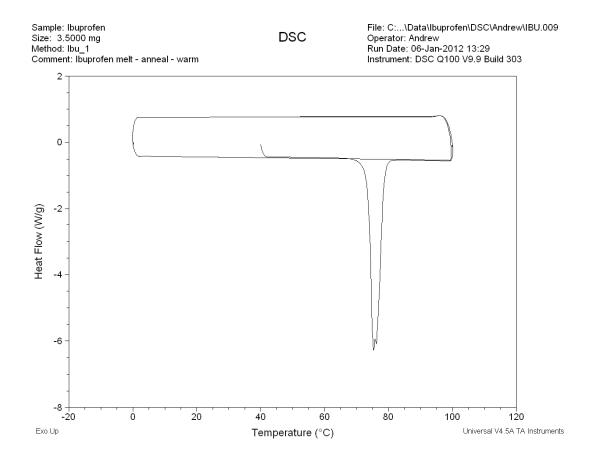
# DSC Data for Experiment K (see Table 1 of paper)



# DSC Data for Experiment L (see Table 1 of paper)



# DSC Data for Experiment M (see Table 1 of paper)



# DSC Data for Experiment N (see Table 1 of paper)

