## Supporting Information for

Ferrocenyl Glycidyl Ether: A Versatile Ferrocene Monomer for Copolymerization with Ethylene Oxide to Water-Soluble, Thermo-Responsive Copolymers

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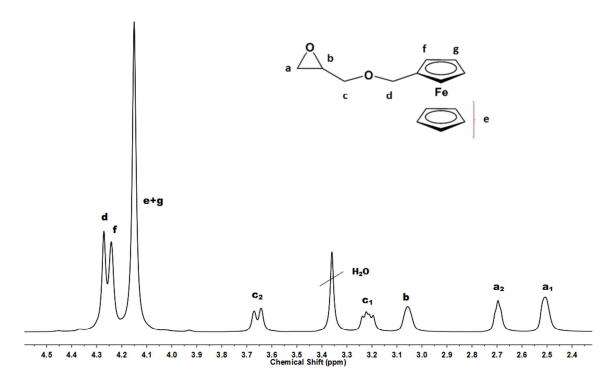
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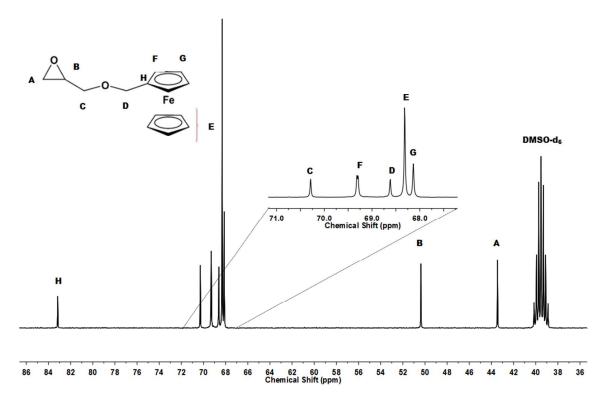
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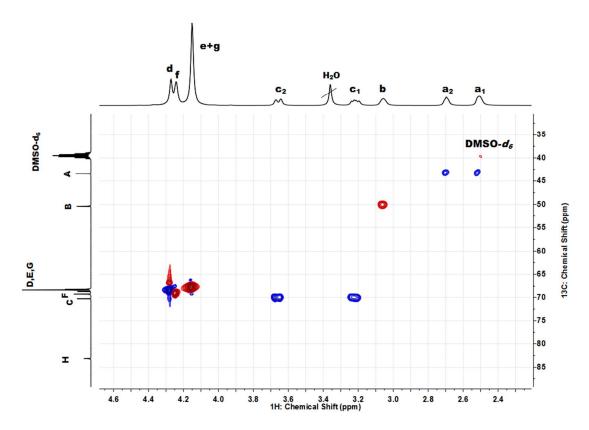
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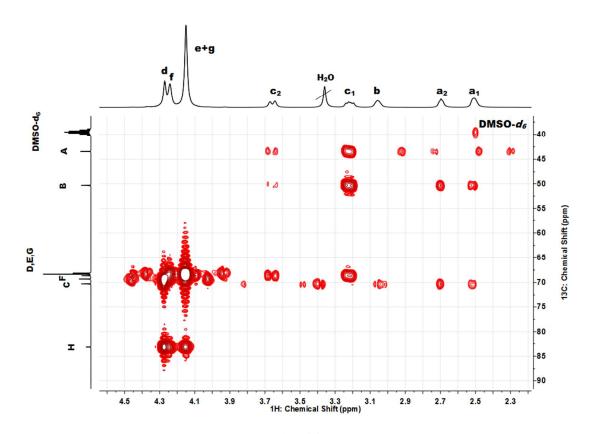
**Figure S1:**  $^{1}$ H NMR (400 MHz, DMSO- $d_{6}$ ) of fcGE (1).



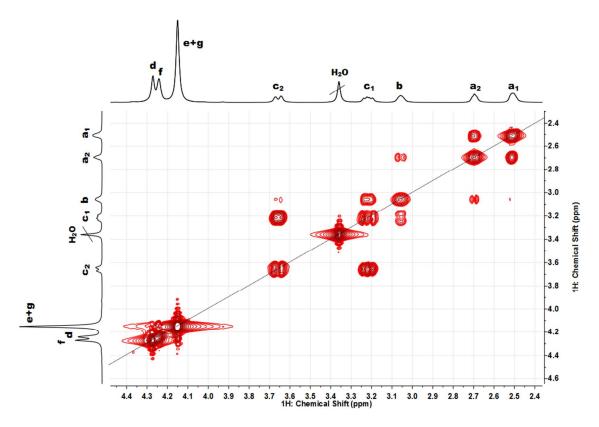
**Figure S2:**  $^{13}$ C NMR (400 MHz, DMSO- $d_6$ ) of fcGE.



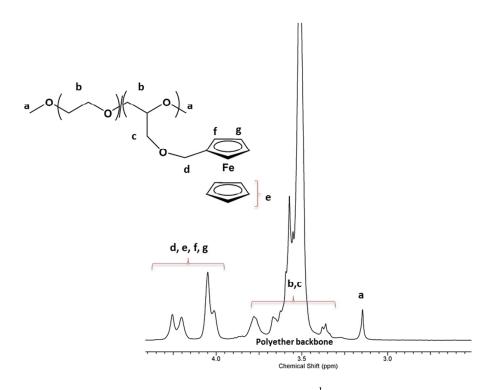
**Figure S3:** HSQC NMR (400 MHz, DMSO- $d_6$ ) of fcGE.



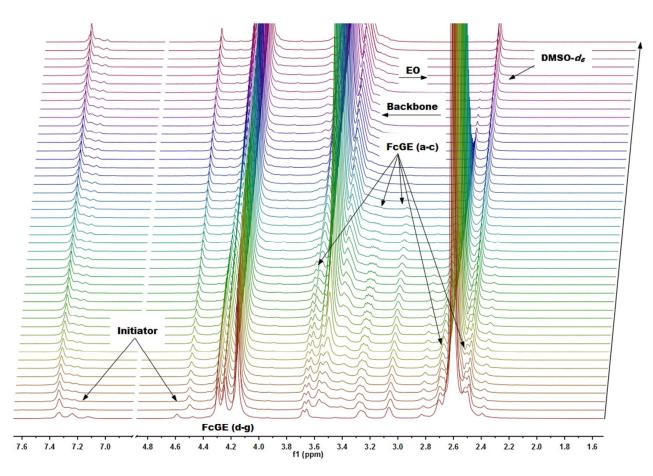
**Figure S4:** HMBC NMR (400 MHz, DMSO- $d_6$ ) of feGE.



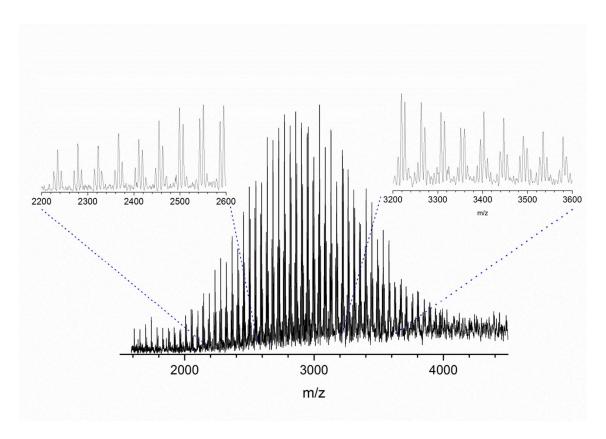
**Figure S5:** COSY NMR (400 MHz, DMSO-*d*<sub>6</sub>) of fcGE.



**Figure S6.** Peak assignment of P(EO-co-fcGE)/sample **P3** in <sup>1</sup>H NMR.



**Figure S7:** <sup>1</sup>H NMR (400 MHz, DMSO- $d_6$ ) kinetics of the copolymerization of EO and fcGE at 40 °C with benzyl alcohol as initiator.



**Figure S8:** MALDI ToF mass spectrum of P(EO-*co*-fcGE)/sample **P5**.

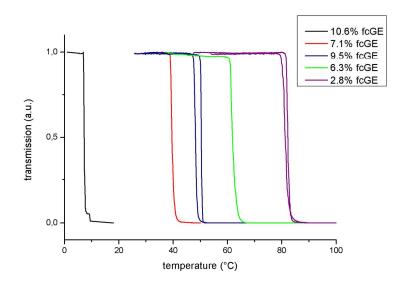
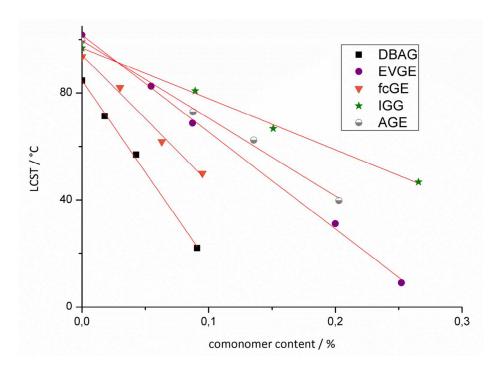
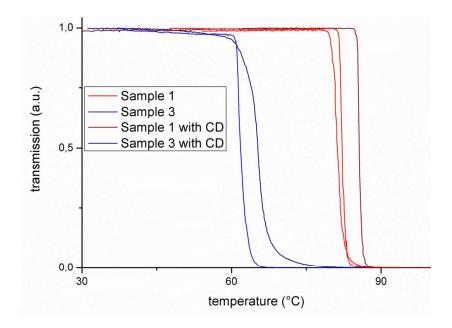


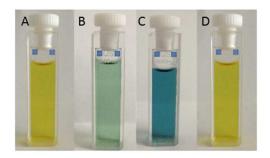
Figure S9. Cloud point measurements exhibit reversible LCST behavior.



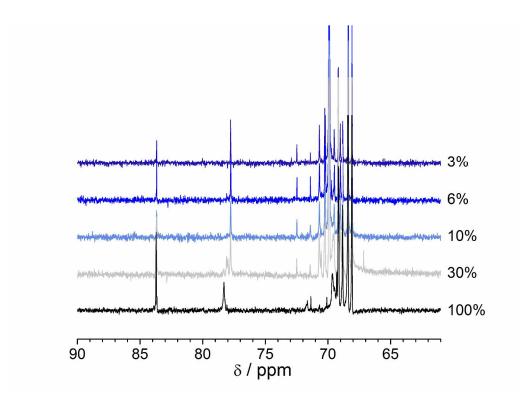
**Figure S10.** LCST temperature versus comonomer content of P(EO-*co*-fcGE) copolymer and other previously described copolyethers.<sup>30</sup>



**Figure S11.** Cloud point measurements before and after treatment with  $\beta$ -cyclodextrin.



**Figure S12. P2** in aqueous solution (A). **P2** in aqueous solution after partly oxidation (B) and complete oxidation (C) with silver(I)triflate. Oxidized **P2** reduced with sodium thiosulfate (D).



**Figure S13.** A) Complete <sup>13</sup>C NMR spectra of the (co)polymers synthesized in this study and B) zoom on carbon H showing splitting of the signals with increasing amount of fcGE into the copolymers.

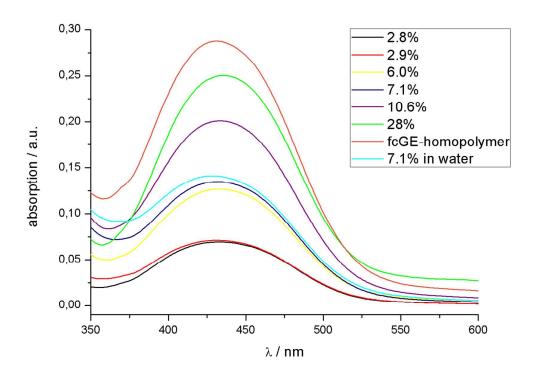


Figure S14. UV spectra of (co)polymers in THF (1 g/L) and of P4 in water.

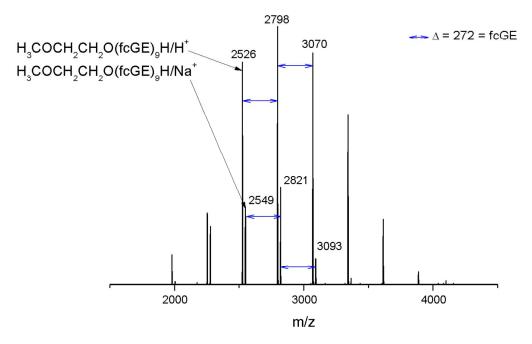


Figure S15. MALDI ToF of a fcGE-homopolymer (P8).