

A Scalable and Regioselective Synthesis of 2-Difluoromethyl Pyridines from Commodity Chemicals

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Supporting Information

Key to Abbreviated Terms	S1
General Considerations Comments Regarding Origins of Commercially-Available Starting Materials, Purification of Solvents, and Spectroscopic Techniques.	S2
General Protocol for Butenone (1) Preparation Procedures for the Preparations of Butenones for Use in Pyridine Synthesis	S3
General Protocol for Enolate (2) Preparation Procedures for Synthesis and Isolation of Sodium Enolates, Characterization of Sodium-3-ethoxy-3-oxoprop-1-en-1-olate	S5
General Procedure for Pyridine (4) Synthesis General Procedure for Synthesis, Isolation Procedures, Screens of Ammonium Salts, Large Scale Production and Spectral Characterization Information for Pyridines	S9
Stability Studies of Butenones	S20
Ammonium Salt Optimization Studies	S21
¹H-NMR Spectra of Synthesized Compounds	S22
¹³C-NMR Spectra of Synthesized Compounds	S47
¹⁹F-NMR Spectra of Synthesized Compounds	S71

Key to Abbreviated Terms:

CDCl₃ - Deuterated Chloroform
DCM – Dichloromethane
DFAA- Difluoroacetic Anhydride
DMSO- Dimethylsulfoxide
Et₂O - Diethyl Ether
EtOAc - Ethyl Acetate

Hex - Hexanes
MTBE – Methyl *t*-Butyl Ether
HCO₂NH₄ – Ammonium Formate
THF – Tetrahydrofuran
TFAA- Trifluoroacetic Anhydride



General Considerations:

General:

All chemical transformations requiring inert atmospheric conditions or vacuum distillation utilized Schlenk line techniques with a 5-port dual-bank manifold. Nitrogen was used to provide such an atmosphere. NMR Spectra (^1H , ^{13}C , ^{19}F) were performed at 298 K (unless otherwise specified) on either a Bruker Avance III Ultra Shield DPX-400 MHz NMR or Bruker Avance III Ultra Shield DRX 500 MHz NMR. ^1H -NMR Spectra obtained in CDCl_3 were referenced to residual non-deuterated chloroform (7.26 ppm) or DMSO (39.52 ppm) in the respective deuterated solvents. ^{13}C NMR Spectra obtained in CDCl_3 were referenced to chloroform (77.3 ppm). ^{19}F NMR spectra were referenced to fluorobenzene (-115.3 ppm).¹ Reactions were monitored using a Waters Acquity UPLC, ^1H NMR, and/or by TLC on silica gel plates (60Å porosity, 250 μm thickness). Low-resolution mass spectra were obtained using Waters Xevo TDQ attached to a Waters Acquity UPLC. High resolution mass spectral data were acquired using an Agilent LC/MSD TOF (time-of-flight) mass spectrometer in an electrospray positive ionization mode *via* flow injection. IR spectra were obtained using a Thermo Nicolet 3700 FT-IR. TLC analysis was performed using hexanes/MTBE as the eluent and visualized using UV light. Flash chromatography was accomplished using a Teledyne CombiFlash R_f (visualizing pyridines at 220 nm) with Silicycle SiliaSep Flash Cartridges (60Å porosity, 40-63 μm).

Chemicals:

Deuterated NMR solvents (CDCl_3) were purchased from Sigma Aldrich. Sodium sulfate, sodium carbonate, SOCl_2 , CH_2Cl_2 , methyl *t*-butyl ether, pyridine, ethyl acetate, trifluoroacetic anhydride and hexanes were purchased from Sigma-Aldrich. Difluoroacetic anhydride was purchased from Synquest Laboratories. Difluoroacetic acids were either purchased from Matrix Scientific or Oakwood Products. Butenones were prepared according to the protocols outlined below either starting from DFAA or the corresponding difluoroacetic acid derivatives. Representative syntheses of **1a** and **1c** are given. Preparation of **1b**, **1d-1f**, **1h**, **1i**, and **1l** utilized the appropriate vinyl ether or difluoroacetic acid derivative following these general protocols. The buteneone **1g** was prepared *via* the anhydride-based protocol using TFAA instead of DFAA as an acetylating reagent. The butanone **1k** was prepared using the protocol of Chopin.² The butanone **1j** was purchased from Synquest laboratories and distilled before use. Sodium enolates were prepared *via* a modification of the protocol outlined by American Cyanamid³ or by treatment with sodium ethoxide followed by solvent removal. Both protocols are outlined below. Representative syntheses of **2a** and **2j** are given. Preparation of **2b-2i** and **2k** were prepared using the appropriate enolizable species or beta-keto ester.

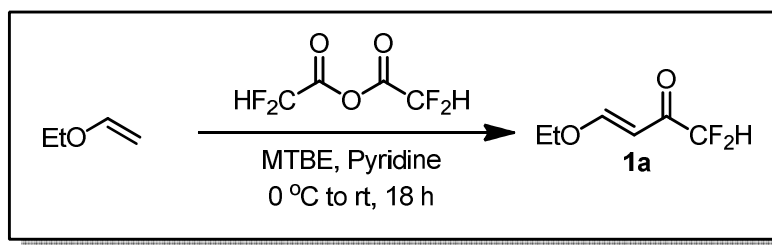
¹ (a) Furuya, T.; Kaiser, H. M.; Ritter, T. *Angew. Chem., Int. Ed.* **2008**, 47, 5993. (b) Kelly, C. B; Mercadante, M. A.; Hamlin, T. A.; Fletcher, M. H.; Leadbeater, N. E. *J. Org. Chem.* **2012**, 77, 8131.

² Chopin, N.; Decamps, S.; Gouger, A.; Médebille, M.; Picot, S.; Bienvenu, A.-L.; Pilet, G.; *J. Fluorine Chem.* **2011**, 132, 850.

³ Northey E. H. American Cyanamid US Patent 2394255, **1946**.

Synthesis of Butenones

General Procedure A: Butenones via Vinyl Ethers and DFAA



(E)-4-ethoxy-1,1-difluorobut-3-en-2-one, **1a**

To a 2-neck 100 mL round bottom flask equipped with a stir bar and N₂ inlet adapter, was added MTBE (20 mL) followed by DFAA (14.26 g, 8.49 mL, 81.91 mmol, 1 equiv). The flask was sealed with a rubber septum and the reaction mixture was placed under nitrogen atmosphere. The flask was cooled to 0 °C in an ice-water bath for ten minutes. At this time, a solution of ethyl vinyl ether (7.09 g, 9.41 mL, 98.29 mmol, 1.2 equiv) in pyridine (6.80 g, 6.89 mL, 86 mmol, 1.05 equiv) was added to the solution dropwise *via* a syringe over 15 min. After this time the solution was allowed to slowly warm to room temperature with stirring overnight. Over time the solution became yellow and produced a white pyridinium precipitate. This precipitate was removed by filtration through a medium porosity fritted funnel, washing the solids with a minimum amount of MTBE (10-20 mL). The filtrate was poured into a stirring 10 % w/w solution of aqueous Na₂CO₃ to quench any remaining DFAA and was allowed to stir for 10 minutes. This biphasic mixture was transferred to a separatory funnel and the layers were separated. The aqueous layer was extracted with MTBE (2 X 25 mL) and the combined organic layers were washed with deionized water (75 mL). The organic layer was dried over Na₂SO₄ and the solvent was partially removed *in vacuo* by rotary evaporation (≥200 mbar, 20 °C, volatile) affording the crude butanone **1a** (37.75 g, 22.5 wt%, ⁴ 69.1% yield) in ≈ 3 volume equivalents of MTBE.^{5,6,7}

¹H NMR (CDCl₃, 400 MHz) δ ppm 1.38 (t, *J*=7.06 Hz, 3 H) 4.06 (q, *J*=6.90 Hz, 2 H) 5.75 (t, *J*=54.30 Hz, 1 H) 5.86 (dt, *J*=12.55, 1.10 Hz, 1 H) 7.83 (d, *J*=12.51 Hz, 1 H) **¹³C NMR** (CDCl₃, 100 MHz) δ ppm 14.22 (CH₃) 68.41 (CH₂) 98.89 (CH) 110.64 (t, *J*_{C-F}=252.40 Hz, CF₂H) 166.55

⁴ Weight percent assays were performed via ¹H NMR using dimethyl fumarate as an internal standard

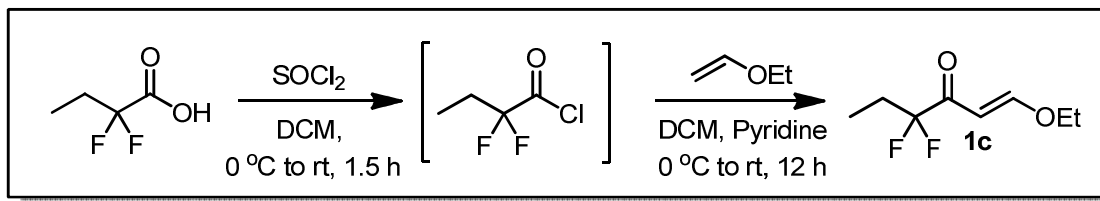
⁵ The remainder of identifiable materials were MTBE (59.5 wt%), pyridine (5.6 wt%), and H₂O (2%). These impurities have no effect on pyridine synthesis.

⁶ Butenones can be stored as crude solutions in MTBE with BHT as a stabilizer (See S22). Isolation of pure butanone is not necessary for pyridine synthesis

⁷ If desired, butenones can be isolated following solvent removal and vacuum distillation (32–36 °C, 0.1–0.5 torr). This was done for **1a** for utilization in some pyridine syntheses (90–95wt% obtained), full characterization, and for butanone stability studies. As a cautionary note, distillation will often lead to substantially diminished yields due to polymerization of the butenones. It is recommended that butenones be used in solution for practical reasons.

(t, $J_{\text{C-C-F}}=1.83$ Hz, CH) 187.71 (t, $J_{\text{C-C-F}}=24.90$ Hz, C) ^{19}F NMR (CDCl_3 , 377 MHz) δ ppm - 127.98 (d, $J=54.20$ Hz) LC-MS (ESI+) calcd for $\text{C}_6\text{H}_8\text{F}_2\text{O}_2$ [M^+]: 150.1, found:150.9.

General Procedure B: Butenones *via* Vinyl Ethers and Acid Chlorides



(E)-1-ethoxy-4,4-difluorohex-1-en-3-one, **1a**

To a 2-neck 50 mL round bottom flask equipped with a stir bar and N_2 inlet adapter, was added DCM (11.1 mL) followed by 2,2-difluorobutanoic acid (1.24 g, 10 mmol, 1 equiv). The flask was sealed with a rubber septum and the reaction mixture was placed under nitrogen atmosphere. The flask was cooled to $0\text{ }^\circ\text{C}$ in an ice-water bath for ten minutes. At this time, SOCl_2 (1.19 g, 0.73 mL, 10 mmol, 1 equiv) was added to the solution dropwise *via* a syringe over 5 min. After this addition, the solution was allowed to stir at $0\text{ }^\circ\text{C}$ for 10 minutes. The ice-water bath was then removed and the solution was allowed to warm to room temperature.

After 1.5 h the reaction was judged complete⁸ and was cooled to $0\text{ }^\circ\text{C}$ *via* an ice-water bath. Once cooled (≈ 10 minutes), pyridine (0.87g, 0.89 mL, 11 mmol, 1.1 equiv) was added to the reaction mixture dropwise *via* a syringe over 5 minutes. A white pyridinium precipitate formed and the solution was stirred at $0\text{ }^\circ\text{C}$ for 10 minutes after addition. At this time, a solution of ethyl vinyl ether (0.901 g, 1.20 mL, 12.5 mmol, 1.25 equiv) in pyridine (0.79 g, 0.81 mL, 10 mmol, 1 equiv) was added to the solution dropwise *via* a syringe over 15 min. After this time the solution was allowed to slowly warm to room temperature with stirring overnight. Over time the solution became bright yellow. At this time, the solution was slowly poured into a stirring 10 % w./w. solution of aqueous Na_2CO_3 to quench any residual acid or SOCl_2 and was allowed to stir for 10 minutes. This biphasic mixture was transferred to a separatory funnel and the layers were separated. The aqueous layer was extracted with DCM (2 X 25 mL) and the combine organic layers were washed with deionized water (75 mL). The organic layer was dried over Na_2SO_4 . The solvent was partially removed *in vacuo* by rotary evaporation affording the crude butanone **1c** (13.24 g, 8.5 wt%⁹, 63% yield) in ≈ 7 volume equivalents of DCM .

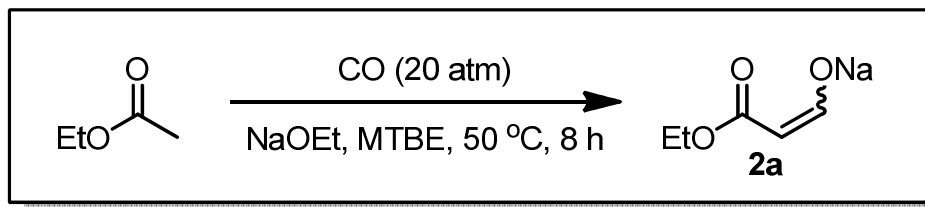
⁸ Reaction Progress was determined by quenching an small aliquot (≈ 0.1 mL) of the reaction mixture with a small aliquot (>0.05 mL) of morpholine in DCM and analyzing the conversion by ^1H NMR spectroscopy

⁹ Weight percent assays were performed via ^1H NMR using dimethyl fumarate as an internal standard. Note that for all butenones synthesized from acid chlorides were stored and used as crude solutions in DCM . Again the impurities were solvent, pyridine, and residual water.

¹H NMR (CDCl₃, 400 MHz) δ ppm 1.02 (t, *J*=7.50 Hz, 3 H) 1.38 (t, *J*=7.10 Hz, 3 H) 2.03 (tq, *J*=17.30, 7.60 Hz, 2 H) 4.05 (q, *J*=7.00 Hz, 2 H) 5.95 (dt, *J*=12.42, 1.30 Hz, 1 H) 7.81 (d, *J*=12.33 Hz, 1 H)

Synthesis of Enolates

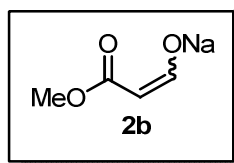
General Procedure A: *Via* α-Carbonylation of Enolizable Species



A stainless steel autoclave (HEL Autolab High Pressure Reactor) was charged with ethyl acetate (6.6mL, 67.4 mmol, 1.35 equiv.) and MTBE (22 mL). NaOEt (3.4g, 49.9 mmol, 1.0 equiv.) was added all at once and the autoclave was sealed. The autoclave was pressurized with nitrogen and then evacuated twice. The autoclave was then pressurized with CO and then evacuated twice (**CAUTION!** Carbon monoxide is highly toxic and should be handled in a well-ventilated hood equipped with a CO detector). The autoclave was pressurized with 20 atm (290 psi) of CO. The heterogeneous mixture was stirred for about 10-15 minutes. After this time, the autoclave was heated to 50 °C for 10 h. After this time the autoclave was cooled down to room temperature, evacuated and the contents were filtered through a paper filter with a Büchner funnel. The crude off-white solid was rinsed with MTBE (10 mL) followed by hexanes (20 mL). The solid was transferred to a flask and allowed to dry overnight under vacuum to give the desired enolate¹⁰ (6.3 g, 92 wt%,¹¹ 82% yield) as a pale yellow powdery solid.

¹H NMR (D₂O, 500 MHz) 1.17 (t, *J*=7.10 Hz, 3 H) 4.01 (q, *J*=6.87 Hz, 2 H) 8.56 (s, 1 H) **¹³C NMR** (D₂O, 100 MHz) δ ppm 13.81 (CH₃) 59.69 (CH₂) 89.55 (t, *J*_{C-D}=24.20 Hz, CD) 174.97 (s, C) 179.17 (s, CH)

Enolate Product Data¹²



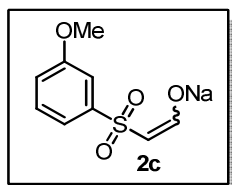
Sodium 3-methoxy-3-oxoprop-1-en-1-olate, 2b (9.0 g, 73 wt% 86%) was prepared *via* General Procedure A for the preparation of enolates from methyl acetate (6.6 mL, 83.6 mmol, 1.35 equiv.) **with the following modifications:** NaOMe (3.34 g, 61.9 mmol, 1 equiv.) was used instead of NaOEt. **2b** was obtained as a off-white powdery solid. **¹H NMR** (D₂O, 500

¹⁰ Note that while enolates are stable to atmospheric conditions, they are somewhat hygroscopic and are recommended to be stored in a sealed container to minimize water absorption

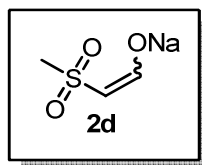
¹¹ Weight percent assays were performed in D₂O via ¹H NMR using triethanolamine as an internal standard

¹² Note that the olefinic proton between the EWG and the sodium enolate under goes rapid exchange in D₂O and is not observed in ¹H NMR spectra. C-D coupling is observed in some of the ¹³C, confirming this observation.

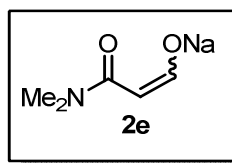
MHz) δ ppm 3.66 (s, 3 H) 8.39 (s, 1 H) ^{13}C NMR (D_2O , 100 MHz) 67.17 (CH_3) 88.15 (br. CD) 180.21 (C) 184.15 (CH)



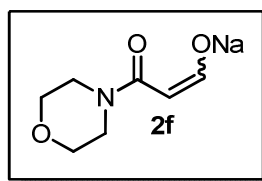
Sodium 2-((3-methoxyphenyl)sulfonyl)ethenolate, 2c (6.5 g, 73 wt%, 61%) was prepared *via* General Procedure A for the preparation of enolates from 3-methoxyphenylmethyl sulfone (8.3 g, 44.6 mmol, 1.35 equiv.) and sodium ethoxide (2.2 g, 33.0 mmol, 1.0 equiv.) **2c** was obtained as a light yellow powdery solid. ^1H NMR (D_2O , 500 MHz) δ ppm 3.72 (s, 3 H) 6.98 (dt, $J=7.44$, 2.00 Hz, 1 H) 7.23 (s, 1 H) 7.28 - 7.37 (m, 2 H) 8.28 (s, 1 H) ^{13}C NMR (D_2O , 100 MHz) 55.61 (CH_3) 92.69 (br., CD) 110.24 (CH) 117.64 (CH) 118.06 (CH) 130.61 (CH) 141.35 (C) 159.55 (br., C) 175.66 (CH)



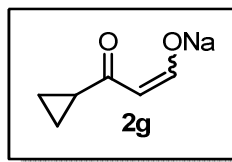
Sodium 2-(methylsulfonyl)ethenolate, 2d (4.98 g, 52 wt%, 36%) was prepared *via* General Procedure A for the preparation of enolates from dimethylsulfone (4.7 g, 50 mmol, 1 equiv.) and sodium ethoxide (3.74 g, 55 mmol, 1.1 equiv.) *with the following modifications*: The reaction was performed in toluene at 70 °C for 18h with an excess of sodium ethoxide. **2d** was obtained as an orange-brown powdery solid. 13 ^1H NMR (D_2O , 400 MHz) δ ppm 3.02 (s, 3 H) 8.15 (s, 1 H) ^{13}C NMR (D_2O , 100 MHz) 45.98 (CH_3) 129.16 (br. CD) 192.89 (CH)



Sodium 3-methoxy-3-oxoprop-1-en-1-olate, 2e (7.75 g, 91 wt%, 81%) was prepared *via* General Procedure A for the preparation of enolates from dimethylacetamide (7.9 mL, 87.12 mmol, 1.35 equiv.) and sodium ethoxide (4.27g, 62 mmol, 1 equiv.). **2e** was obtained as a pale yellow powdery solid. ^1H NMR (D_2O , 500 MHz) δ ppm 2.84 (s, 6 H) 8.28 (s, 1 H) ^{13}C NMR (D_2O , 100 MHz) 34.35 (CH_3) 38.09 (CH_3) 90.79 (t, $J_{\text{C-D}}=23.50$ Hz, CD) 172.81 (C) 174.75 (CH)

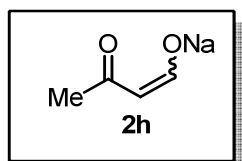


Sodium 3-morpholino-3-oxoprop-1-en-1-olate, 2f (0.6 g, 77 wt% 61%) was prepared *via* General Procedure A for the preparation of enolates from morpholinoacetamide (0.72 g, 5.6 mmol, 1.35 equiv.) and sodium ethoxide (0.28 g, 4.1 mmol, 1 equiv.) **2f** was obtained as a pale yellow powdery solid. ^1H NMR (D_2O , 500 MHz) δ ppm 3.45 (t, $J=4.60$ Hz, 4 H) 3.64 (t, $J=4.10$ Hz, 4 H) 8.41 (s, 1 H) ^{13}C NMR (D_2O , 100 MHz) 43.76 (br. CH_2) 66.49 (CH_2) 89.90 (t, $J_{\text{C-D}}=23.10$ Hz, CD) 172.85 (C) 176.45 (CH)

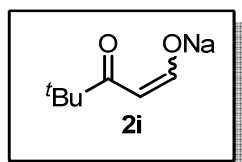


Sodium 3-cyclopropyl-3-oxoprop-1-en-1-olate, 2g (7.46 g, 83 wt%, 84%) was prepared *via* General Procedure A for the preparation of enolates from cyclopropylmethylketone (6.9 mL, 73.6 mmol, 1.35 equiv.) and sodium ethoxide (3.7 g, 54.5 mmol, 1 equiv.). **2g** was obtained as a pale yellow powdery solid. ^1H NMR (D_2O , 500 MHz) δ ppm 0.68 - 0.88 (m, 4 H) 1.69 - 2.36 (br. m, 1 H) 8.95 (br. s., 1 H) ^{13}C NMR (D_2O , 100 MHz) 8.35 (CH_2) 16.02 (CH) 105.30 (br., CD) 182.95 (br., CH) 202.01 (C)

13 This enolate is especially hygroscopic so care should be taken when filtering during workup



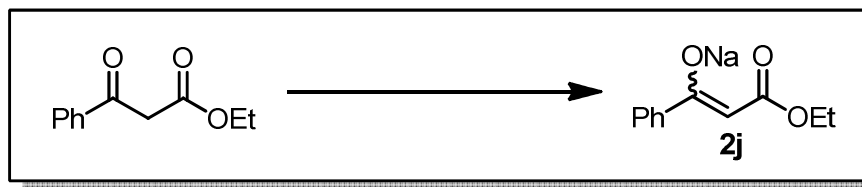
Sodium 3-oxobut-1-en-1-olate, 2h (35 g, 97 wt%, 76%) was prepared *via* General Procedure A for the preparation of enolates from acetone (37.5 mL, 511 mmol, 1.25 equiv.) *with the following modifications:* **2h** was obtained as a powdery light yellow powdery solid. $^1\text{H NMR}$ (D_2O , 500 MHz) δ ppm 2.08 (br. s., 3 H) 8.89 (br. s, 1 H) $^{13}\text{C NMR}$ (D_2O , 100 MHz) 22.31 (br., CH_3) 186.15 (br., CH) 104.28 (br, CD) 199.94 (br., C)



Sodium 4,4-dimethyl-3-oxopent-1-en-1-olate, 2i (6.09 g, 87 wt% 61%) was prepared *via* General Procedure A for the preparation of enolates from pinacolone (9.76 mL, 78.1 mmol, 1.35 equiv.) and sodium ethoxide (3.93 g, 57.8 mmol, 1 equiv.) **2i** was obtained as a pale yellow powdery solid. $^1\text{H NMR}$ (D_2O , 500 MHz) δ ppm 1.03 (s, 9 H) 8.86 (s, 1 H) $^{13}\text{C NMR}$ (D_2O , 100 MHz) 27.18 (CH_3) 40.66 (C) 99.70 (t, + =23.80 Hz, CD) 183.92 (CH) 209.19 (C)

Synthesis of Enolates

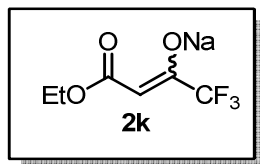
General Procedure B: *Via* Deprotonation of keto-esters



Sodium 3-ethoxy-3-oxo-1-phenylprop-1-en-1-olate, 2j

To a two-neck 250 mL round bottom flask equipped with a stir bar, rubber septum, and an N_2 inlet adapter was added the sodium ethoxide (1.7g, 24.7 mmol, 1 equiv) and MTBE (25 mL). The mixture was allowed to stir at room temperature for approximately five minutes and then ethyl benzoyl acetate (4.2 mL, 26.03 mmol, 1.05 equiv) was charged over 30 min. The mixture was allowed to stir at room temperature for 2 h, then hexanes (25 mL) were charged. The resulting heterogeneous mixture was stirred for another 2 h, then it was filtered through a paper filter with a Büchner funnel. The crude off-white solid was rinsed with hexanes (20 mL). The solid was transferred to a flask and allowed to dry overnight under vacuum to give the desired enolate **2j** (3.75 g, 74 wt%, 50% yield) as a white powdery solid.

$^1\text{H NMR}$ (D_2O , 500 MHz) 1.20 (t, $J=6.18$ Hz, 3 H) 4.04 (q, $J=6.90$ Hz, 2 H) 7.35 (br. s., 3 H) 7.58 (br. s., 2 H) $^{13}\text{C NMR}$ (D_2O , 100 MHz) δ ppm 16.80 (CH_3) 57.41 (CH_2) 81.34 (br, CD) 128.63 (CC) 128.86 (CH) 131.20 (C) 134.14 (CH) 175.18 (C) 199.65 (CH)

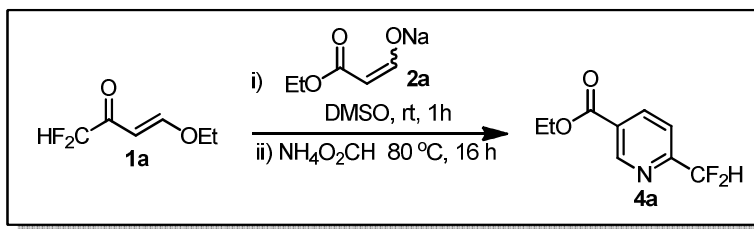


Sodium 4-ethoxy-1,1,1-trifluoro-4-oxobut-2-en-2-olate, 2k (2.2 g, 96.3 wt% 38%) was prepared *via* General Procedure B for the preparation of enolates from sodium ethoxide (1.7 g, 25.8 mmol, 1.0 equiv.) and Ethyl 4,4,4-trifluoroacetoacetate (5 g, 27.1 mmol, 1.05 equiv.) ***with the following modifications:*** MTBE was replaced by hexanes (25 mL) and the

filtration was performed after cooling the reaction mixture at 0 °C. **2k** was obtained as a powdery white solid.

^1H NMR (D_2O , 500 MHz) 1.20 (t, $J=7.30$ Hz, 3 H) 4.06 (q, $J=6.87$ Hz, 2 H) δ ppm **^{13}C NMR** (D_2O , 100 MHz) 16.76 (CH_3) 57.39 (CH_2) 82.09 (t, $J_{\text{C-D}}=24.20$ Hz, CD) 123.30 (q, $J_{\text{C-F}}=285.98$ Hz, CF_3) 160.32 (C) 167.42 (q, $J_{\text{C-C-F}}=30.10$ Hz, C) **^{19}F NMR** (D_2O , 377 MHz) δ ppm -86.61 (s)

General Procedure for the Preparation of Difluoromethyl Pyridines



Ethyl 6-(difluoromethyl)nicotinate, **4a**

To a two-neck 50 mL round bottom flask equipped with stir bar, rubber septum, and an N_2 inlet adapter was added the sodium enolate, **2a** (0.86 g, 91 wt%, 5.9 mmol, 1.15 equiv) and DMSO (4.7 mL). The mixture was allowed to stir at room temperature for approximately five minutes until complete dissolution of the enolate, giving a clear yellow-orange solution. At this time, the butenone, **1a** (0.79g, 4.9 mmol, 92 wt%, 1 equiv) dissolved in DMSO (1 mL) was added dropwise over 10 minutes to the flask *via* a syringe. The reaction mixture was stirred at room temperature for 1 h and gradually turned red-orange. Once complete conversion to the intermediate was attained,¹⁴ HCO_2NH_4 (0.62g, 13.8 mmol, 2 equiv.) was added to the flask all at once and the solution was allowed to stir at room temperature for 1 h. After this time, the reaction temperature was ramped to 80 °C over 1 h and was incubated at that temperature for overnight (12–16h). Once the reaction was judged complete,¹⁵ the contents of the flask were transferred to a separatory funnel and diluted with 10-20 mL of MTBE. The flask was rinsed thoroughly with deionized water (10-20 mL) and back extracted with MTBE (10-20 mL) and the rinses were added to the separatory funnel. The combine MTBE layers were dried with Na_2SO_4 . The solvent removed *in vacuo* by rotary evaporation to afford a crude red liquid. Further purification was accomplished by flash column chromatography (0 to 20% MTBE in hexanes)¹⁶ to afford **4a** as a clear yellow oil (0.87g, 91%).

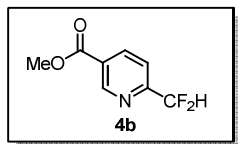
^1H NMR (CDCl_3 , 400 MHz) δ ppm 1.42 (t, $J=7.15$ Hz, 3 H) 4.44 (q, $J=7.14$ Hz, 2 H) 6.67 (t, $J=55.20$ Hz, 1 H) 7.72 (d, $J=8.10$ Hz, 1 H) 8.44 (d, $J=8.19$ Hz, 1 H) 9.23 (s, 1 H) **^{13}C NMR** (CDCl_3 , 100 MHz) δ ppm 14.22 (CH_3) 61.87 (CH_2) 113.55 (t, $J_{\text{C-F}}=241.00$ Hz, CF_2H) 119.81 (CH) 127.99 (C) 138.53 (CH) 150.62 (CH) 156.12 (t, $J_{\text{C-C-F}}=26.00$ Hz, C) 164.47 (C) **^{19}F NMR** (CDCl_3 , 377 MHz) δ ppm -118.75 (d, $J=55.21$ Hz) **FT-IR** (cm^{-1} , neat, ATR) 2986 (vw, br.) 1723 (s) 1370 (m) 1280 (s, br.) 1113 (m) 1087 (m) 1044 (s) 1025 (vs) 838 (m) 737 (m) **HRMS** (ESI) m/z $[\text{M}+\text{H}]^+$ calcd for $\text{C}_9\text{H}_9\text{F}_2\text{NO}_2$: 202.0674, found: 202.0670.

¹⁴ Note that, it is possible that intermediate enolate formation is completed much sooner (<1 hr) due to the rapid appearance a red coloration after addition of the butenone. However, it is recommended that the reaction is monitored by LC-MS to determine reaction progress. If no conversion is observed, heating the reaction to 50 °C for 1 h may be required.

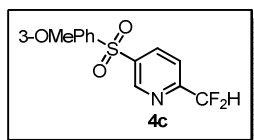
¹⁵ Determined by UPLC and/or LC-MS analysis. In most cases, the reaction was complete after only 12 h but in some cases (indicated below) additional heating or higher temperatures were needed.

¹⁶ MTBE was selected as an eluent as it does not absorb at the same wavelength as the pyridines synthesized in this study (220 nm)

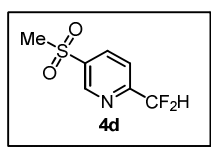
Pyridine Product Data



Methyl 6-(difluoromethyl)nicotinate¹⁷, 4b (0.6 g, 87%) was prepared according to the representative procedure from enolate **2b** (0.72 g, 73 wt%, 4.3 mmol, 1.15 equiv.). **4b** was obtained as a powdery white solid. ¹H NMR (CDCl₃, 400 MHz) δ ppm 3.98 (s, 3 H) 6.67 (t, *J*=55.20 Hz, 1 H) 7.73 (d, *J*=8.01 Hz, 1 H) 8.44 (d, *J*=8.01 Hz, 1 H) 9.23 (s, 1 H) ¹³C NMR (CDCl₃, 100 MHz) δ ppm 52.92 (CH₃) 113.61 (t, *J*_{C-F}=241.40 Hz, CF₂H) 120.05 (t, *J*_{C-C-F}=2.93 Hz, CH) 127.81 (C) 138.76 (CH) 150.81 (CH) 156.38 (t, *J*_{C-C-F}=26.00 Hz, C) 165.15 (C) ¹⁹F NMR (CDCl₃, 377 MHz) -118.81 (d, *J*=55.21 Hz) FT-IR (cm⁻¹, neat, ATR) 3073 (vw, br.) 1722 (s) 1602 (m) 1444 (m) 1280 (s, br.) 1118 (s) 1079 (s) 1017 (vs) 866 (s) HRMS (ESI) *m/z* [M+H]⁺ calcd for C₈H₇F₂NO₂: 188.0518, found: 188.0512.

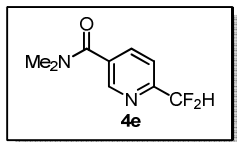


2-(Difluoromethyl)-5-((3-methoxyphenyl)sulfonyl)pyridine, 4c (1.1 g, 98%) was prepared according to the representative procedure from enolate **2c** (1.38 g, 73 wt%, 4.3 mmol, 1.15 equiv.) *with the following modifications*: Ethyl acetate in hexane (50:50) was used to perform the purification by flash chromatography. **4c** was obtained as a powdery light brown solid. ¹H NMR (CDCl₃, 500 MHz) δ ppm 3.86 (s, 3 H) 6.48 - 6.81 (m, 1 H) 7.14 (ddd, *J*=8.47, 2.52, 0.92 Hz, 1 H) 7.43 - 7.48 (m, 2 H) 7.54 (apparent doublet of quartets, *J*=7.80, 0.90 Hz, 1 H) 7.77 (d, *J*=8.24 Hz, 1 H) 8.35 (dd, *J*=8.24, 2.29 Hz, 1 H) 9.15 (d, *J*=1.90 Hz, 1 H) ¹³C NMR (CDCl₃, 125 MHz) 56.00 (CH₃) 113.12 (t, *J*_{C-F}=241.00 Hz, CF₂H) 112.76 (CH) 120.29 (CH) 120.63 (CH) 120.78 (t, *J*_{C-C-F}=2.98 Hz, CH) 131.11 (CH) 137.07 (CH) 140.19 (t, *J*_{C-C-C-F}=1.67 Hz, CH) 141.45 (C) 148.62 (CH) 156.67 (t, *J*_{C-C-F}=26.20 Hz, C) 160.59 (C) δ ppm ¹⁹F NMR (CDCl₃, 377 MHz) -118.98 (d, *J*=55.21 Hz) FT-IR (cm⁻¹, neat, ATR) 3067 (vw, br.) 1597 (m) 1585 (m) 1483 (m) 1313 (s) 1257 (s) 1159 (s) 1092 (s) 1043 (s) 1029 (s) 879 (m)) HRMS (ESI) *m/z* [M+H]⁺ calcd for C₁₃H₁₁F₂NO₃S: 300.0500, found: 300.0492.

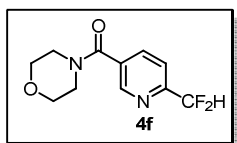


2-(Difluoromethyl)-5-(methylsulfonyl)pyridine, 4d (1.38 g, 83%) was prepared according to the representative procedure from **1a** (1.33 g, 90.7 wt%, 8 mmol, 1 equiv) and **2d** (2.63 g, 52.63 wt%, 9.6 mmol, 1.2 equiv) *with the following modifications*: 1) After solvent removal post-workup, a dark brown solid was obtained. This solid was washed thoroughly with hexanes and was dried under vacuum to give **4d** as a granular light brown solid. ¹H NMR (CDCl₃, 500 MHz) δ ppm 3.15 (s, 3 H) 6.71 (t, *J*=54.90 Hz, 1 H) 7.87 (d, *J*=8.24 Hz, 1 H) 8.40 (dd, *J*=8.24, 2.20 Hz, 1 H) 9.19 (d, *J*=1.37 Hz, 1 H) ¹³C NMR (CDCl₃, 100 MHz) δ ppm 44.96 (CH₃) 113.04 (t, *J*_{C-F}=241.70 Hz, CF₂H) 120.85 (t, *J*_{C-C-F}=2.90 Hz, CH) 137.19 (CH) 138.75 (t, *J*_{C-C-C-F}=1.50 Hz, C) 148.61 (CH) 157.39 (t, *J*_{C-C-F}=26.40 Hz, C) ¹⁹F NMR (CDCl₃, 377 MHz) δ ppm -118.99 (d, *J*=54.71 Hz) FT-IR (cm⁻¹, neat, ATR) 3033 (vw) 2933 (vw) 1587 (vw) 1372 (m) 1284 (m) 1149 (m) 1101 (s) 936 (m) 786 (m) 532 (vs) HRMS (ESI) *m/z* [M+H]⁺ calcd for C₇H₇F₂NO₂S: 208.0238, found: 208.0239.

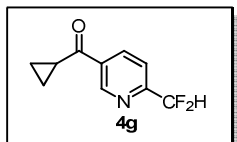
¹⁷ Fujiwara, Y.; Dixon, J. A.; Rodriguez, R. A.; Baxter, R. D.; Dixon, D. D.; Collins, M. R.; Blackmond, D. G.; Baran, P. S. *J. Am. Chem. Soc.* **2012**, *134*, 1494



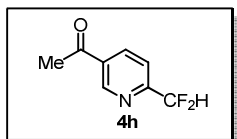
6-(Difluoromethyl)-N,N-dimethylnicotinamide, 4e (0.55 g, 74%) was prepared according to the representative procedure from enolate **2e** (0.64 g, 91wt%, 4.3 mmol, 1.15 equiv.) *with the following modifications*: Ethyl acetate in hexane (50:50) was used to perform the purification by flash chromatography. **4e** was obtained as a thick, clear yellow oil. ¹H NMR (CDCl₃, 500 MHz) δ ppm 3.02 (br. s, 3 H) 3.15 (br. s, 3 H) 6.66 (t, *J*=55.40 Hz, 1 H) 7.70 (d, *J*=7.78 Hz, 1 H) 7.92 (dd, *J*=8.01, 2.06 Hz, 1 H) 8.71 (d, *J*=1.37 Hz, 1 H) ¹³C NMR (CDCl₃, 100 MHz) δ ppm 35.39 (CH₃) 39.40 (CH₃) 113.48 (t, *J*_{C-F}=240.60 Hz, CF₂H) 119.95 (t, *J*_{C-C-C-F}=3.30 Hz, CH) 133.94 (t, *J*_{C-C-C-F}=1.65 Hz, C) 136.27 (CH) 147.74 (CH) 153.37 (t, *J*_{C-C-F}=25.90 Hz, C) 168.03 (C) ¹⁹F NMR (CDCl₃, 377 MHz) δ ppm -118.41 (d, *J*=55.20 Hz) FT-IR (cm⁻¹, neat, ATR) 2937 (vw, b.) 1628 (vs) 1400 (m) 1374 (m) 1087 (s) 1023 (vs) 847 (m) HRMS (ESI) *m/z* [M+H]⁺ calcd for C₉H₁₀F₂N₂O: 201.0834, found: 201.0842.



(6-(Difluoromethyl)pyridin-3-yl)(morpholino)methanone, 4f (0.4 g, 98%) was prepared according to the representative procedure from **2f** (0.48 g, 72wt%, 1.9 mmol, 1.15 equiv.). **4f** was obtained as a tan powdery solid. ¹H NMR (CDCl₃, 500 MHz) δ ppm 3.31 - 3.96 (br. m, 8 H) 6.66 (t, *J*=55.40 Hz, 1 H) 7.72 (d, *J*=7.78 Hz, 1 H) 7.91 (dd, *J*=8.01, 2.06 Hz, 1 H) 8.70 (d, *J*=1.37 Hz, 1 H) ¹³C NMR (CDCl₃, 100 MHz) δ ppm 42.77 (CH₂) 48.29 (CH₂) 66.82 (CH₂) 113.52 (t, *J*_{C-F}=240.80 Hz, CF₂H) 120.22 (t, *J*_{C-C-C-F}=3.12 Hz, CH) 133.06 (t, *J*_{C-C-C-F}=1.65 Hz, C) 136.54 (CH) 147.84 (CH) 153.92 (t, *J*_{C-C-F}=25.90 Hz, C) 166.95 (C) ¹⁹F NMR (CDCl₃, 377 MHz) δ ppm -118.47 (d, *J*=55.21 Hz) FT-IR (cm⁻¹, neat, ATR) 2992 (vw) 2866 (vw, br.) 1625 (vs) 1600 (m) 1467 (m) 1442 (m) 1363 (m) 1286 (m) 1109 (s) 1034 (vs) 1003 (s) 848 (s) HRMS (ESI) *m/z* [M+H]⁺ calcd for C₁₁H₁₂F₂N₂O₂: 243.0940, found: 243.0938.

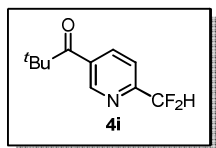


Cyclopropyl(6-(difluoromethyl)pyridin-3-yl)methanone, 4g (0.69 g, 94%) was prepared according to the representative procedure from enolate **2g** (0.69 g, 82 wt%, 4.3 mmol, 1.15 equiv.). **4g** was obtained as a clear, pale yellow oil. ¹H NMR (CDCl₃, 500 MHz) δ ppm 1.16 (dq, *J*=7.67, 3.70 Hz, 2 H) 1.33 (quin, *J*=3.89 Hz, 2 H) 2.65 (tt, *J*=7.78, 4.58 Hz, 1 H) 6.69 (t, *J*=55.40 Hz, 1 H) 7.76 (d, *J*=8.24 Hz, 1 H) 8.39 (dd, *J*=8.24, 1.83 Hz, 1 H) 9.25 (d, *J*=1.37 Hz, 1 H) ¹³C NMR (CDCl₃, 125 MHz) δ ppm 12.61 (CH₂) 17.98 (CH) 113.56 (t, *J*_{C-F}=241.00 Hz, CF₂H) 120.17 (CH) 134.50 (C) 136.89 (CH) 149.27 (CH) 155.84 (t, *J*_{C-C-F}=25.30 Hz, C) 198.85 (C) ¹⁹F NMR (CDCl₃, 377 MHz) δ ppm 118.74 (d, *J*=55.20 Hz) FT-IR (cm⁻¹, neat, ATR) 3012 (vw, br.) 1674 (s) 1595 (m) 1371 (s) 1236 (s) 1087 (s) 1038 (vs) 959 (vs) 840 (m) 743 (m) HRMS (ESI) *m/z* [M+H]⁺ calcd for C₁₀H₉F₂NO: 198.0725, found: 198.0723.

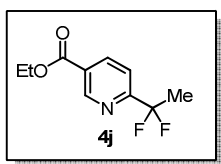


1-(6-(Difluoromethyl)pyridin-3-yl)ethanone, 4h (0.18 g, 79%) was prepared according to the representative procedure from enolate **2h** (0.15 g, 97 wt%, 1.3 mmol, 1.05 equiv.) *with the following modifications*: 1) Portion-wise addition of HCO₂NH₄ was performed (1.2-1.5 equiv). 2) After addition of HCO₂NH₄, the reaction mixture was heated to 40 °C for 12h. **4h** was obtained as a clear pale brown oil. ¹H NMR (CDCl₃, 500 MHz) δ ppm 2.66 (d, *J*=1.37 Hz, 3 H) 6.66 (t, *J*=55.10 Hz, 1 H) 7.75 (d, *J*=8.24 Hz, 1 H) 8.36 (d, *J*=8.24 Hz, 1 H) 9.16 (s, 1 H) ¹³C NMR (CDCl₃, 100 MHz) δ ppm 26.77 (CH₃) 113.39 (t, *J*_{C-F}=241.00 Hz, CF₂H) 120.11 (t, *J*_{C-C-C-F}=3.30 Hz, CH) 133.46 (t, *J*_{C-C-C-F}=1.50 Hz, C) 137.00 (CH) 149.52 (CH) 155.96 (t, *J*_{C-C-F}

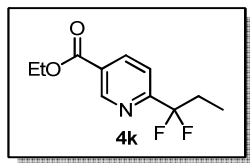
=25.90 Hz, C) 196.01 (C) **¹⁹F NMR** (CDCl₃, 377 MHz) δ ppm -118.85 (d, *J*=55.20 Hz) **FT-IR** (cm⁻¹, neat, ATR) 1691 (vs) 1597 (m) 1373 (s) 1092 (vs) 1039 (vs) 1021 (vs) 840 (s) 713 (m, br.) **HRMS** (ESI) *m/z* [M+H]⁺ calcd for C₈H₇F₂NO: 172.0568, found: 172.0575.



1-(6-(Difluoromethyl)pyridin-3-yl)-2,2-dimethylpropan-1-one, 4i (0.47 g, 59%) was prepared according to the representative procedure from **2i** (0.74 g, 87 wt%, 4.3 mmol) *with the following modifications*: Further purification was accomplished by flash column chromatography (Gradient: Hex to 95:5 to 9:1 Hex:MTBE). **4i** was obtained as a clear, colorless oil. **¹H NMR** (CDCl₃, 500 MHz) δ ppm 1.36 (s, 9 H) 6.66 (t, *J*=55.40 Hz, 1 H) 7.70 (d, *J*=8.24 Hz, 1 H) 8.11 (dd, *J*=8.24, 1.83 Hz, 1 H) 8.95 (d, *J*=1.37 Hz, 1 H) **¹³C NMR** (CDCl₃, 100 MHz) δ ppm 27.67 (CH₃) 44.78 (C) 113.66 (t, *J*_{C-F}=240.60 Hz, CF₂H) 119.89 (t, *J*_{C-C-F}=2.93 Hz, CH) 135.89 (t, *J*_{C-C-C-F}=1.80 Hz, C) 136.98 (CH) 148.56 (CH) 154.42 (*J*_{C-C-F}, *J*=26.40 Hz, C) 207.05 (C) **¹⁹F NMR** (CDCl₃, 377 MHz) -118.69 (d, *J*=56.21 Hz) **FT-IR** (cm⁻¹, neat, ATR) 2974 (w, br) 1682 (m) 1374 (m) 1088 (s) 1040 (vs) 960 (s) 871 (m) **HRMS** (ESI) *m/z* [M+H]⁺ calcd for C₁₁H₁₃F₂NO: 214.1038, found: 214.1043.

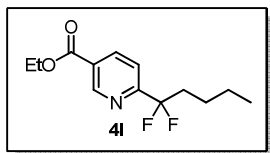


Ethyl 6-(1,1-difluoroethyl)nicotinate, 4j (0.455 g, 83%) was prepared according to the representative procedure from butanone **1b** (1.5 g, 28 wt%, 2.6 mmol, 1.0 equiv.) *with the following modifications*: 1) The round bottom flask was equipped with a Dean-Stark trap and reflux condenser when heating was initiated. This allowed for removal of the DCM that **1c** was dissolved in prior to its addition into the reaction mixture. Further purification was accomplished by flash column chromatography (Gradient: Hex to 9:1 Hex:MTBE). **4j** was obtained as a clear, colorless oil. **¹H NMR** (CDCl₃, 400 MHz) δ ppm 1.42 (t, *J*=7.11 Hz, 3 H) 2.03 (t, *J*=18.67 Hz, 3 H) 4.44 (q, *J*=7.02 Hz, 2 H) 7.73 (d, *J*=8.19 Hz, 1 H) 8.40 (d, *J*=8.28 Hz, 1 H) 9.23 (s, 1 H) **¹³C NMR** (CDCl₃, 100 MHz) δ ppm 14.25 (CH₃) 23.16 (t, *J*=27.50 Hz, CH₃) 61.76 (CH₂) 120.72 (t, *J*_{C-F}=239.20 Hz, CF₂H) 119.11 (t, *J*_{C-C-C-F}=4.20 Hz, CH) 127.33 (t, *J*_{C-C-C-F}=1.50 Hz, C) 138.38 (CH) 150.44 (CH) 158.74 (*J*_{C-C-F}, *J*=29.70 Hz, C) 164.60 (C) **¹⁹F NMR** (CDCl₃, 377 MHz) δ ppm -93.48 (q, *J*=18.91 Hz) **FT-IR** (cm⁻¹, neat, ATR) 2986 (vw, br.) 1722 (s) 1600 (w) 1394 (w) 1275 (s) 1182 (m) 1115 (vs) 1026 (m) 918 (m) 856 (w) 790 (m) 736 (m) 635 (w) **HRMS** (ESI) *m/z* [M+H]⁺ calcd for C₁₀H₁₁F₂NO₂: 216.0831, found: 216.0834.



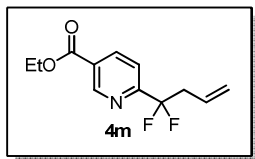
Ethyl 6-(1,1-difluoropropyl)nicotinate, 4k (1.16 g, 81%) was prepared according to the representative procedure from **1c** (13.16 g, 8.5 wt%, 6.28 mmol, 1 equiv) and **2a** (1.18 g, 88 wt%, 7.53 mmol, 1.2 equiv) *with the following modifications*: 1) The round bottom flask was equipped with a Dean-Stark trap and reflux condenser when heating was initiated. This allowed for removal of the DCM that **1c** was dissolved in prior to its addition into the reaction mixture. Further purification was accomplished by flash column chromatography (Gradient: Hex to 9:1 Hex:MTBE) **4k** was obtained as a clear, light yellow oil. **¹H NMR** (CDCl₃, 500 MHz) δ ppm 0.99 (t, *J*=7.55 Hz, 3 H) 1.41 (t, *J*=7.32 Hz, 3 H) 2.34 (tq, *J*=16.90, 7.30 Hz, 2 H) 4.43 (q, *J*=7.02 Hz, 2 H) 7.70 (d, *J*=8.24 Hz, 1 H) 8.39 (dd, *J*=8.24, 1.83 Hz, 1 H) 9.23 (s, 1 H) **¹³C NMR** (CDCl₃, 100 MHz) δ ppm 6.44 (t, *J*_{C-C-F}=5.14 Hz, CH₃) 14.33 (CH₃) 29.67 (t, *J*_{C-C-F}=25.90 Hz, CH₂) 61.82 (CH₂) 121.88 (t, *J*_{C-F}=242.10 Hz, CF₂H) 119.81 (t, *J*_{C-C-C-F}=4.70 Hz,

CH) 127.24 (t, $J_{\text{C-C-C-F}}=1.50$ Hz, C) 138.31 (CH) 150.65 (CH) 158.38 (t, $J_{\text{C-C-F}}=29.70$ Hz, C) 164.72 (C) **^{19}F NMR** (CDCl_3 , 377 MHz) δ ppm -103.57 (t, $J=16.56$ Hz) **FT-IR** (cm^{-1} , neat, ATR) 2985 (w) 2946 (vw, br.) 1723 (s) 1600 (w) 1277 (vs) 1174 (m) 1109 (s) 1026 (s) 984 (s) 945 (m) 856 (m) 785 (m) 736 (m) **HRMS** (ESI) m/z $[\text{M}+\text{H}]^+$ calcd for $\text{C}_{11}\text{H}_{13}\text{F}_2\text{NO}_2$: 230.0987, found: 230.0990.



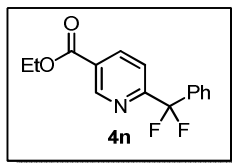
Ethyl 6-(1,1-difluoropentyl)nicotinate, 4l (1.31 g, 88%) was prepared according to the representative procedure from **1d** (12.36 g, 9.56 wt%, 5.78 mmol, 1 equiv) and **2a** (1.09 g, 88 wt%, 6.94 mmol, 1.2 equiv) *with the following modifications*: 1) The round bottom flask was equipped with a Dean-Stark trap and reflux condenser when heating was initiated.

This allowed for removal of the DCM that **1d** was dissolved in prior to its addition into the reaction mixture. Further purification was accomplished by flash column chromatography (Gradient: Hex to 95:5 Hex:MTBE). **4l** was obtained as a clear, pale yellow-orange oil. **^1H NMR** (CDCl_3 , 500 MHz) δ ppm 0.89 (t, $J=7.10$ Hz, 3 H) 1.24 - 1.47 (m, 7 H) 2.12 - 2.44 (m, 2 H) 4.44 (q, $J=7.32$ Hz, 2 H) 7.70 (d, $J=8.70$ Hz, 1 H) 8.40 (dd, $J=8.24$, 1.83 Hz, 1 H) 9.24 (s, 1 H) **^{13}C NMR** (CDCl_3 , 100 MHz) δ ppm 13.97 (CH_3) 14.41 (CH_3) 22.57 (CH_2) 24.33 (t, $J_{\text{C-C-F}}=4.00$ Hz, CH_2) 36.15 (t, $J_{\text{C-C-F}}=24.90$ Hz, CH_2) 61.88 (CH_2) 121.75 (t, $J_{\text{C-F}}=242.10$ Hz, CF_2H) 119.75 (t, $J_{\text{C-C-F}}=4.70$ Hz, CH) 127.26 (t, $J_{\text{C-C-C-F}}=1.47$ Hz, C) 138.38 (CH) 150.73 (CH) 158.69 (t, $J_{\text{C-C-F}}=29.70$ Hz, C) 164.80 (C) **^{19}F NMR** (CDCl_3 , 377 MHz) δ ppm -101.60 (t, $J=16.81$ Hz) **FT-IR** (cm^{-1} , neat, ATR) 2962 (w) 2936 (w) 2875 (vw) 1724 (s) 1600 (w) 1275 (vs) 1173 (m) 1112 (s) 1007 (s) 857 (m) 791 (m) 773 (m) **HRMS** (ESI) m/z $[\text{M}+\text{H}]^+$ calcd for $\text{C}_{13}\text{H}_{17}\text{F}_2\text{NO}_2$: 258.1300 found: 258.1302.



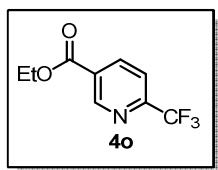
Ethyl 6-(1,1-difluorobut-3-en-1-yl)nicotinate, 4m (0.94 g, 70%) was prepared according to the representative procedure from **1e** (8.15 g, 13 wt%, 5.57 mmol, 1 equiv) and **2a** (1.05 g, 88 wt%, 6.69 mmol, 1.2 equiv) *with the following modifications*: 1) The round bottom flask was equipped with a Dean-Stark trap and reflux condenser when heating was initiated.

This allowed for removal of the DCM that **1e** was dissolved in prior to its addition into the reaction mixture. Further purification was accomplished by flash column chromatography (Gradient: Hex to 9:1 Hex:MTBE). **4m** was obtained as a clear, yellow oil. **^1H NMR** (CDCl_3 , 500 MHz) δ ppm 1.42 (t, $J=7.32$ Hz, 3 H) 3.12 (td, $J=16.37$, 7.10 Hz, 2 H) 4.44 (q, $J=7.32$ Hz, 2 H) 5.12 - 5.22 (m, 2 H) 5.73 (ddt, $J=17.22$, 10.24, 7.10, 7.10 Hz, 1 H) 7.69 (d, $J=8.24$ Hz, 1 H) 8.39 (dd, $J=8.24$, 1.83 Hz, 1 H) 9.25 (s, 1 H) **^{13}C NMR** (CDCl_3 , 100 MHz) δ ppm 14.31 (CH_3) 40.87 (t, $J=25.70$ Hz, CH_2) 61.82 (CH_2) 120.39 (t, $J_{\text{C-F}}=243.20$ Hz, CF_2H) 119.86 (t, $J_{\text{C-C-F}}=4.40$ Hz, CH) 121.05 (CH_2) 127.32 (t, $J_{\text{C-C-C-F}}=1.60$ Hz, C) 128.59 (t, $J_{\text{C-C-F}}=5.20$ Hz, CH) 138.30 (CH) 150.60 (CH) 157.97 (t, $J_{\text{C-C-F}}=29.30$ Hz, C) 164.65 (C) **^{19}F NMR** (CDCl_3 , 377 MHz) δ ppm -101.16 (t, $J=16.56$ Hz) **FT-IR** (cm^{-1} , neat, ATR) 3084 (vw) 2986 (vw, br.) 1723 (s) 1278 (vs) 1172 (m) 1111 (s) 1016 (s) 887 (m) 792 (m) 738 (m) **HRMS** (ESI) m/z $[\text{M}+\text{H}]^+$ calcd for $\text{C}_{12}\text{H}_{13}\text{F}_2\text{NO}_2$: 242.0987, found: 242.0988.

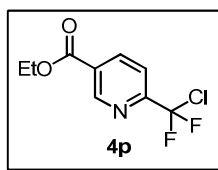


Ethyl 6-(difluoro(phenyl)methyl)nicotinate, 4n (1.68 g, 82%) was prepared according to the representative procedure from **1f** (8.21 g, 20.42 wt%, 7.41 mmol, 1 equiv) and **2a** (1.40 g, 88 wt%, 8.89 mmol, 1.2 equiv) *with the following modifications*: 1) The round bottom flask was equipped

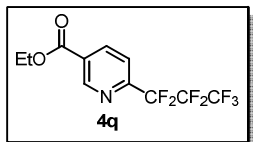
with a Dean-Stark trap and reflux condenser when heating was initiated. This allowed for removal of the DCM that **1f** was dissolved in prior to its addition into the reaction mixture. Further purification was accomplished by flash column chromatography (Gradient: Hex to 9:1 Hex:MTBE). **4n** was obtained as a clear, light yellow oil. **¹H NMR** (CDCl₃, 500 MHz) δ ppm 1.40 (t, *J*=7.10 Hz, 3 H) 4.42 (q, *J*=7.32 Hz, 2 H) 7.36 - 7.48 (m, 3 H) 7.51 - 7.65 (m, 2 H) 7.82 (d, *J*=8.24 Hz, 1 H) 8.41 (dd, *J*=8.24, 1.37 Hz, 1 H) 9.23 (s, 1 H) **¹³C NMR** (CDCl₃, 125 MHz) δ ppm 14.29 (CH₃) 61.80 (CH₂) 118.56 (t, *J*_{C-F}=244.10 Hz, CF₂H) 119.83 (t, *J*_{C-C-F}=4.30 Hz, CH) 125.88 (*J*_{C-C-F}, *J*=6.00 Hz, CH) 127.10 (t, *J*_{C-C-C-F}, *J*=1.40 Hz, C) 128.56 (CH) 130.31 (t, *J*_{C-C-C-F}, *J*=1.67 Hz, CH) 136.15 (t, *J*_{C-C-F}, *J*=27.20 Hz, CH) 138.45 (C) 150.85 (CH) 158.95 (t, *J*_{C-F}=31.00 Hz, C) 164.57 (C) **¹⁹F NMR** (CDCl₃, 377 MHz) δ ppm -98.03 (s) **FT-IR** (cm⁻¹, neat, ATR) 2983 (vw, br.) 1722 (s) 1273 (s, br.) 1112 (s) 1059 (s) 1025 (s) 962 (s) 855 (w, br.) 792 (m) 760 (m) 696 (vs) **HRMS** (ESI) *m/z* [M+H]⁺ calcd for C₁₅H₁₃F₂NO₂: 278.0987, found: 278.0975.



Ethyl 6-(trifluoromethyl)nicotinate, 4o (2.26 g, 95%) was prepared according to the representative procedure from **1g** (6.89 g, 26.49 wt%, 10.85 mmol, 1 equiv) and **2a** (2.01 g, 89.5 wt%, 13.02 mmol, 1.2 equiv) *with the following modifications*: 1) The round bottom flask was equipped with a Dean-Stark trap and reflux condenser when heating was initiated. This allowed for removal of the MTBE that **1g** was dissolved in prior to its addition into the reaction mixture. Further purification was accomplished by flash column chromatography (Gradient: Hex to 95:5 Hex:MTBE). **4o** was obtained as a clear, colorless oil. **¹H NMR** (CDCl₃, 400 MHz) δ ppm 1.43 (t, *J*=7.11 Hz, 3 H) 4.46 (q, *J*=7.11 Hz, 2 H) 7.78 (d, *J*=8.10 Hz, 1 H) 8.48 (d, *J*=8.37 Hz, 1 H) 9.30 (s, 1 H) **¹³C NMR** (CDCl₃, 125 MHz) δ ppm 14.29 (CH₃) 62.21 (CH₂) 121.32 (q, *J*_{C-F}=274.50 Hz, CF₃) 120.27 (CH) 129.03 (C) 138.86 (CH) 151.31 (q, *J*_{C-C-F}=35.80 Hz, C) 151.14 (CH) 164.15 (C) **¹⁹F NMR** (CDCl₃, 377 MHz) -70.44 (s) **FT-IR** (cm⁻¹, neat, ATR) 2987 (vw, br.) 1724 (s) 1332 (m) 1280 (s) 1176 (m) 1135 (s) 1112 (vs) 1083 (vs) 1025 (s) 859 (m, br.) 790 (m) 736 (w) **HRMS** (ESI) *m/z* [M+H]⁺ calcd for C₉H₈F₃NO₂: 220.0580, found: 220.0587.

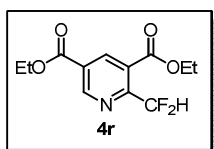


Ethyl 6-(chlorodifluoromethyl)nicotinate, 4p (1.37 g, 83 %) was prepared according to the representative procedure from **1h** (10.91 g, 11.84 wt%, 7 mmol, 1 equiv) and **2a** (1.26 g, 92 wt%, 8.4 mmol, 1.2 equiv) *with the following modifications*: 1) The round bottom flask was equipped with a Dean-Stark trap and reflux condenser when heating was initiated. This allowed for removal of the DCM that **1h** was dissolved in prior to its addition into the reaction mixture. Further purification was accomplished by flash column chromatography (Gradient: Hex to 9:1 Hex:MTBE). **4p** was obtained as a clear, light yellow oil. **¹H NMR** (CDCl₃, 400 MHz) δ ppm 1.43 (t, *J*=7.15 Hz, 3 H) 4.45 (q, *J*=7.14 Hz, 2 H) 7.75 (dd, *J*=8.23, 0.67 Hz, 1 H) 8.46 (dd, *J*=8.14, 2.02 Hz, 1 H) 9.29 (d, *J*=1.26 Hz, 1 H) **¹³C NMR** (CDCl₃, 100 MHz) δ ppm 14.26 (CH₃) 62.09 (CH₂) 118.99 (t, *J*_{C-C-F}=3.48 Hz, CH) 124.28 (t, *J*_{C-F}=291.40 Hz, CF₂Cl) 128.49 (C) 138.93 (CH) 150.95 (CH) 155.55 (t, *J*_{C-F}=29.00 Hz, C) 164.06 (C) **¹⁹F NMR** (CDCl₃, 377 MHz) δ ppm -58.25 (s) **FT-IR** (cm⁻¹, neat, ATR) 2986 (vw, br) 1724 (m) 1276 (vs) 1111 (s) 1074 (s) 1025 (m) 924 (vs) 851 (m) 782 (m) 738 (m) 634 (w) **HRMS** (ESI) *m/z* [M+H]⁺ calcd for C₉H₈ClF₂NO₂: 236.0284, found: 236.0295.



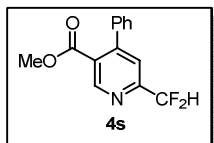
Ethyl 6-(perfluoropropyl)nicotinate, 4q (1.63 g, 85%) was prepared according to the representative procedure from **1i** (13.53 g, 11.89 wt%, 6 mmol, 1 equiv) and **2a** (1.08 g, 92 wt%, 7.2 mmol, 1.2 equiv) *with the following modifications*: 1) The round bottom flask was equipped with a

Dean-Stark trap and reflux condenser when heating was initiated. This allowed for removal of the DCM that **1i** was dissolved in prior to its addition into the reaction mixture. Further purification was accomplished by flash column chromatography (Gradient: Hex to 95:5 Hex:MTBE). **4q** was obtained as a clear pale yellow oil. ¹H NMR (CDCl₃, 400 MHz) δ ppm 1.43 (t, *J*=7.10 Hz, 3 H) 4.46 (q, *J*=7.32 Hz, 2 H) 7.78 (d, *J*=8.24 Hz, 1 H) 8.50 (dd, *J*=8.24, 2.29 Hz, 1 H) 9.34 (d, *J*=1.83 Hz, 1 H) ¹³C NMR (CDCl₃, 100 MHz) δ ppm 14.24 (CH₃) 62.27 (CH₂) 109.08 (tq, *J*_{C-F}=266.30, *J*_{C-C-F}=38.10 Hz, CF₂) 112.89 (tt, *J*_{C-F}=255.30, *J*_{C-C-F}=30.40 Hz, CF₂) 118.05 (qt, *J*_{C-F}=287.20, *J*_{C-C-F}=34.10 Hz, CF₃) 122.22 (t, *J*_{C-C-C-F}=4.40 Hz, CH) 129.03 (t, *J*_{C-C-C-C-F}=1.47 Hz, C) 138.63 (CH) 151.12 (t, *J*_{C-C-F}=25.30 Hz, C) 151.07 (CH) 164.25 (C) ¹⁹F NMR (CDCl₃, 377 MHz) δ ppm -128.49 (s, 2 F) -117.29 (q, *J*=9.04 Hz, 2 F) -82.40 (t, *J*=9.29 Hz, 3 F) FT-IR (cm⁻¹, neat, ATR) 2989 (vw, b) 1728 (m) 1281 (m) 1204 (s) 1115 (vs) 1025 (m) 902 (m) 738 (m) HRMS (ESI) *m/z* [M+H]⁺ calcd for C₁₁H₈F₇NO₂: 320.0516, Found: 320.0511.



Diethyl 2-(difluoromethyl)pyridine-3,5-dicarboxylate, 4r (0.724 g, 53%) was prepared according to the representative procedure from **1j**¹⁸ (1.11 g, 5 mmol, 1 equiv) and **2a** (0.902 g, 88 wt%, 5.75 mmol, 1.2 equiv) *with the following modifications*: 1) The reaction was performed in a screw top reaction tube in a Mettler Toledo EasyMaxTM synthesis workstation. 2)

Portion-wise addition of HCO₂NH₄ was performed (1.5 equiv, followed by 0.5 equiv after 3 h). Further purification was accomplished by flash column chromatography (Gradient: Hex to 7:3 Hex:MTBE). **4r** was obtained as a pale yellow powdery solid. ¹H NMR (CDCl₃, 500 MHz) δ ppm 1.45 (t, *J*=7.32 Hz, 6 H) 4.47 (apparent quartet of doublets, *J*=7.17, 3.20 Hz, 4 H) 7.45 (t, *J*=54.00 Hz, 1 H) 8.86 (s, 1 H) 9.39 (d, *J*=1.83 Hz, 1 H) ¹³C NMR (CDCl₃, 100 MHz) δ ppm 14.34 (CH₃) 14.48 (CH₃) 62.50 (CH₂) 62.91 (CH₂) 110.53 (t, *J*_{C-F}=241.40 Hz, CF₂H) 126.25 (t, *J*_{C-C-C-F}=3.30 Hz, C) 127.94 (t, *J*_{C-C-C-C-F}=1.80 Hz, C) 140.18 (CH) 153.08 (CH) 155.01 (t, *J*_{C-C-F}=22.40 Hz, C) 163.94 (C) 164.36 (C) ¹⁹F NMR (CDCl₃, 377 MHz) δ ppm -120.85 (d, *J*=54.71 Hz) FT-IR (cm⁻¹, neat, ATR) 3000 (w, br.) 1719 (vs) 1599 (w) 1241 (s, br.) 1194 (m) 1049 (vs) 1016 (s) 856 (m) HRMS (ESI) *m/z* [M+H]⁺ calcd for C₁₂H₁₃F₂NO₄: 274.0885, found: 274.0891.

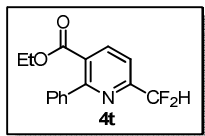


Methyl 6-(difluoromethyl)-4-phenylnicotinate, 4s (1.001 g, 76%) was prepared according to the representative procedure from **1k** (1.06 g, 5 mmol, 1 equiv) and **2b** (1.02 g, 73.2 wt%, 6 mmol, 1.2 equiv) *with the following modifications*: 1) The reaction was performed in a screw top reaction tube in a Mettler Toledo EasyMaxTM synthesis workstation. 2) Conversion to

intermediate **3s** required heating to 50 °C for 24 h. 3) Conversion from intermediate **3s** to the desired pyridine only required 2 h post addition of HCO₂NH₄. Further purification was accomplished by flash column chromatography (Gradient: Hex to 8:2 Hex:MTBE). **4s** was obtained as a bright yellow powdery solid. ¹H NMR (CDCl₃, 500 MHz) δ ppm 3.72 (s, 3 H) 6.69 (t, *J*=55.10 Hz, 1 H) 7.28 - 7.39 (m, 2 H) 7.41 - 7.50 (m, 3 H) 7.66 (s, 1 H) 9.02 (d, *J*=0.92 Hz, 1 H) ¹³C NMR (CDCl₃, 100 MHz) δ ppm 52.68 (CH₃) 113.61 (t, *J*_{C-F}=241.70 Hz, CF₂H)

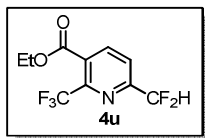
¹⁸ Purchased commercially from Synquest Laboratories, freshly distilled before use.

121.59 (t, $J_{\text{C-C-F}}=3.12$ Hz, CH) 128.18 (CH) 128.28 (t, $J_{\text{C-C-C-F}}=1.90$ Hz, C) 128.75 (CH) 129.23 (CH) 137.92 (C) 150.75 (CH) 151.80 (C) 154.94 (t, $J_{\text{C-C-F}}=25.70$ Hz, C) 166.84 (C) **^{19}F NMR** (CDCl_3 , 377 MHz) δ ppm -118.75 (d, $J=55.21$ Hz) **FT-IR** (cm^{-1} , neat, ATR) 3042 (vw) 2999 (vw) 2958 (vw) 1753 (s) 1385 (m) 1275 (s) 1224 (m) 1083 (s) 1036 (vs) 1026 (s) 895 (m) 756 (s) 691 (m) 623 (m) **HRMS** (ESI) m/z $[\text{M}+\text{H}]^+$ calcd for $\text{C}_{14}\text{H}_{11}\text{F}_2\text{NO}_2$: 264.0831 found: 264.0839.



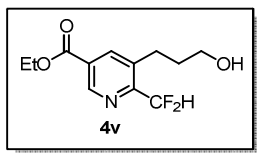
Ethyl 6-(difluoromethyl)-2-phenylnicotinate, 4t (0.63 g, 61%) was prepared according to the representative procedure from enolate **2j** (1.19 g, 74 wt%, 4.1 mmol) *with the following modifications*: 1) The reaction was performed in a screw top reaction tube in a Mettler Toledo EasyMaxTM synthesis workstation. 2) Conversion to intermediate **3t** required heating to 50 °C for 12 h. 3)

Conversion from intermediate **3t** to the desired pyridine required 4 equiv. of HCO_2NH_4 . Further purification was accomplished by flash column chromatography (Gradient: 0 to 10% EtOAc in Hex). **4t** was obtained as a clear light yellow oil. **^1H NMR** (CDCl_3 , 500 MHz) δ ppm 1.06 (t, $J=7.10$ Hz, 3 H) 4.17 (q, $J=7.02$ Hz, 2 H) 6.70 (t, $J=55.40$ Hz, 1 H) 7.42 - 7.47 (m, 3 H) 7.52 - 7.57 (m, 2 H) 7.68 (d, $J=8.24$ Hz, 1 H) 8.23 (d, $J=7.78$ Hz, 1 H) **^{13}C NMR** (CDCl_3 , 100 MHz) δ ppm 13.72 (CH_3) 61.94 (CH_2) 113.78 (t, $J_{\text{C-F}}=241.00$ Hz, CF_2H) 118.06 (t, $J_{\text{C-C-F}}=2.93$ Hz, CH) 128.39 (CH) 128.78 (CH) 129.22 (CH) 129.26 (C) 139.34 (C) 139.38 (CH) 154.19 (t, $J_{\text{C-C-F}}=26.60$ Hz, C) 158.70 (C) 167.64 (C) **^{19}F NMR** (CDCl_3 , 377 MHz) δ ppm -118.23 (d, $J=55.40$ Hz) **FT-IR** (cm^{-1} , neat, ATR) 2985, (vw, br.) 1719 (s) 1407 (m) 1278 (s), 1115 (s) 1084 (m) 1048 (vs) 840 (m) 762 (m) 698 (vs) **HRMS** (ESI) m/z $[\text{M}+\text{H}]^+$ calcd for $\text{C}_{15}\text{H}_{13}\text{F}_2\text{NO}_2$: 278.0987, found: 278.0994.



Ethyl 6-(difluoromethyl)-2-(trifluoromethyl)nicotinate, 4u (0.44 g, 44%) was prepared according to the representative procedure from enolate **2k** (# g, # mmol) *with the following modifications*: 1) The reaction was performed in a screw top reaction tube in a Mettler Toledo EasyMaxTM synthesis workstation. 2) Conversion to intermediate **3u** required heating to 80 °C for 12 h. 3)

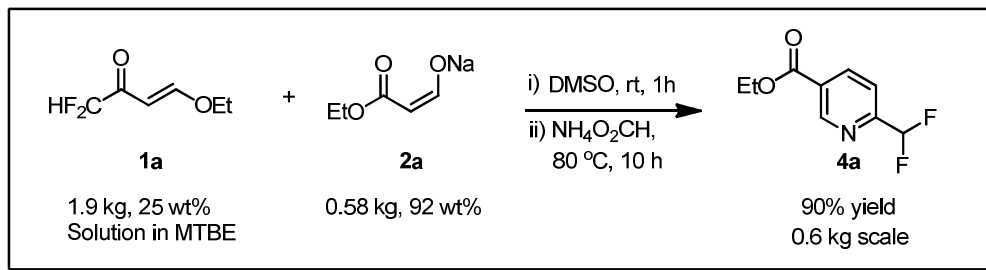
Conversion from intermediate **3u** to the desired pyridine required 3 equiv. of HCO_2NH_4 . Further purification was accomplished by flash column chromatography (Gradient: 0 to 20% EtOAc in Hex). **4u** was obtained as a clear colorless oil. **^1H NMR** (CDCl_3 , 500 MHz) δ ppm 1.41 (t, $J=7.10$ Hz, 3 H) 4.45 (q, $J=7.32$ Hz, 2 H) 6.70 (t, $J=54.90$ Hz, 1 H) 7.92 (d, $J=8.24$ Hz, 1 H) 8.26 (d, $J=8.24$ Hz, 1 H) **^{13}C NMR** (CDCl_3 , 100 MHz) δ ppm 14.04 (CH_3) 63.23 (CH_2) 113.00 (t, $J_{\text{C-F}}=241.70$ Hz, CF_2H) 120.93 (q, $J_{\text{C-F}}=275.20$ Hz, CF_3) 122.89 (t, $J_{\text{C-C-F}}=2.57$ Hz, CH) 130.04 (C) 140.26 (CH) 145.64 (q, $J_{\text{C-C-F}}=34.10$ Hz, C) 154.21 (t, $J_{\text{C-C-F}}=27.50$ Hz, C) 165.02 (C) **^{19}F NMR** (CDCl_3 , 377 MHz) δ ppm -118.48 (d, $J=54.90$ Hz, 2 F) -66.60 (s, 3 F) **FT-IR** (cm^{-1} , neat, ATR) 2991 (vw, br.) 1736 (s) 1309 (s) 1288 (s) 1190 (s) 1098 (vs) 1057 (vs) 843 (m) 777 (w) **HRMS** (ESI) m/z $[\text{M}+\text{H}]^+$ calcd for $\text{C}_{10}\text{H}_8\text{F}_5\text{NO}_2$: 270.0548, found: 270.0546.



Ethyl 6-(difluoromethyl)-5-(3-hydroxypropyl)nicotinate, 4v (1.34 g, 48%) was prepared according to the representative procedure from **1l** (11.60 g, 15.16 wt%, 10.85 mmol, 1 equiv) and **2a** (1.95 g, 92 wt%, 13.02 mmol, 1.2 equiv) *with the following modifications*: 1) The round bottom flask was equipped with a Dean-Stark trap and reflux condenser when heating was initiated. This allowed for removal of the DCM that **1i** was dissolved in prior to its

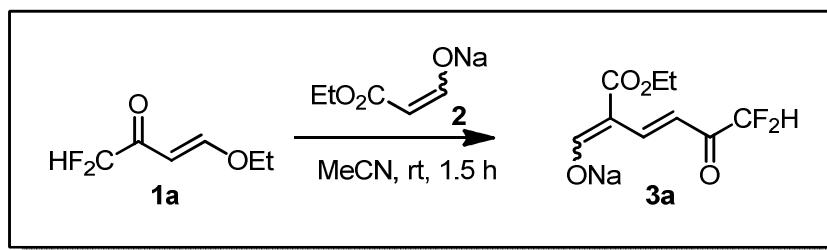
addition into the reaction mixture. Further purification was accomplished by flash column chromatography (Gradient: Hex to 8:2 to 6:4 Hex:MTBE). **4v** was obtained as a thick bright yellow oil. **¹H NMR** (CDCl₃, 500 MHz) δ ppm 1.40 (t, J =7.30 Hz, 3 H) 1.91 (dt, J =16.00, 6.40, 6.40, 1.80, 1.80 Hz, 2 H) 1.96 (br. s., 1 H) 2.98 (t, J =8.20 Hz, 2 H) 3.71 (t, J =6.18 Hz, 2 H) 4.41 (q, J =7.02 Hz, 2 H) 6.77 (t, J =54.40 Hz, 1 H) 8.26 (d, J =1.83 Hz, 1 H) 9.02 (d, J =1.80 Hz, 1 H) **¹³C NMR** (CDCl₃, 100 MHz) δ ppm 14.04 (CH₃) 26.74 (CH₂) 33.75 (CH₂) 61.27 (CH₂) 61.76 (CH₂) 115.34 (t, $J_{\text{C-F}}$ =242.10 Hz, CF₂H) 127.76 (C) 136.88 (C) 139.95 (CH) 147.33 (CH) 152.79 (t, $J_{\text{C-C-F}}$ =24.60 Hz, C) 164.57 (s, C) **¹⁹F NMR** (CDCl₃, 377 MHz) -115.00 (d, J =54.21 Hz) **FT-IR** (cm⁻¹, neat, ATR) 3372 (vw, v. br) 2983 (w br) 2941 (w, br) 2877 (vw, br) 1724 (m) 1368 (w) 1240 (m) 1224 (m) 1144(s) 1113 (m) 1030 (vs) 835 (w) **HRMS** (ESI) m/z [M+H]⁺ calcd for C₁₂H₁₅F₂NO₃: 260.1093, found: 260.1100.

Large Scale Preparation of 1a



A 20 L reactor was charged sodium enolate, **2a** (0.58 kg, 92 wt%, 1.15 equiv.) and DMSO (3 L). The agitator was started and set for adequate mixing rate. The Temperature Control Unit (TCU) was started and the oil temperature was set to 20 – 25°C. The batch was agitated for about 15 min. A MTBE solution of butenone **1a** (1.9 kg, 25 wt%, 1 equiv.) was charged to the reactor over about 45min. The batch was agitated for about 2 h – 2.5 h 30 min at 20 – 25 °C. Ammonium formate (0.4 kg, 2 equiv.) though the manhole. The batch was agitated for about 1h at 20 – 25 °C. The batch was heated to 80 °C linearly over about 1h. Once the batch temperature reached 80 °C, the batch was agitated for 10 – 12 h. MTBE was slowly distilled out by applying vacuum (about 150 – 200 mmHg). The batch was cooled down to 10 – 12 °C over about 30 min. MTBE (5 L) was charged to the reactor. H₂O (5 L) was charged to the reactor at such rate where internal temperature is NMT 35 °C. The batch was heated to about 20 – 25 °C and agitated for about 15 min. The agitation was stopped to allow layers to settle and the bottom layer was drained. The batch was distilled at reduced pressure and a batch temperature of 30 – 40°C down to the minimum stirrable volume to afford **4a** (1.4 kg, 40.4 wt%, 90%) as an MTBE solution (see S3 for characterization).

Isolation of intermediate 3a



Sodium (3E)-2-(ethoxycarbonyl)-6,6-difluoro-5-oxohexa-1,3-dien-1-olate, 3a

A reaction tube for a Mettler Toledo EasyMaxTM synthesis workstation was charged with the enolate **2a** (0.450 g, 92 wt%, 3 mmol, 1 equiv) and stir bar. The tube was sealed with a pierceable cap and the contents were placed under a N₂ atmosphere *via* a N₂ inlet needle. MeCN (2.2 mL) was added to the tube and the contents were stirred in the EasyMaxTM for 10 minutes at room temperature. After partial dissolution of **2a**, the butanone **1a** (0.993 g, 90.7 wt%, 6 mmol, 2 equiv) dissolved in MeCN (1 mL) was added dropwise to the tube. After complete addition, the reaction mixture was stirred at room temperature for 1.5 h and the heterogeneous solution gradually became bright yellow. Once complete conversion to the intermediate enolate was attained,¹⁹ the contents of the tube were poured on to a medium porosity fritted funnel. The solid material was washed thoroughly with MTBE ($\approx$ 100 mL). The light tan solid was transferred to a flask and allowed to dry under vacuum for 24 h to give the pure enolate **3a** (0.727 g, 80 % yield).

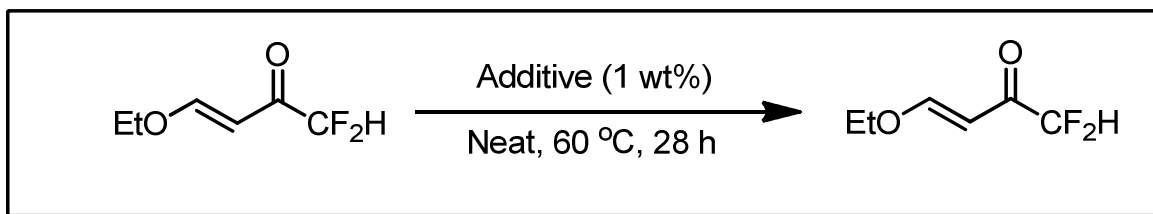
¹H NMR²⁰ (DMSO-*d*₆, 500 MHz, 353 K) δ ppm 1.22 (t, J =6.60 Hz, 3 H) 4.08 (q, J =7.15 Hz, 2 H) 5.96 (t, J =55.02 Hz, 1 H) 6.94 (br. s., 1 H) 8.00 (d, J =14.86 Hz, 1 H) 9.66 (br. s., 1 H) **¹³C NMR** (DMSO-*d*₆, 125 MHz) δ ppm 14.26 (CH₃) 57.14 (CH₂) 101.42 (C) 102.75 (br. s., CH) 111.27 (t, $J_{\text{C-F}}$ =249.27 Hz, CF₂H) 144.96 (CH) 168.57 (br. s., C) 183.88 (t, $J_{\text{C-C-F}}$ =21.82 Hz, C) 185.47 (CH) **¹⁹F NMR** (DMSO-*d*₆, 471 MHz) δ ppm -124.20 (d, J =59.71)

¹⁹ Reaction progress was determined by UPLC-MS to determine reaction progress.

²⁰ Note that VT NMR was required for superior resolution of peaks in ¹H, ¹³C, and ¹⁹F spectra. We believe that this species has a high rotational barrier leading to rotomeric species. A ¹H NMR spectrum at 299 K is provided in the ¹H NMR Spectral Packet to support this assertion.

Stability Studies of 1a

Table S2: Determination of Optimal Stabilizer for 1a

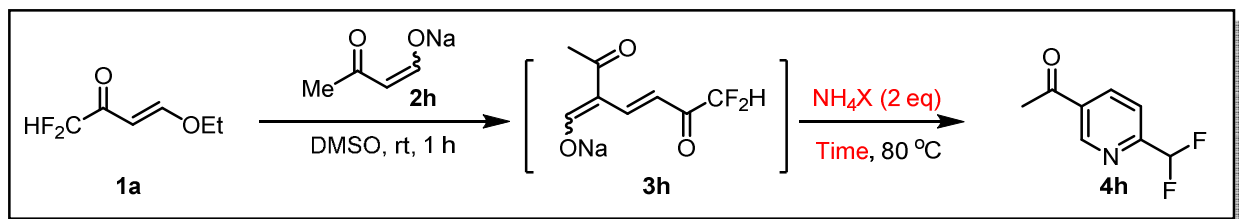


Entry	Additive (1 wt%)	Decomposition (%) ²¹
1	NaOH	39
2	H ₃ PO ₄	94
3	Benzoic acid	79
4	BHT	12
5	4-tert-butylcatechol	17
6	TEMPO	13
7	none	67
8	β-Carotene	85
9	Na ₂ CO ₃	37
10	NaHCO ₃	34

²¹ Amount of decomposition determined by HPLC assay based on response factor using a standard curve

Screen of Various Ammonium Salt

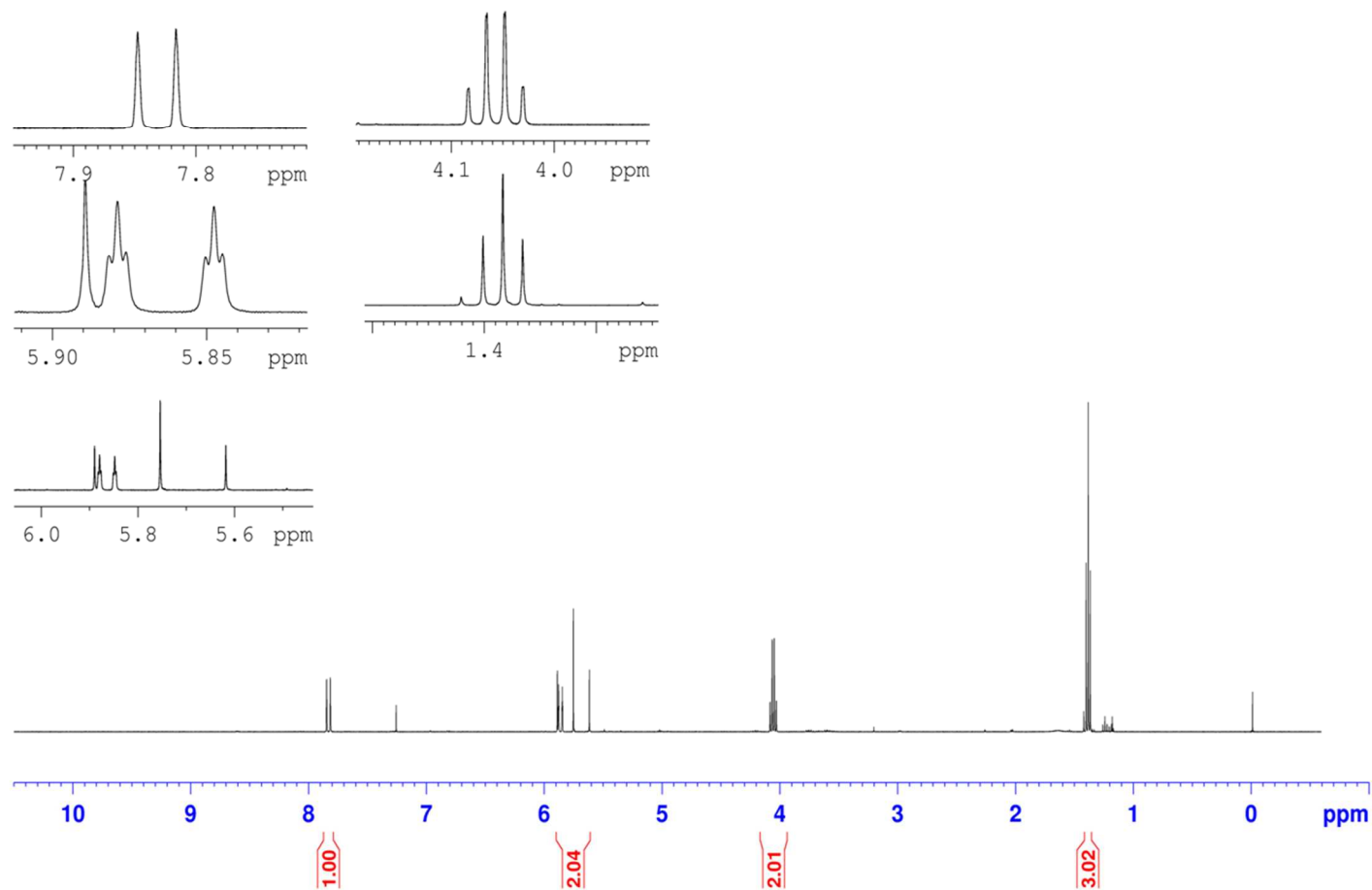
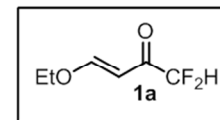
Table S2: The Effect of Various Ammonium Salts on Pyridine Formation



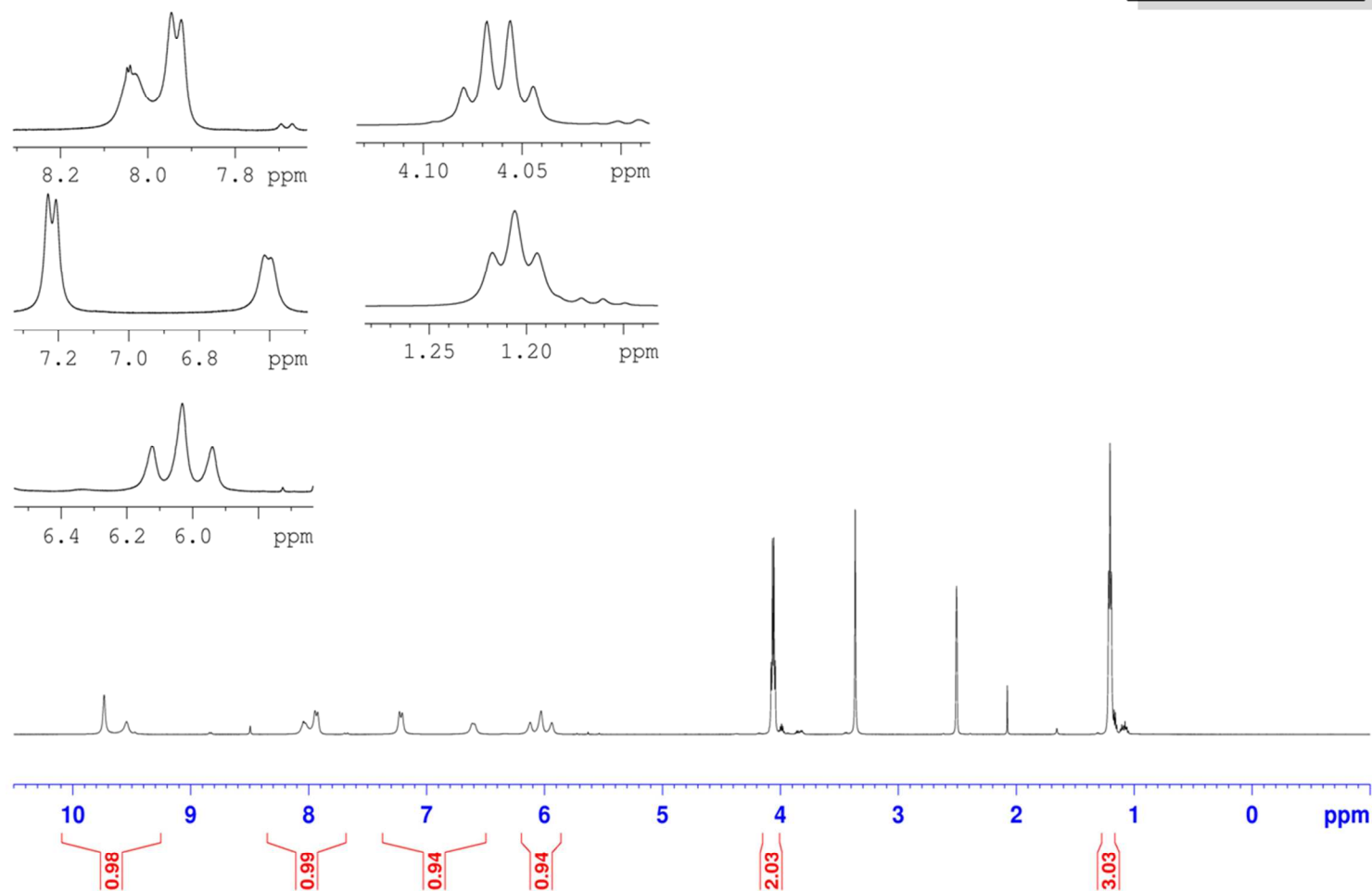
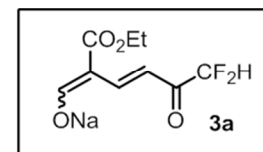
Entry	NH_4X	Time (h)	Isolated Yield (%)
1	$(\text{NH}_4)_2\text{HPO}_4$	24	0
2	$(\text{NH}_4)_2\text{CO}_3$	24	32
3	NH_4OAc	16	64
4	HCO_2NH_4	16	79
5	$\text{NH}_4\text{O}_2\text{CCF}_3$	48	45
6	NH_4BF_4	24	55
7	NH_4PF_6	24	51
8	NH_4Cl	48	41
9	NH_4Br	24	24
10	$\text{NH}_4\text{O}_2\text{SCF}_3$	16	37

¹H-NMR Spectra of Synthesized Compounds

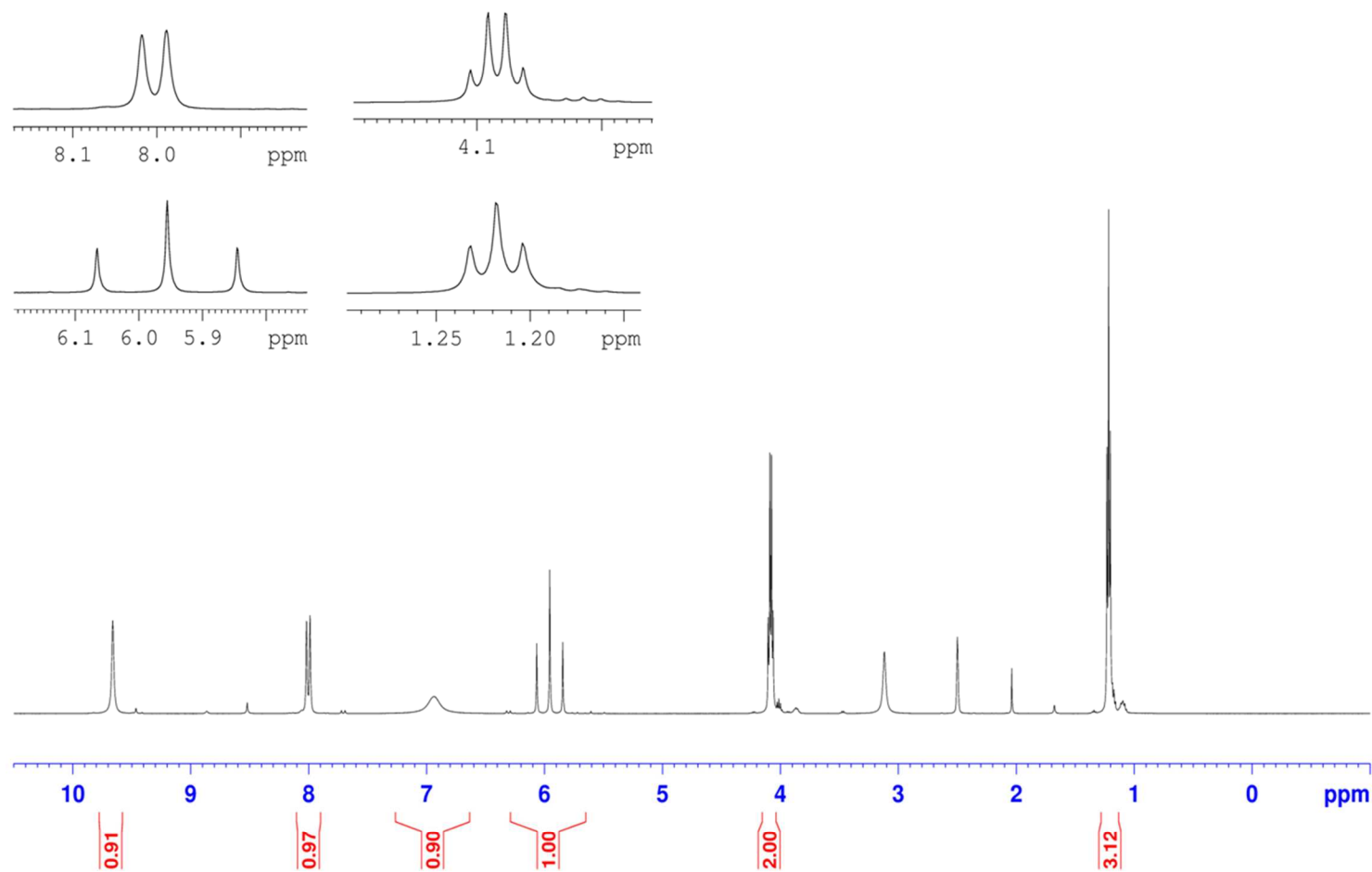
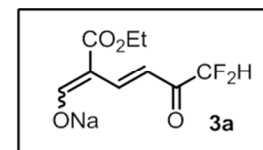
(E)-4-ethoxy-1,1-difluorobut-3-en-2-one,
400 MHz, CDCl₃



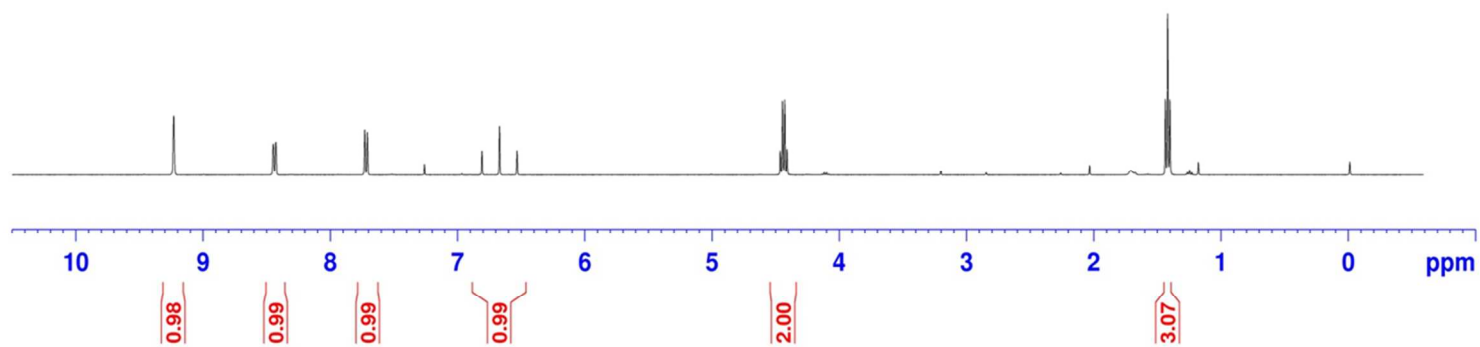
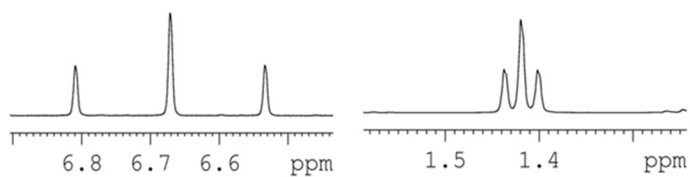
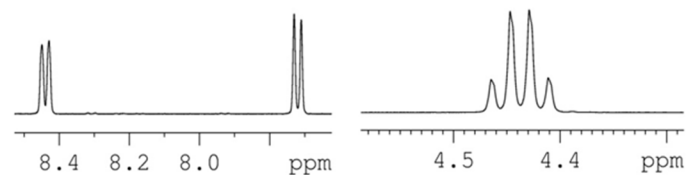
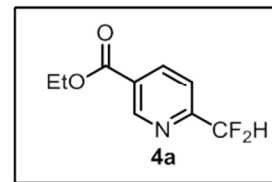
sodium (3E)-2-(ethoxycarbonyl)-6,6-difluoro-5-oxohexa-1,3-dien-1-olate
DMSO-d₆, 600 MHz
T=299



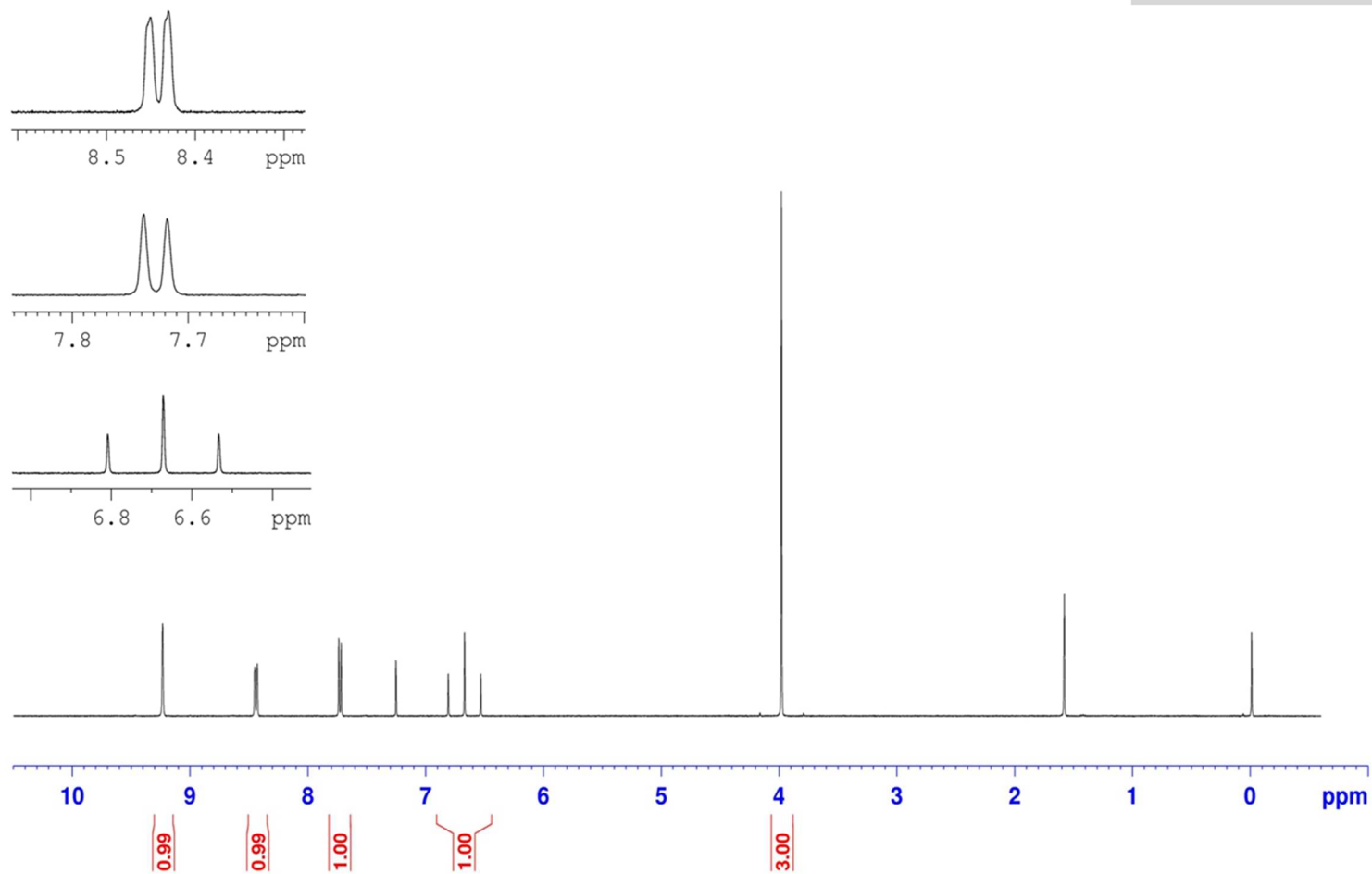
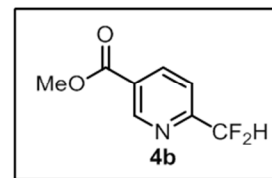
sodium (3E)-2-(ethoxycarbonyl)-6,6-difluoro-5-oxohexa-1,3-dien-1-olate
DMSO-d₆, 500 MHz
T=353K



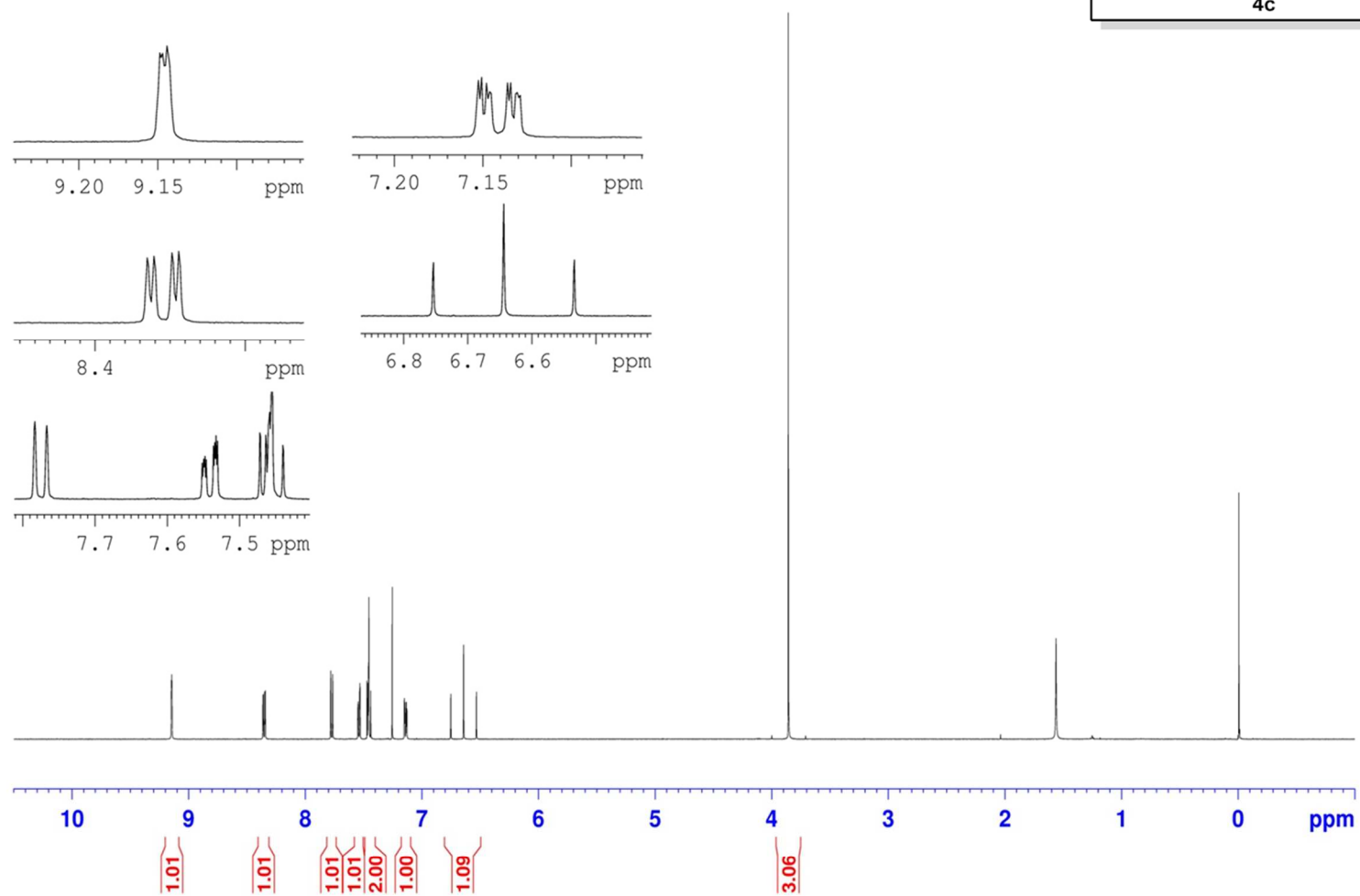
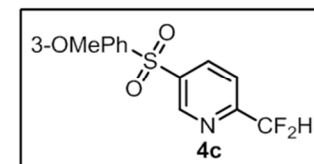
ethyl 6-(difluoromethyl)nicotinate
400 MHz, CDCl₃



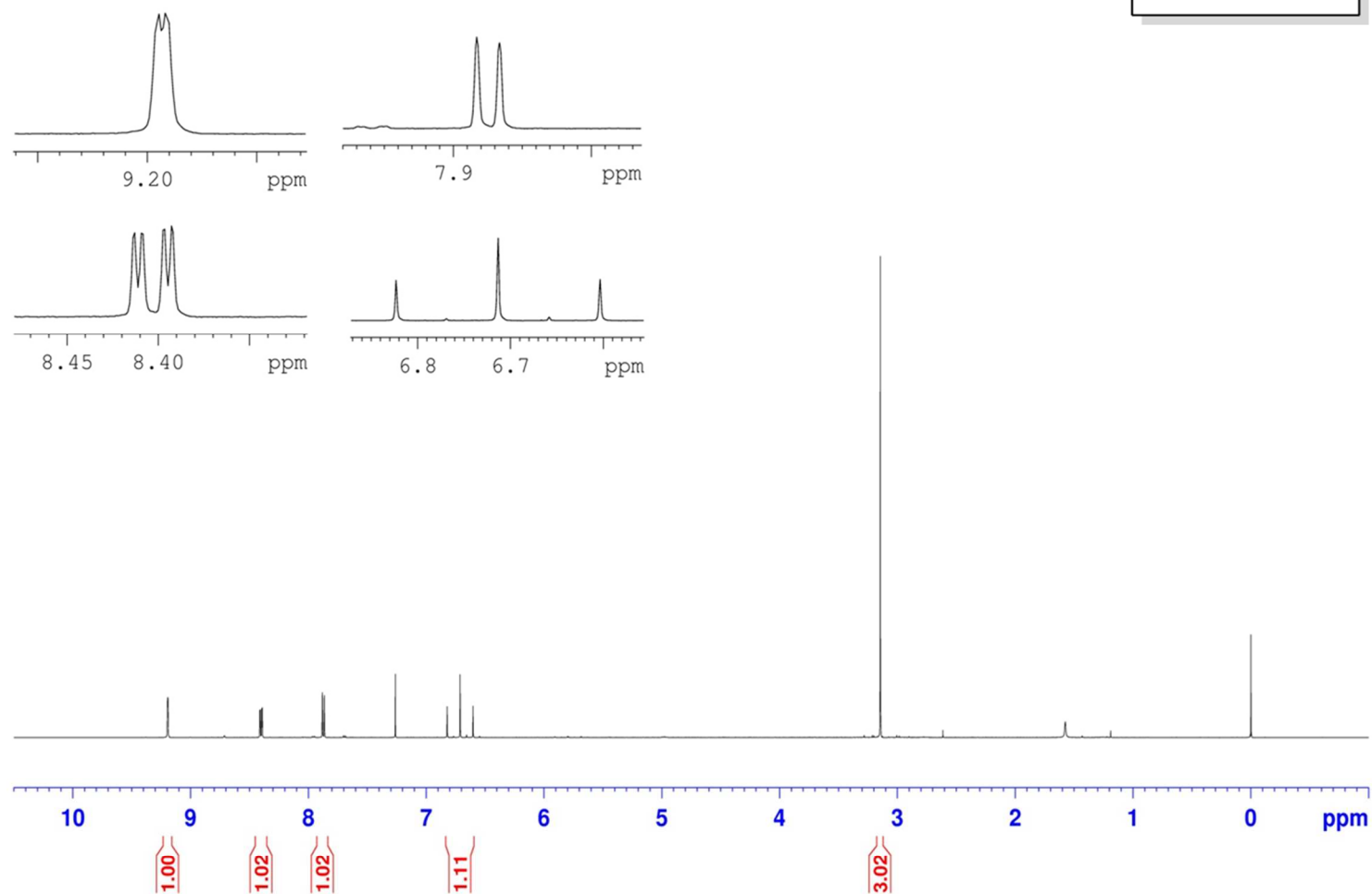
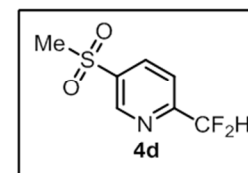
Methyl 6-(difluoromethyl)nicotinate
400 MHz, CDCl₃



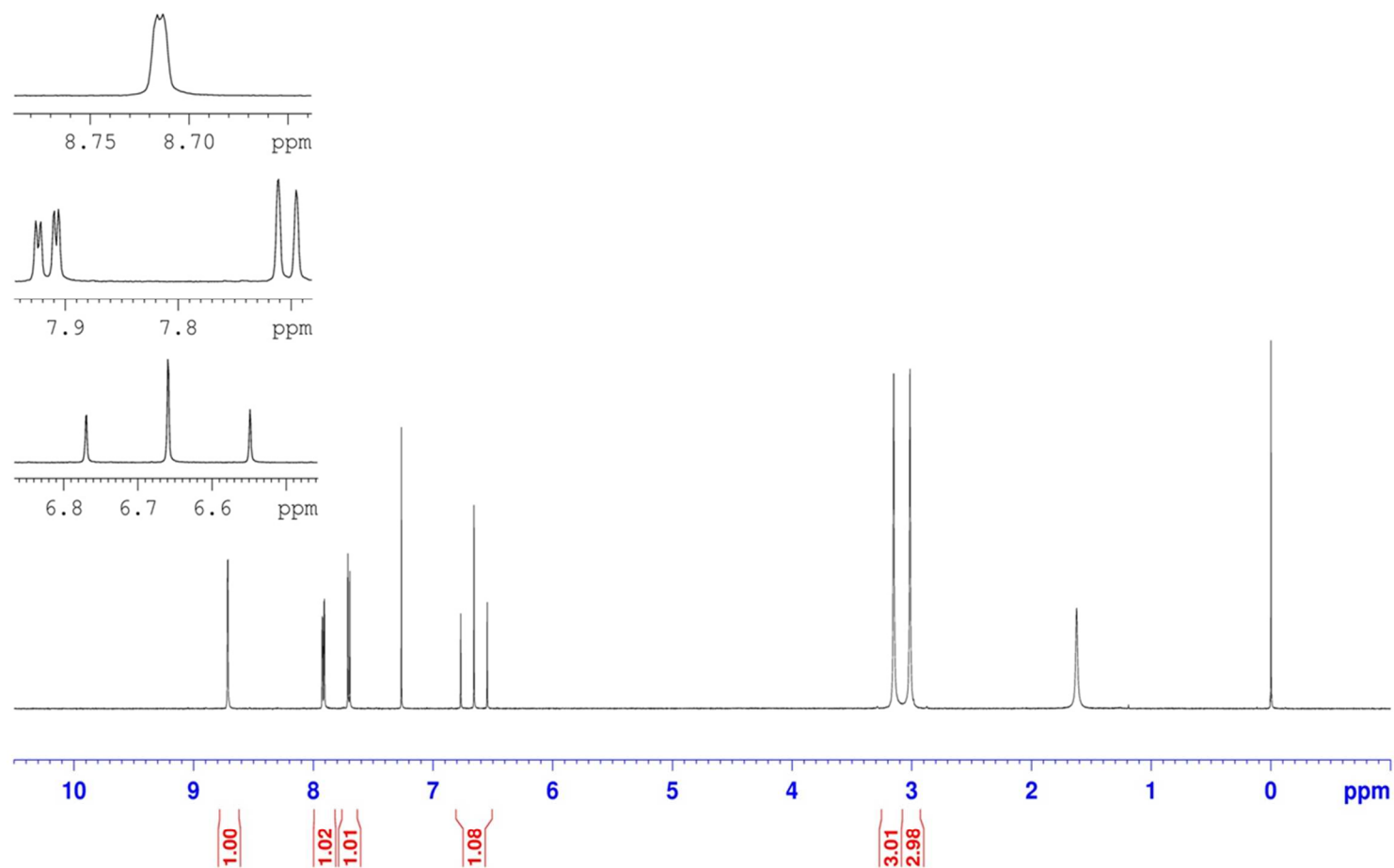
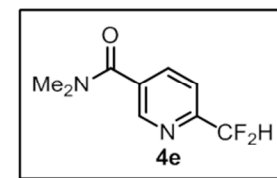
2-(Difluoromethyl)-5-((3-methoxyphenyl)sulfonyl)pyridine
500 MHz, CDCl₃



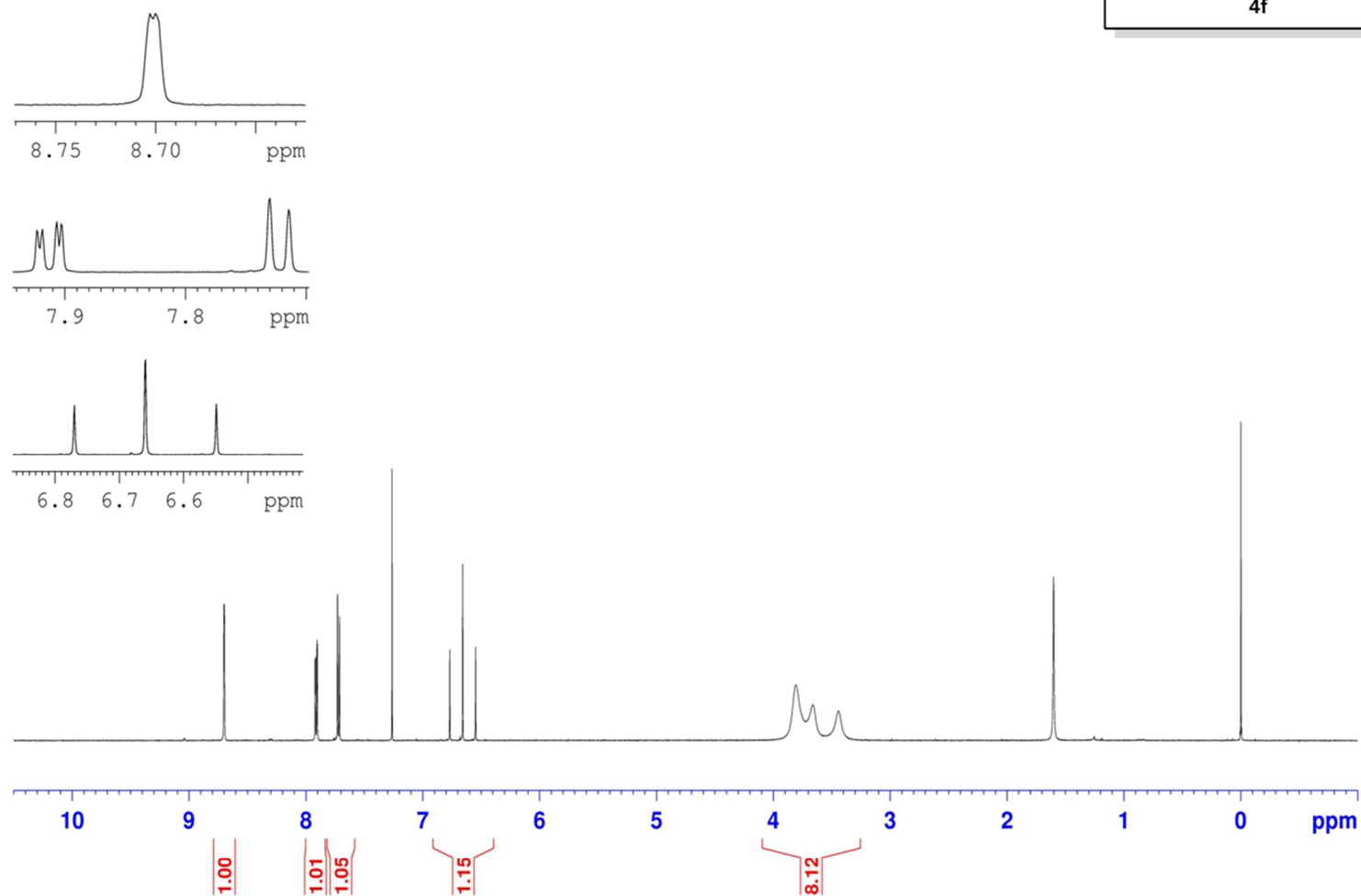
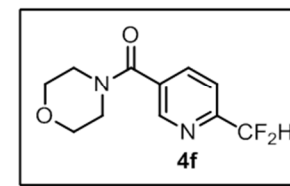
2-(Difluoromethyl)-5-(methylsulfonyl)pyridine
500 MHz, CDCl₃



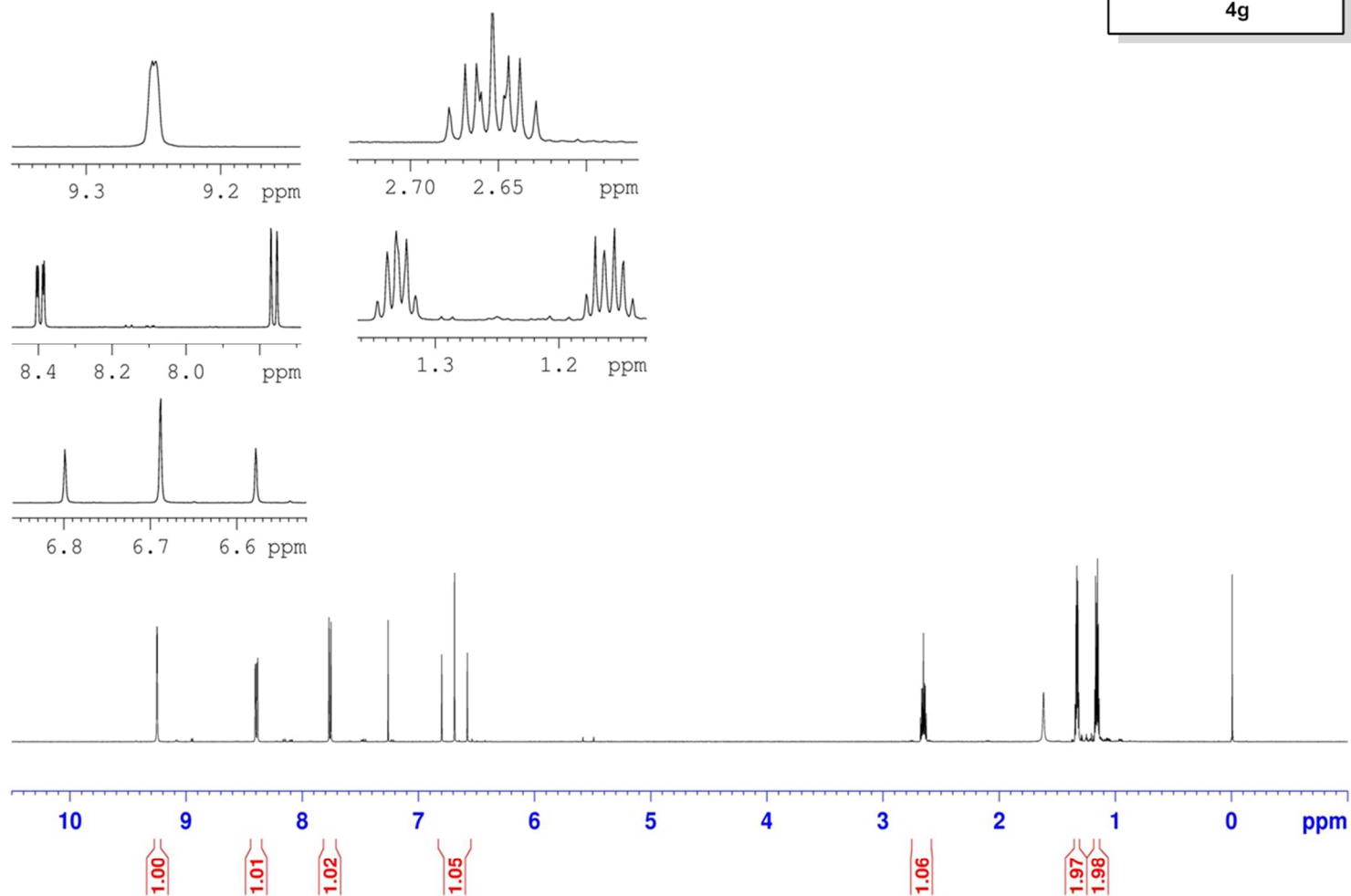
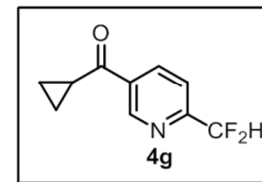
6-(Difluoromethyl)-N,N-dimethylnicotinamide
500 MHz, CDCl₃



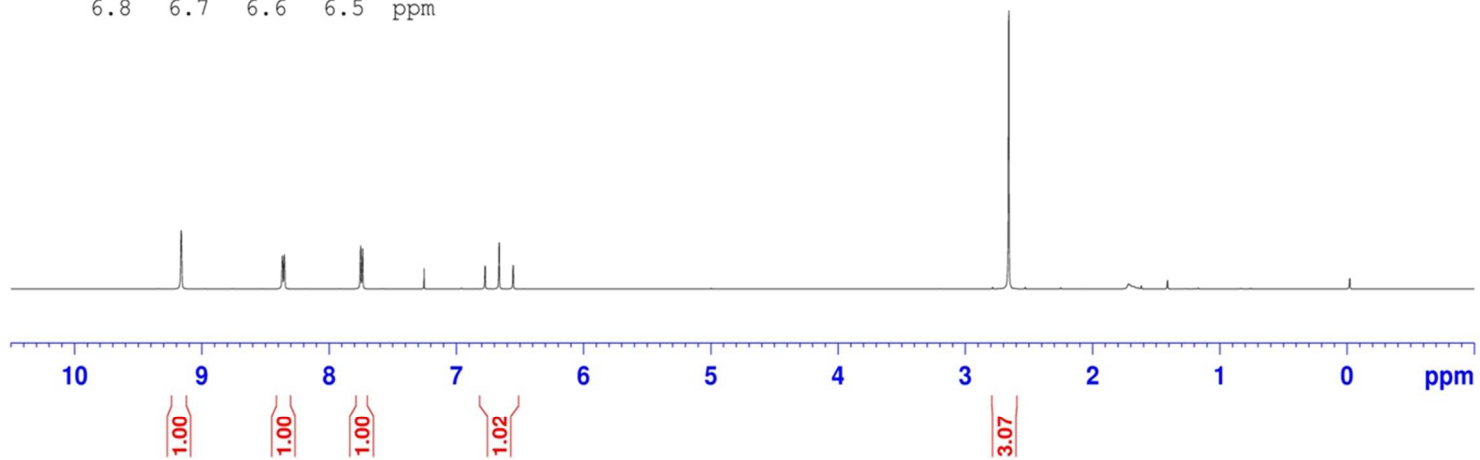
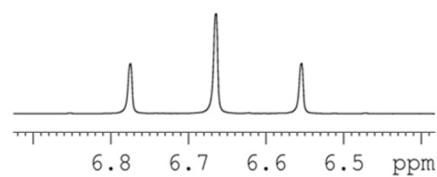
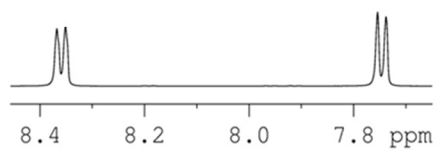
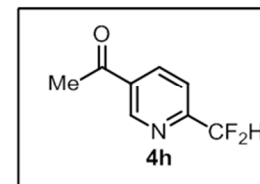
(6-(Difluoromethyl)pyridin-3-yl)(morpholino)methanone
500 MHz, CDCl₃



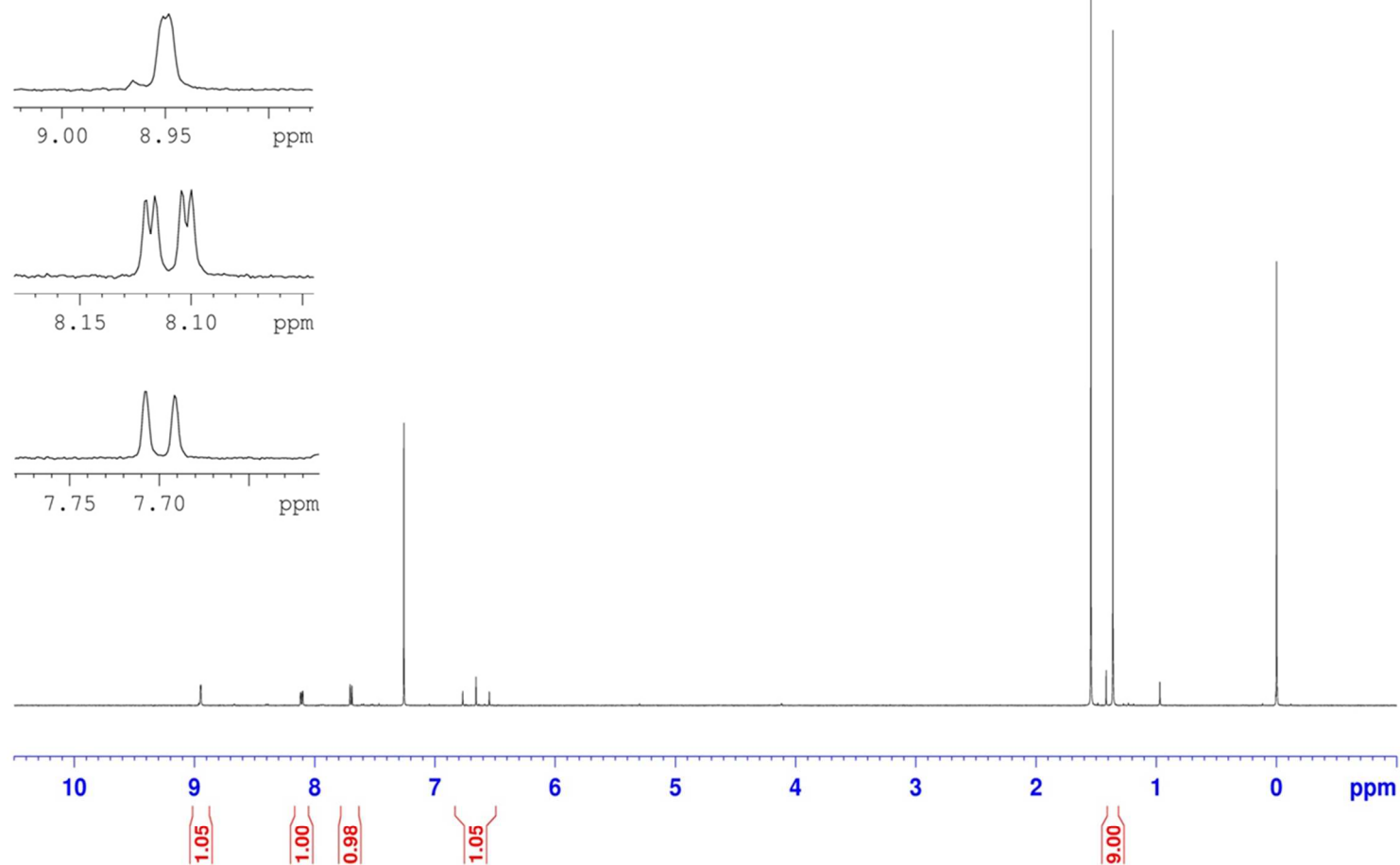
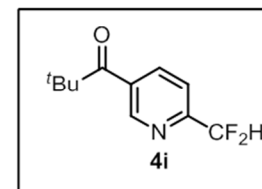
Cyclopropyl(6-(difluoromethyl)pyridin-3-yl)methanone
500 MHz, CDCl₃



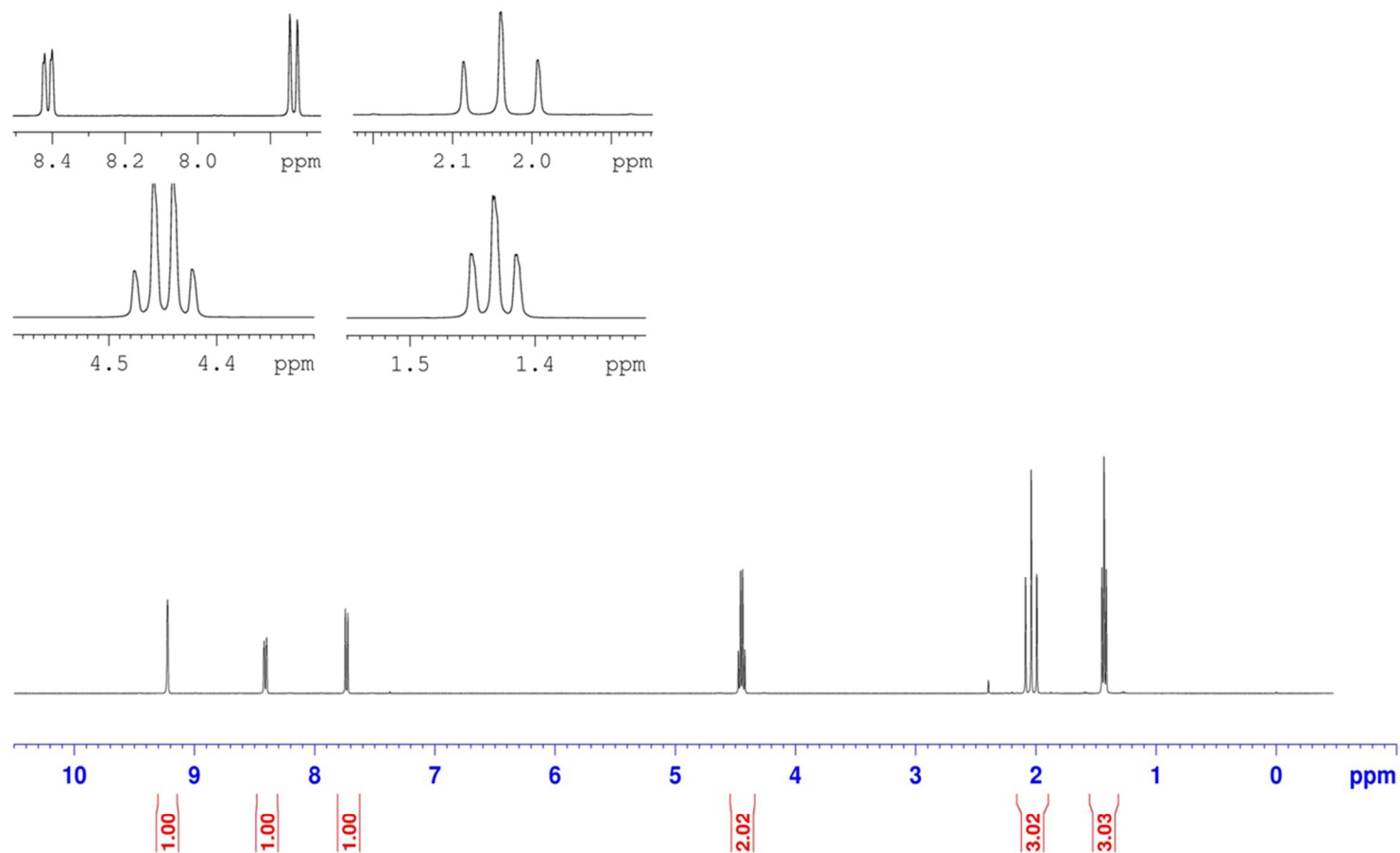
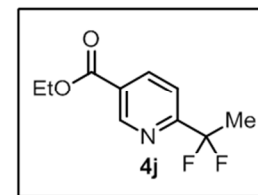
1-(6-(Difluoromethyl)pyridin-3-yl)ethanone
500 MHz, CDCl₃



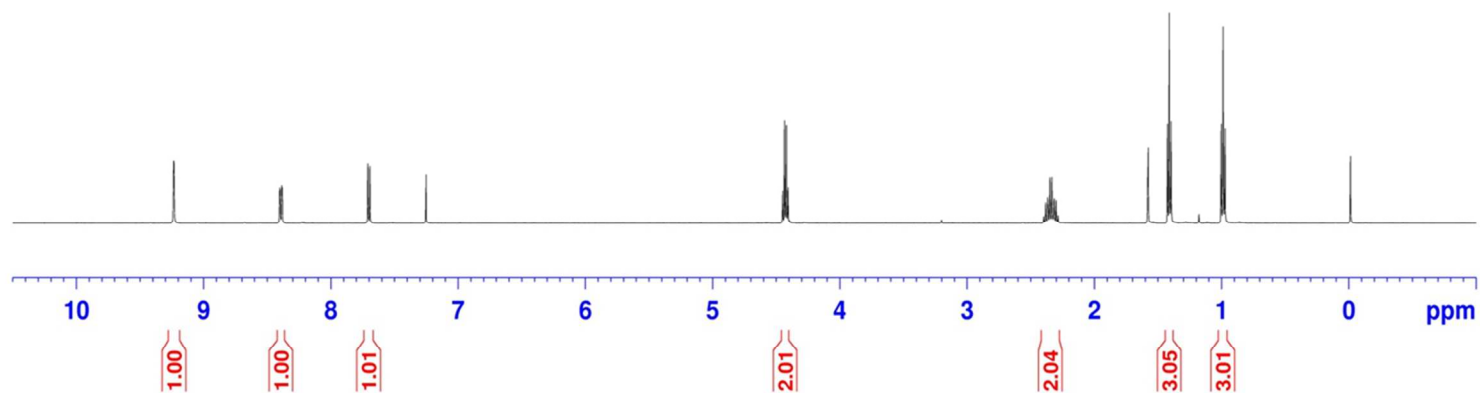
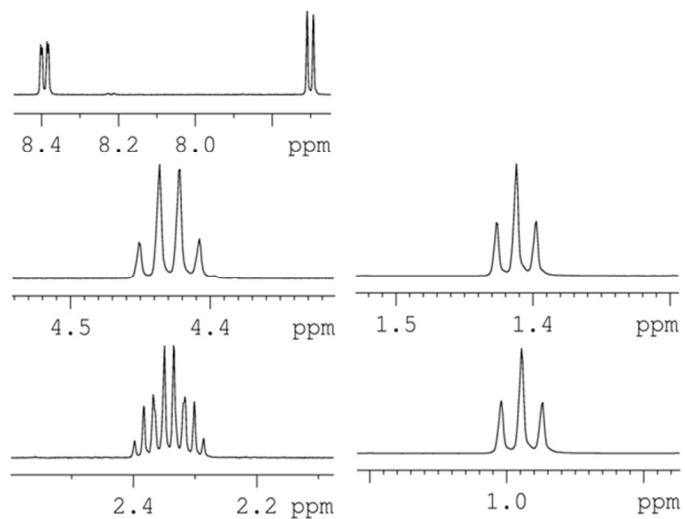
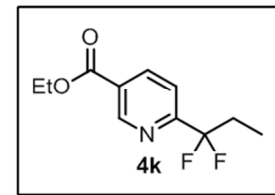
1-(6-(difluoromethyl)pyridin-3-yl)-2,2-dimethylpropan-1-one
500 MHz, CDCl₃



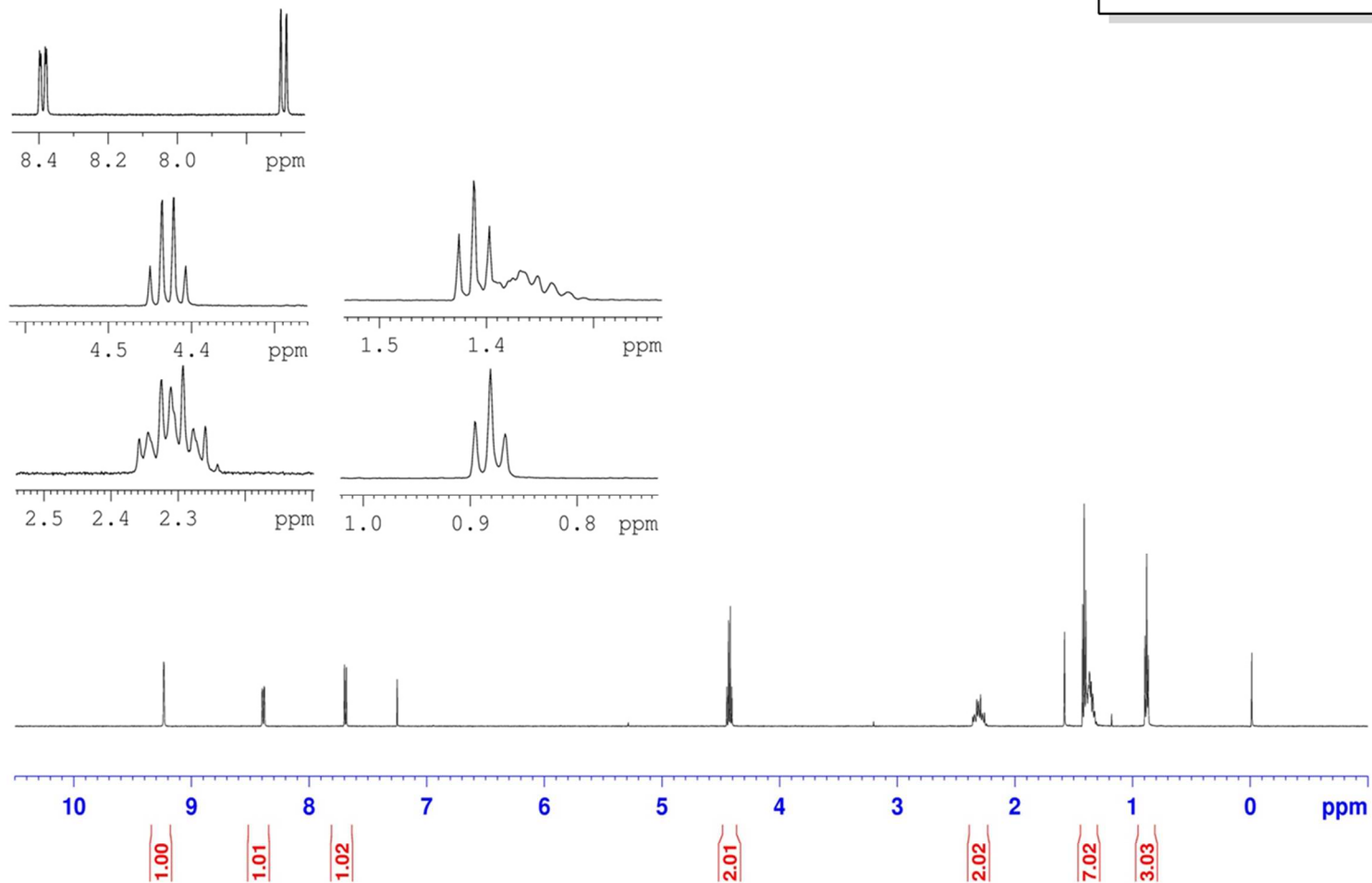
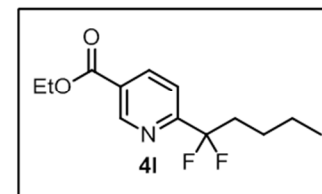
Ethyl 6-(1,1-difluoroethyl)nicotinate
400 MHz, CDCl₃



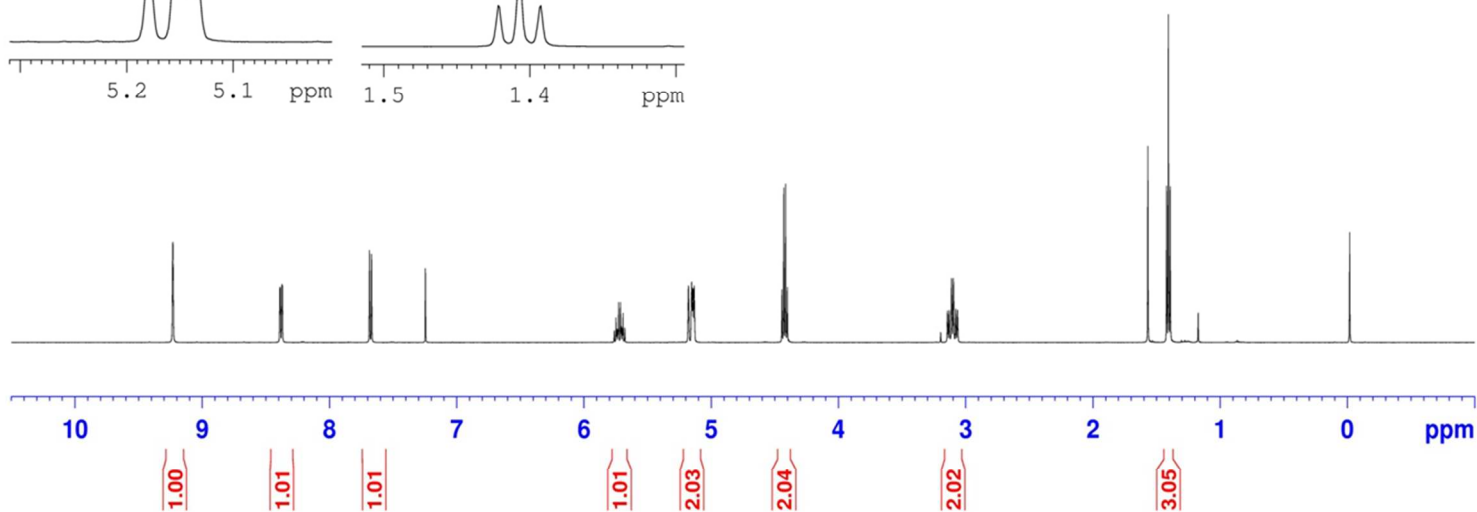
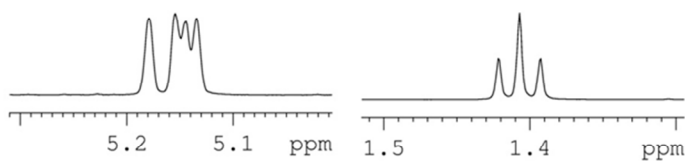
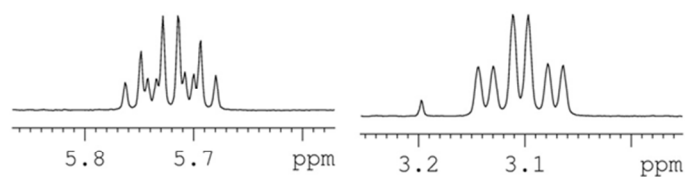
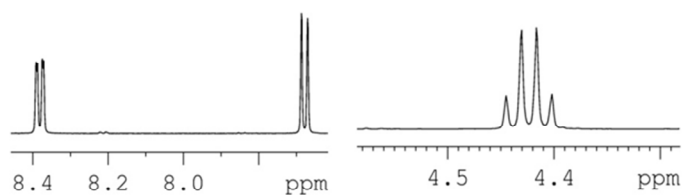
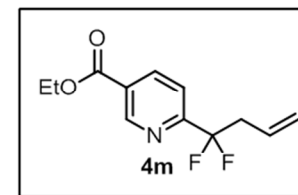
ethyl 6-(1,1-difluoropropyl)nicotinate
500 MHz, CDCl₃



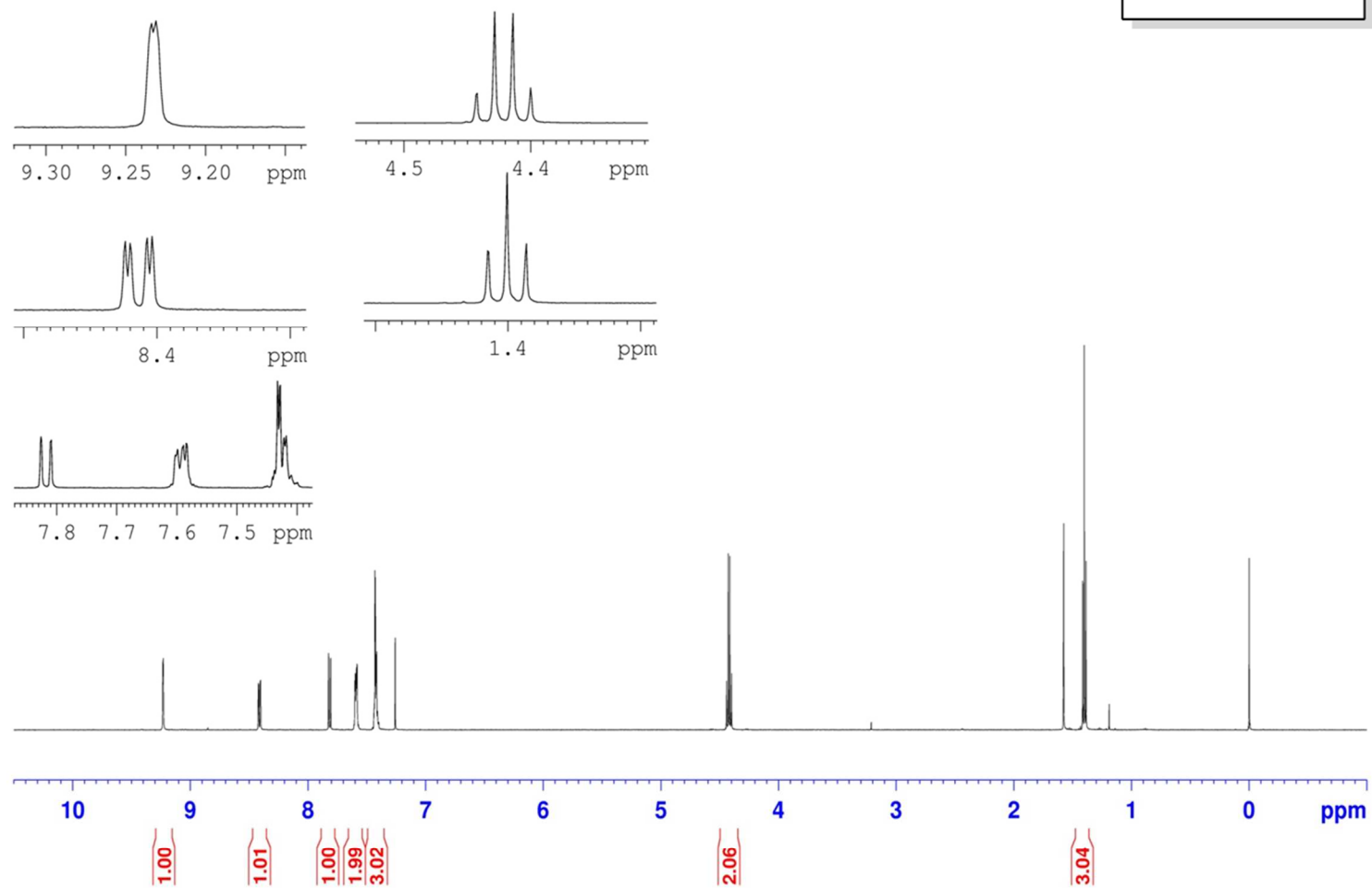
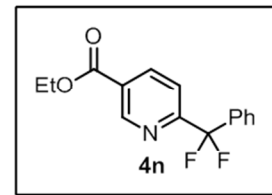
ethyl 6-(1,1-difluoropentyl)nicotinate
500 MHz, CDCl₃



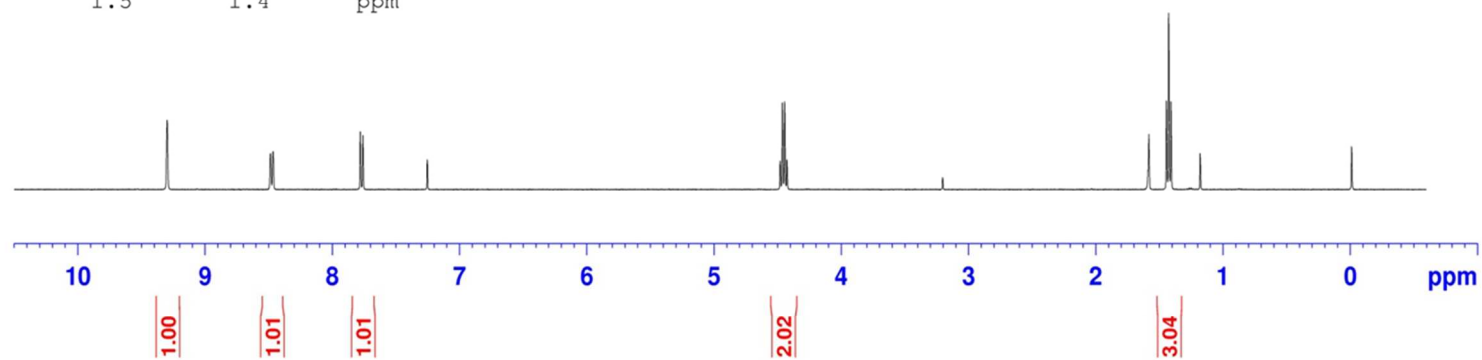
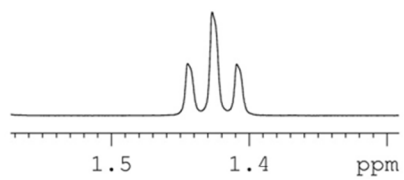
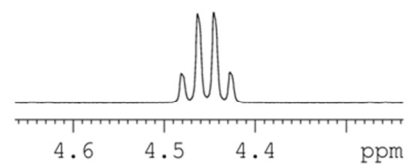
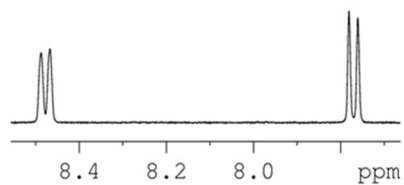
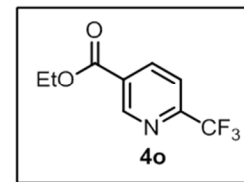
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500 MHz, CDCl₃



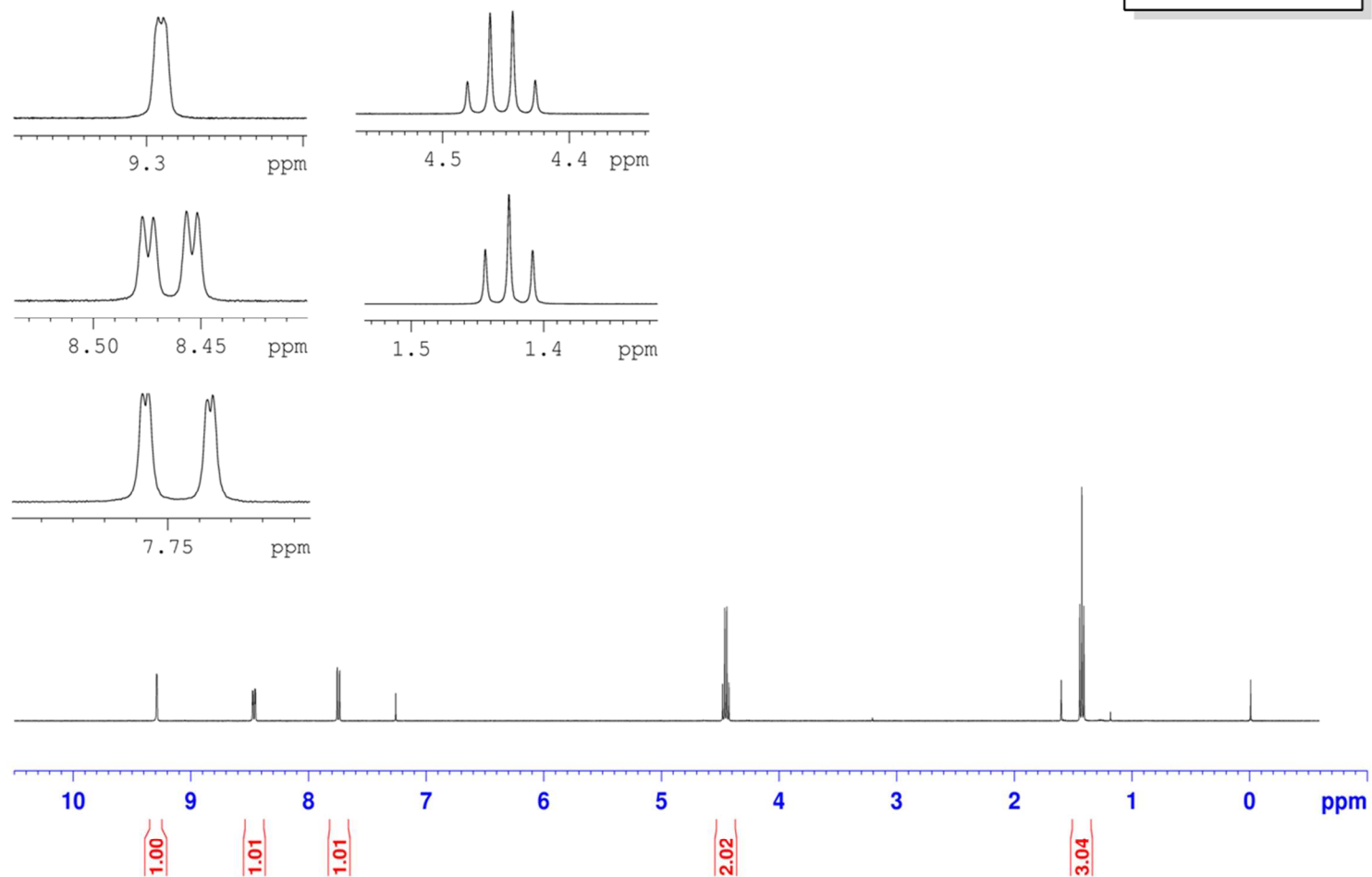
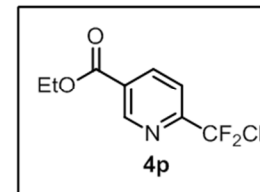
Ethyl 6-(difluoro(phenyl)methyl)nicotinate
500 MHz, CDCl₃



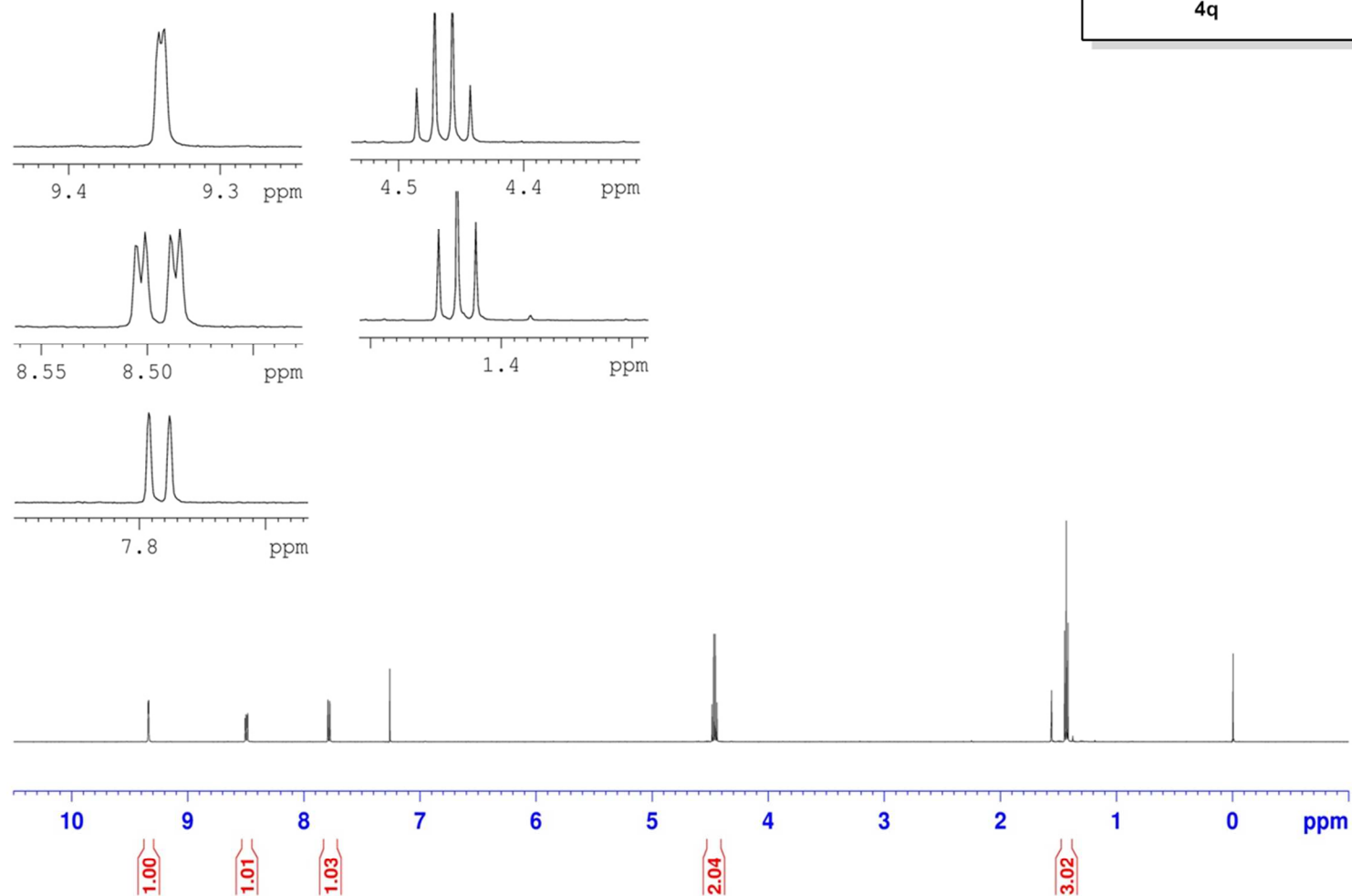
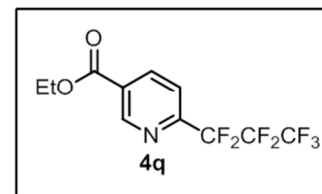
ethyl 6-(trifluoromethyl)nicotinate
400 MHz, CDCl₃



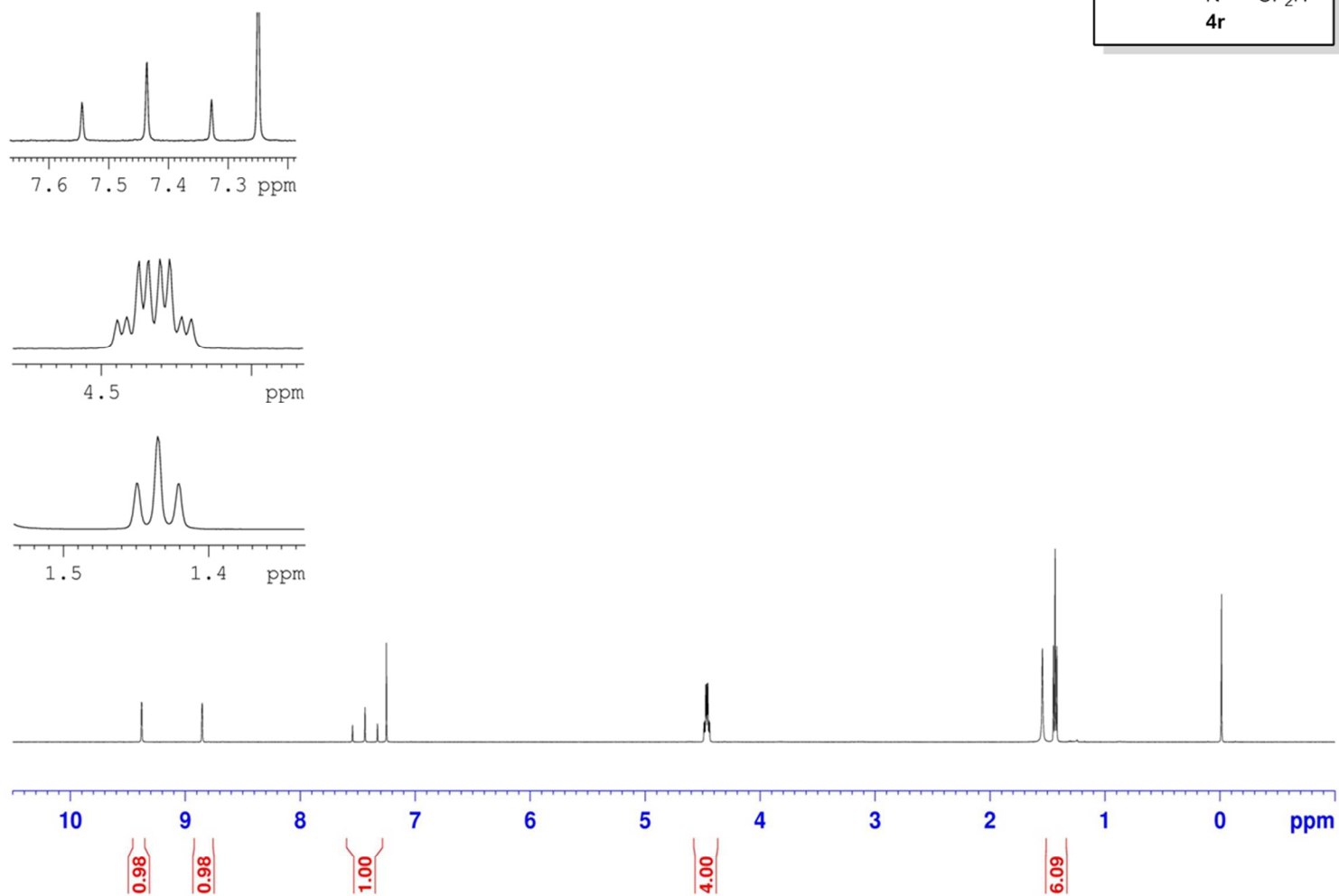
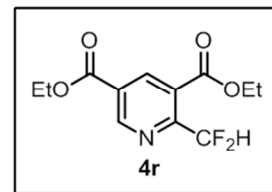
Ethyl 6-(chlorodifluoromethyl)nicotinate
400 MHz, CDCl₃



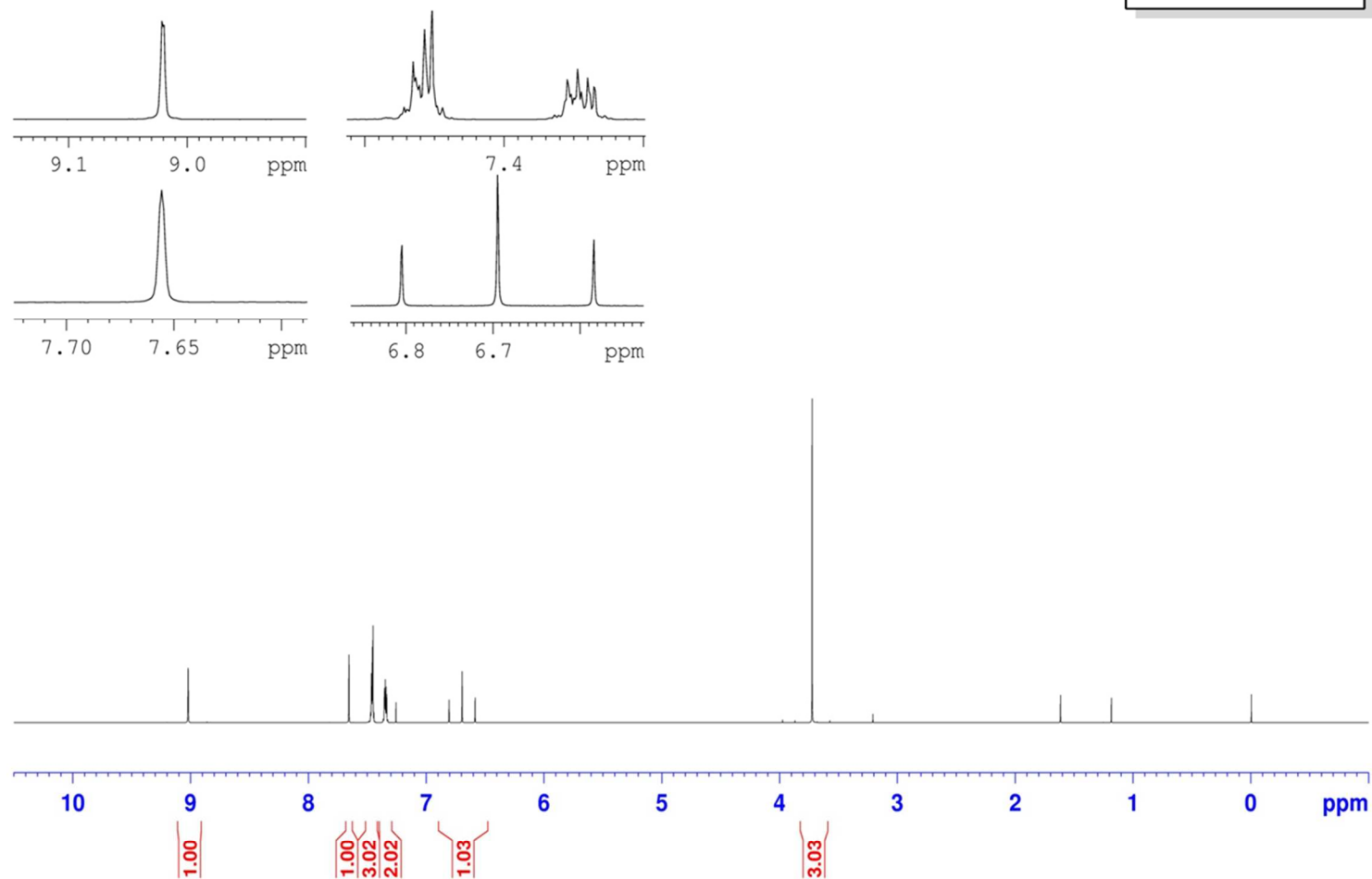
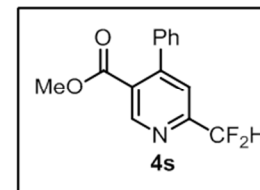
ethyl 6-(perfluoropropyl)nicotinate
500 MHz, CDCl₃



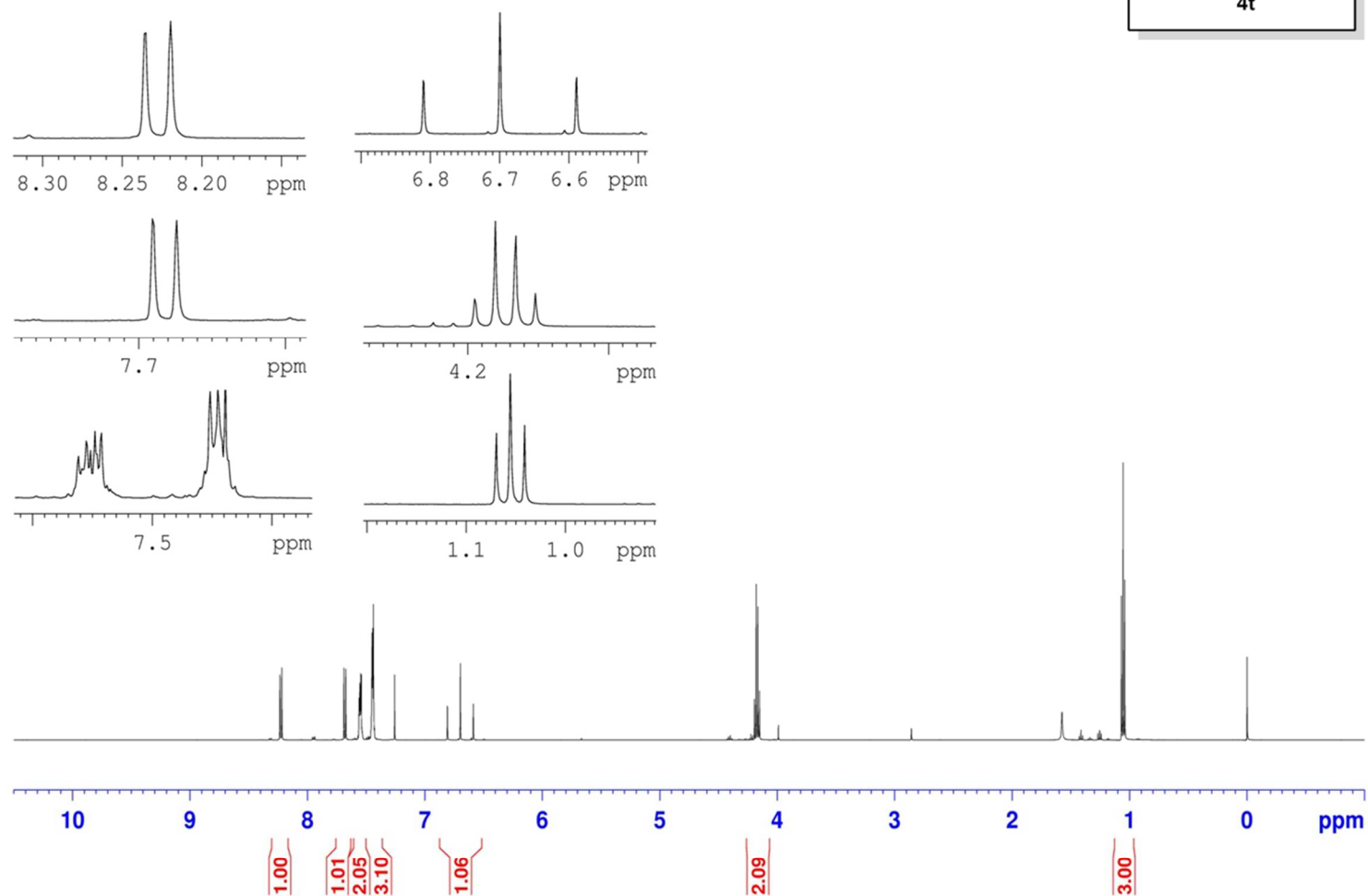
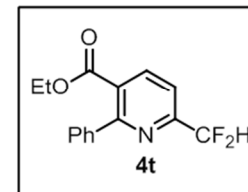
Diethyl 2-(difluoromethyl)pyridine-3,5-dicarboxylate
500 MHz, CDCl₃



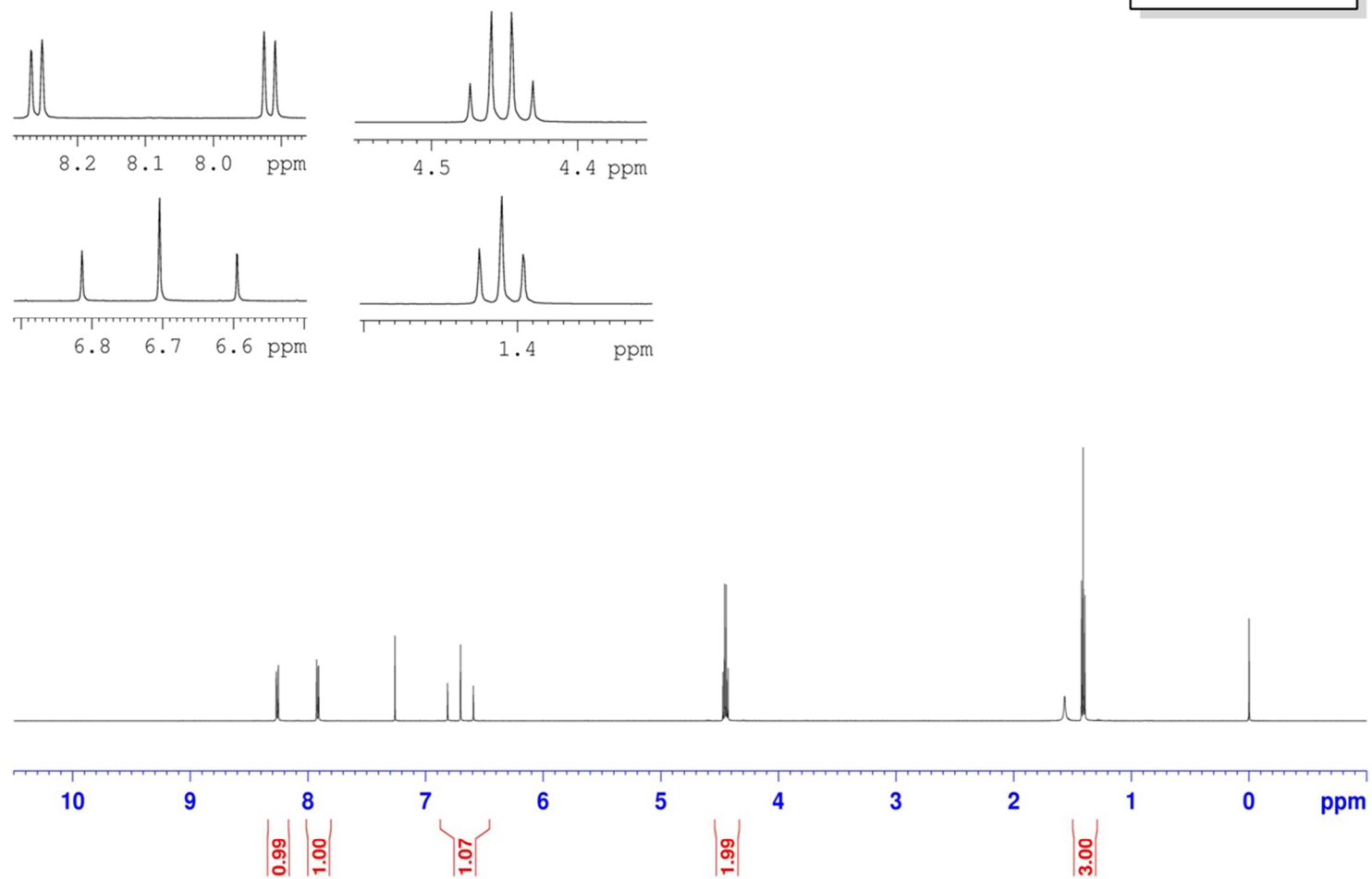
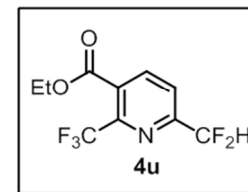
Methyl 6-(difluoromethyl)-4-phenylnicotinate
500 MHz, CDCl₃



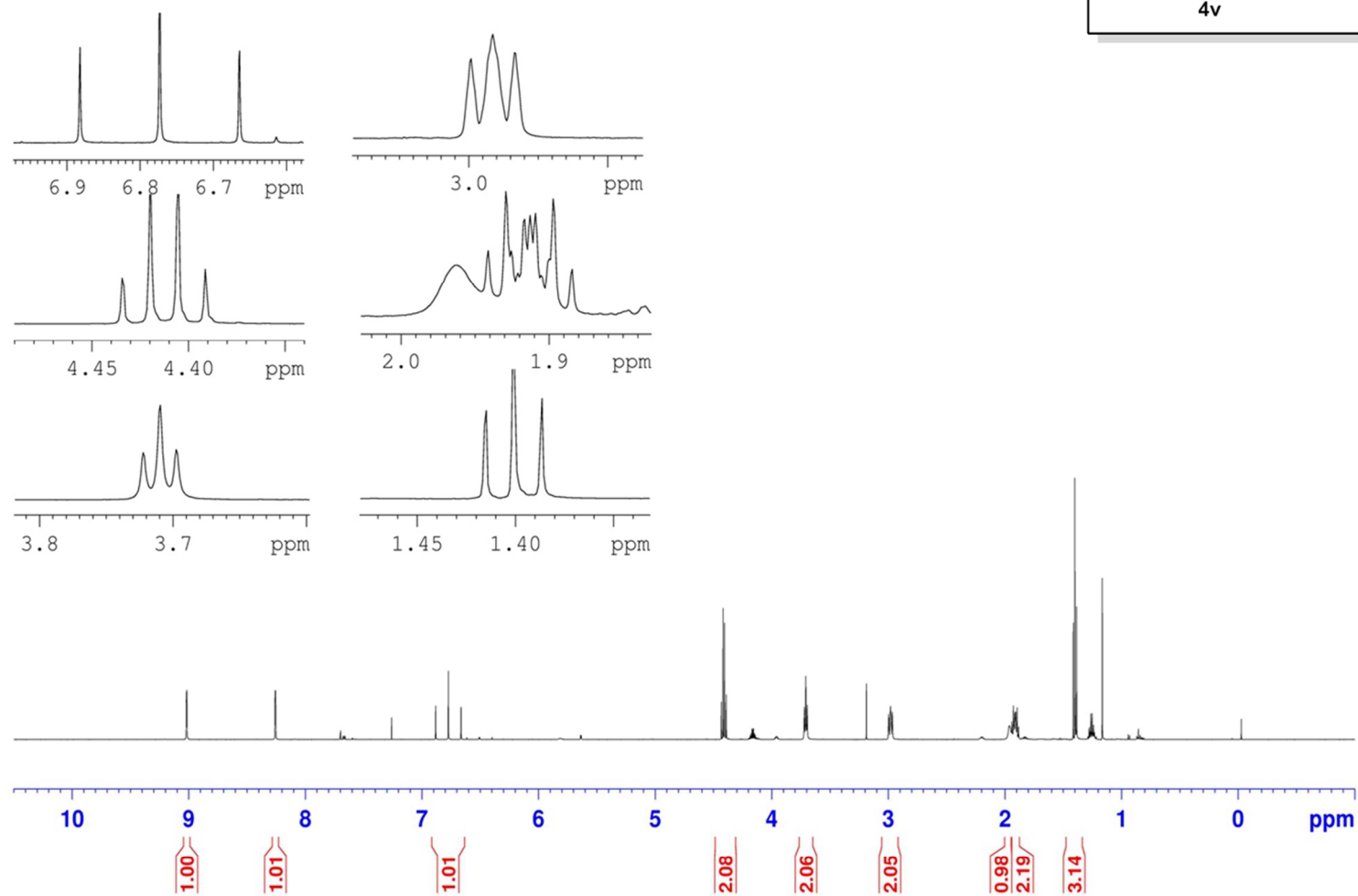
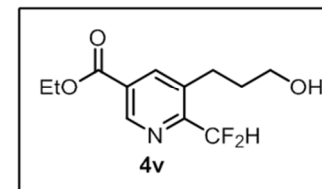
Ethyl 6-(difluoromethyl)-2-phenylnicotinate
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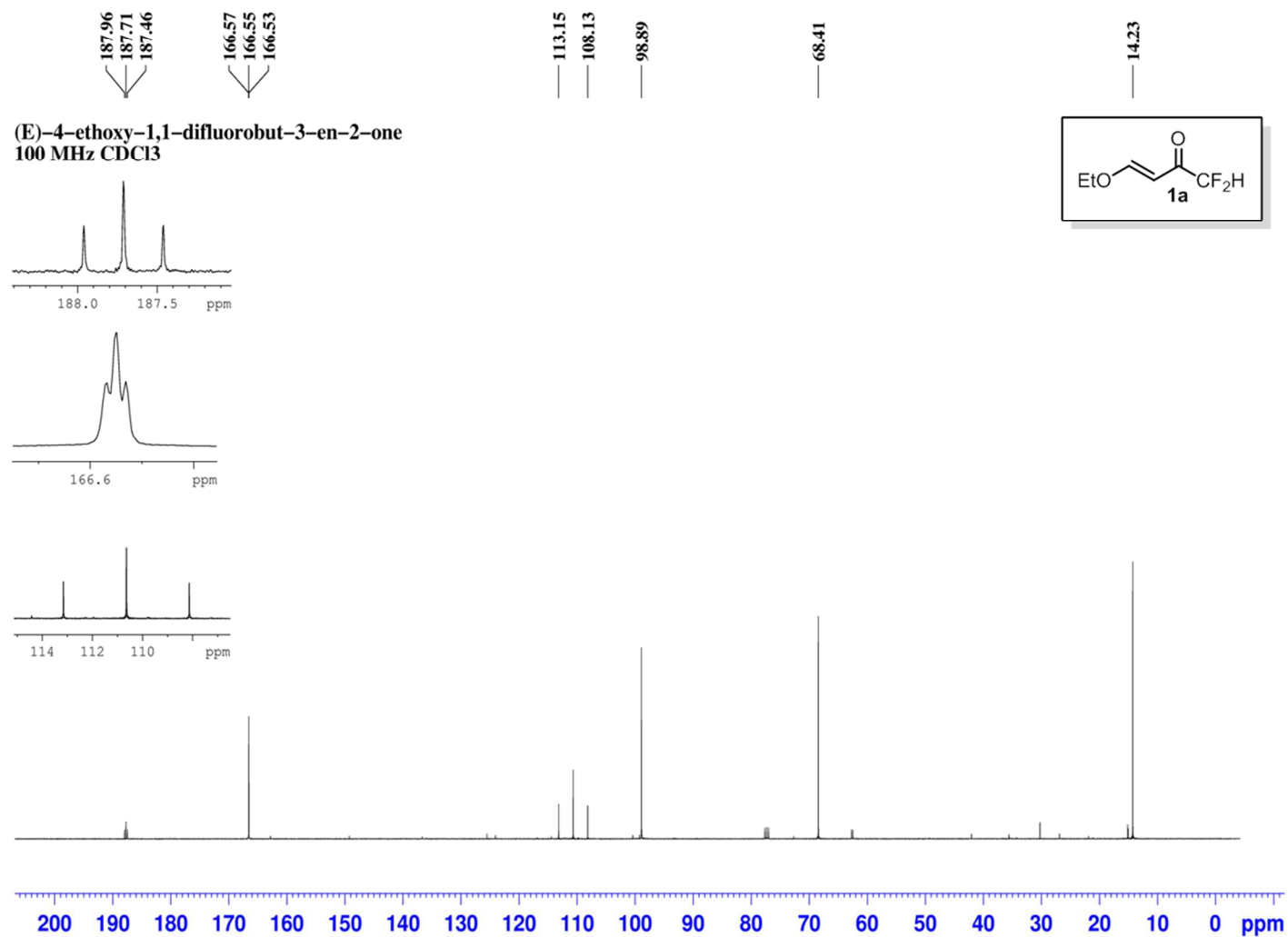
Ethyl 6-(difluoromethyl)-2-(trifluoromethyl)nicotinate
500 MHz, CDCl₃

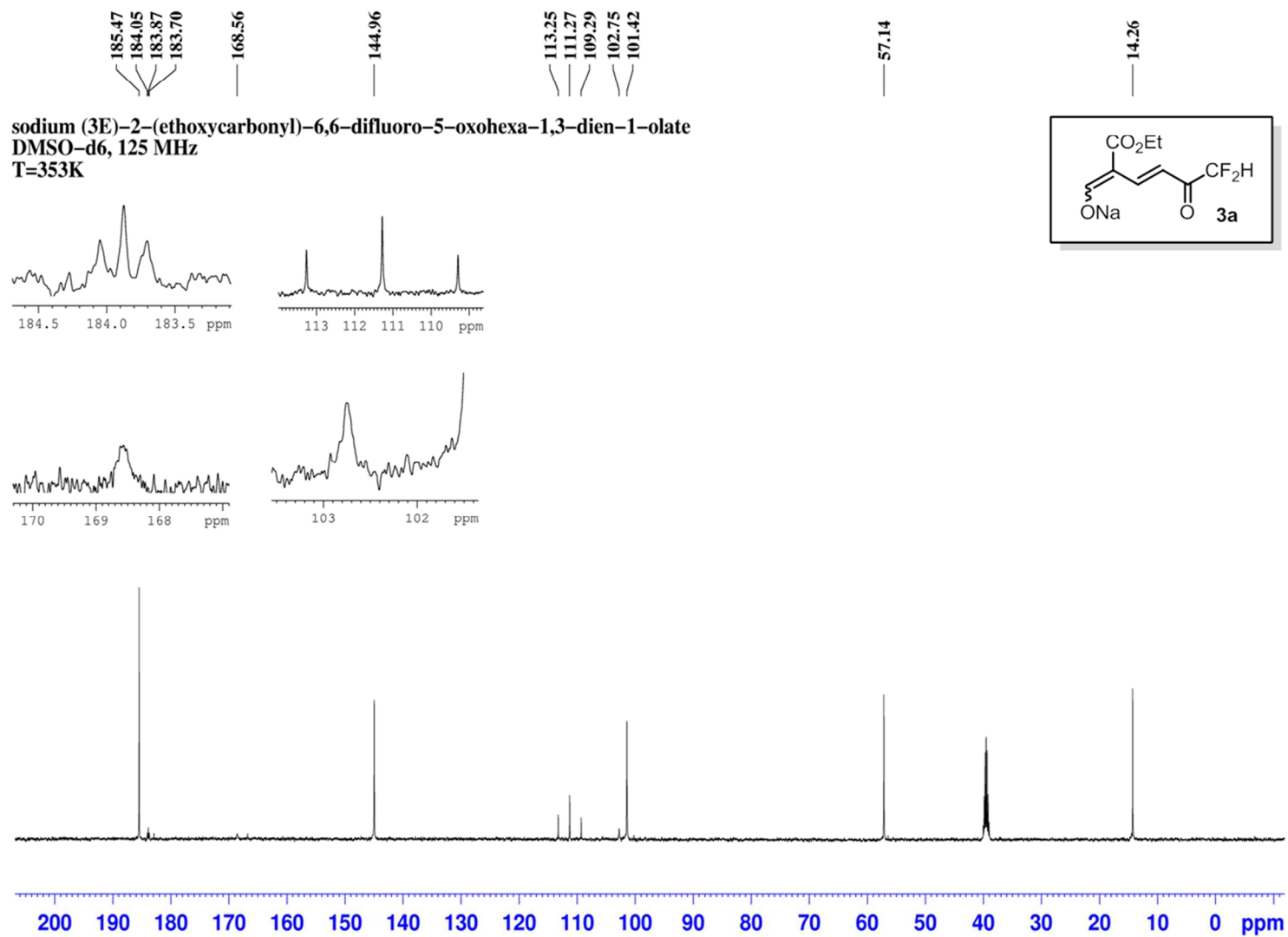


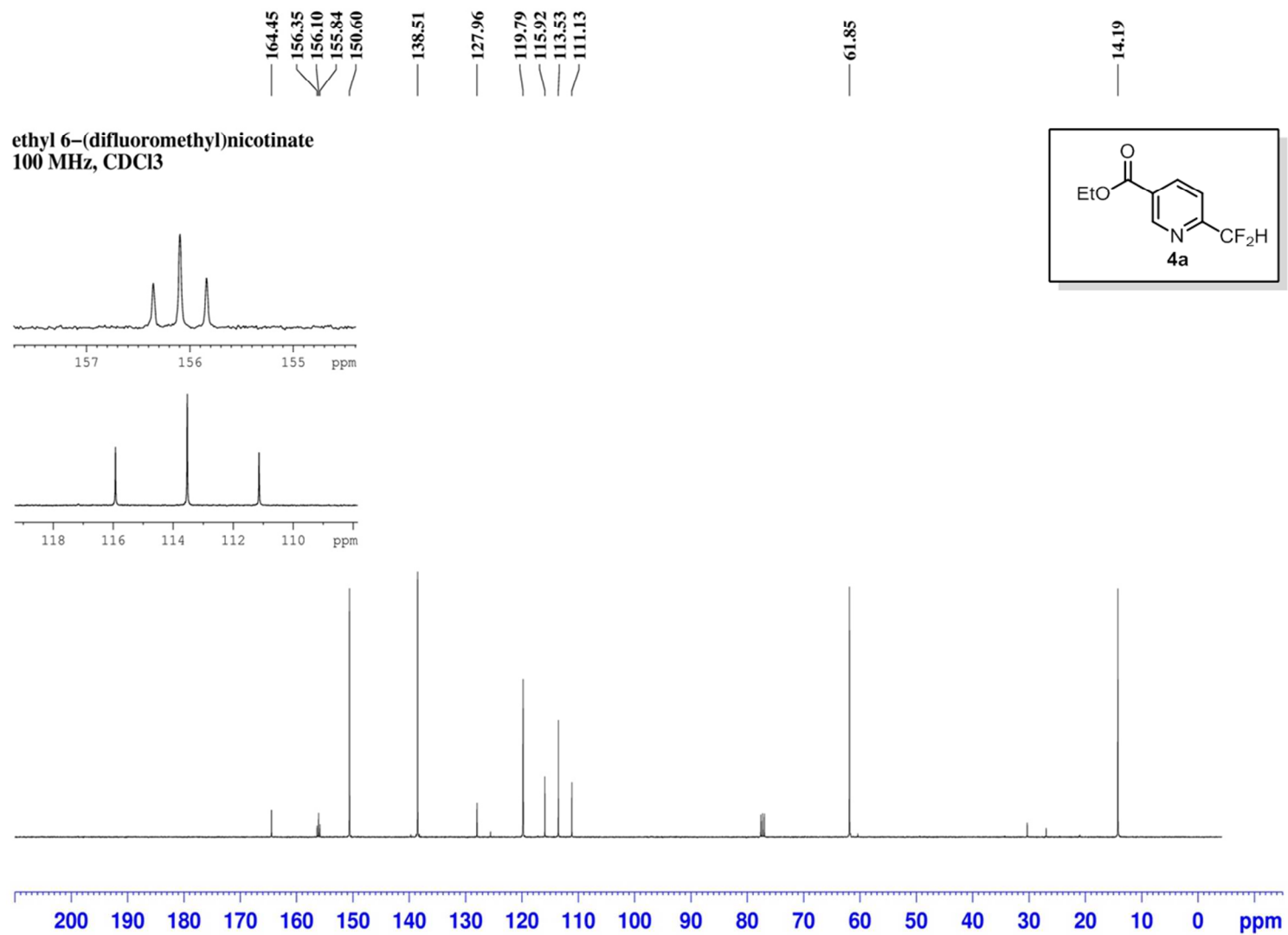
ethyl 6-(difluoromethyl)-5-(3-hydroxypropyl)nicotinate
500 MHz CDCl₃



¹³C-NMR Spectra of Synthesized Compounds

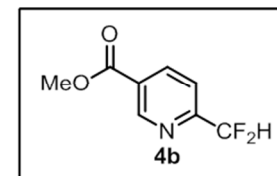




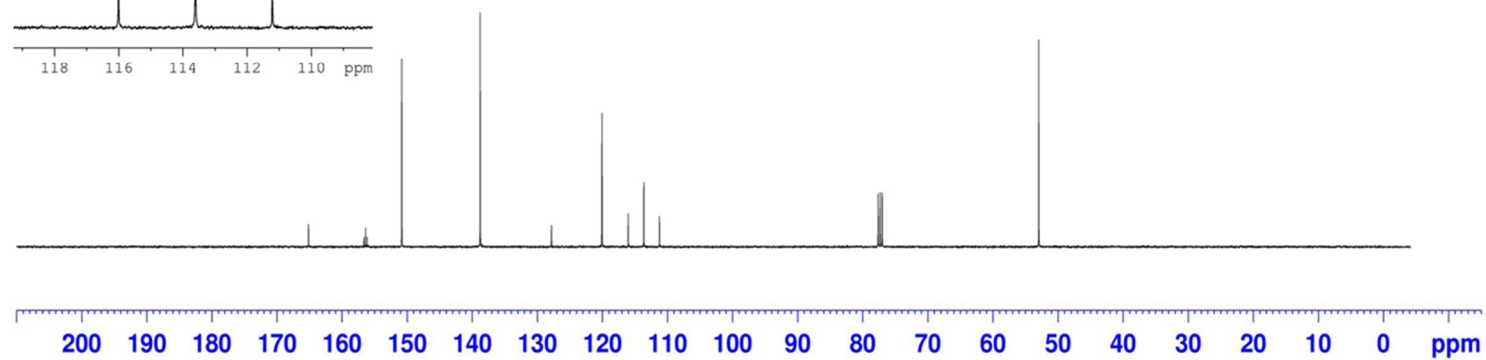
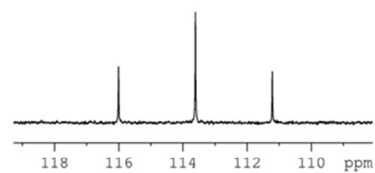
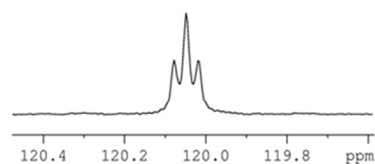
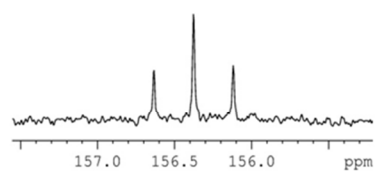


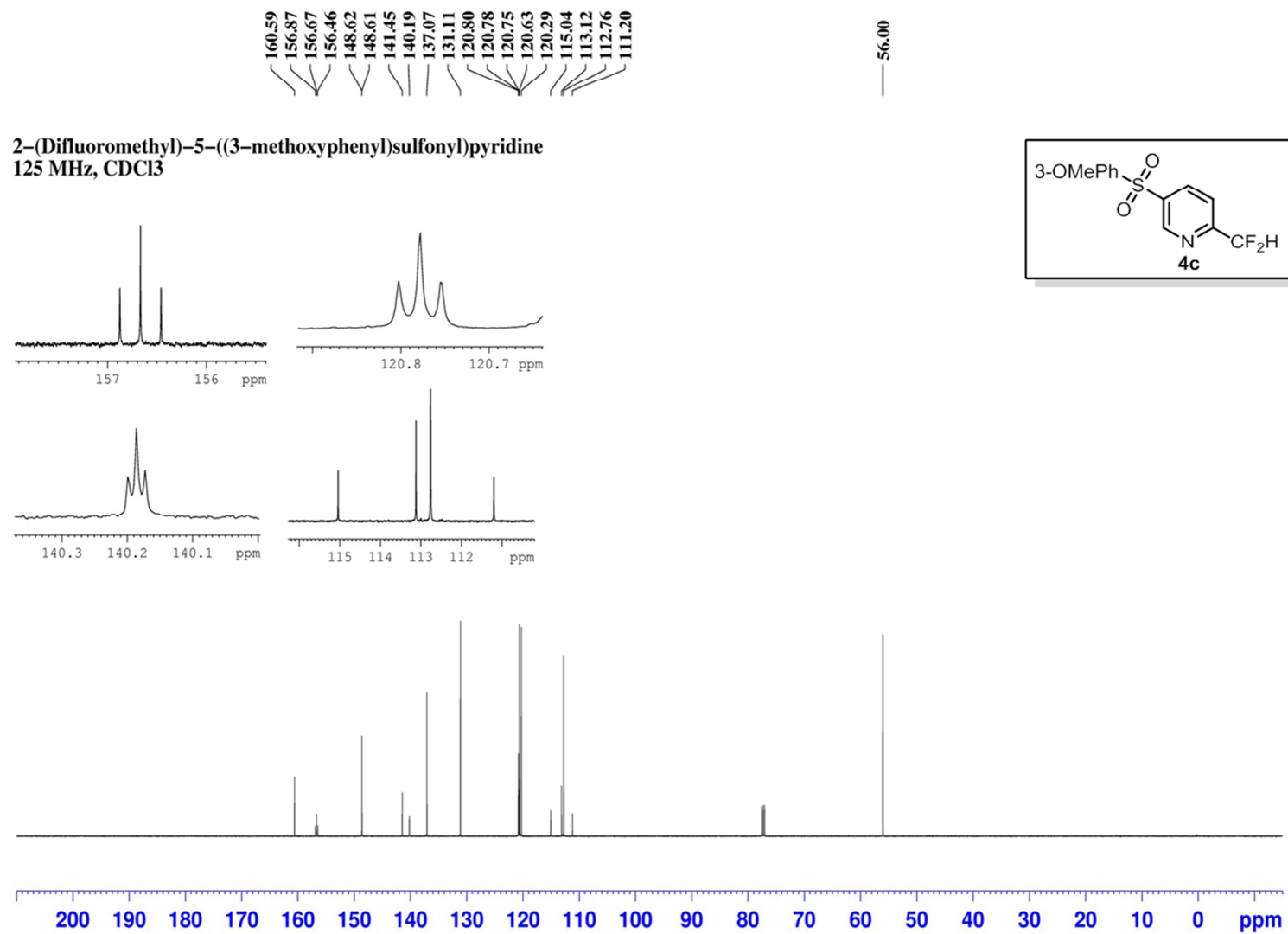


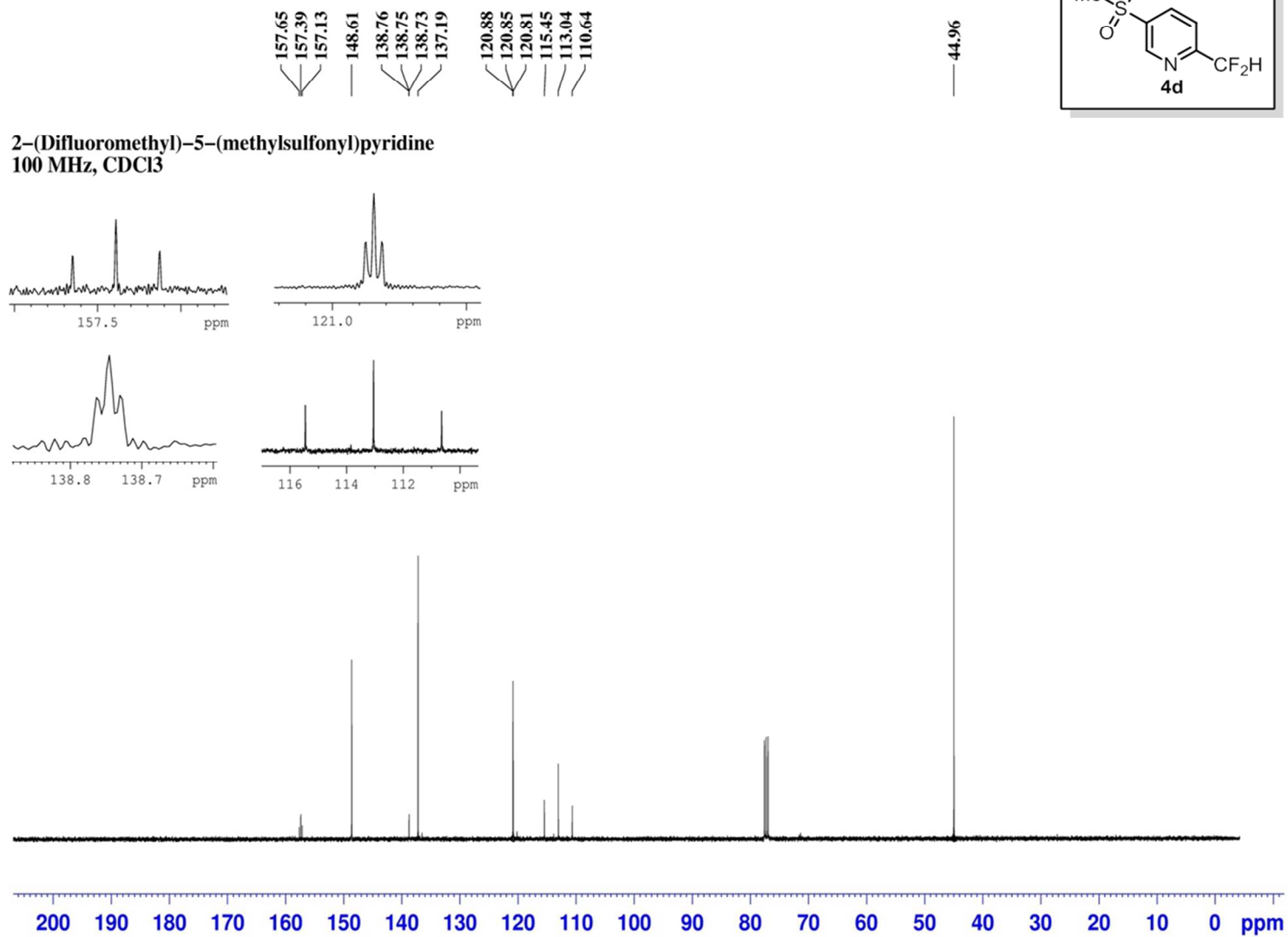
52.92



Methyl 6-(difluoromethyl)nicotinate
100 MHz, CDCl₃

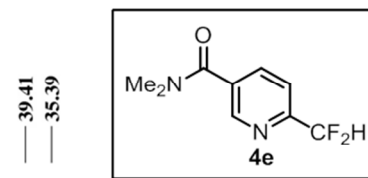
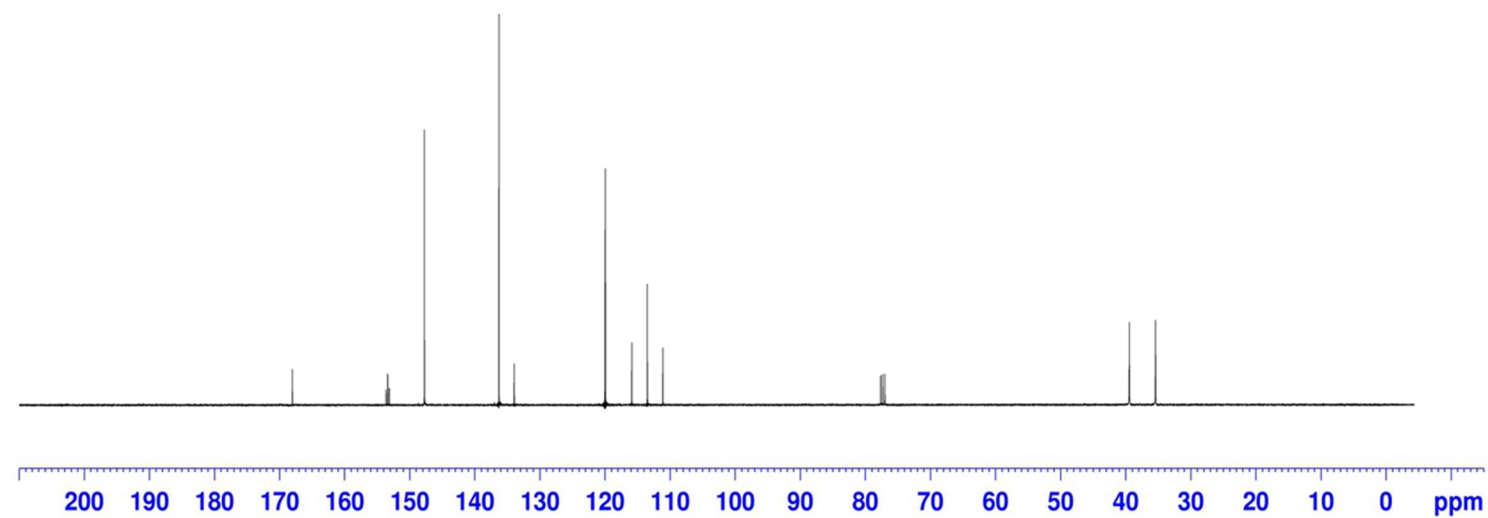
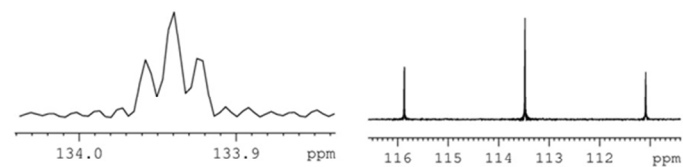
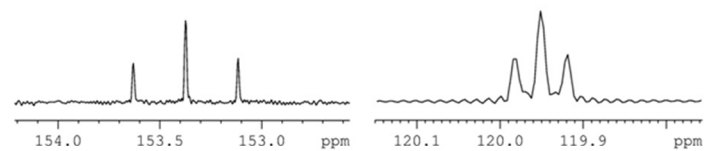


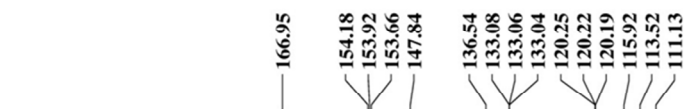






6-(Difluoromethyl)-N,N-dimethylnicotinamide
100 MHz, CDCl₃

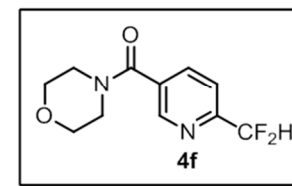




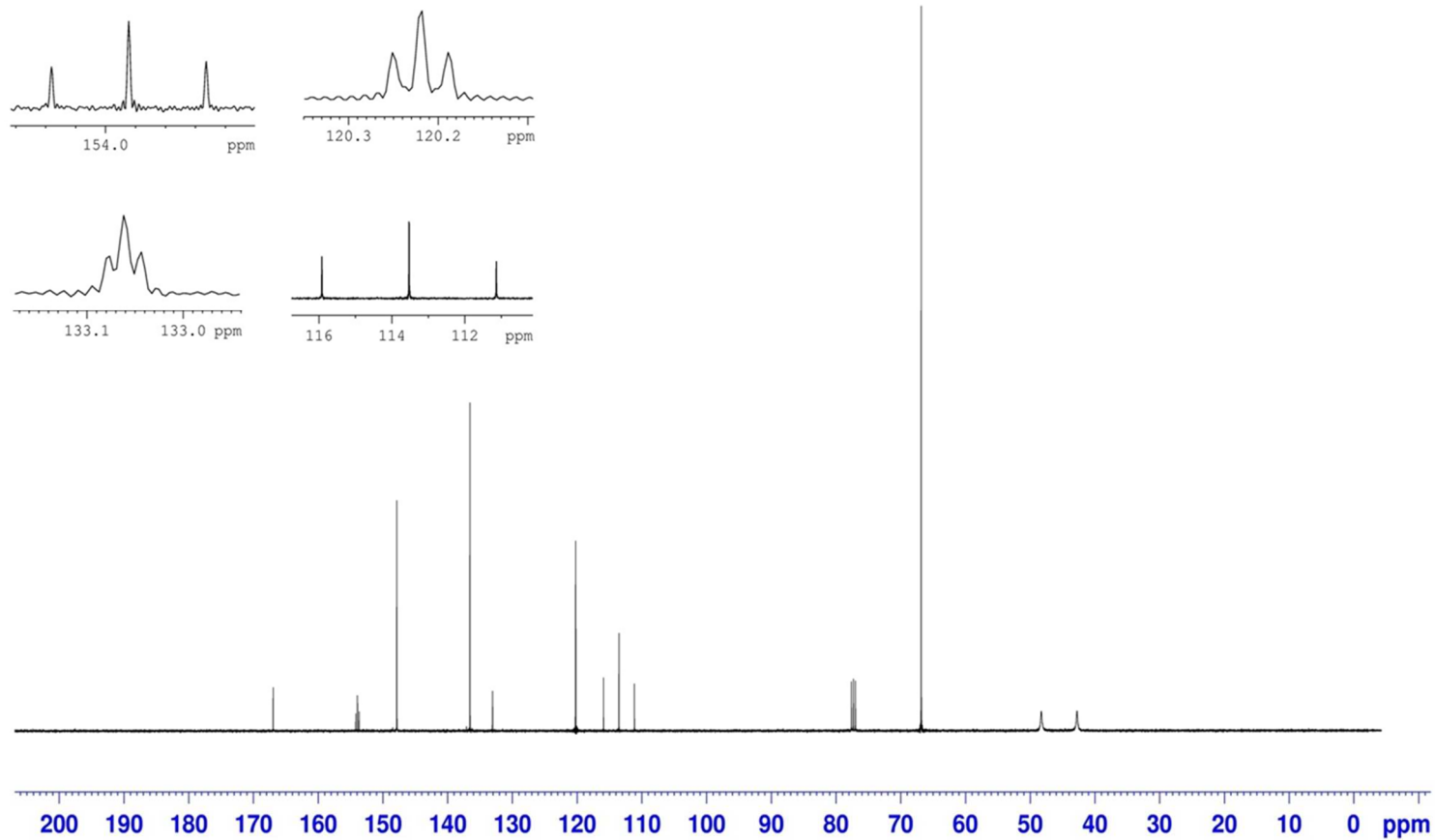
66.82

48.29

42.77

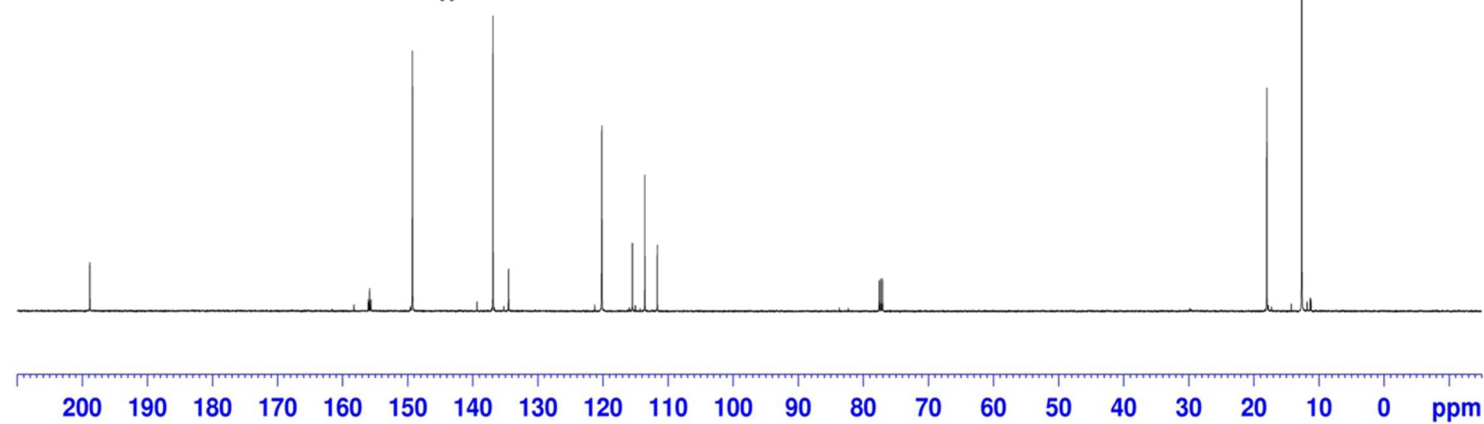
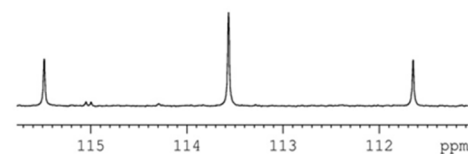
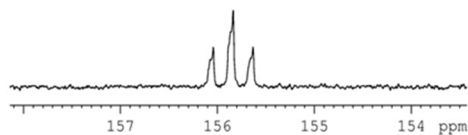
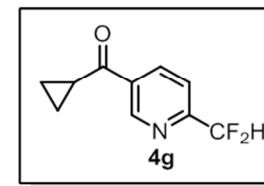


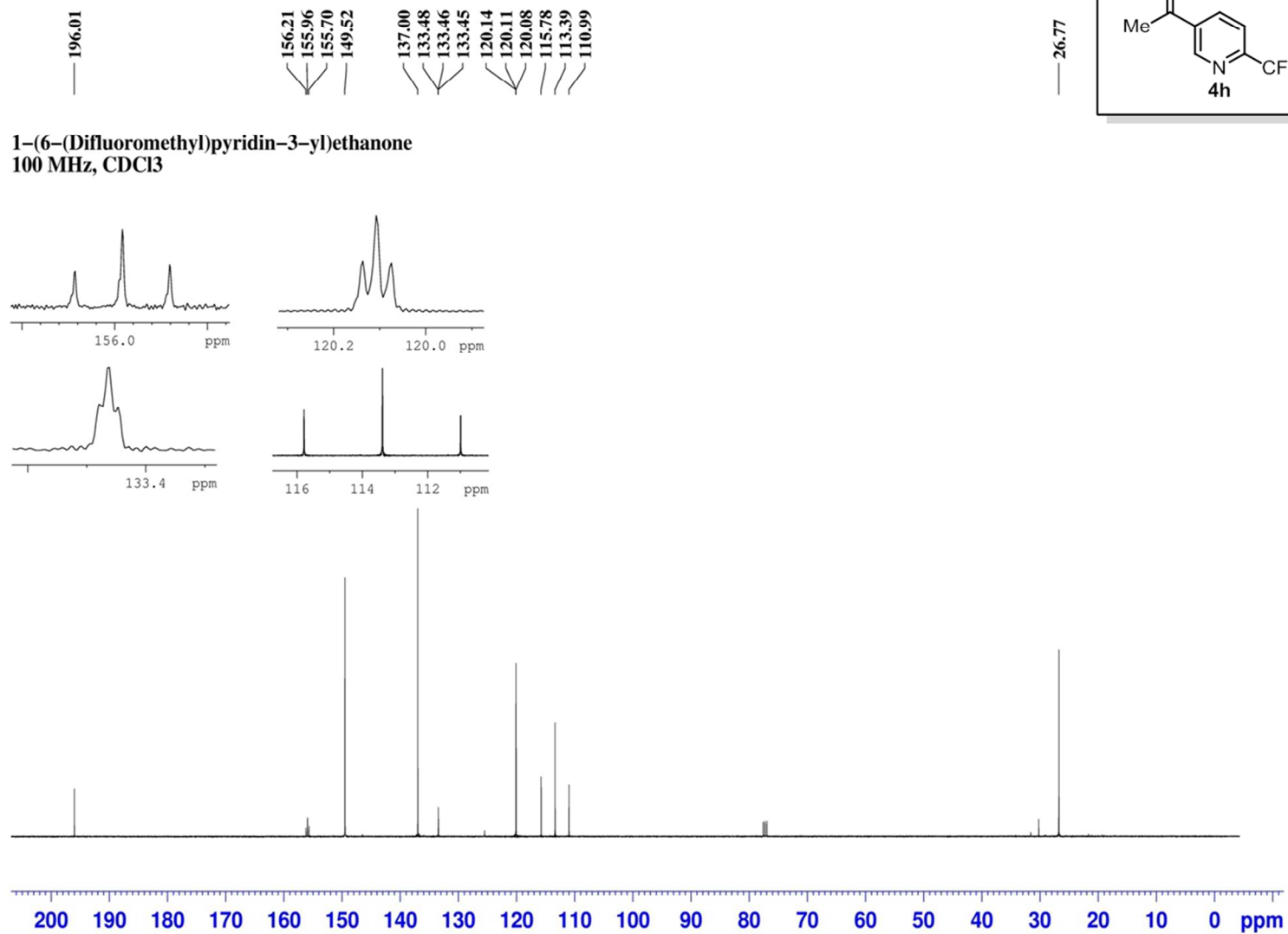
(6-(Difluoromethyl)pyridin-3-yl)(morpholino)methanone
100 MHZ, CDCl₃

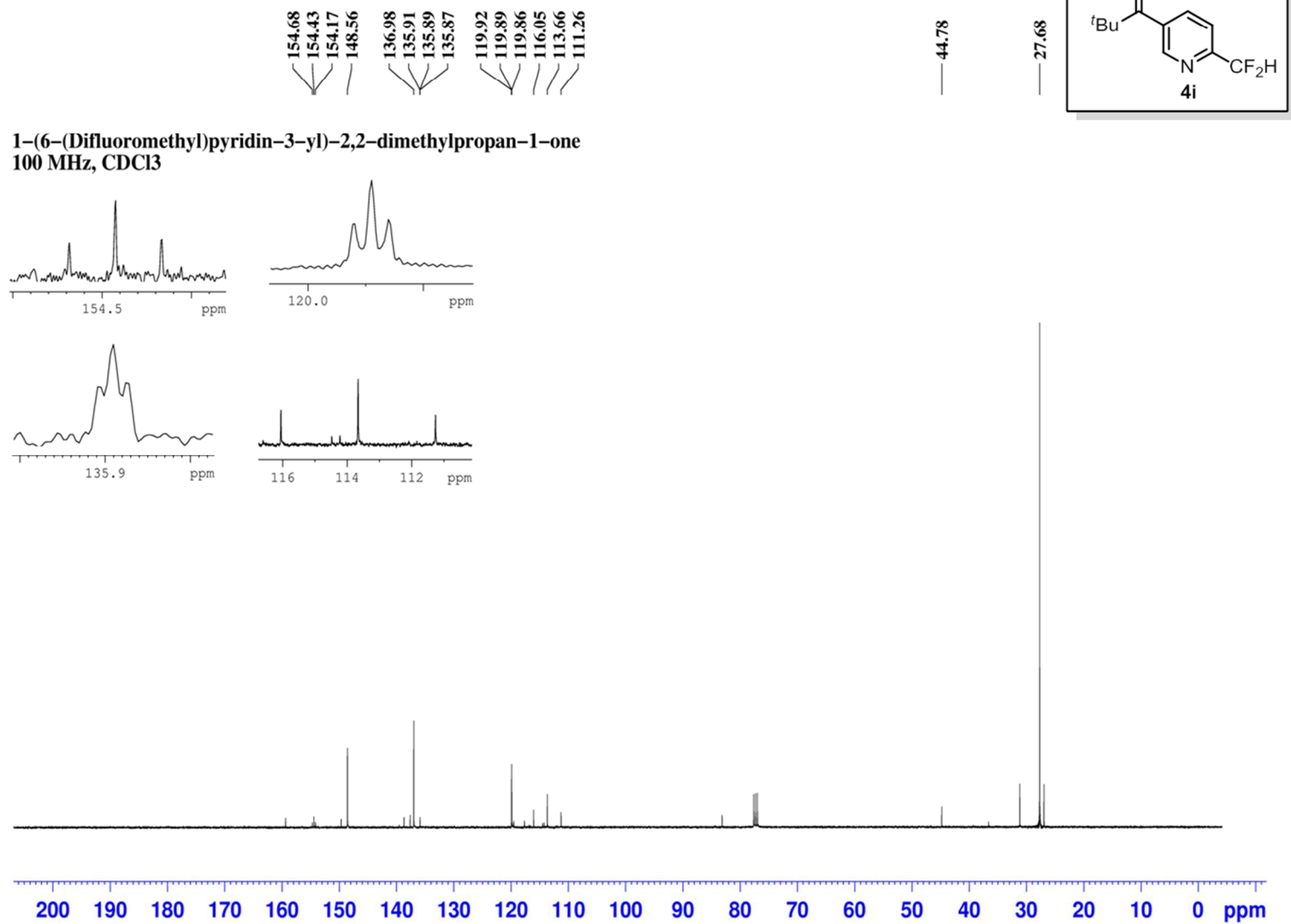


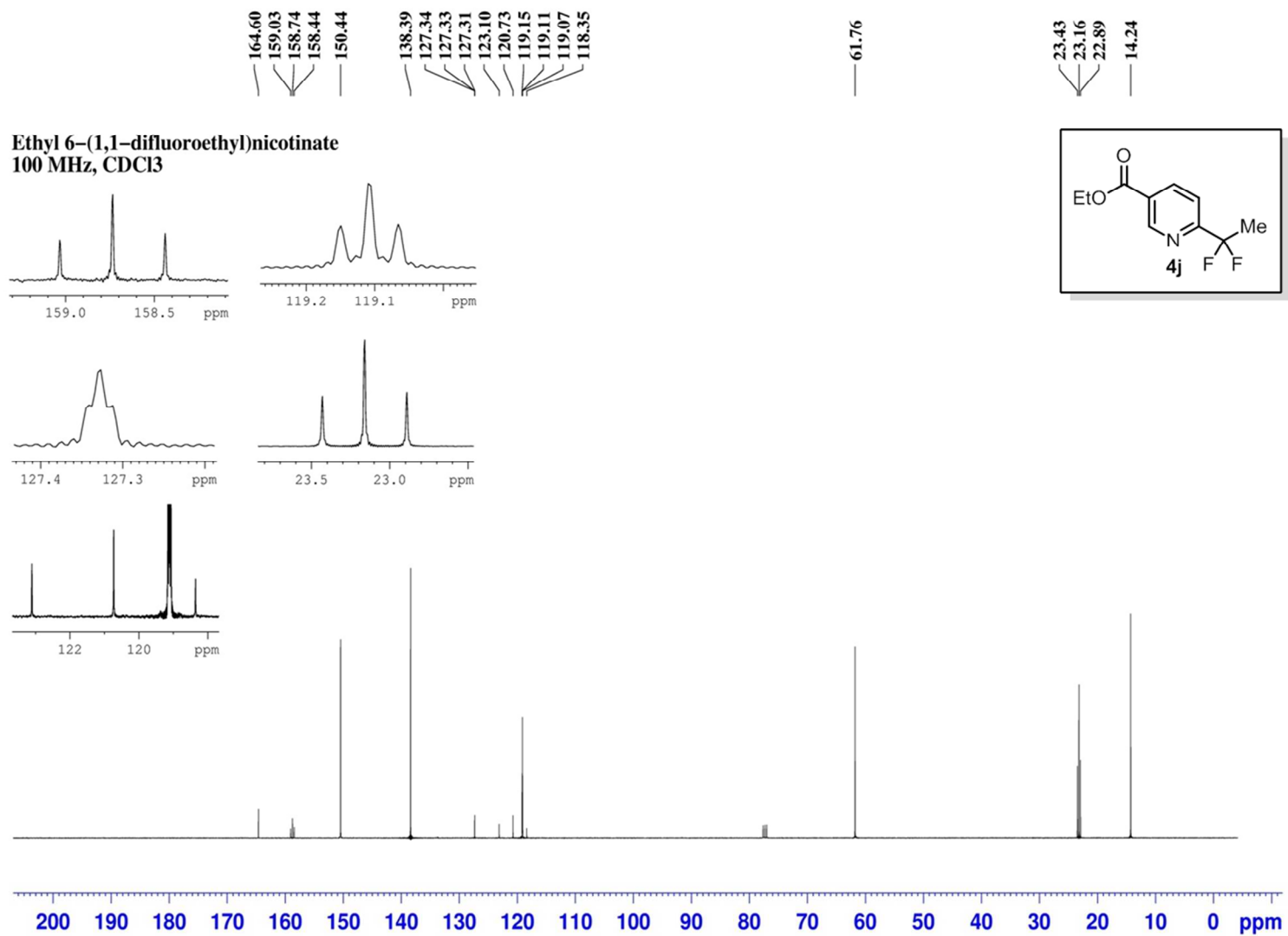


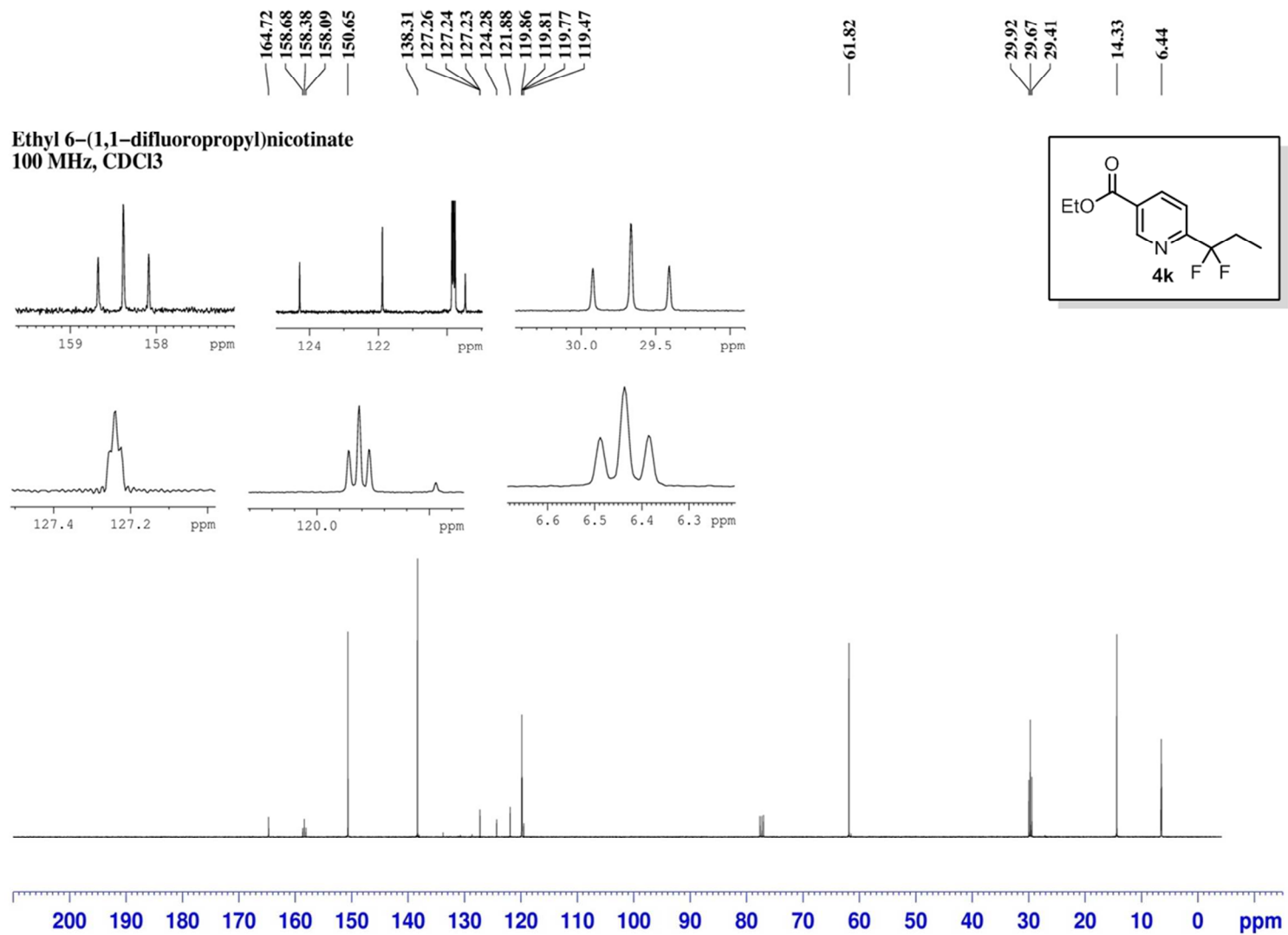
Cyclopropyl(6-(difluoromethyl)pyridin-3-yl)methanone
125 MHz, CDCl₃

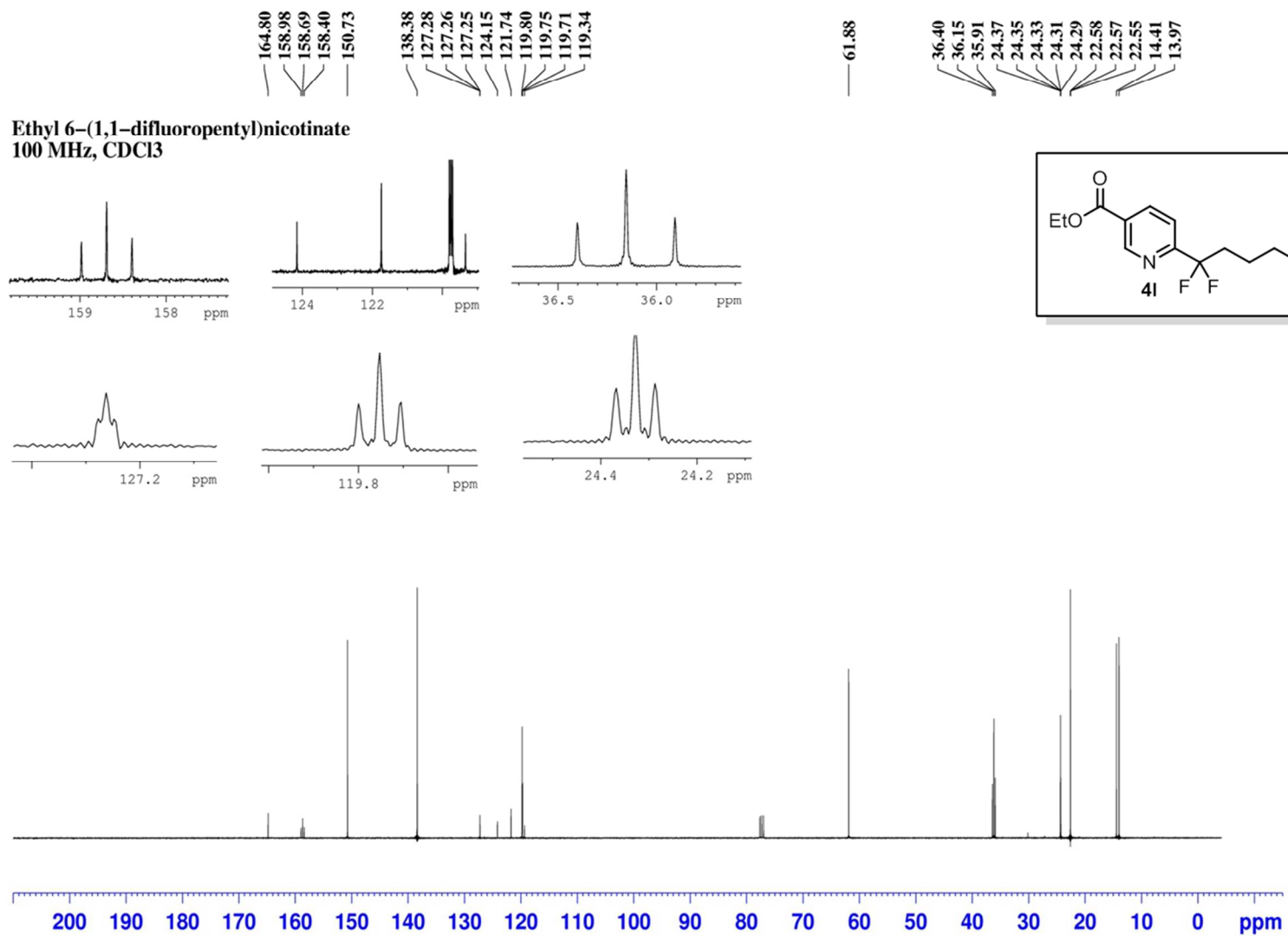


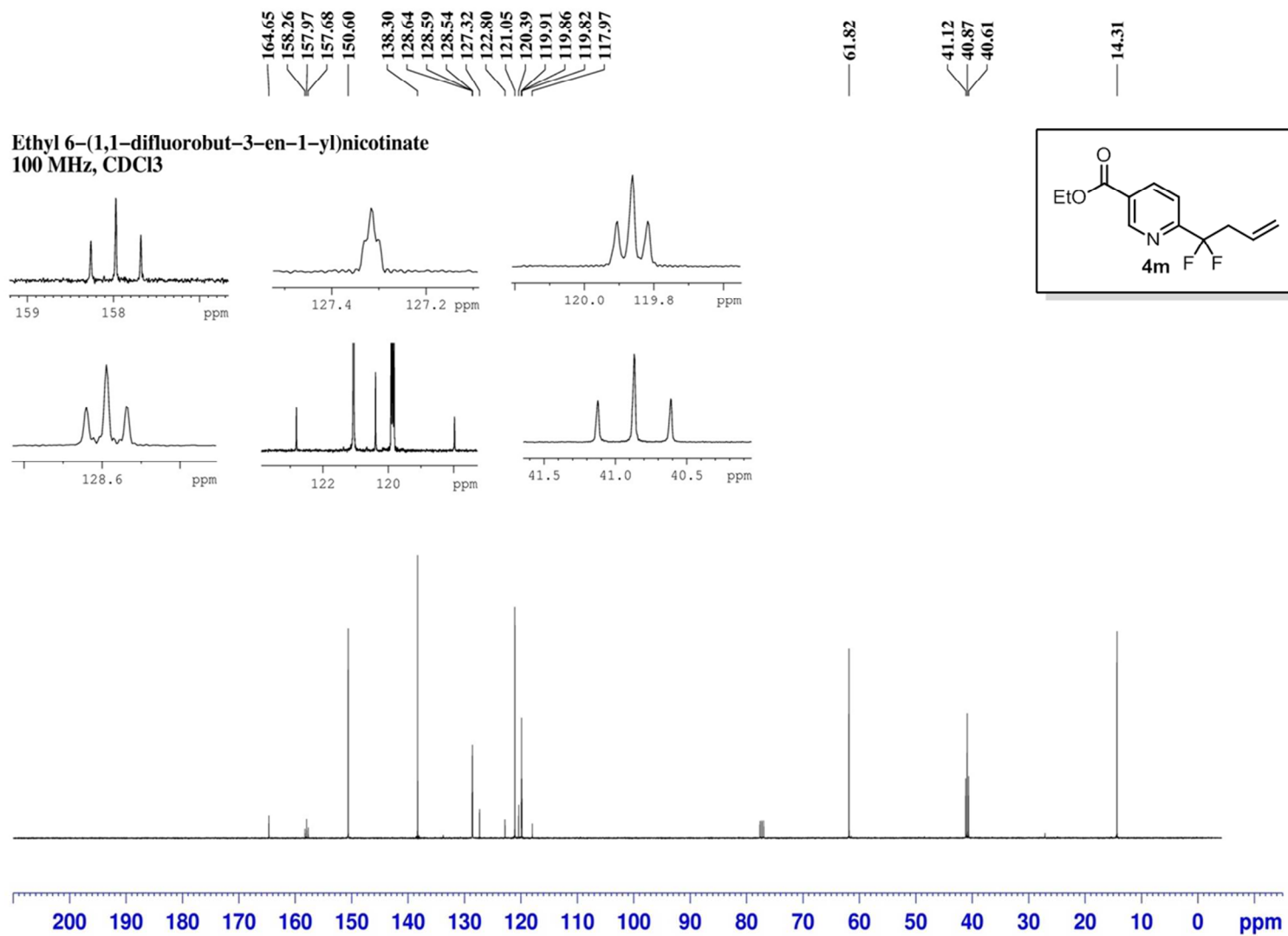


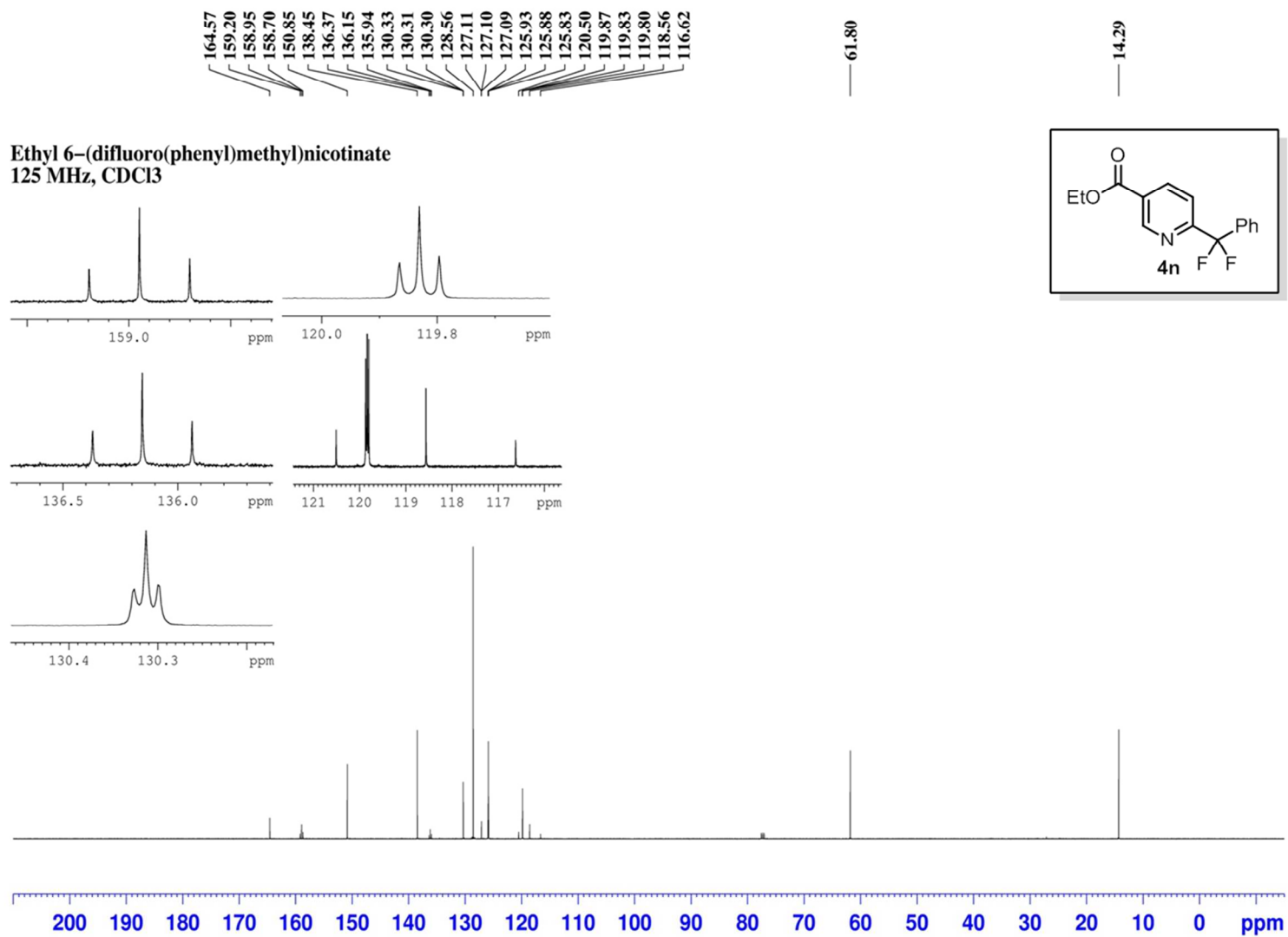


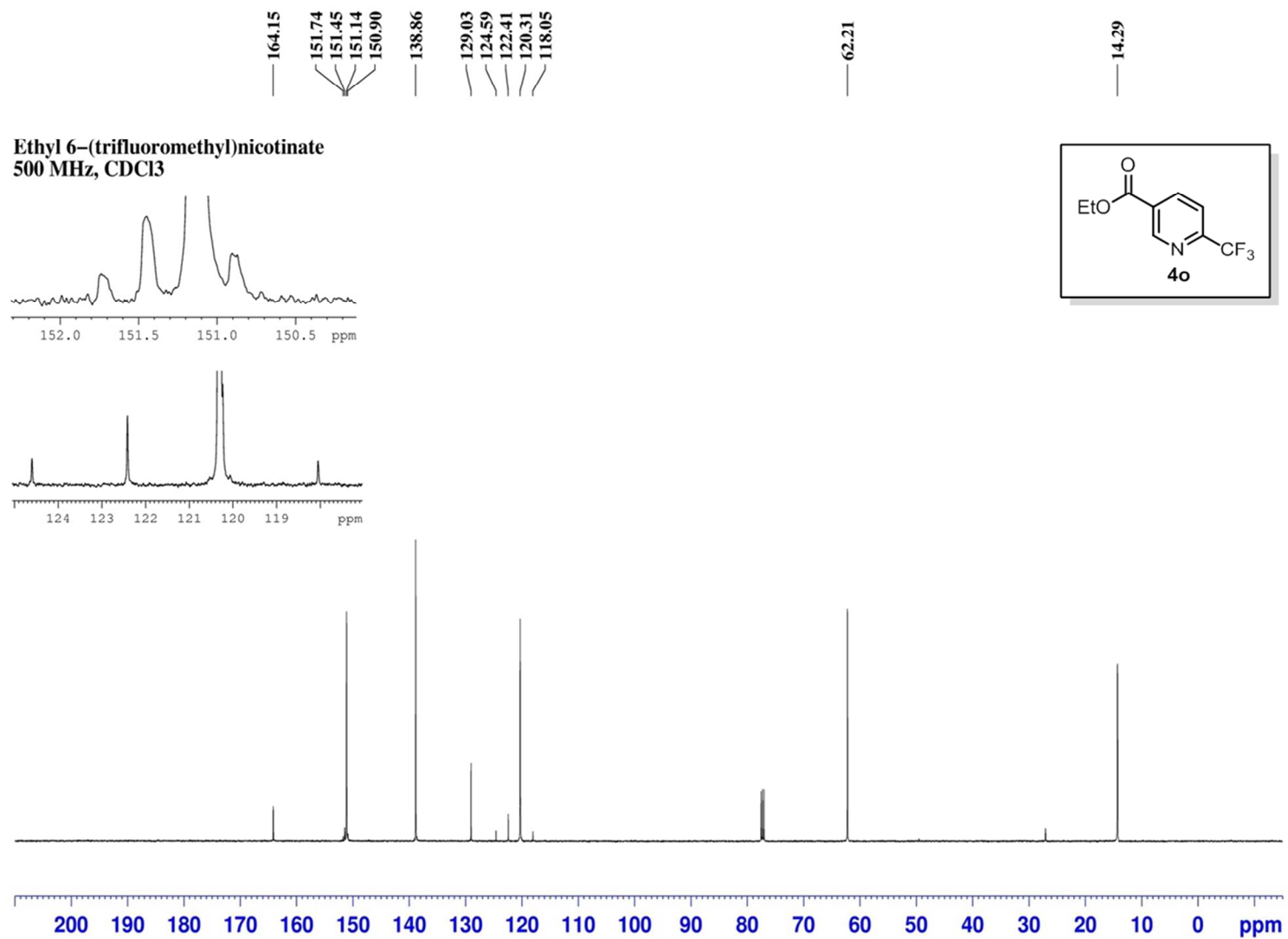


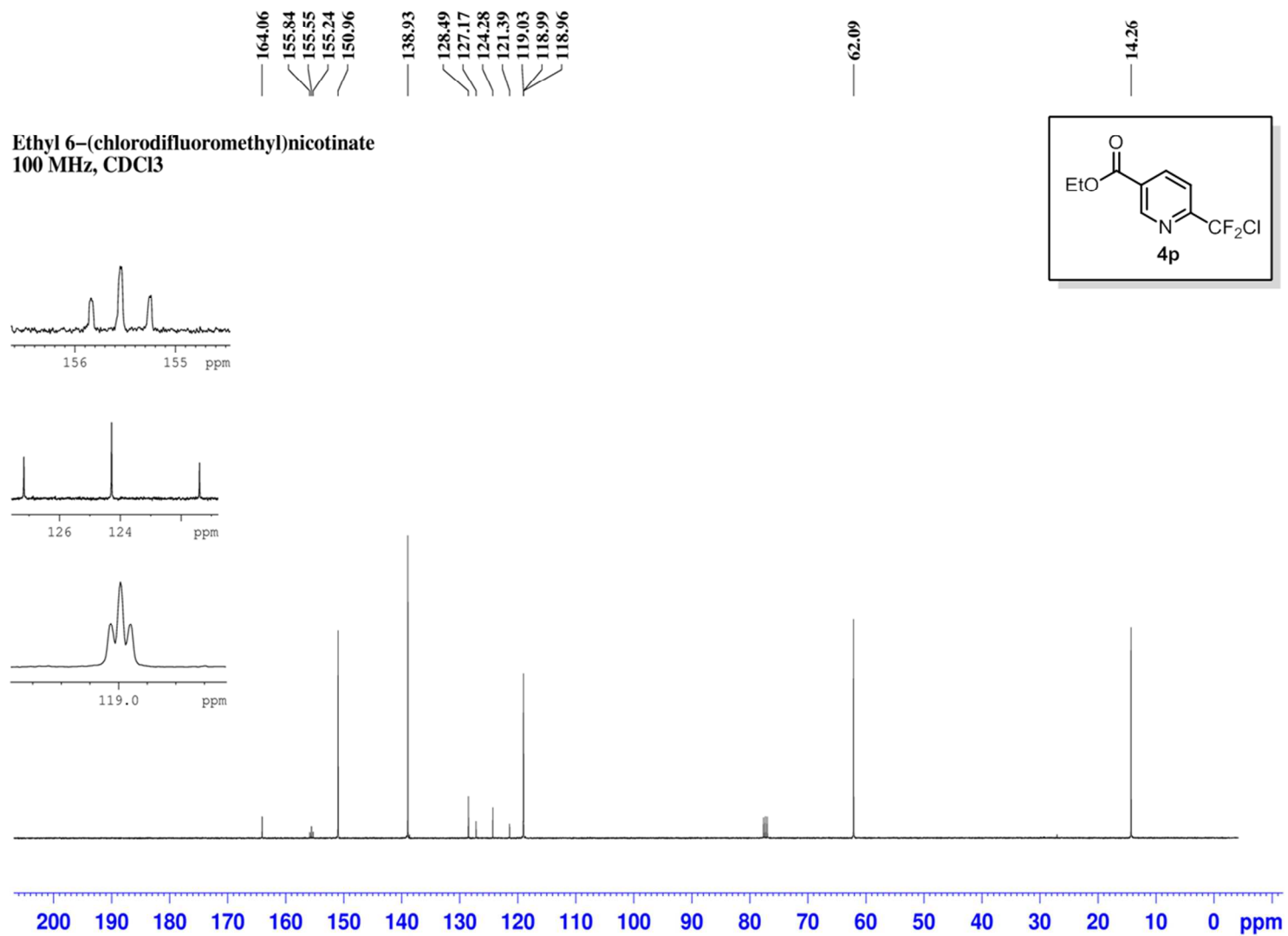


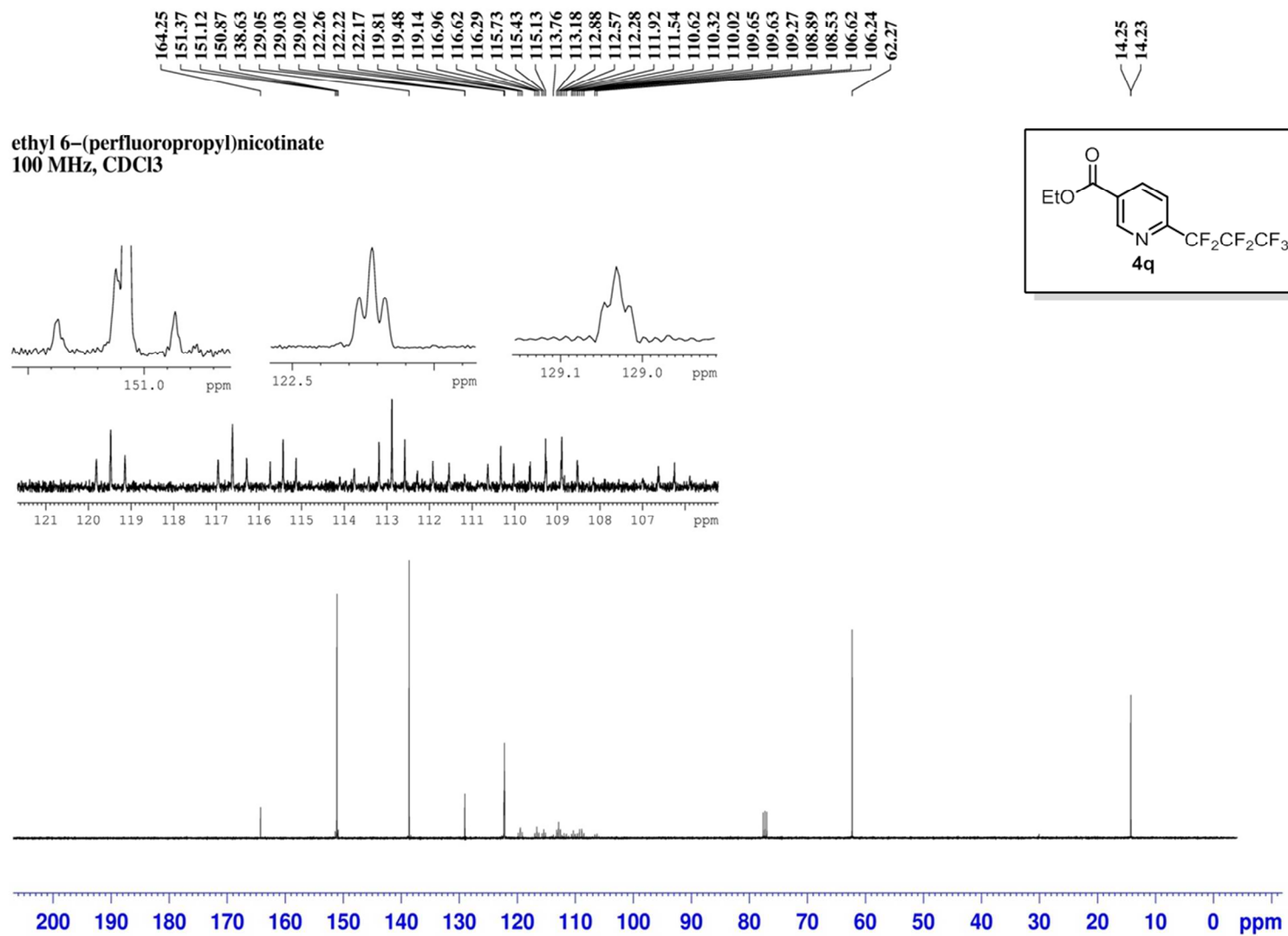


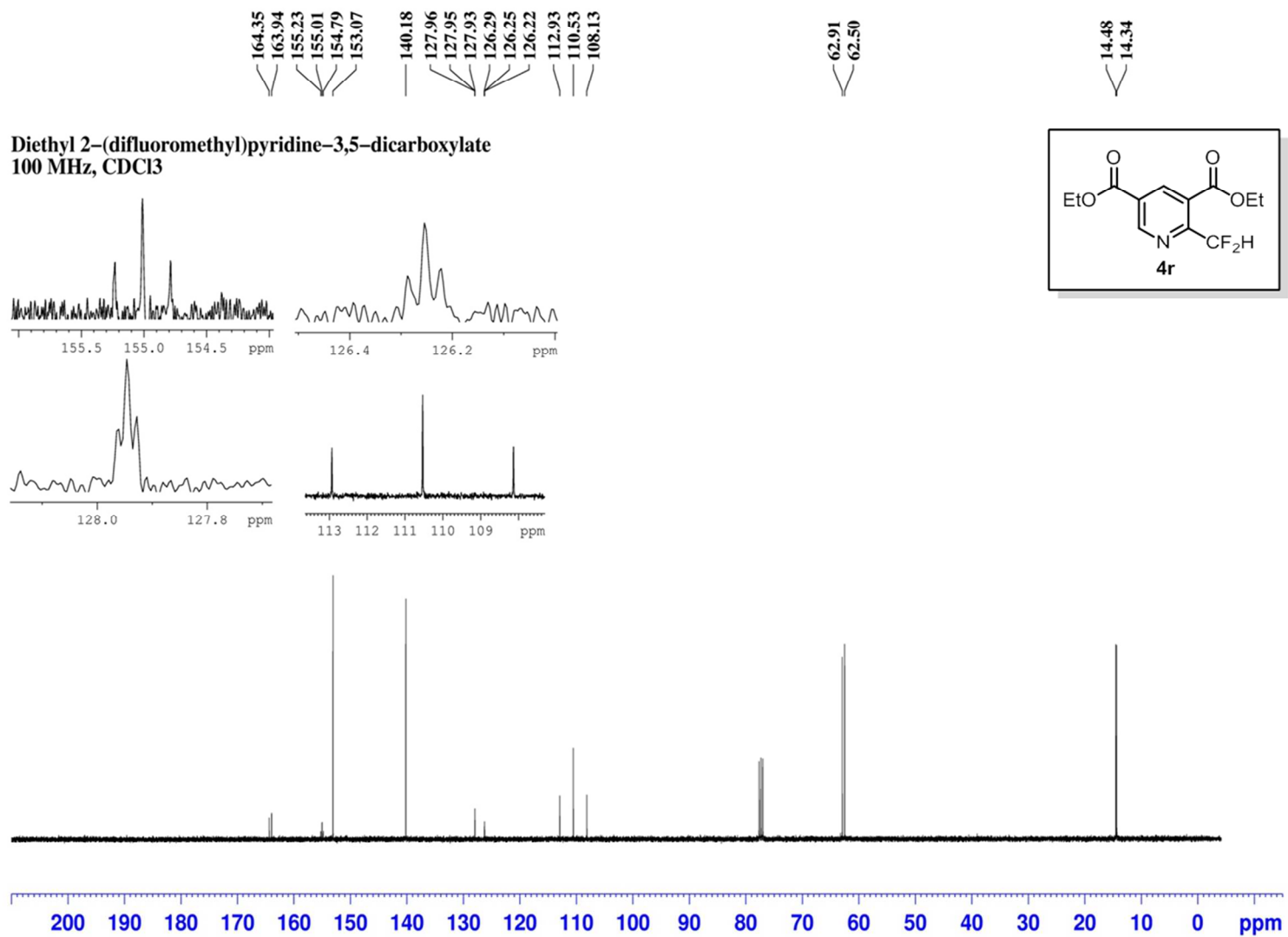






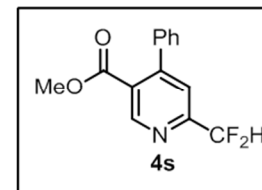




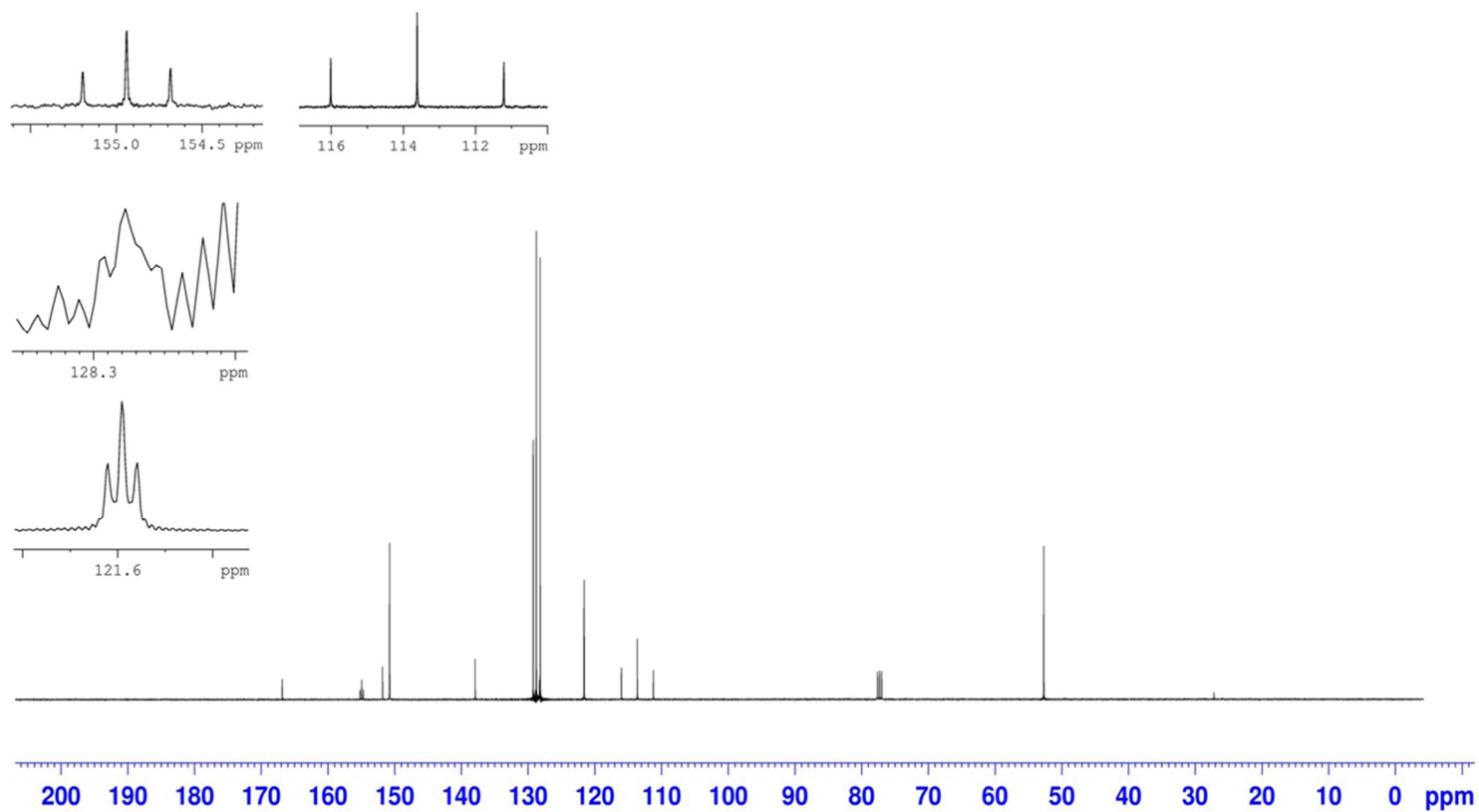


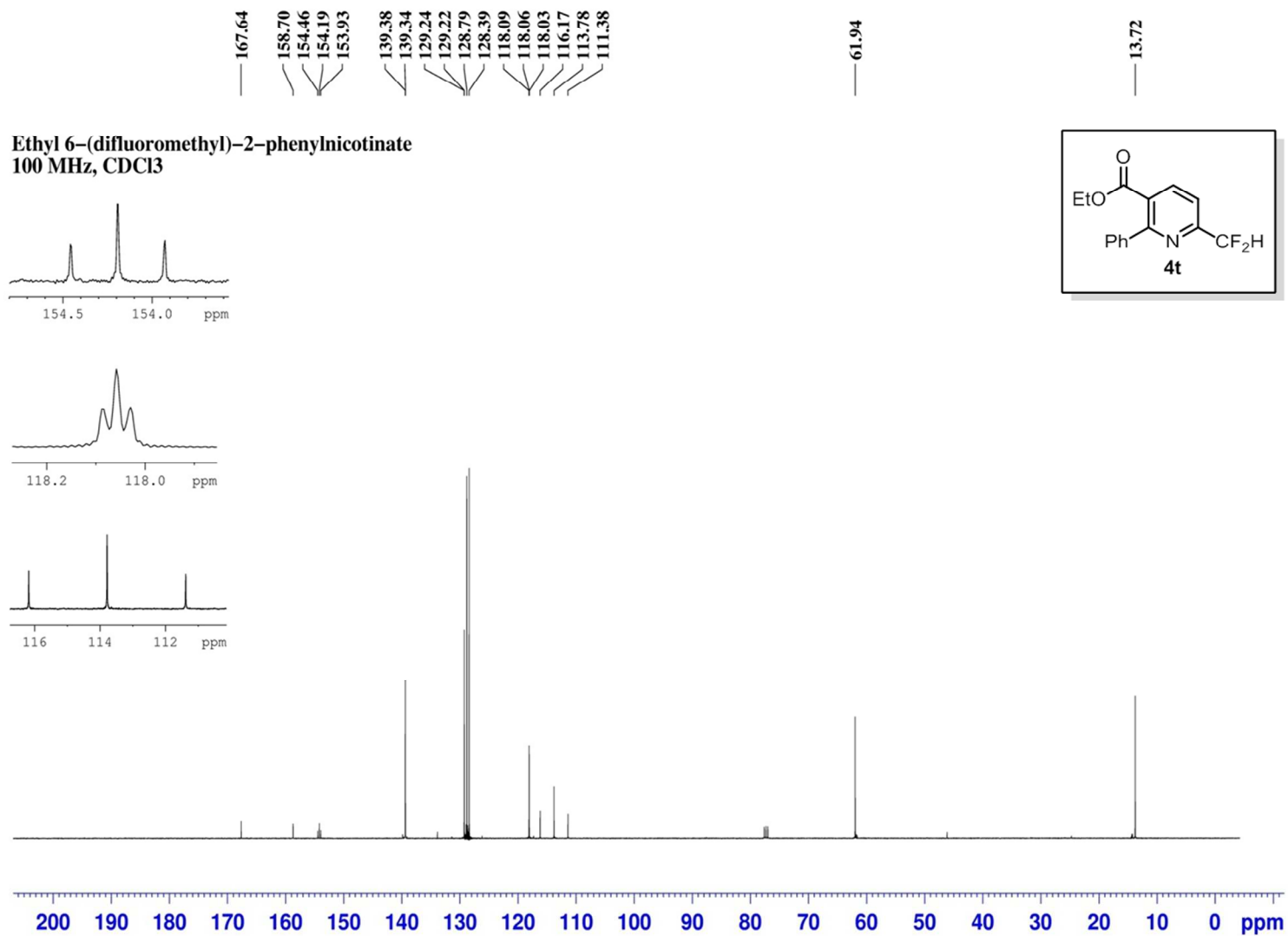
166.84
155.20
154.94
154.68
151.80
150.75
137.92
129.23
128.75
128.29
128.28
128.26
128.18
121.62
121.59
121.56
116.01
113.61
111.21

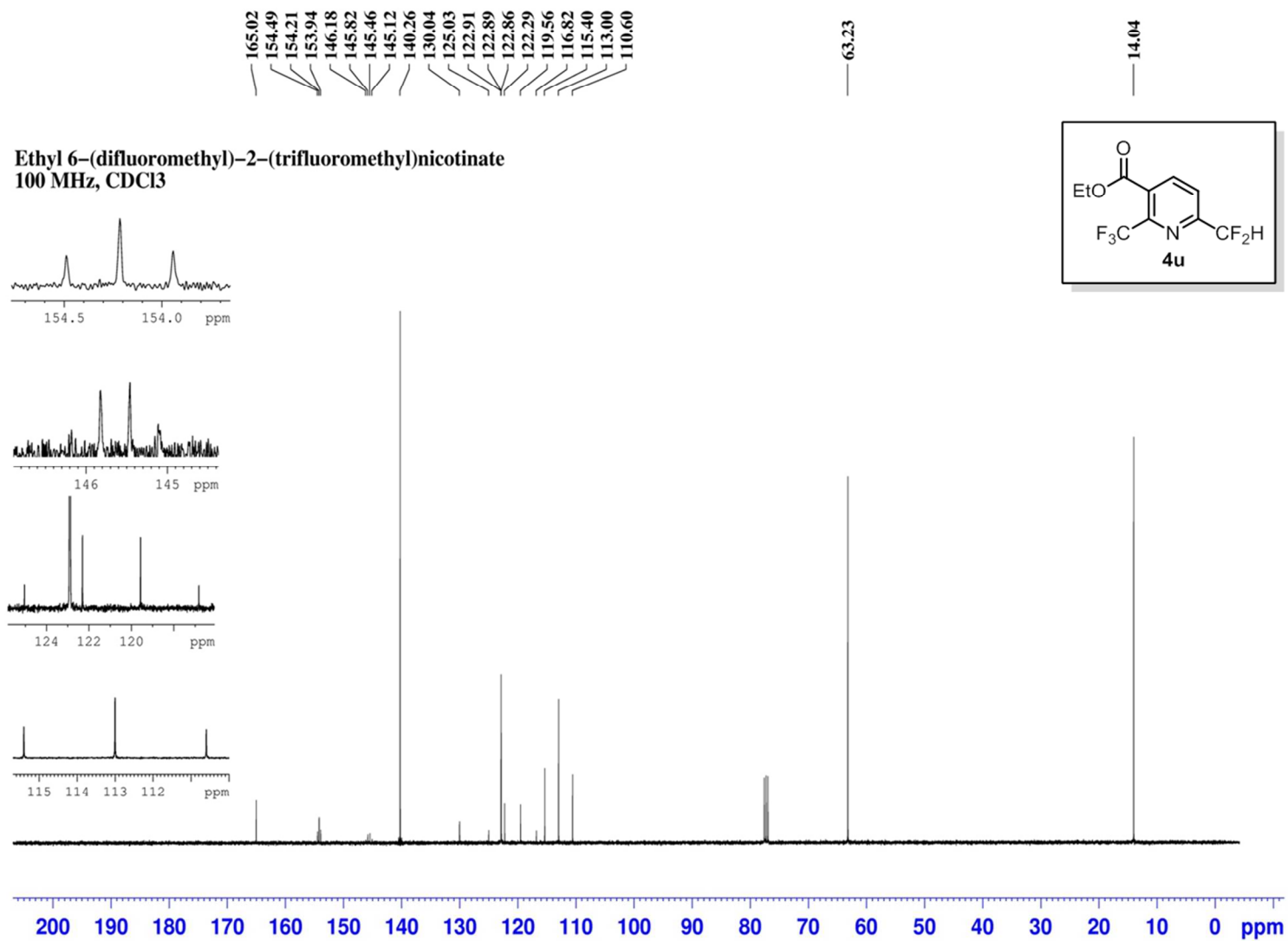
52.68



Methyl 6-(difluoromethyl)-4-phenylnicotinate
100 MHz, CDCl₃



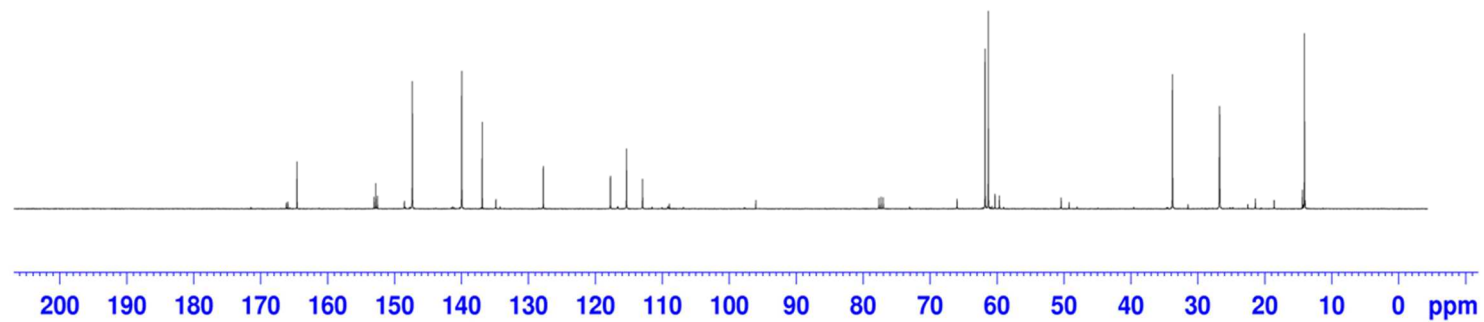
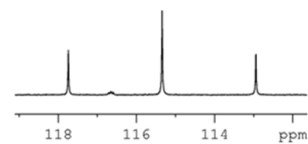
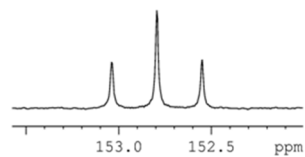




— 33.75 — 26.72 — 14.04

CCOC(=O)c1cc(CCCO)c(CF)nc1

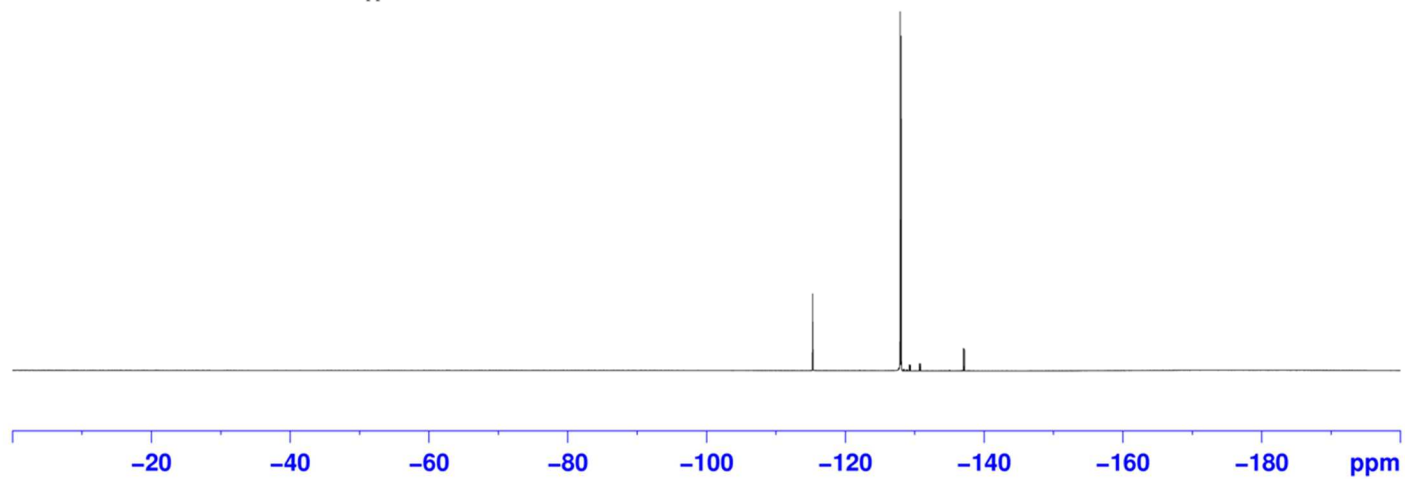
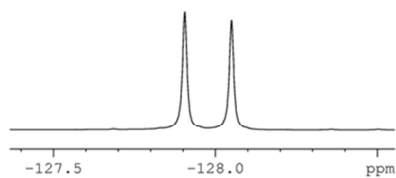
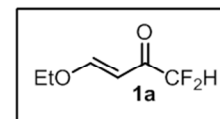
4v



¹⁹F-NMR Spectra of Synthesized Compounds

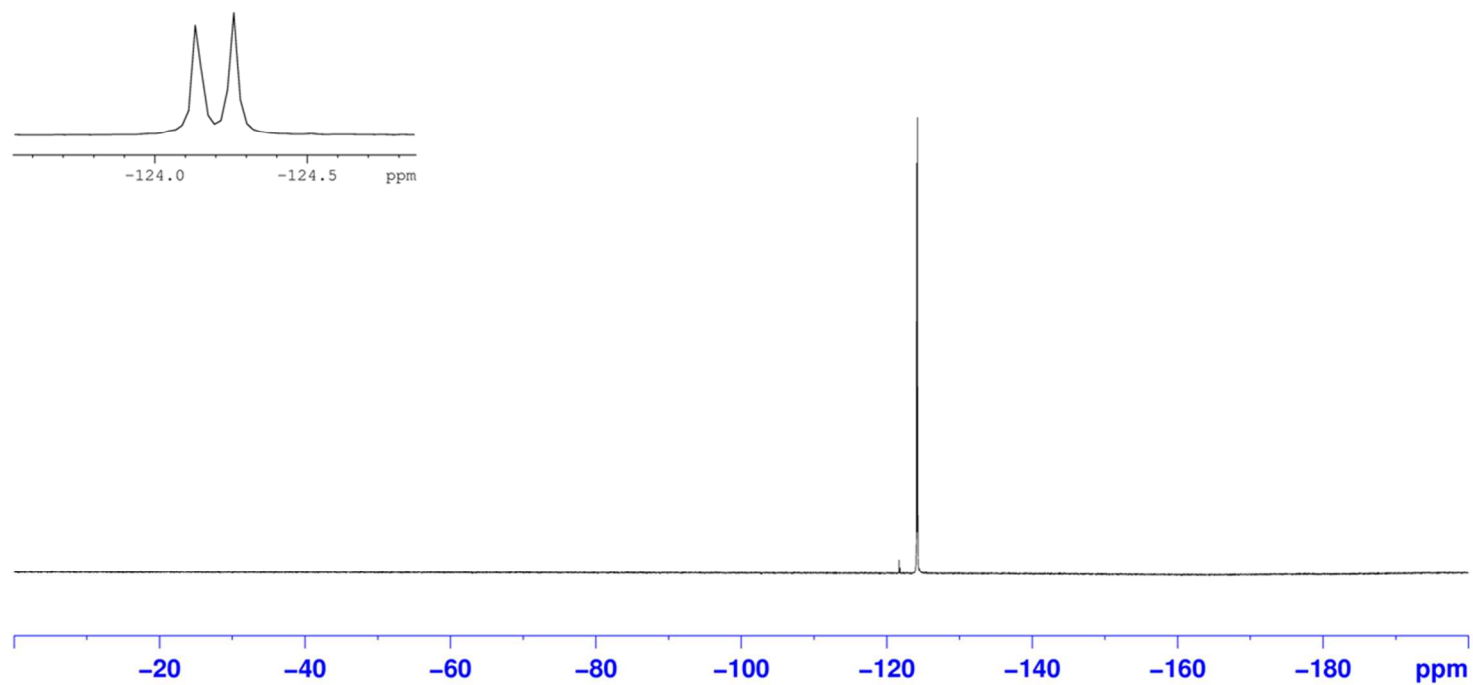
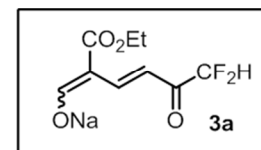
(E)-4-ethoxy-1,1-difluorobut-3-en-2-one,
377 MHz, CDCl₃

-127.91
-128.05



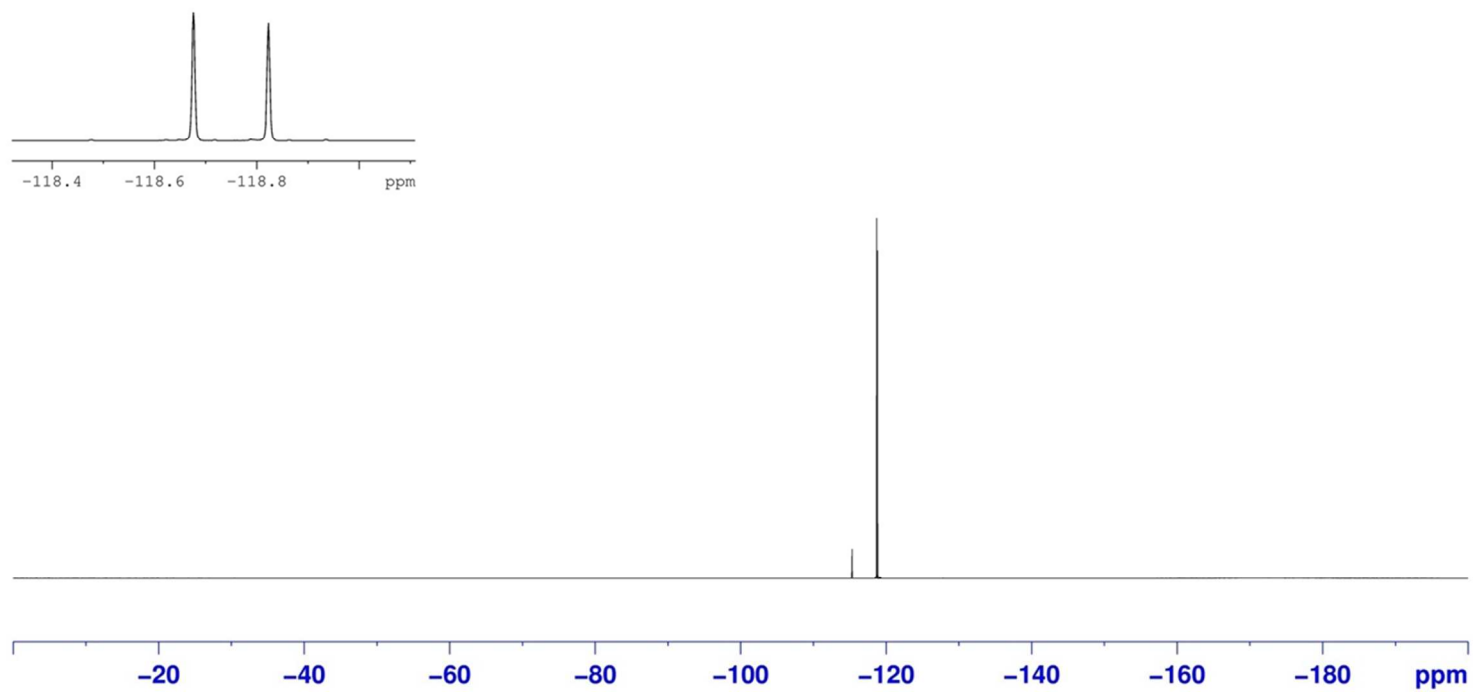
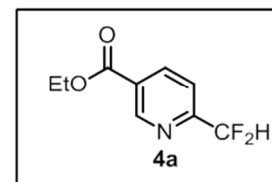
sodium (3E)-2-(ethoxycarbonyl)-6,6-difluoro-5-oxohexa-1,3-dien-1-olate
DMSO-d₆, 471 MHz
T=353K

-124.14
-124.26



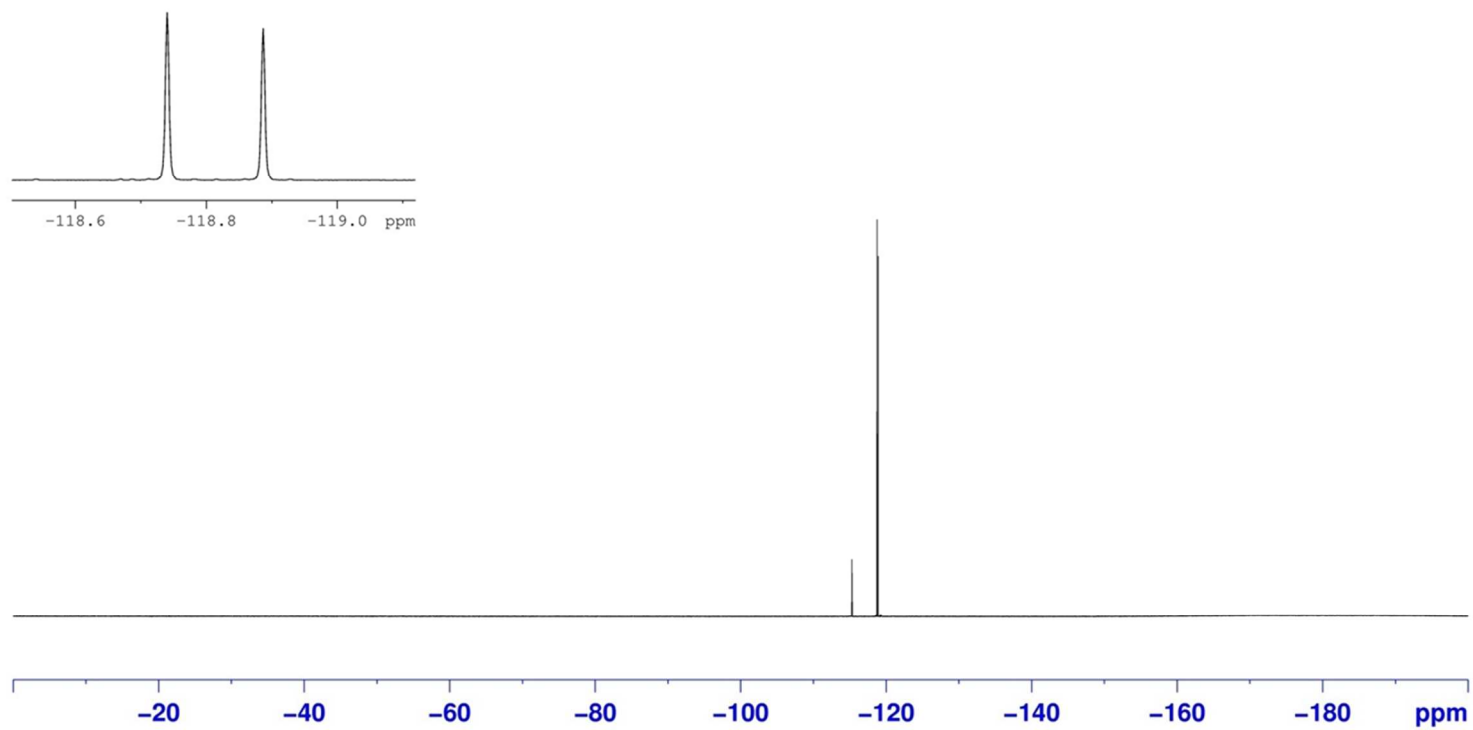
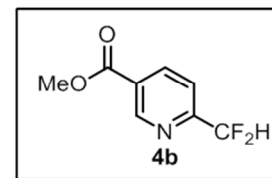
Ethyl 6-(difluoromethyl)nicotinate
377 MHz, CDCl₃

-118.68
-118.82



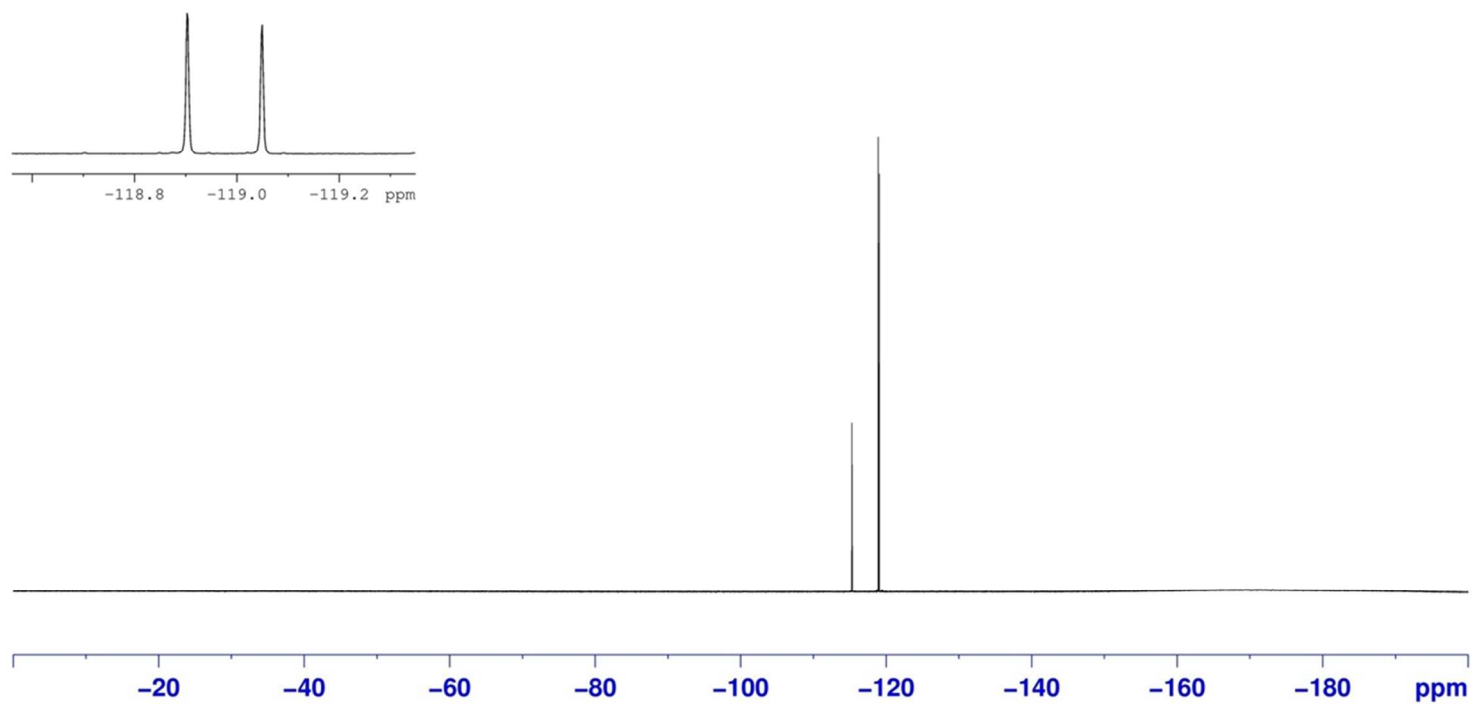
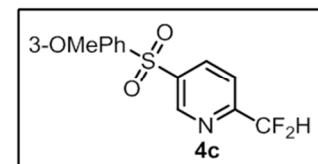
Methyl 6-(difluoromethyl)nicotinate
377 MHz, CDCl₃

-118.74
-118.89



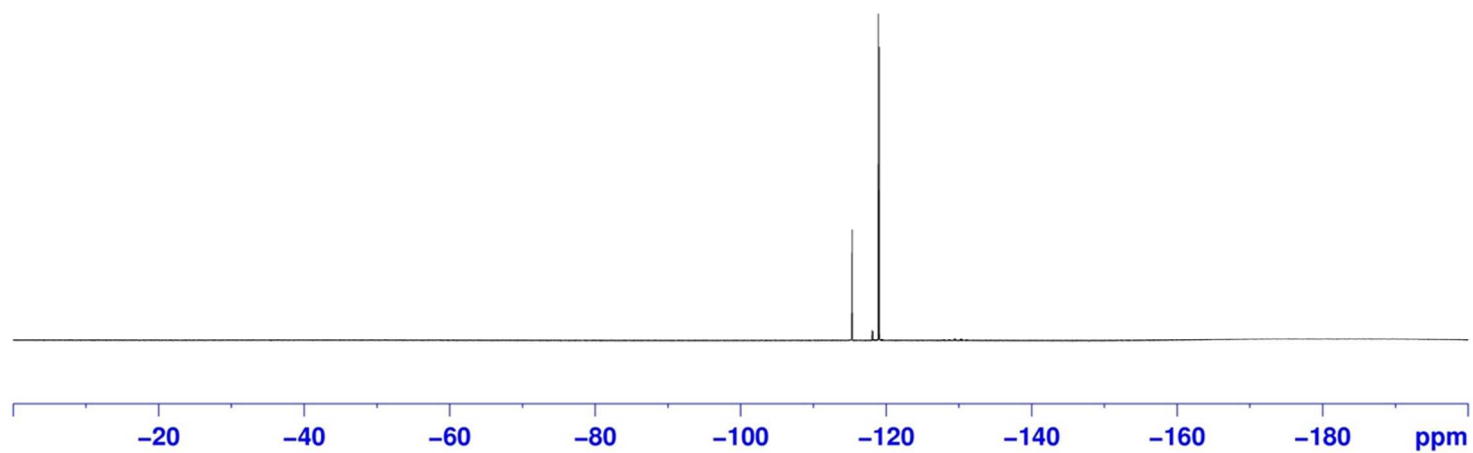
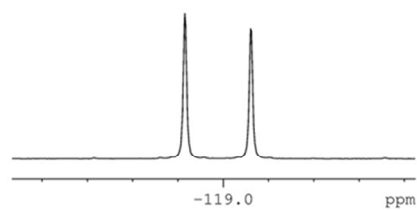
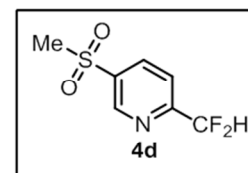
2-(Difluoromethyl)-5-((3-methoxyphenyl)sulfonyl)pyridine
377 MHZ, CDCl₃

-118.90
-119.05



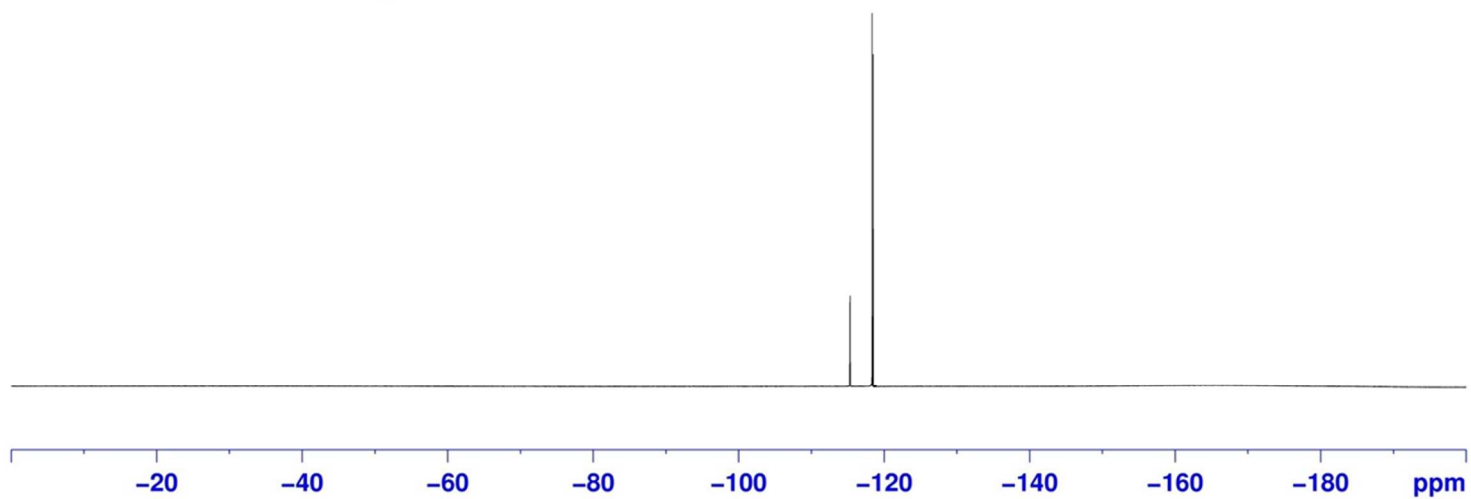
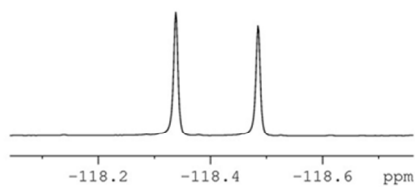
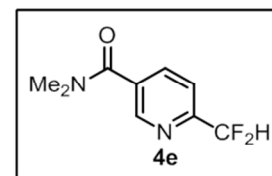
2-(Difluoromethyl)-5-(methylsulfonyl)pyridine
377 MHz, CDCl₃

-118.92
-119.06



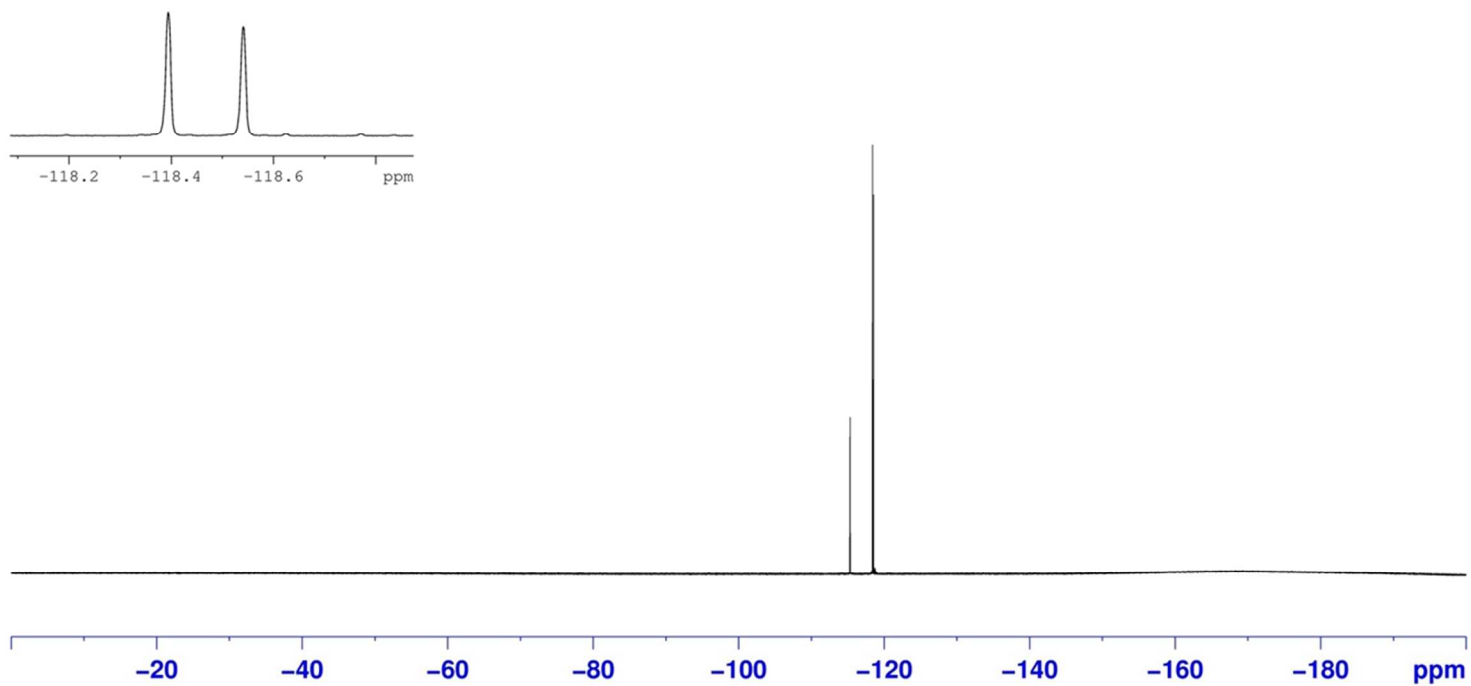
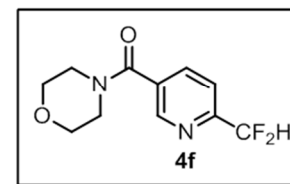
6-(Difluoromethyl)-N,N-dimethylnicotinamide
377 MHz, CDCl₃

-118.34
-118.49



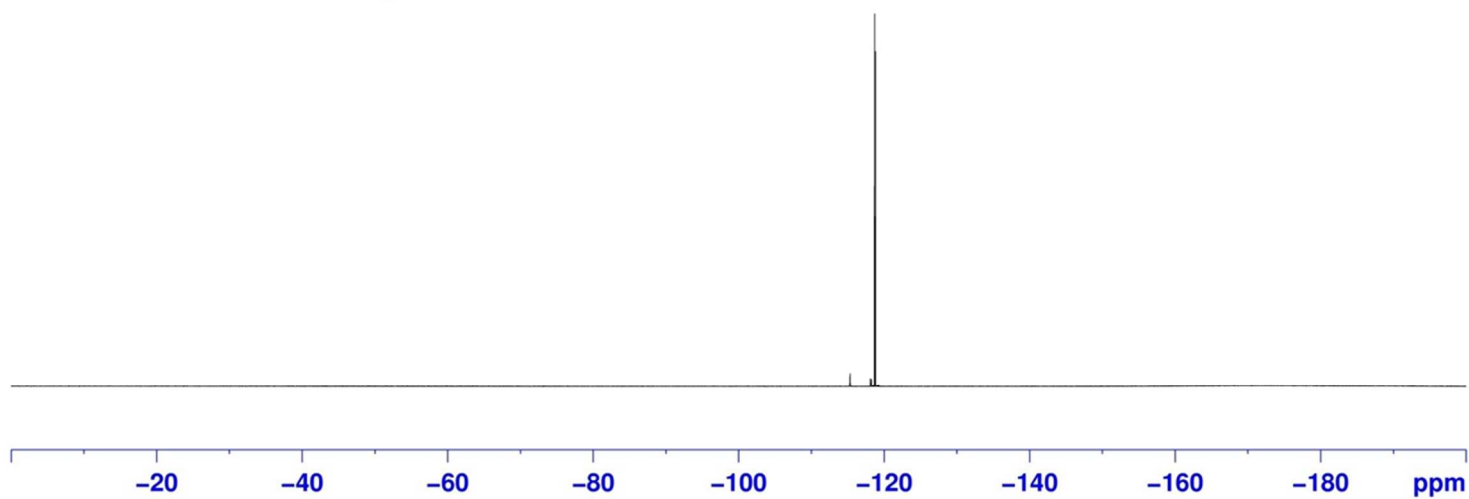
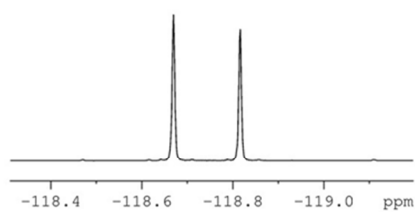
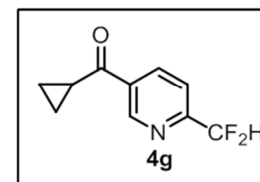
(6-(Difluoromethyl)pyridin-3-yl)(morpholino)methanone
377 MHz, CDCl₃

-118.39
-118.54



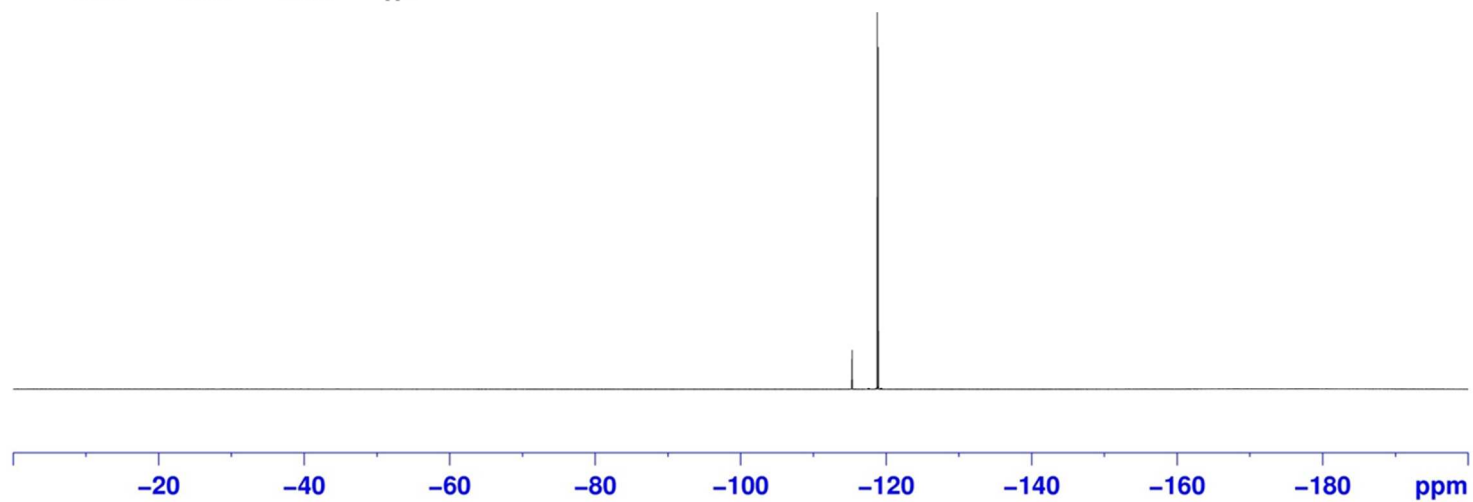
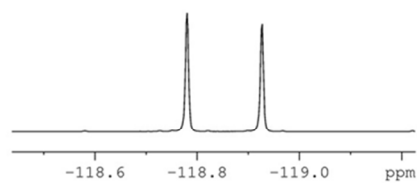
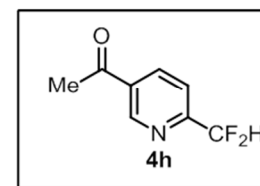
Cyclopropyl(6-(difluoromethyl)pyridin-3-yl)methanone
377 MHz, CDCl₃

-118.67
-118.82



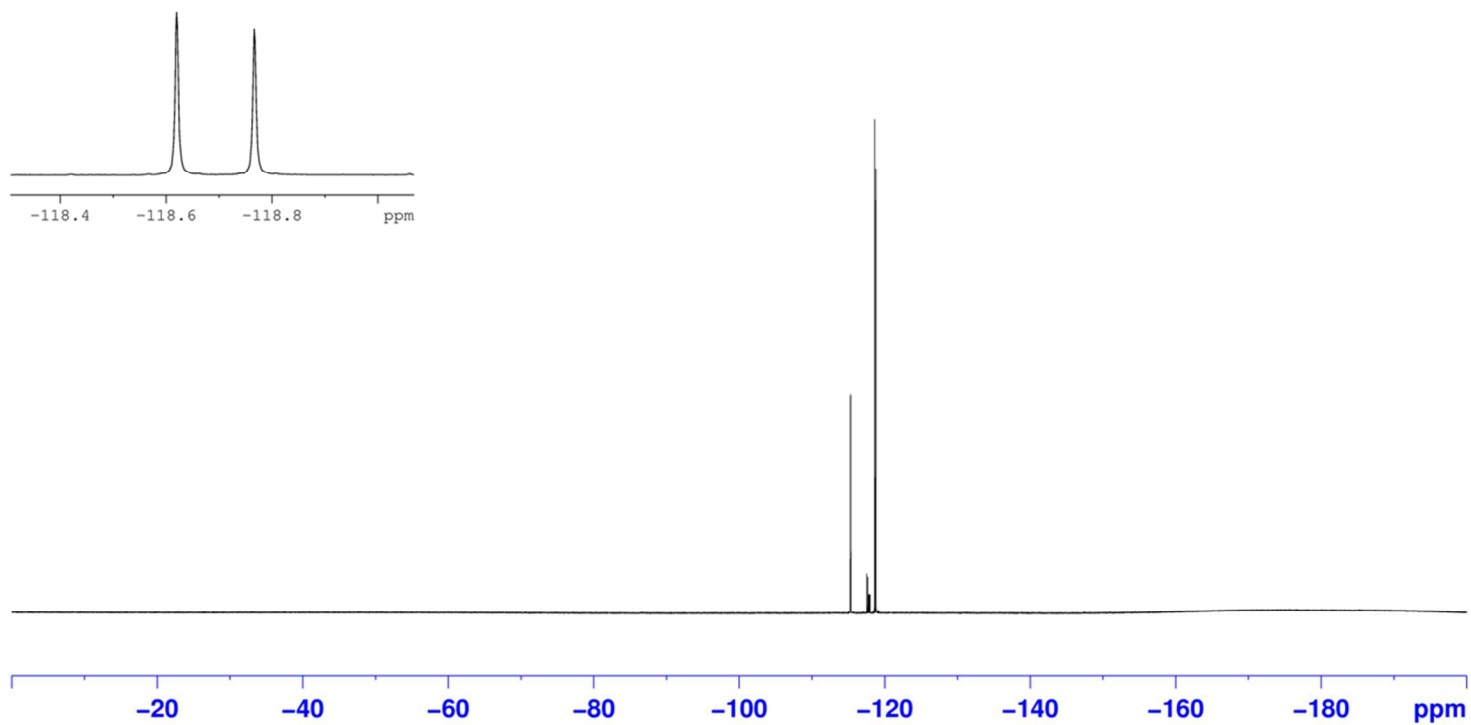
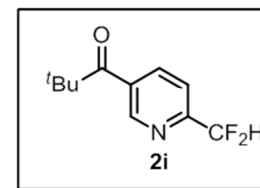
1-(6-(Difluoromethyl)pyridin-3-yl)ethanone
377 MHz, CDCl₃

-118.78
-118.93



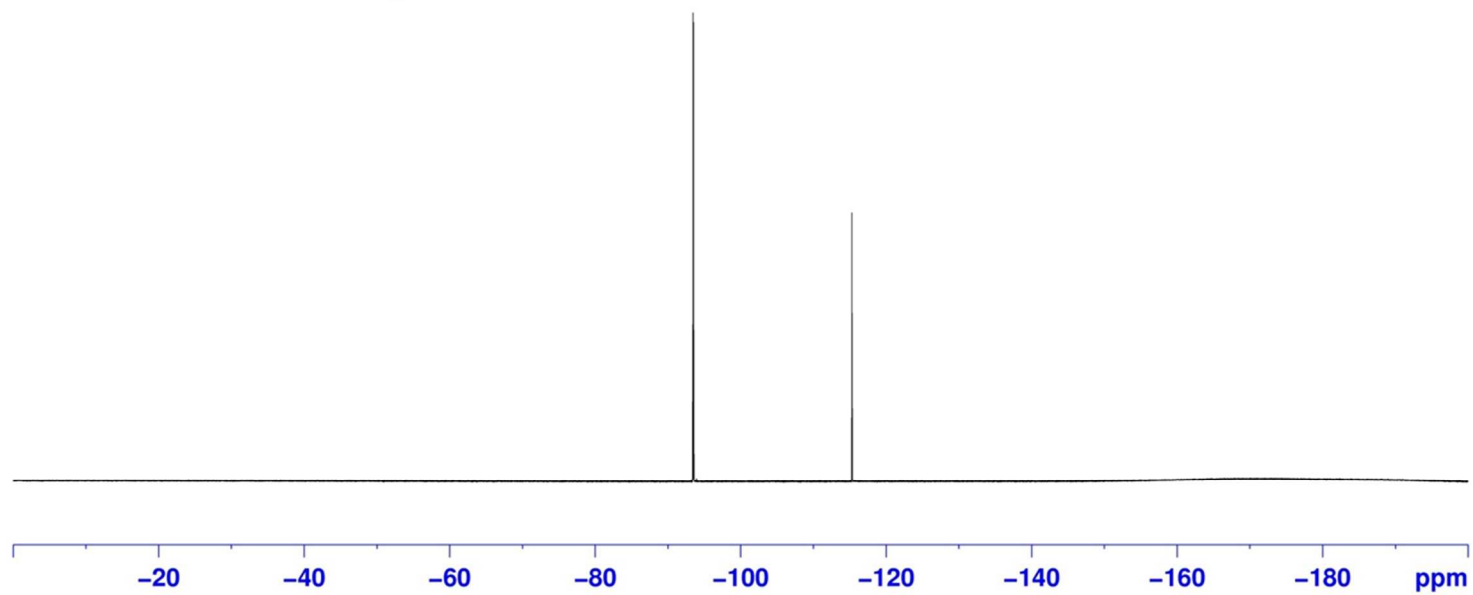
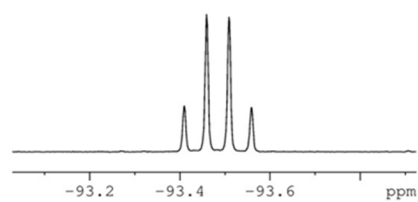
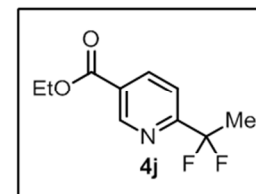
1-(6-(Difluoromethyl)pyridin-3-yl)-2,2-dimethylpropan-1-one
377 MHz, CDCl₃

-118.62
-118.77



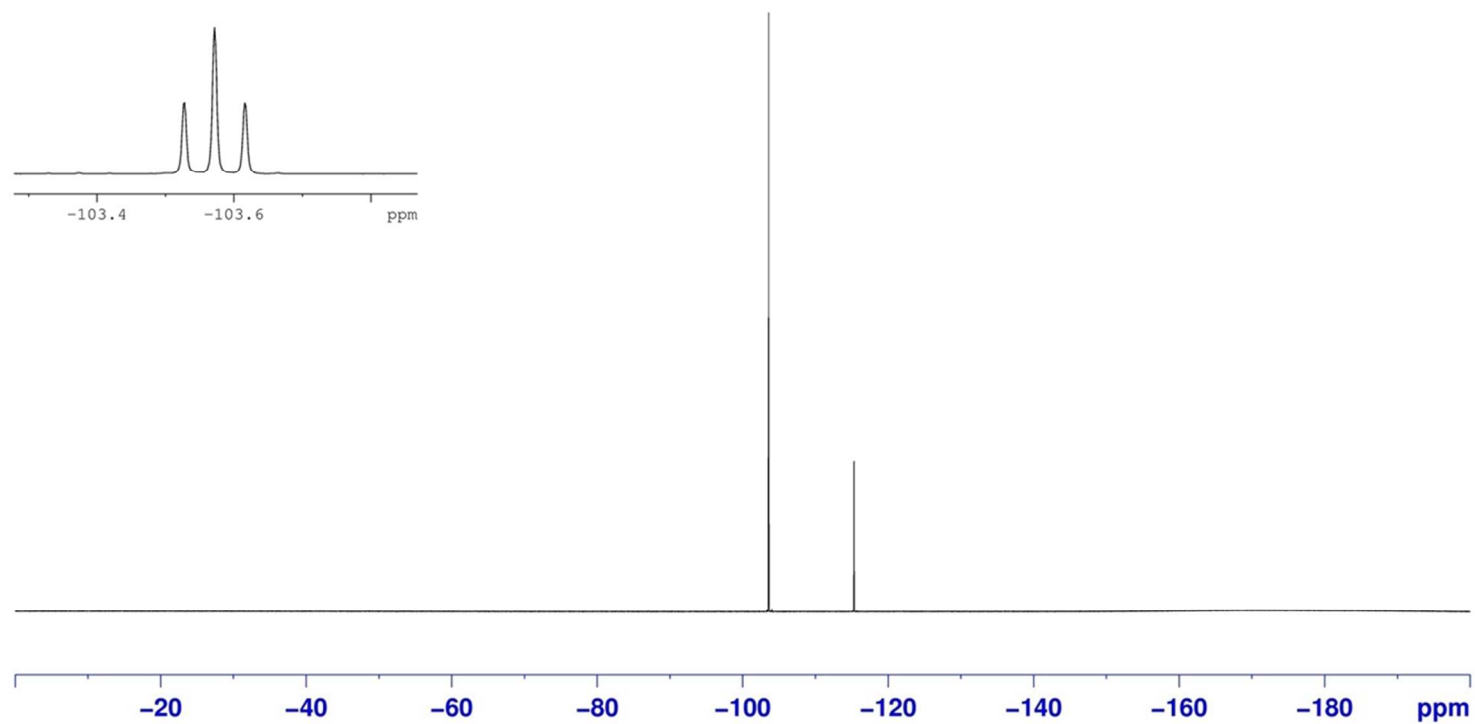
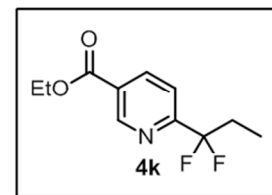
Ethyl 6-(1,1-difluoroethyl)nicotinate
377 MHz, CDCl₃

-93.41
-93.46
-93.51
-93.56



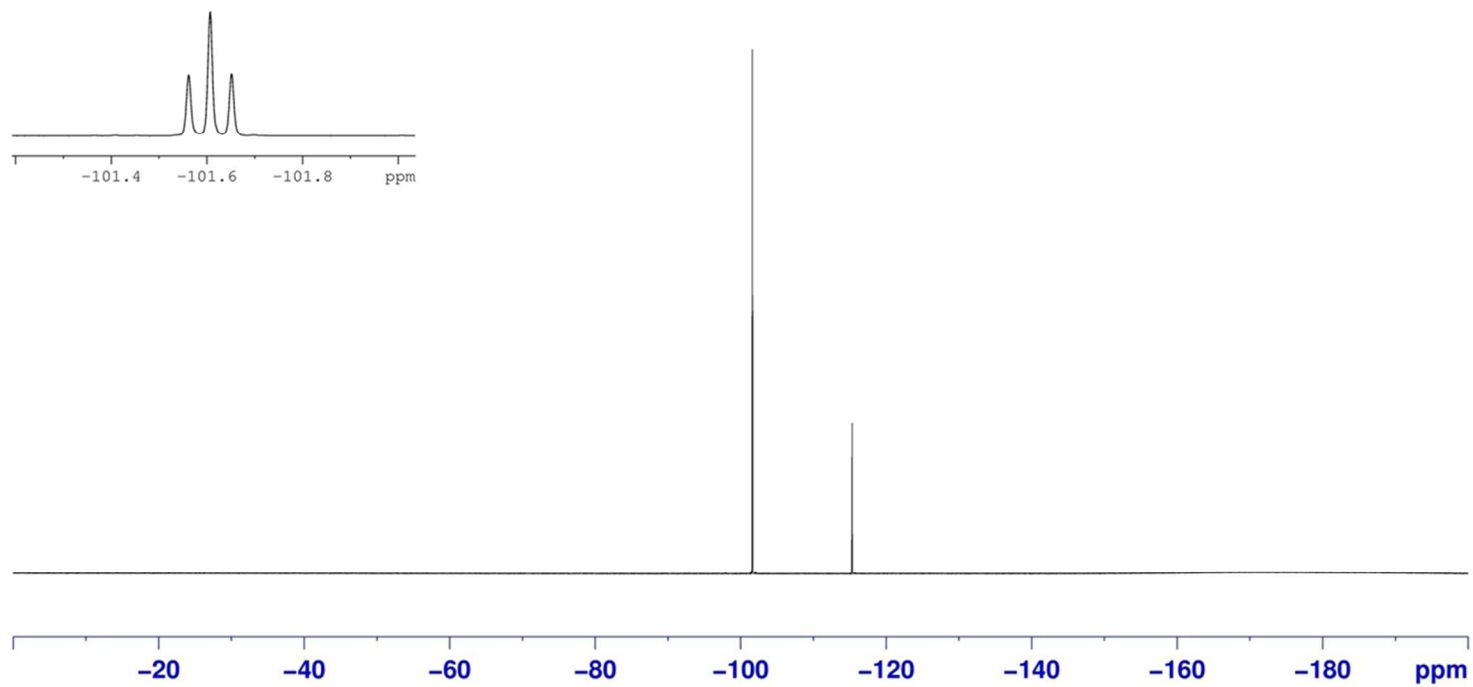
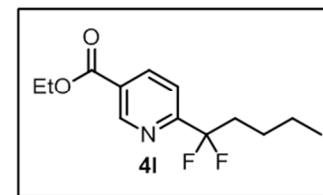
Ethyl 6-(1,1-difluoropropyl)nicotinate
377 MHz, CDCl₃

-103.53
-103.57
-103.62



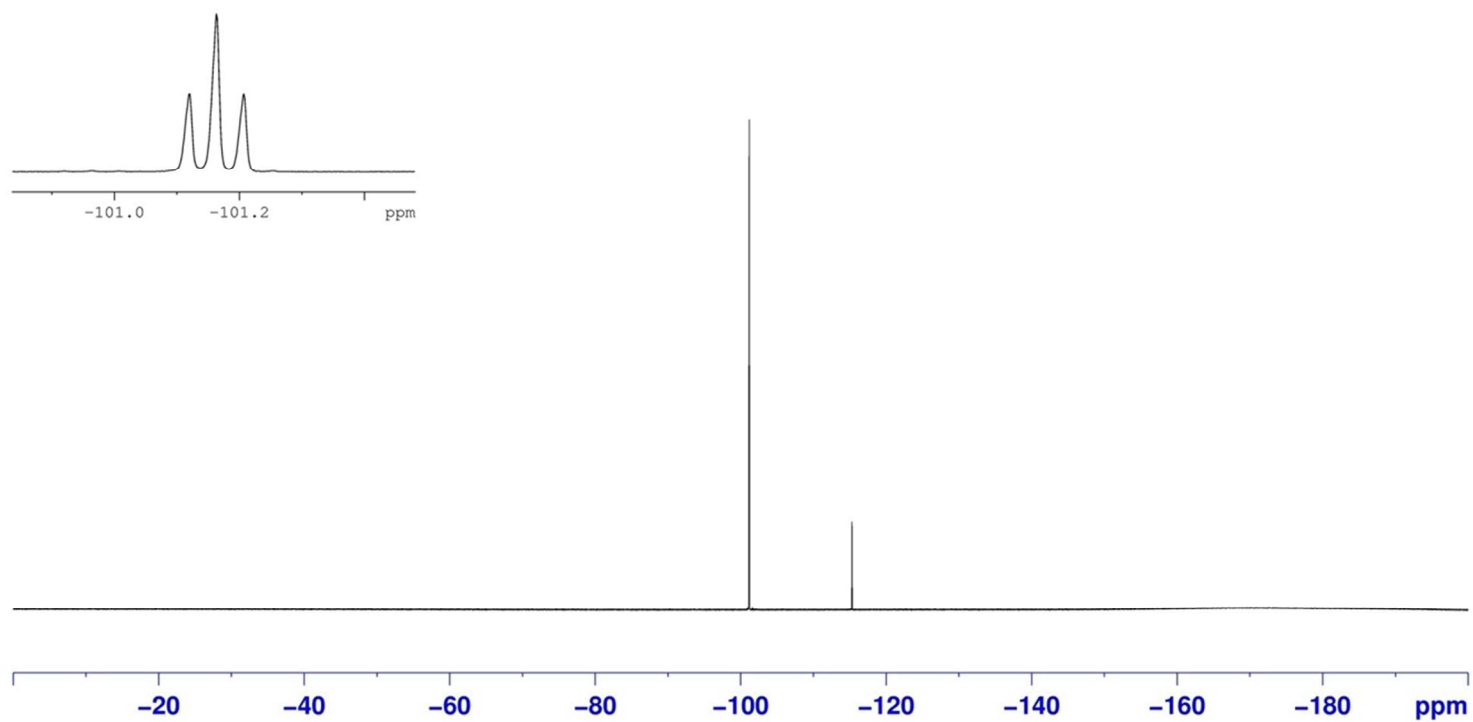
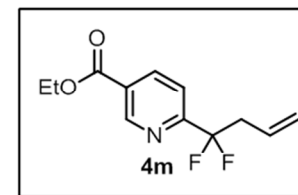
Ethyl 6-(1,1-difluoropentyl)nicotinate
377 MHz, CDCl₃

59.101
19.101
95.101

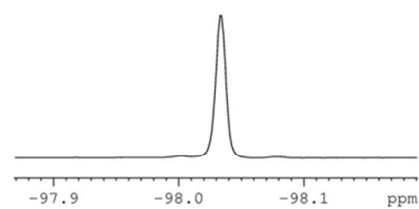


Ethyl 6-(1,1-difluorobut-3-en-1-yl)nicotinate
377 MHz, CDCl₃

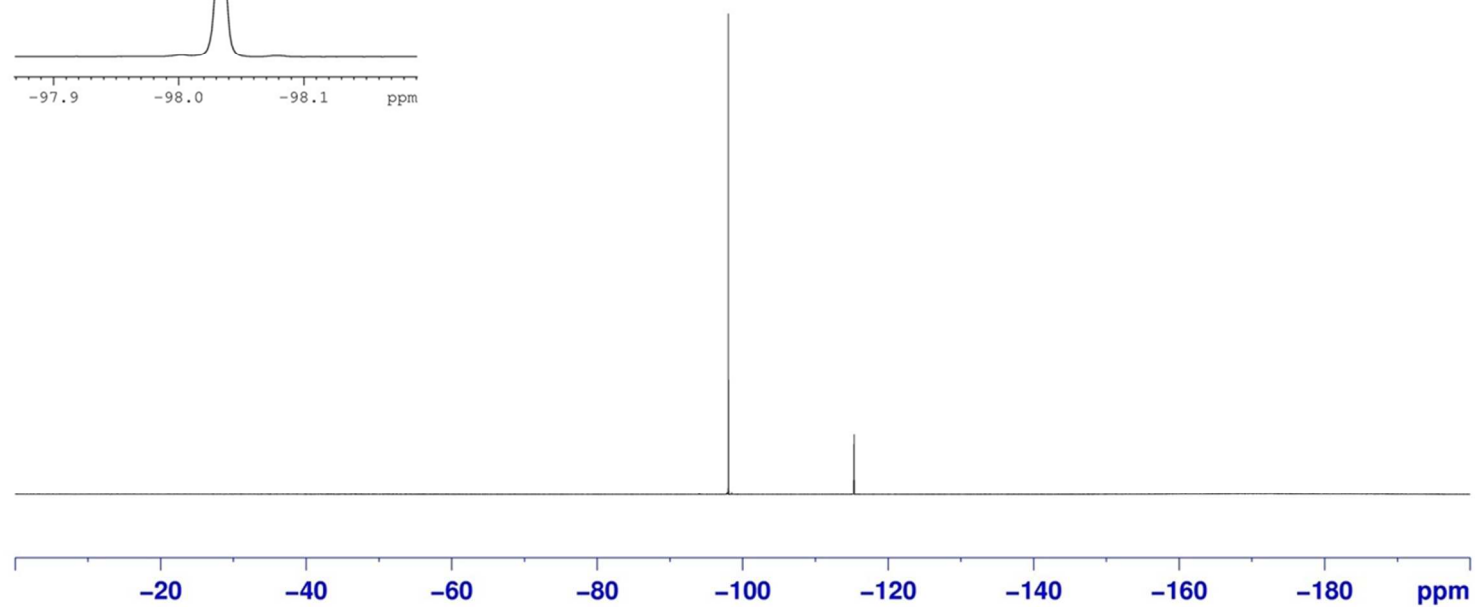
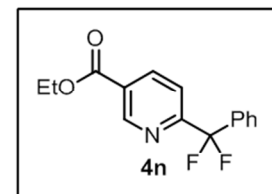
-101.12
-101.16
-101.21



Ethyl 6-(difluoro(phenyl)methyl)nicotinate
377 MHz, CDCl₃

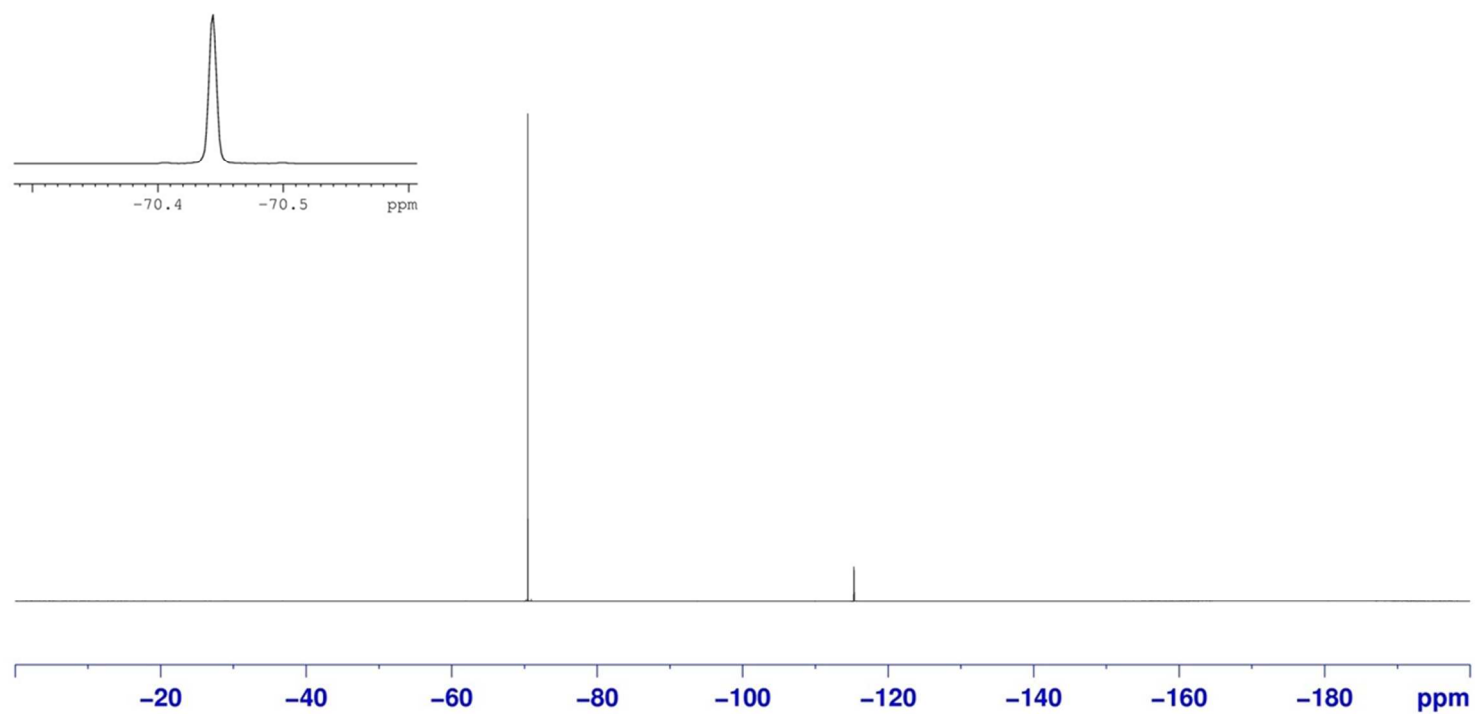
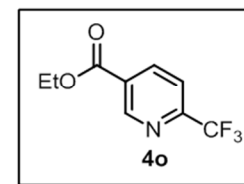


-98.03



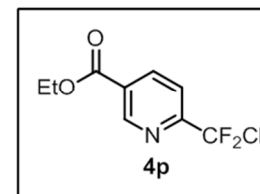
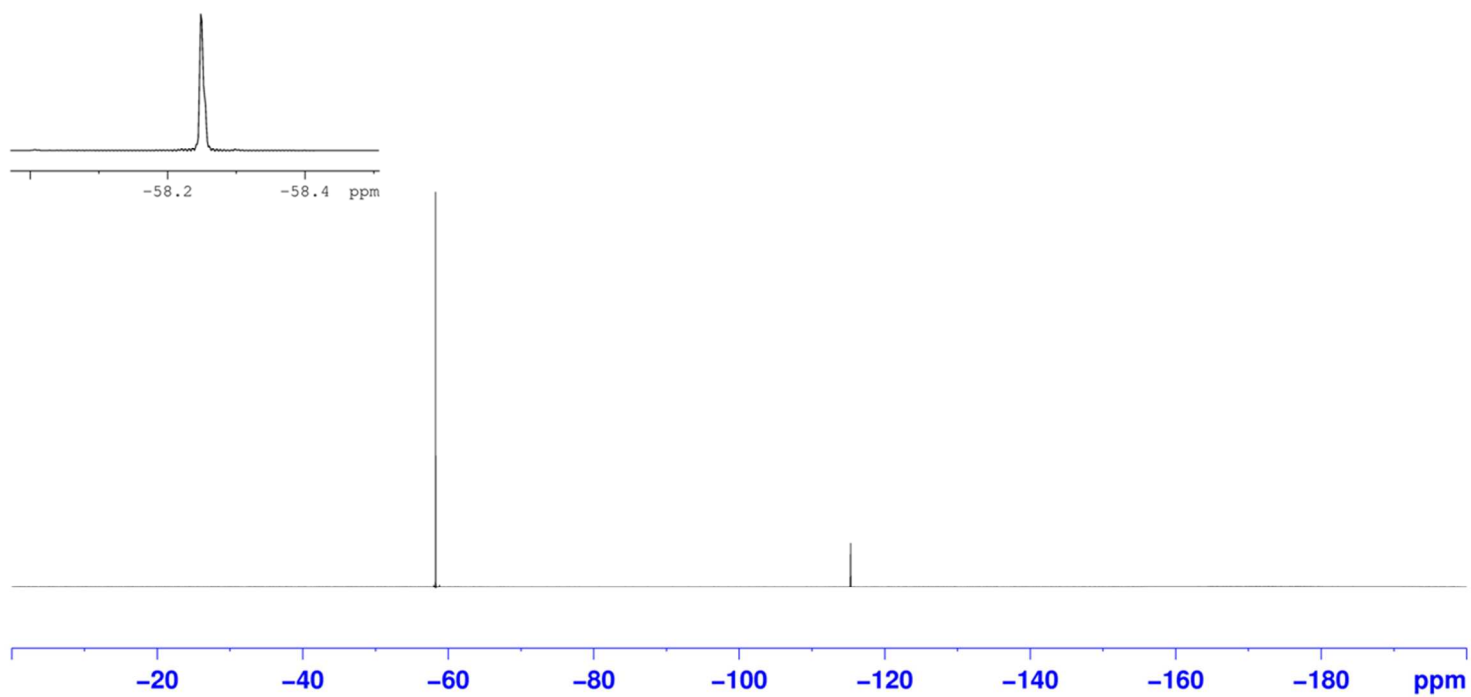
Ethyl 6-(trifluoromethyl)nicotinate
377 MHz, CDCl₃

— -70.44



Ethyl 6-(chlorodifluoromethyl)nicotinate
377 MHz, CDCl₃

— -58.25

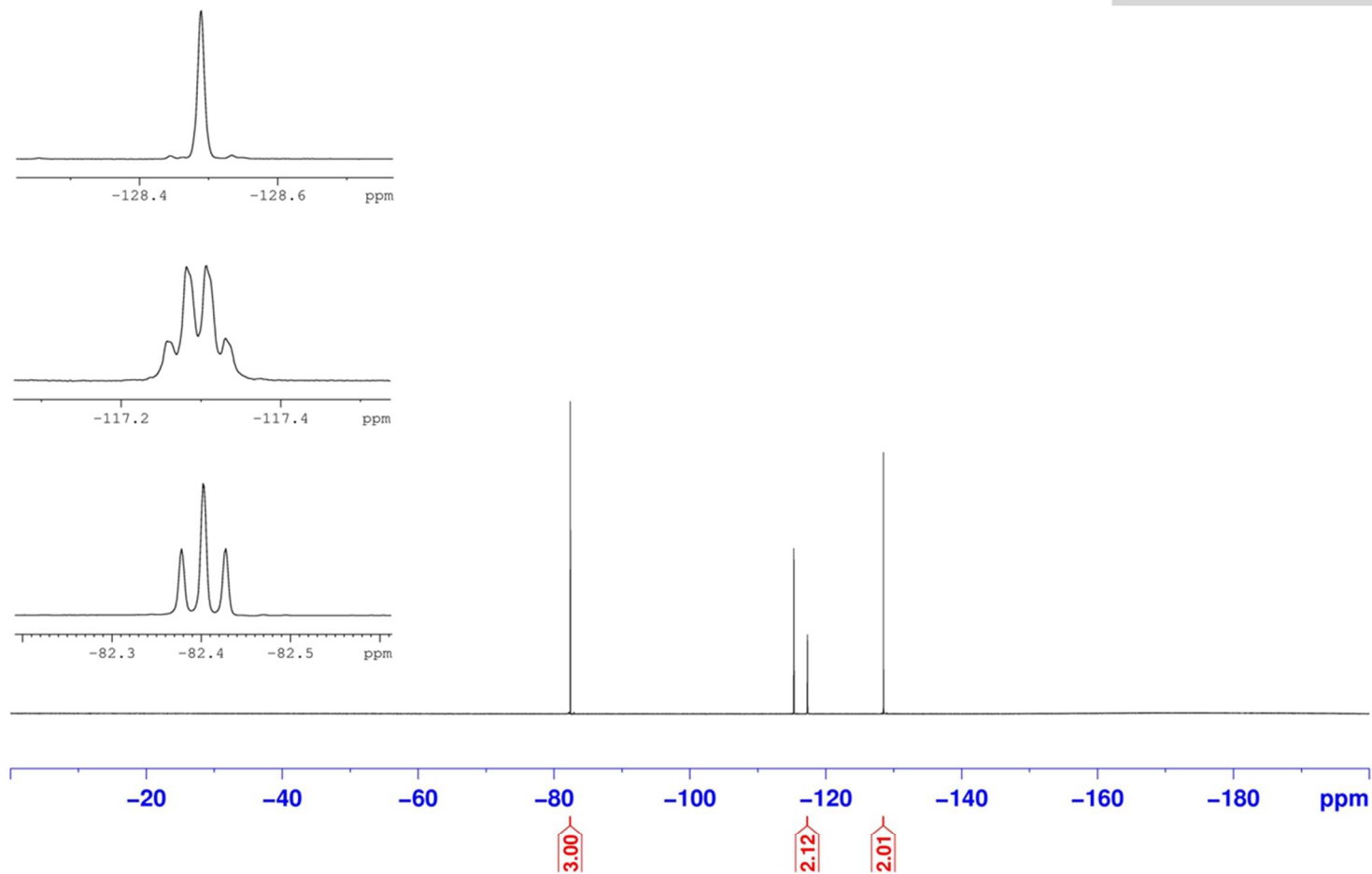
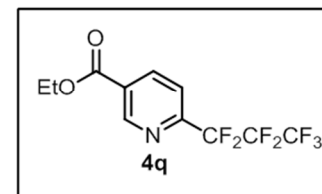


ethyl 6-(perfluoropropyl)nicotinate
377 MHz, CDCl₃

-82.38
-82.40
-82.43

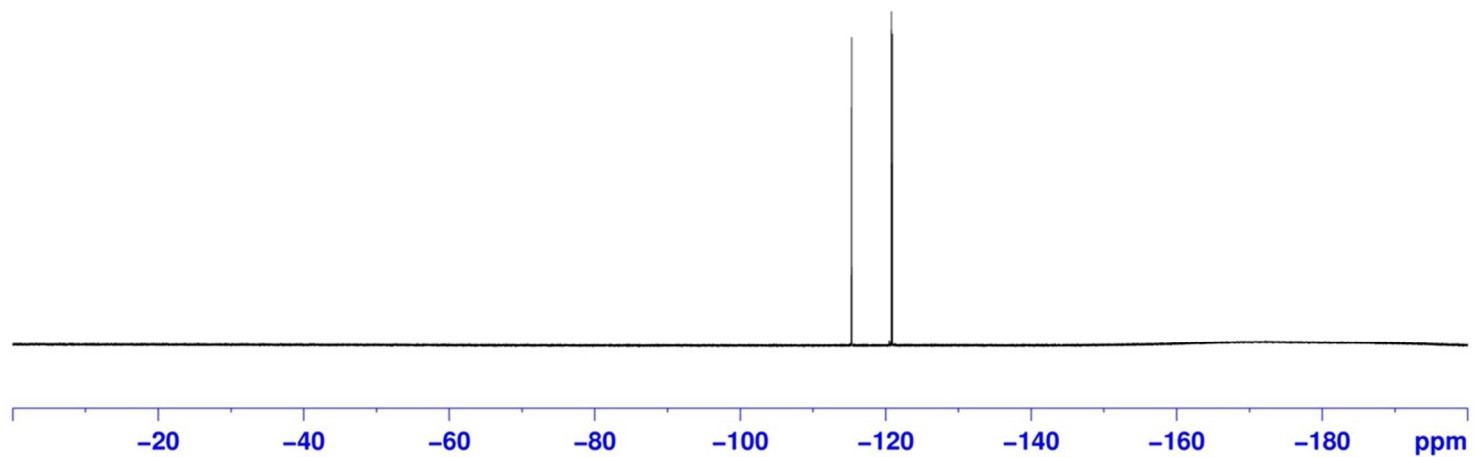
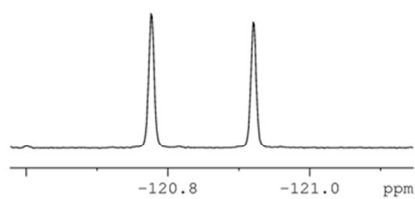
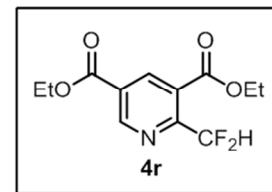
-117.26
-117.28
-117.31
-117.33

-128.49



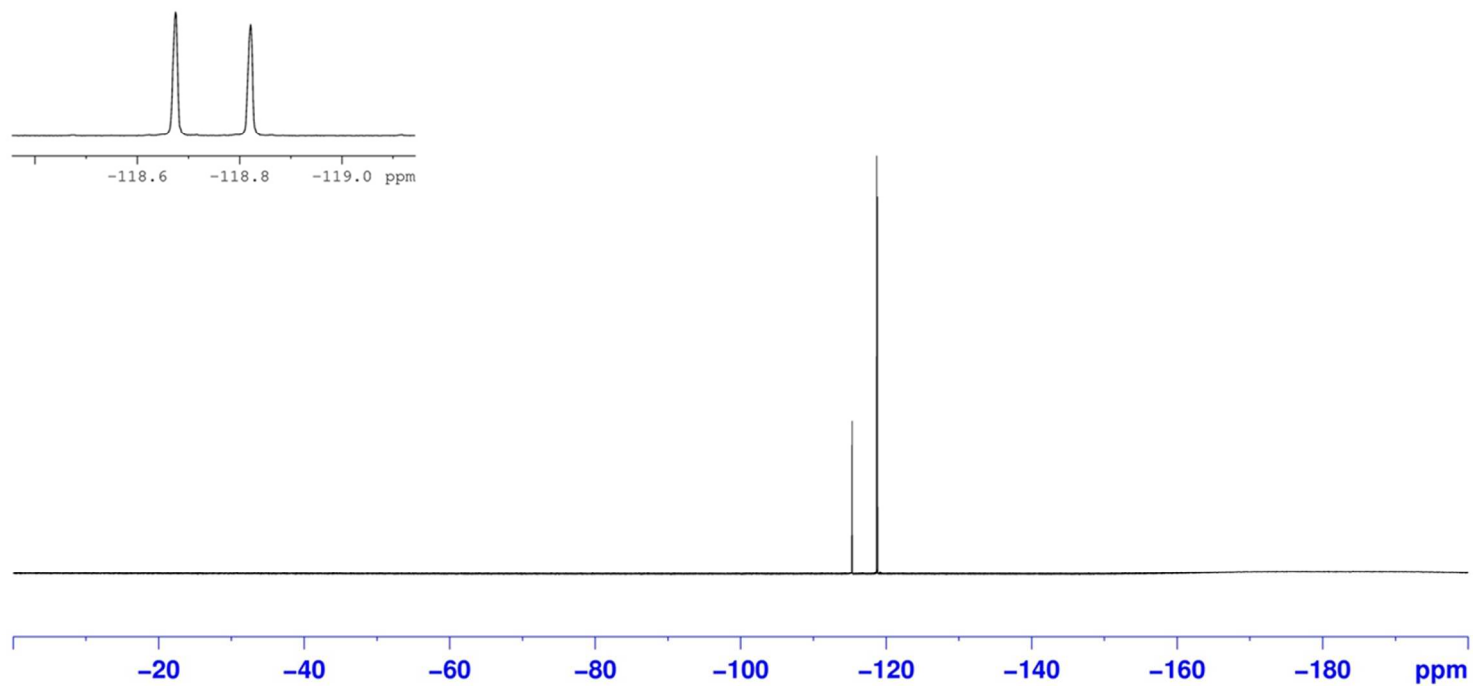
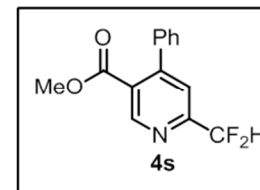
Diethyl 2-(difluoromethyl)pyridine-3,5-dicarboxylate
377 MHz, CDCl₃

-120.78
-120.92



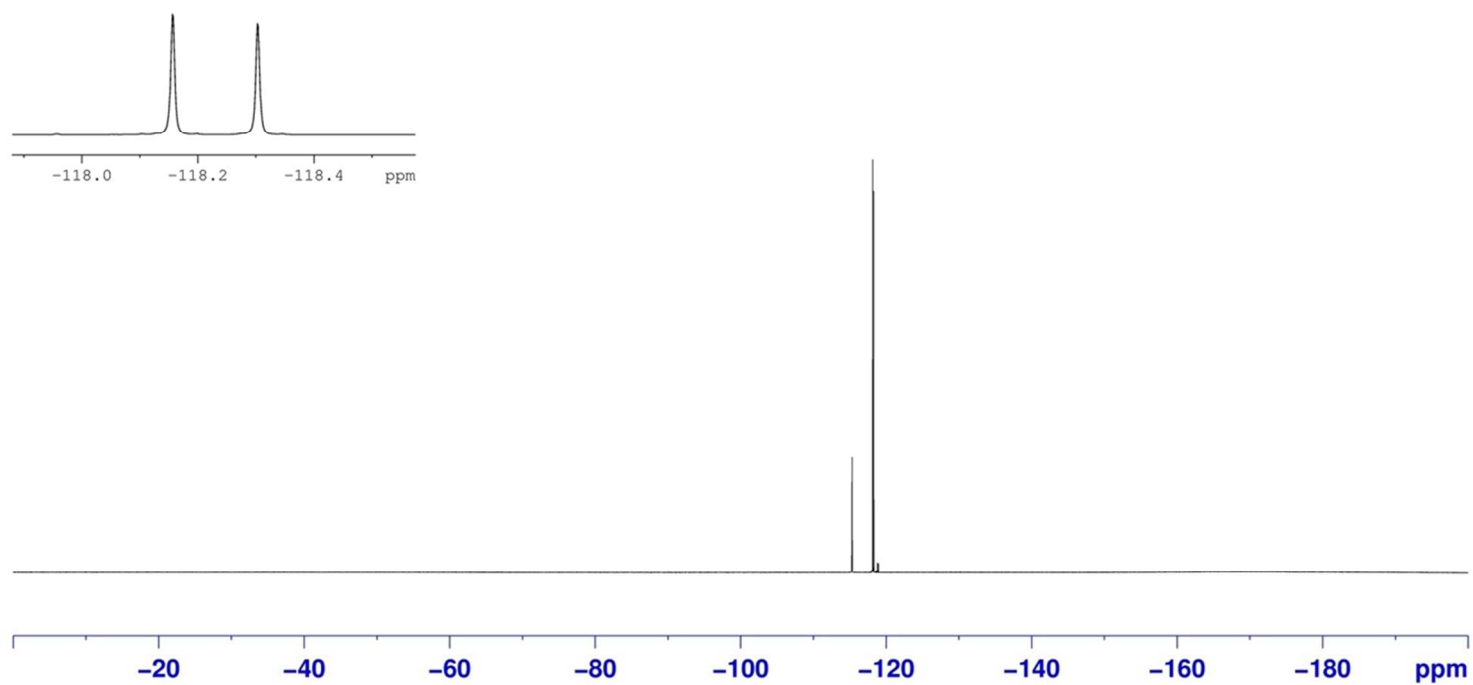
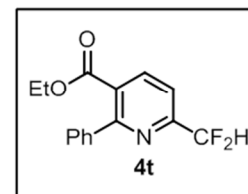
Methyl 6-(difluoromethyl)-4-phenylnicotinate
377 MHz, CDCl₃

-118.68
-118.82

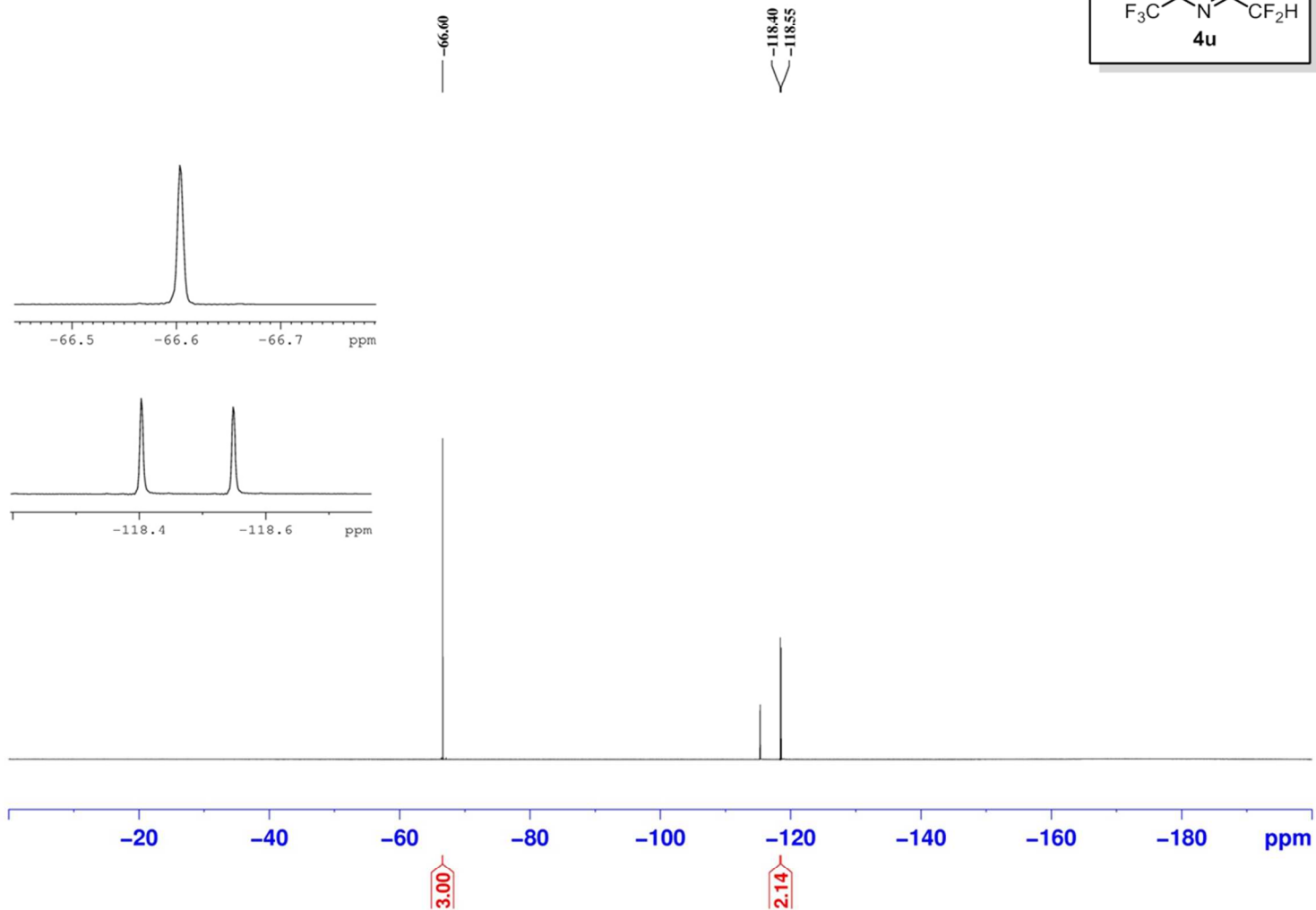
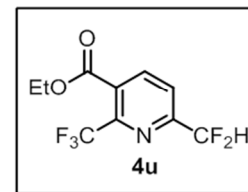


Ethyl 6-(difluoromethyl)-2-phenylnicotinate
377 MHz, CDCl₃

-118.16
-118.30



Ethyl 6-(difluoromethyl)-2-(trifluoromethyl)nicotinate
377 MHz, CDCl₃



ethyl 6-(difluoromethyl)-5-(3-hydroxypropyl)nicotinate
377 MHz, CDCl₃

-114.93
-115.07

