1 Supporting Information for

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3 **Effects of Sulfate during CO₂ Attack on Portland Cement and**

4 **Their Impacts on Mechanical Properties under Geologic CO₂**

5 **Sequestration Conditions**

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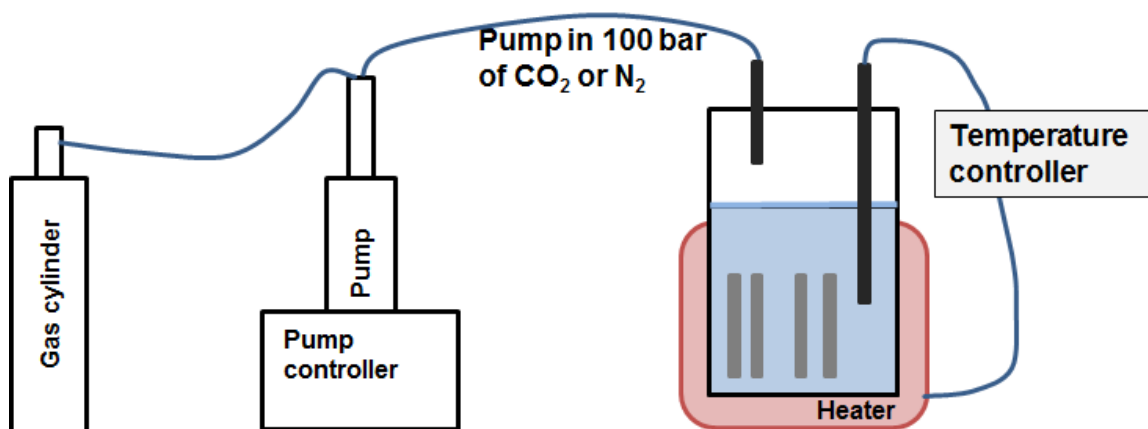22 **Environmental Science & Technology**

23 **Summary**

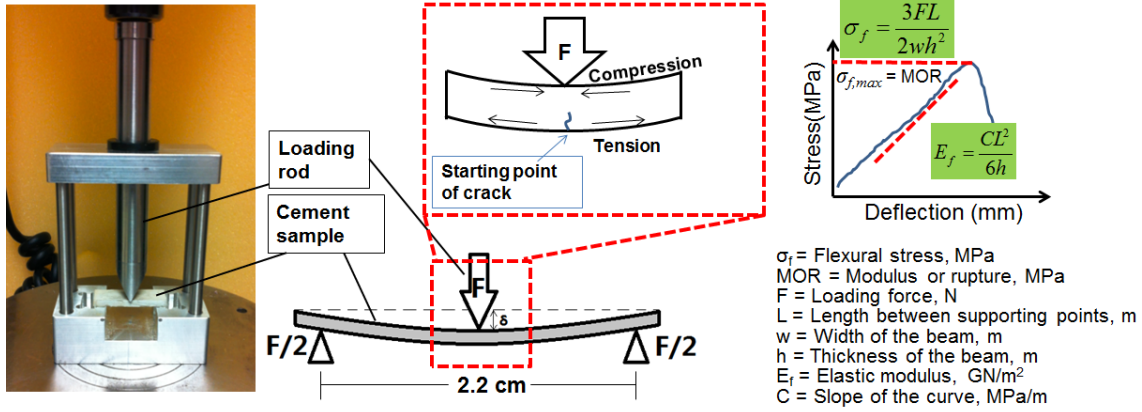24 15 pages, including 3 Tables and 11 Figures.

S1.Experimental setups

A bench-top reactor (Parr Instrument Company, IL) was connected to a syringe gas pump (Teledyne ISCO, Lincoln, NE). The pressure in the reactor was monitored by a barometer (Parr Instrument Company, IL) on the cap of the reactor. A controller connected to an *in situ* thermocouple automatically turning on or off the heater when the temperature in the reactor was lower or higher than the set value. Such system was used in several previous studies in our lab.[1-8]
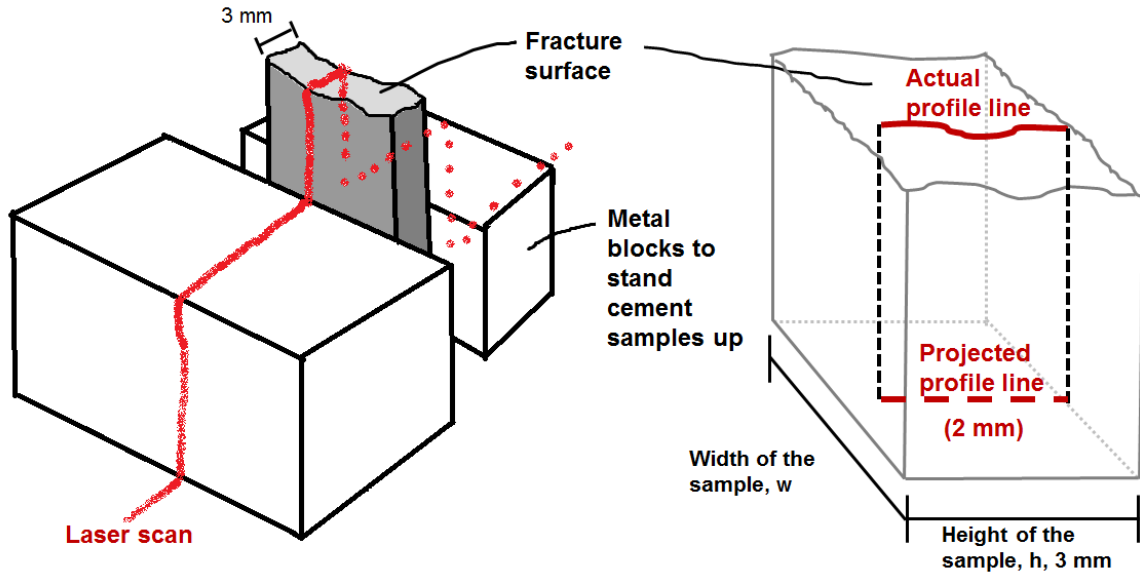
The initial pH in the reaction, after injecting CO_2 and obtaining high temperature, can be measured by a pH probe designed for high pressures (1–139 bar) and temperatures (20–120 °C) (Corr Instruments, TX).[1, 3, 4, 7, 8] Because our *in situ* pH probe is glass-based, and could be damaged if contacted with a locally basic aqueous environment, we did not monitor the pH increase as a function of time during reactions. Instead, we used Geochemists' Workbench (GWB, Release 8.0, RockWare, Inc.) to calculate the possible evolution of pH in our systems containing CO_2 (Details are available in Section S4.3).

Figure S1 Experimental setup for high temperature/pressure experiments, adopted from our concurrent study.[9] The temperature is controlled at 95°C and the pressure is controlled at 100 bar.
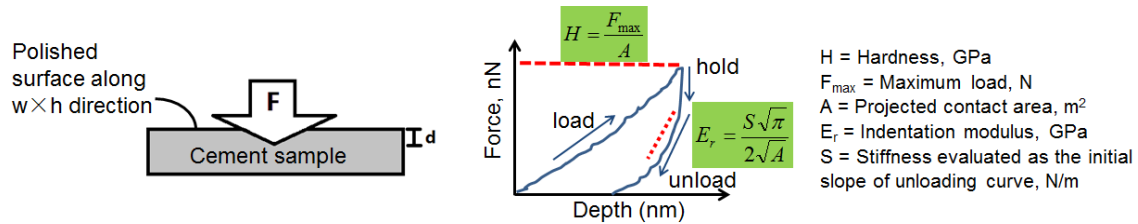
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Figure S2. Diagram of three-point bending test, adopted from our concurrent study.[9]
Loading force (F) and the deflection of the beam (δ) were recorded. During the bending
process, the top surface of the beam has the maximum compression stress, and the bottom
surface has the maximum tensile stress. Failure starts from the bottom surface. A typical
stress curve is also shown.

Figure S2 labels:
F
Compression
Tension
Loading rod
Starting point of crack
Cement sample
Starting point of crack
F
δ
F/2
F/2
2.2 cm

$$\sigma_f = \frac{3FL}{2wh^2}$$
$\sigma_{f,max}$ = MOR
$$E_f = \frac{CL^2}{6h}$$
Stress(MPa)
Deflection (mm)

σ_f = Flexural stress, MPa
MOR = Modulus or rupture, MPa
F = Loading force, N
L = Length between supporting points, m
w = Width of the beam, m
h = Thickness of the beam, m
E_f = Elastic modulus, GN/m^2
C = Slope of the curve, MPa/m

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47
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3 mm
Fracture surface
Metal blocks to stand cement samples up
Laser scan
Actual profile line
Projected profile line (2 mm)
Width of the sample, w
Height of the sample, h, 3 mm

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Figure S3. Diagram for quantification of fracture roughness by a laser scanner (left), and
an example profile line (right). This figure is adopted from our concurrent study.[9] Each
sample has ~ 100 profile lines, with projected lines parallel to the h direction. The profile

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53   line roughness (R_L) is calculated as the ratio of the length of actual profile line to the length

54   of projected line. Each ~ 2 mm profile line is given by 21 points, including the end-points.

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57   **Figure S4.** Diagram of nanoindentation, adopted from our concurrent study.[9] A typical

58   indentation curve is shown on the right.

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60   **S2 Additional data for chemical analyses**
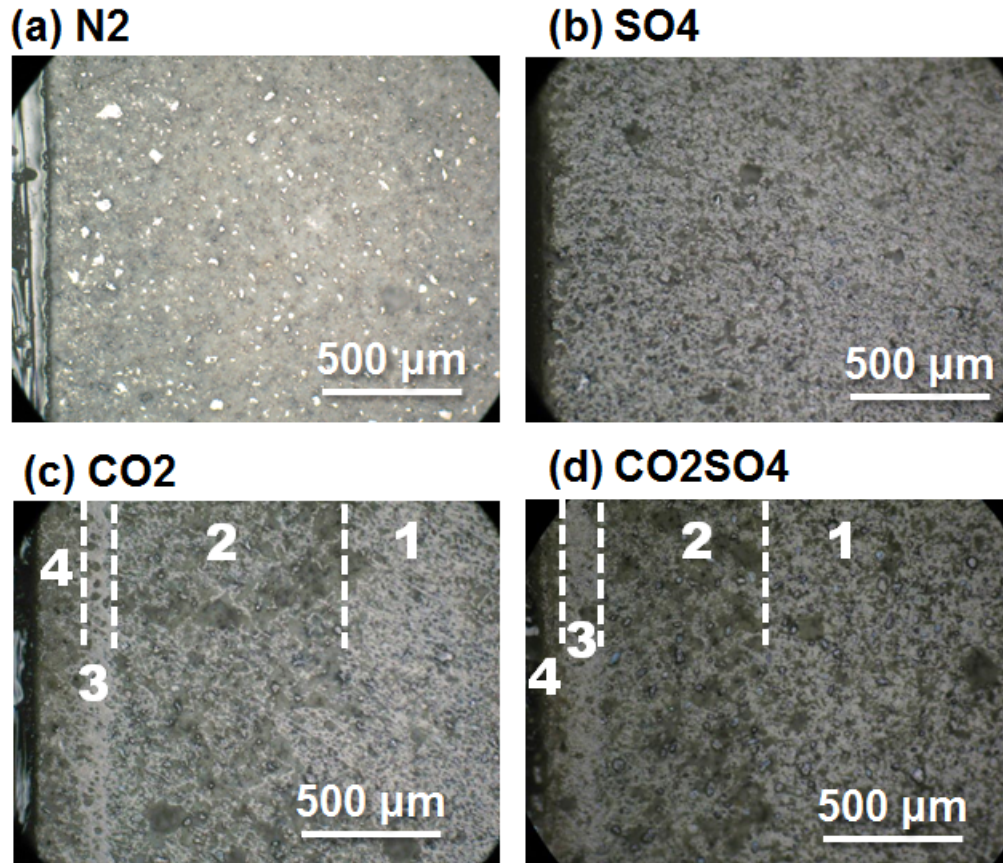
61   Aqueous concentrations of Ca and Si were measured at the end of the 10 days'

62   reaction (Table S1). The aqueous concentration of Ca should not be used for comparison

63   of cement dissolution under acidic conditions, because they could be much less than the

64   true loss of Ca from the cement samples. During degasing and cooling of the reactor, the

65   high concentrations of Ca formed many secondary precipitates on the surface of the cement

66   samples. These precipitates were removed from the reactor together with the cement

67   sample, without being acidified for ICP measurement. Si is less preferentially leached out,

68   and fewer secondary Si precipitates were observed on the cement samples during sampling.

69   Therefore, Si concentrations likely deviate less than Ca from the real concentrations before

70   degassing and cooling of the system, and they were used to compare relative cement

71   dissolutions.

72   **Table S1** Aqueous concentrations of Ca and Si at the end of the 10 days' reaction. Data for

73   the N2 and the CO2 conditions are from our concurrent study.[9] The positive and negative

74   error bars are the standard deviation of 3 measurements of the same sample by ICP-OES.

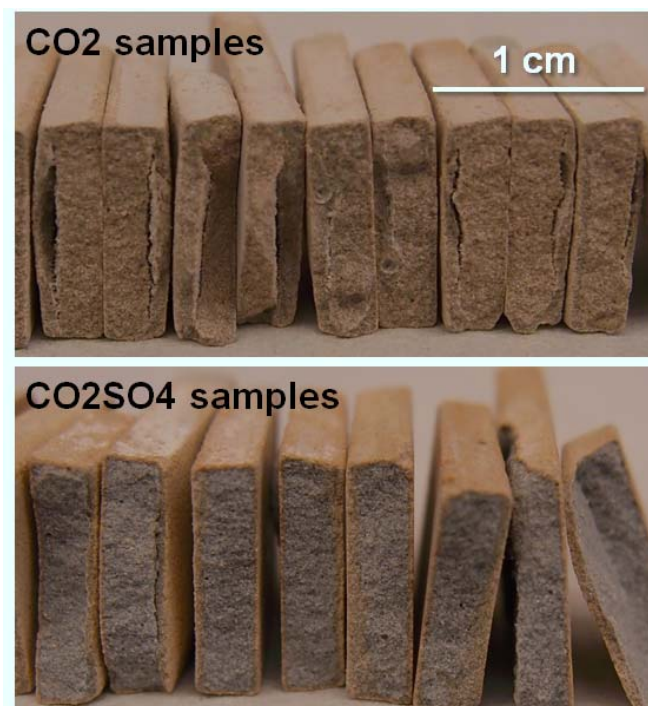| Conditions	Ca, mM	Si, mM
N2	9.0 ± 0.3	1.62 ± 0.01
SO4	21.7 ± 0.3	1.64 ± 0.02
CO2	147.6 ± 0.5	5.33 ± 0.03
CO2SO4	234 ± 1	3.70 ± 0.03

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76   **Table S2** Thicknesses of different regions of cement attacked by CO_2 in this study.

Condition	Region 2, μm	Region 3, μm	Region 4, μm	Total attacked thickness, μm
CO2	960 ± 100	100 ± 17	170 ± 35	1220 ± 90
CO2SO4	600 ± 17	117 ± 6	80 ± 10	800 ± 6

(a) N2

(b) SO4

500 μm

500 μm

(c) CO2

4   2   1

3

500 μm

(d) CO2SO4

2   1

3

4

500 μm

Figure S5. Optical images of polished cross sections of (a) N2, (b) SO4, (c) CO2, and (d) CO2SO4 samples. Images (a) and (c) are adopted from our concurrent study.[9] The SO4 image does not show any evidence of sulfate attack on cement via formation of ettringite and/or gypsum. CO_2 attack on cement under the CO2SO4 condition is less severe than that under the CO2 condition.

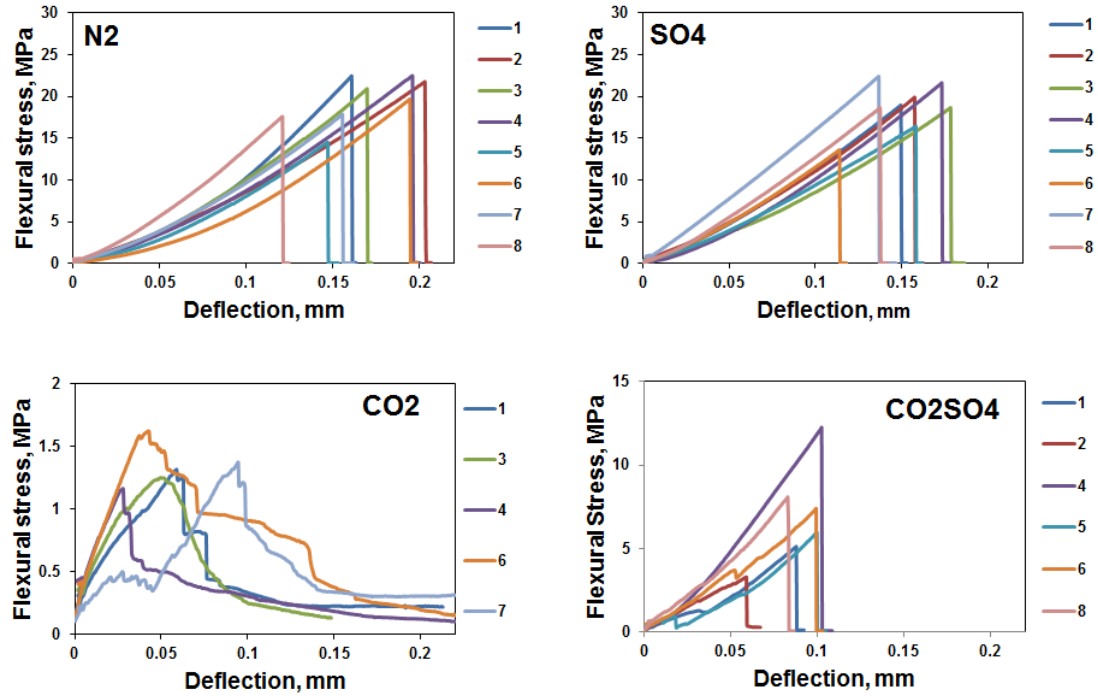83 **S3. Additional data for mechanical property analyses**

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85 **Figure S6**. Typical fracture surfaces of the CO2 and CO2SO4 samples. The two pictures

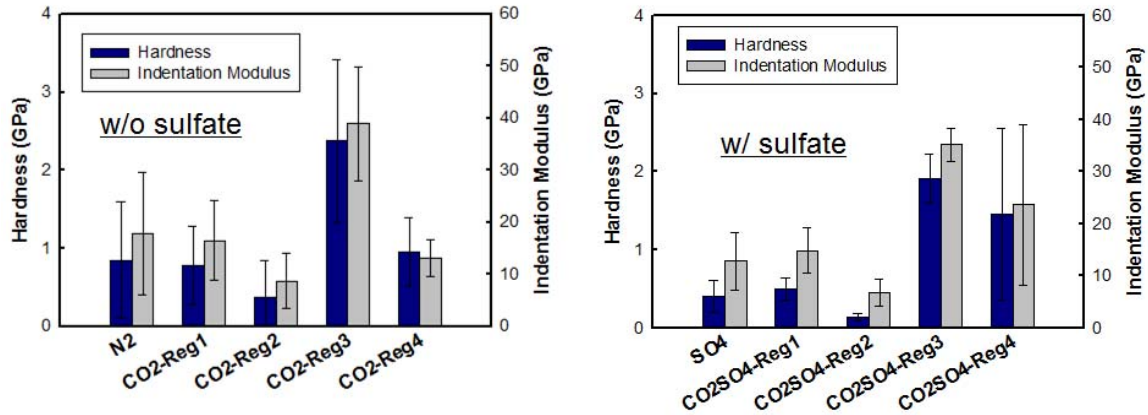86 were taken with the same background.

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Figure S7. Groups of stress–deflection curves for N2, SO4, CO2, and CO2SO4. Data for N2 and CO2 samples are from our concurrent study.[9] The samples that were already defected before bending tests are not shown.

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Table S3   Fracture roughness comparison. Data for N2 and CO2 samples are from our concurrent study,[9] and are shown here for comparison. The extent of CO_2 attack on the cement was not sufficient to increase the fracture roughness of the CO2SO4 samples.

Condition	Range of fracture roughness (R_L)	Median R_L	Average R_L
N2	1.00 – 1.05	1.00	1.02
SO4	1.00 – 1.20	1.03	1.06
CO2	1.02 – 2.39	1.14	1.35
CO2SO4	1.00 – 1.35	1.03	1.08

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Hardness and Indentation Modulus

Figure S8   Hardness and indentation modulus. Data for N2 and CO2 samples are from our concurrent study,[9] and are shown here for comparison. Similar to CO2 samples, the carbonated layer (Region 3) in CO2SO4 samples has 2–3 times higher hardness and indentation modulus than the intact core, while Region 2 has decreased hardness and indentation modulus, compared to the intact core. When Region 3 partially dissolves to form Region 4, the hardness and indentation modulus are also decreased.

S4. Additional discussion

S4.1   Post-cracking behaviors of reacted samples

We found that the stress–deflection curves for the CO2 samples dropped gradually after the main crack (Figure S6),[9] while the stress–deflection curves of samples reacted under all other conditions dropped immediately. The gradual drop of the stress–deflection curves of the CO2 samples indicated that the reaction changed the samples from brittle to quasi-brittle, and after the CO_2 attack, although the samples are less strong, they can absorb more energy after the main crack happens and before being completely broken. On the

115   other hand, the CO2SO4 samples, which also experienced CO_2 attack, had an immediate

116   drop in the stress–deflection curves after crack, indicating the CO_2 attack in these samples

117   was not able to change the post-crack behaviors as it did in the CO2 samples. The

118   difference is consistent with our finding of thinner CO_2 attacked depths from both sides of

119   samples in the CO2SO4 samples (~800 μm) than those in the CO2 samples (~1220 μm).

120   Due to the thinner attacked depth, the CO2SO4 samples had a thicker intact core (~1400

121   μm) than the CO2 samples (~560 μm). The properties of the intact core are approximated

122   by the control samples. Therefore, the CO2SO4 samples' post-cracking behavior was not

123   the same as that of the CO2 samples, but was closer to the N2 samples.

124   **S4.2   Effects of sulfate on Al-containing phases**

125   The reactions of Al-containing phases in cement (C_3A and C_4AF as solid solution[10])

126   start with hydration. The hydration of Al-containing phases are related to the time length

127   of early hardening of cement. To slow down this process, a small amount of gypsum needs

128   to be added to the clinker. The retardation effect of gypsum is based on the aqueous sulfate

129   ions released by gypsum. There are two main hypotheses by which gypsum has its

130   retardation effect.[11] One is that a hydrated layer formed together with ettringite, coating on

131   the anhydrous grain which hinders diffusion of water into the grain. The other hypothesis

132   is that the adsorption of sulfate ions onto the active site of Al-containing phases decreases

133   hydration rate of the grain. Except affecting the setting time, the Al-containing phases does

134   not contribute significantly to the mechanical properties of cement. In this study, there are

135   more anhydrous Al-containing phases in SO4 samples than in N2 samples, because the

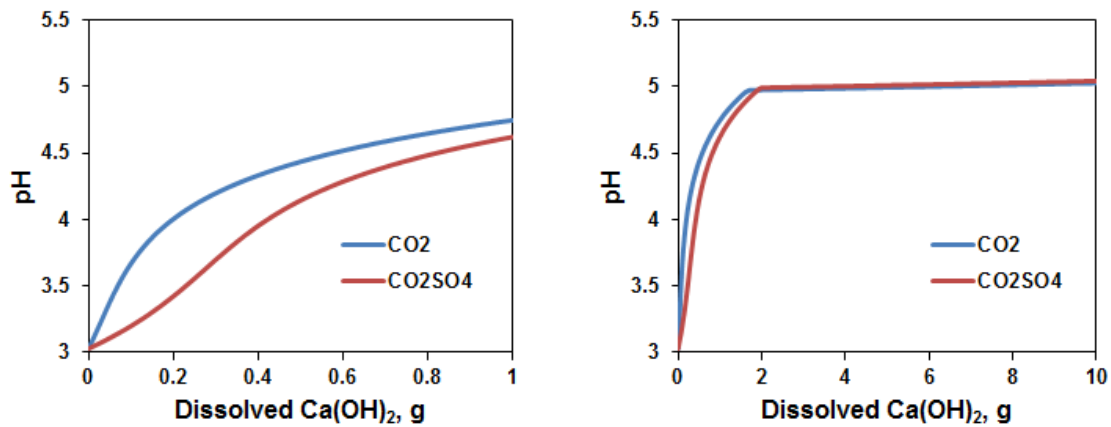136   excessive sulfate ions has retarded the hydration of these phases.

137   A system with Al-containing phases and gypsum may also affect the hydration

138   kinetics of C_2S and C_3S.[11] However, we found that the strength and elastic modulus of N2

139   and SO4 samples were not significantly different.

140   Usually the Al-containing phases form ettringite with sulfate species at the early

141   stage of hydration, and later on, as more Al-containing phases are hydrated and help take

142   up sulfate, the ettringite will completely or partially convert to AFm (i.e., alumina, ferric

143   oxide, monosulfate). Later on, with excessive sulfate, AFm will further react with sulfate

144   to form more ettringite. Ettringite is known to have larger volume, and if excessively

145   formed, can cause cracks in cement, which is known as "sulfate attack on cement".[12, 13] In

146   our experimental conditions, the reaction time is 10 days, likely too short for the sulfate

147   attack to reveal, especially when the hydration of Al-containing phases are significantly

148   retarded.

149   **S4.3   Effects of sulfate on the carbonated layer**

150   **pH evolution modeled by GWB**   In   this   study,   due   to   the   fast   cement

151   dissolution at acidic pHs in the CO2 and CO2SO4 systems, we expected the pH increase

152   was fast. We used Geochemists' Workbench (GWB, Release 8.0, RockWare, Inc.) to

153   calculate the possible evolution of pH in our systems containing CO_2. Using thermo.dat as

154   the thermodynamic database, the initial brine composition was input as the basis. Values

155   were calculated for 1 L of solution. pH was set to balance the solution charge. The fugacity

156   of CO_2 at 95 °C and 100 bar was calculate by Duan's equation to be 75,[14] and was kept

157   constant. To set up the experimentally measured initial pH in GWB, the initial pH of both

158   the CO2 and CO2SO4 conditions were adjusted to be 3.0 by adding a certain amount of

159   Cl^- (i.e., HCl) and letting H^+ balance the charge. Only dissolution of portlandite was
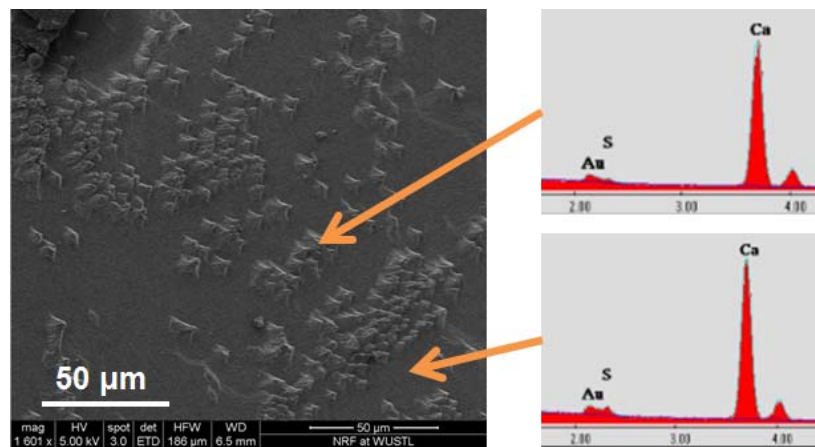
160   considered. One or ten grams of portlandite were used as the reactant. pH evolution was

161   plotted as a function of amount of portlandite dissolved for both CO2 and CO2SO4

162   conditions. Both systems had an equilibrium pH of 5.0. Before the equilibrium was reached,

163   the pH of the CO2SO4 samples was lower by 0–0.6 for the same amount of portlandite

164   dissolved. Because we observed slower dissolution of cement under the CO2SO4 condition,

165   the pH difference cannot be the reason for the mitigated CO_2 attack observed in the

166   CO2SO4 system, and there must be other mechanisms to counteract the promotion of

167   cement dissolution by a low pH.

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Figure S9. Evolution of pH in CO2 and CO2SO4 systems calculated by GWB.

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173 **Observations of calcite reacted with cement samples under the CO2SO4 condition**
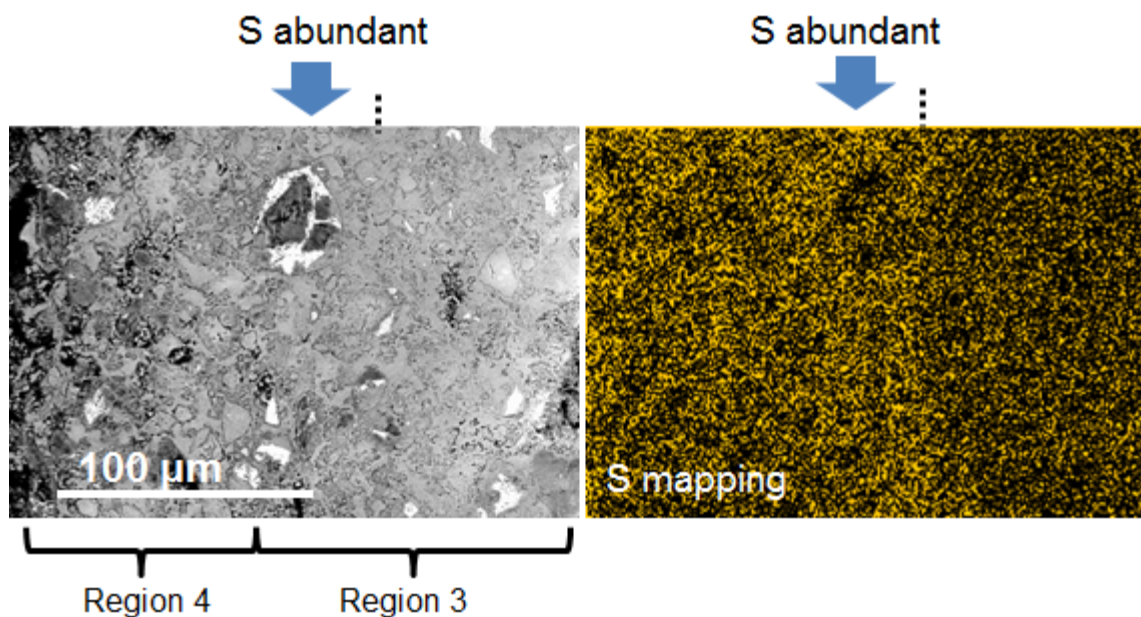
174   The distorted rhombohedral precipitates suggest that sulfate affected the

175 precipitation of calcite, which is rhombohedral in a pure $CaCO_3$ system. Because the

176 conductivity of calcite is low (even after AuPd coating), the resolution may not able to

177 resolve the small $CaSO_4$ precipitates on the calcite surface, if there is any. EDS may also

178 collect most of the signal from the bulk calcite by penetrating the potential $CaSO_4$ coating.

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180 **Figure S10.**   SEM-EDS results for the surface of single crystal calcite grains reacted with

181 cement under the CO2SO4 condition.

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183   **BSE-SEM-EDS results for sulfur mapping**   BSE images were obtained for

184 the Region 3 (carbonated layer) and Region 4 from a CO2SO4 sample. Sulfur mapping by

185 EDS showed that the outer part of Region 3 has slightly more sulfur than the inner part.

186 The region where sulfur is more abundant may have the coating of $CaSO_4$ on $CaCO_3$ grains

187 and adsorption of sulfate on $CaCO_3$ surfaces. However, the sulfur distribution cannot

188 specify which mechanism is the more dominant.

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191 **Figure S11**   BSE images of Region 3 and Region 4 in a CO2SO4 sample, and the sulfur

192 mapping by EDS. The brighter area in the EDS mapping (right) has more S. The outer edge

193 of Region 3 has more S content than inner part of Region 3.

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