

Supporting Information

Preparation and Characterization of Lignosulfonate-Acrylonitrile Copolymer as a Novel Carbon Fiber Precursor

Keqiang Xia,^{a, b} Qin Ouyang,^{*a} Yousi Chen,^a Xuefei Wang,^a Xin Qian,^a and Li Wang^b

a. National Engineering Laboratory for Carbon Fiber Preparation Technology, Ningbo
Institute of Material Technology & Engineering, Chinese Academy of Sciences,

Ningbo 315201, P.R. China

b. College of Material Science and Chemical Engineering, Ningbo University, Ningbo
315211, P.R. China

* Corresponding Author: o_yang@126.com, ouyangqin@nimte.ac.cn

Contents:

Figure S1. Photographs of LS, esterified LS, LS-AN copolymer

Figure S2 FTIR spectra of LS/PAN homopolymer blends with different weight ratios

Figure S3 Calibration plot of $A_{1510\text{cm}^{-1}}/A_{2243\text{cm}^{-1}}$ against $X_{\text{LS}}/X_{\text{PAN}}$

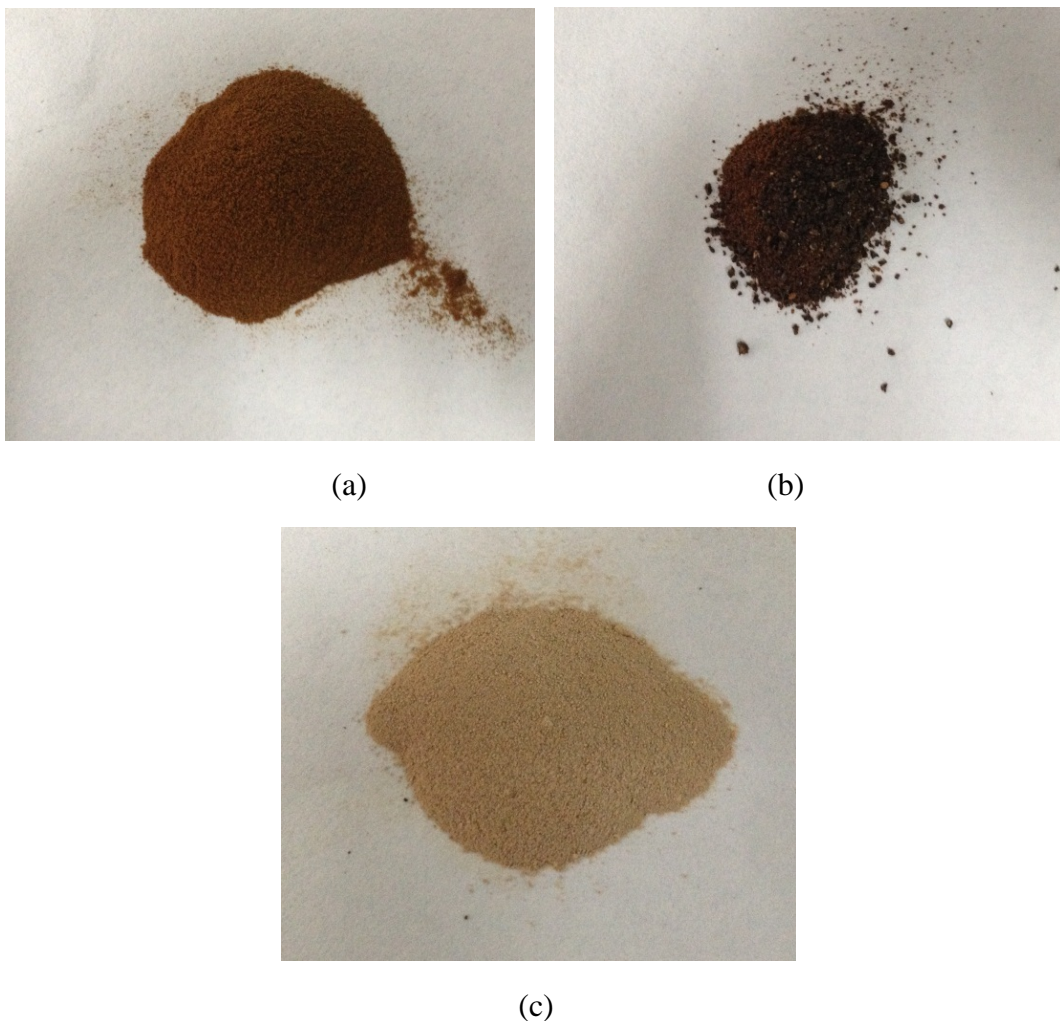


Figure S1. Photographs of (a) LS, (b) esterified LS, (c) LS-AN copolymer

For determining the relative content of LS in the copolymer, thin films of LS/PAN homopolymer blends with different given weight proportions were prepared for FTIR analysis to make the calibration plot. The method used was as follows: first, solutions consisting of about 10% of LS/PAN blends in DMSO were prepared, then thin films of the solutions were cast onto glass slices, finally they were dried at 60 °C under vacuum to remove DMSO, leaving thin films. **Figure S2** shows the FTIR spectra of LS/PAN homopolymer blends with different given weight proportions. With the increasing of LS content in the blends, the absorption peak at 1510 cm^{-1} gradually increases, while the absorption peak at 2243 cm^{-1} decreases accordingly. A linear plot of $A_{1510\text{cm}^{-1}}/A_{2243\text{cm}^{-1}}$ against $X_{\text{LS}}/X_{\text{PAN}}$ was obtained and shown in **Figure S3**.

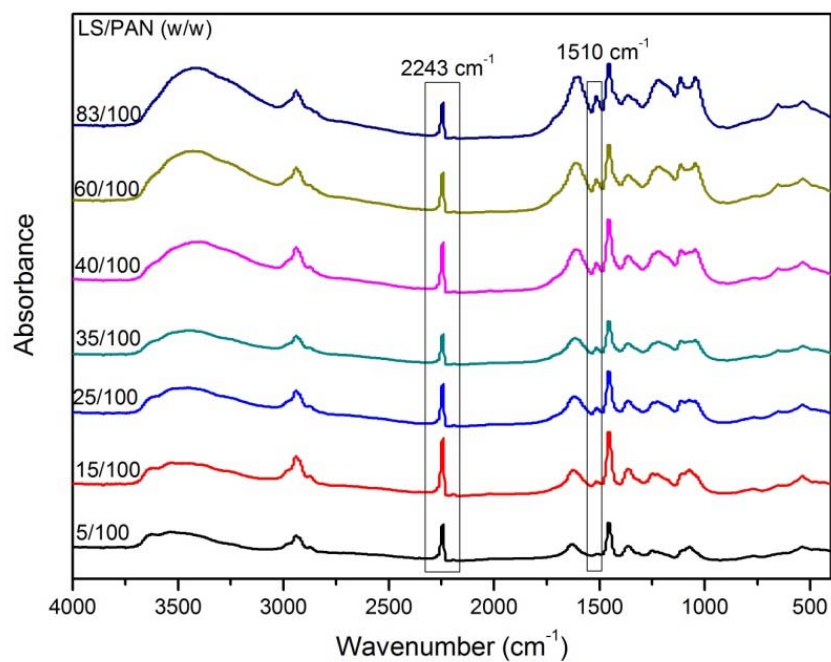


Figure S2 FTIR spectra of LS/PAN homopolymer blends with different weight ratios

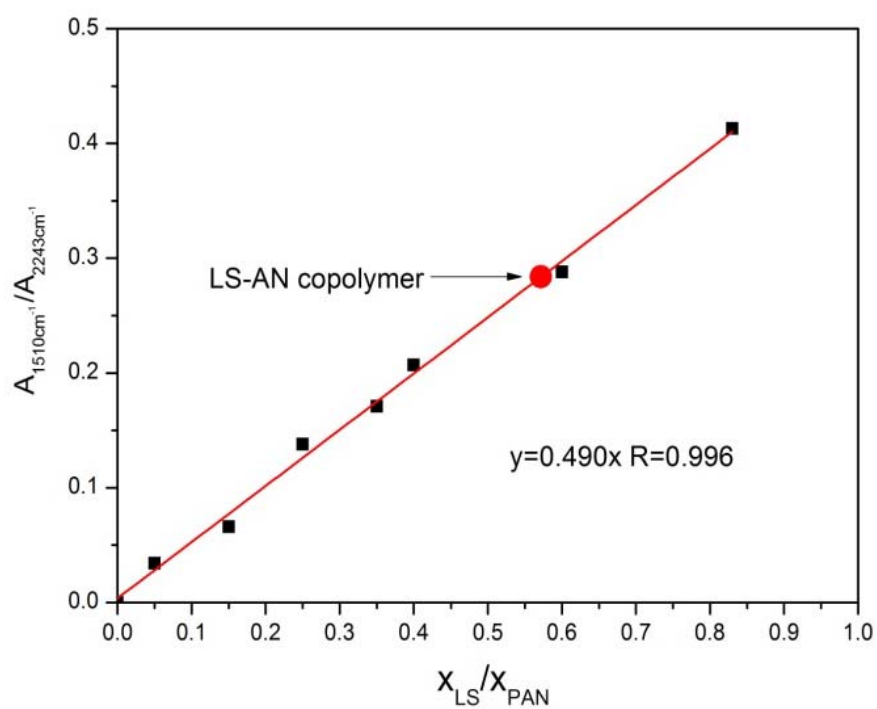


Figure S3 Calibration plot of $A_{1510\text{cm}^{-1}}/A_{2243\text{cm}^{-1}}$ against $X_{\text{LS}}/X_{\text{PAN}}$