

Supporting Information

The absolute heating value loss in upgraded coal obtained under different conditions

The absolute heating value loss (Δ LHV) can be calculated according to equation (S1). The results are shown in Figure S1. Δ LHV gradually increased with increasing temperature. Δ LHV in nitrogen and organic atmosphere were very close when temperature was 200 and 300°C, the gap slightly increased when temperature reached 400°C. Δ LHV in organic atmosphere were the smallest, Δ LHV at 400°C was less than 10%.

$$\Delta\text{LHV} = \frac{\text{LHV}_{\text{ad}} - \text{LHV}_{\text{char}} \times \text{Char yield}}{\text{LHV}_{\text{ad}}} \times 100\% \quad (\text{S1})$$

where, LHV_{ad} : LHV of SL air-dried coal; LHV_{char} : LHV of upgraded coal.

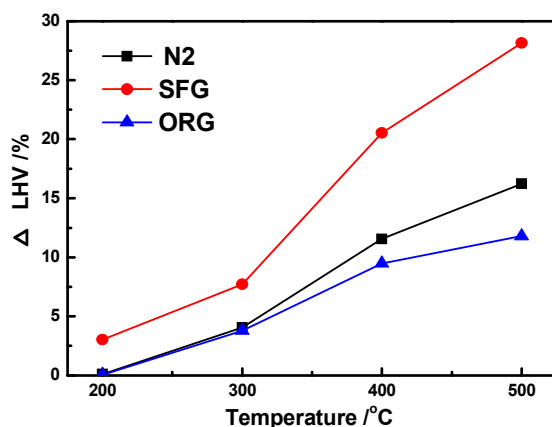


Figure S1. Effect of temperature and atmosphere on Δ LHV of upgraded coals