

One-step Synthesis of Na-Sn Alloy with Internal 3-D Na₁₅Sn₄ Support for Fast and Stable Na Metal Batteries

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1. Complete experimental details, materials, and methods

Materials: diglyme (>99.0%, TCI), NaPF₆ (98.5%, Alfa Aesar), sodium sticks (99%, Alfa Aesar), tin foil (99.8%, Alfa Aesar), oxalic acid (Fischer Scientific), carbon nanotubes (>95 wt.%, Cheap tubes Inc), NaH₂PO₄ 2H₂O (99%, Alfa Aesar), isopropanol (99%, Fischer Scientific), PTFE dispersion (Polysciences Inc.), molecular sieve 4A (Alfa Aesar), super-P carbon black (MTI Corp.). All chemicals were used as received without further purification.

Materials synthesis

Synthesis of NaSn alloy was performed in an Ar filled MBraun Labstar glovebox where H₂O and O₂ concentrations were both < 0.5 ppm. In a typical procedure, 0.26 g tin foil was immersed in 2.76 g molten Na metal in a crucible at 400°C. The molten mixture was periodically swirled to ensure uniform dissolution of the Sn foil. The molten state was maintained for 20 min to ensure completion of reaction and was then cooled to room temperature. The obtained alloy lump was rolled into ≈ 150 μm foils and were punched into circular discs (diameter = 10 mm) for battery

assembly and testing. For consistency, pure Na metal was prepared using the same melting-cooling process but without addition of Sn.

Na₃V₂(PO₄)₃ (NVP)/carbon nanotube composite: First, 1.0 mmol V₂O₅, 3.0 mmol H₂C₂O₄·2H₂O and 3.0 mmol NaH₂PO₄·2H₂O were dissolved in 20 ml water with continuous stirring for 1 hour at 70 °C to obtain a blue solution. A separate solution of 22.8 mg carbon nanotubes (CNTs) dispersed into 50 ml isopropanol with ultrasonic was added to the blue solution. Thereafter, the resulting solution was heated to drying at 70°C . After drying, the precursor was grounded in a mortar and then pretreated at 400 °C for 4 hours and later annealed at 750 °C for 8 hours (5°C /min) under Ar to obtain the final product.

NVP self-supporting cathodes were fabricated by mixing NVP/C, super-P carbon black and PTFE with a weight ratio of 7:2:1. The thin membranes were dried at 70°C overnight under vacuum and were punched into 1.1 cm² discs. Typical mass loading was ~ 30 mg cm⁻².

Material characterization: X-ray diffraction analysis was carried out on a Rigaku MiniFlex X-ray diffractometer operating at 30 kV and 15 mA using Cu K α radiation (λ =0.15405 nm). SEM images were collected using a field-emission Hitachi S-4700-II SEM; and EDX spectra were collected using an Bruker Analytical EDS detector. The electrodes for SEM/EDX were washed repeatedly inside a glovebox prior to analysis.

Electrochemical measurements: Electrochemical tests were performed using the type 2025-coin cells. These coin cells were assembled in the glove box using Celgard separator and 1.0 M NaPF₆ in diglyme electrolyte. Battery cycling behavior was studied using Neware CT-4008 battery analyzers. Electrochemical impedance data were acquired at room temperature with a frequency range of 0.1 Hz to 100 kHz. Cyclic voltammograms were obtained with a voltage range of -0.1 ~ 0.1 V and a scan rate of 0.1 mVs⁻¹ using a CH Instruments potentiostat. Full cells were cycled at a voltage range of 2.0 ~ 3.8 V.

2. Supplemental Figures

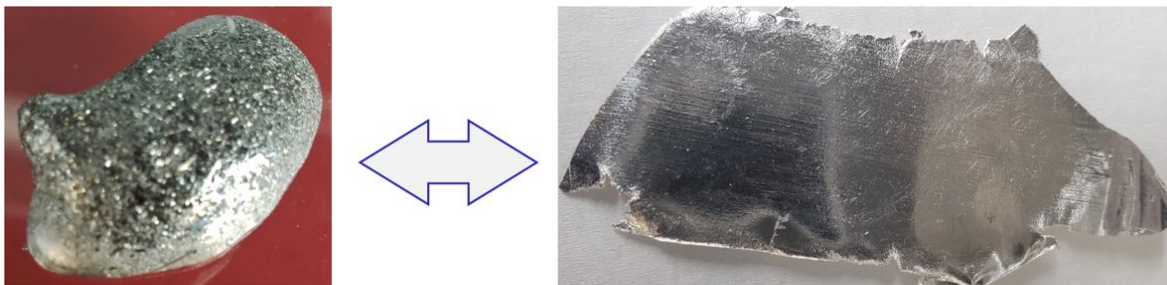


Figure S1: photographs of as-prepared NaSn lump and a piece of NaSn foil.

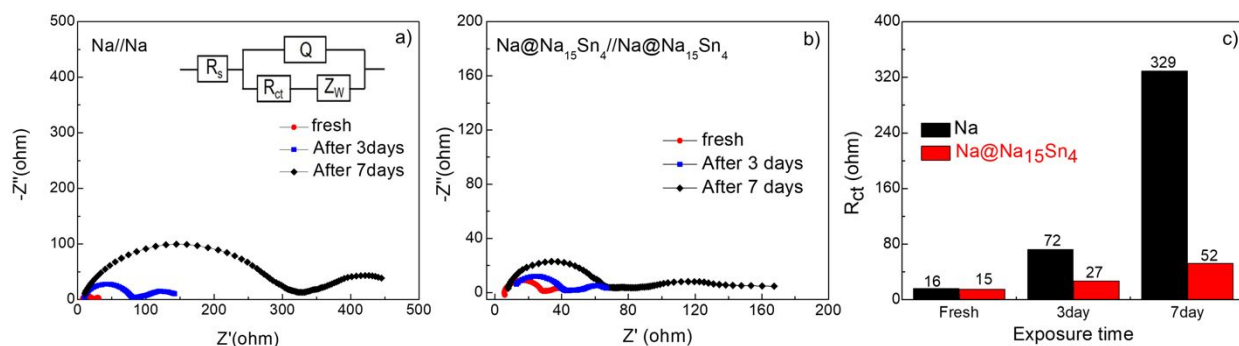


Figure S2: Quantification of surface stability using impedance analysis of symmetric coin cells assembled with a) Na and b) Na@Na₁₅Sn₄ electrodes after different days of exposure in glove box; c) comparison of charge transfer resistance extracted using the Nyquist plots and the equivalent circuit model illustrated in a).

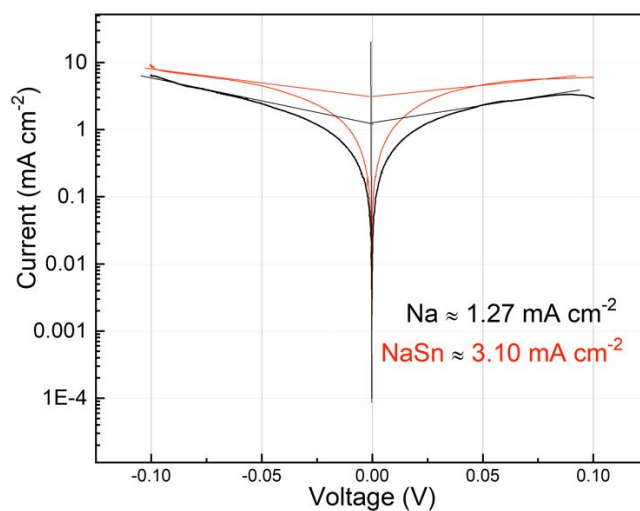


Figure S3: Tafel plot of symmetric coin cells with Na@Na₁₅Sn₄ and pristine Na electrodes. The electrolyte was 1.0 M NaPF₆ in diglyme.

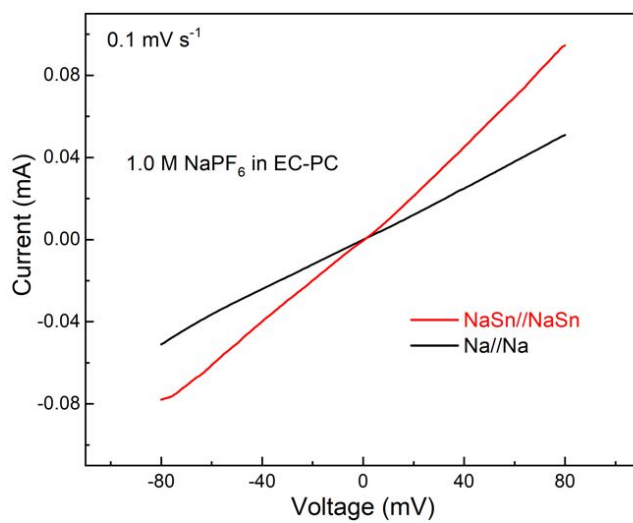


Figure S4: Linear sweep voltammogram of coin cells with symmetric Na@Na₁₅Sn₄ and pristine Na electrodes in 1.0 M NaPF₆ in ethylene carbonate and propylene carbonate (1:1 vol%).

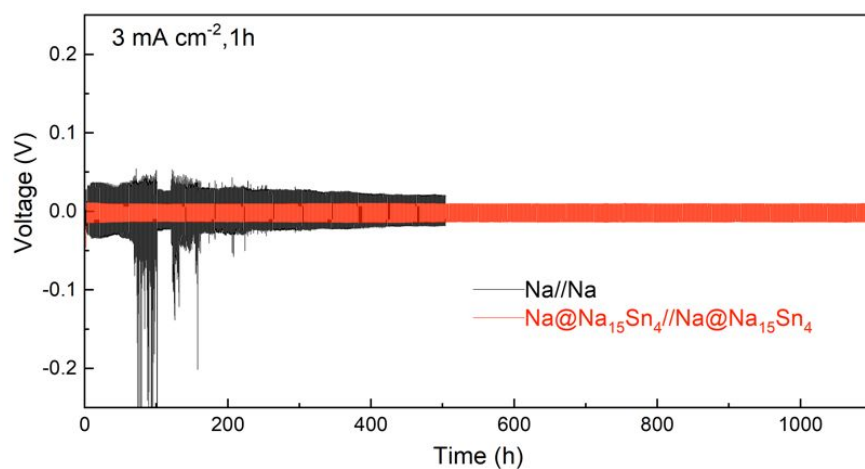


Figure S5: Voltage profiles of symmetric coin cells assembled with Na@Na₁₅Sn₄ or pristine Na electrodes at 3.0 mA cm⁻².

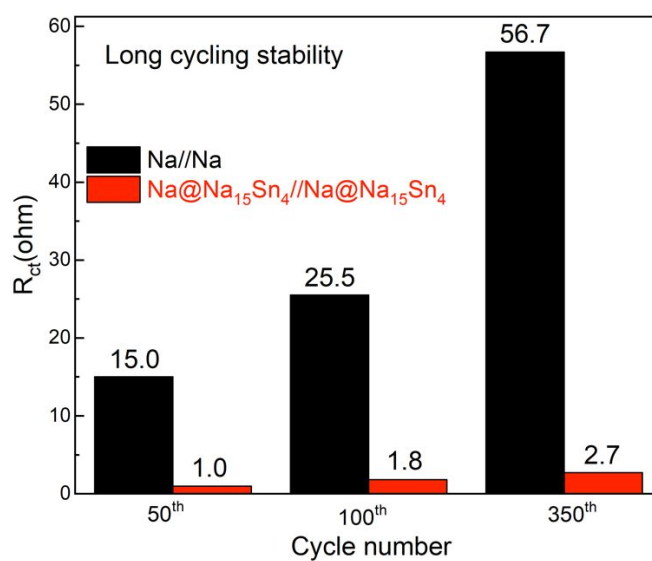


Figure S6: Comparison of changes in charge-transfer resistance (R_{ct}) for symmetric coin cells with either Na@Na₁₅Sn₄ or pristine Na electrodes during cycling.

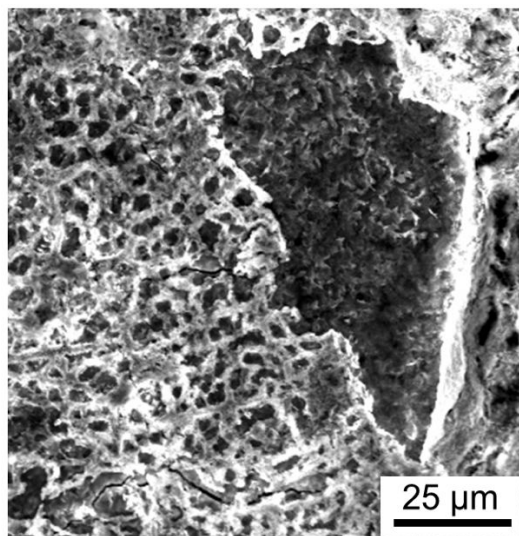


Figure S7: SEM image of pristine Na anode after cycling at 1.0 mA cm^{-2} for 1000 cycles as in a symmetric cell.

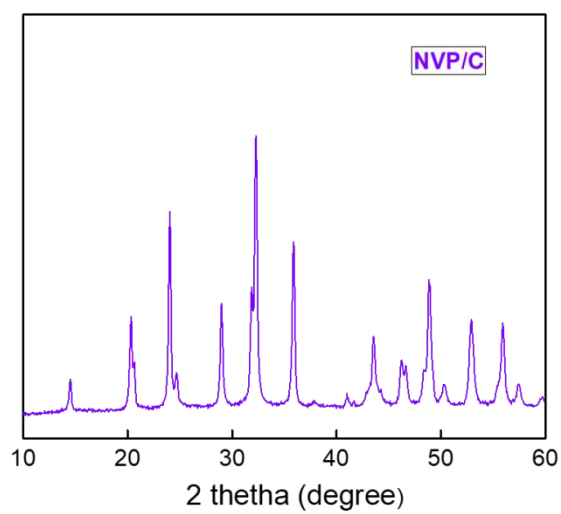


Figure S8: XRD pattern of as-synthesized $\text{Na}_3\text{V}_2(\text{PO}_4)_3/\text{C}$ powder.

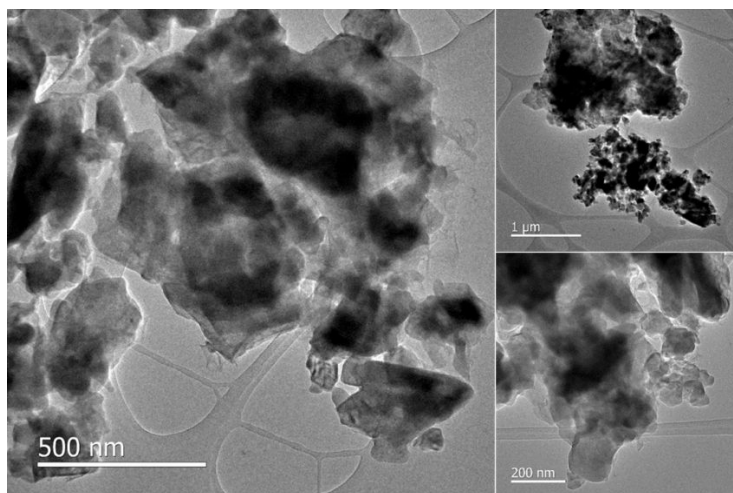


Figure S9: TEM images of as-synthesized $\text{Na}_3\text{V}_2(\text{PO}_4)_3$ /C powders.

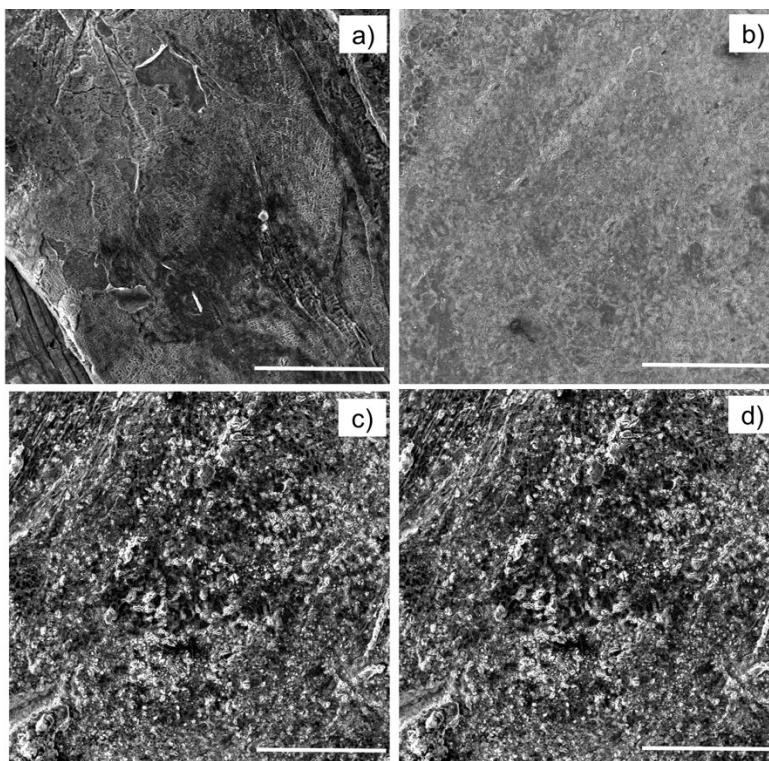


Figure S10: SEM images of a-b) $\text{Na}@\text{Na}_{15}\text{Sn}_4$ and c-d) pure Na electrodes after cycling in full cells, scale bars = 500 μm .

Supplemental Table

Table S1: comparison of the Na@Na₁₅Sn₄ composite anode with typical Na anodes reported in the literature

Anode	cathode	electrolyte	current density/ mA cm ⁻²	capacity / mAh cm ⁻²	~ overpotential (cycle)	References
Na@Na ₁₅ Sn ₄	Na@Na ₁₅ Sn ₄	1.0 M NaPF ₆ -diglyme	5	2.5	≈ 20 (700)	This work
Na@Na ₁₅ Sn ₄	Na@Na ₁₅ Sn ₄	1.0 M NaPF ₆ -diglyme	3	3	≈ 12 (1000)	This work
Al ₂ O ₃ /Na	Al ₂ O ₃ /Na	1.0 M NaPF ₆ -EC/DEC	0.25	0.125	≈ 100 (900)	1
Al ₂ O ₃ -PVDF-HFP/Na	Al ₂ O ₃ -PVDF-HFP/Na	1.0 M NaClO ₄ -EC/PC	0.5	1	>1000 (127)	2
NaBr/Na	NaBr/Na	1.0 M NaPF ₆ -EC/PC	1	0.5	≈ 150 (250)	3
Al ₂ O ₃ /Na	Al ₂ O ₃ /Na	1.0 M NaSO ₃ -CF ₃ -diglyme	3	1	≈ 20 (750)	4
alucone/Na	alucone/Na	1.0 M NaPF ₆ -EC/PC	3	1	≈ 400 (150)	5
graphene/Na	graphene/Na	1.0 M NaPF ₆ -EC/PC	2	3	≈ 450 (100)	6
porous Al/Na	porous Al/Na	1.0M NaPF ₆ -diglyme	0.5	0.5	≈20 (1000)	7
RGO/Na	RGO/Na	1.0M NaPF ₆ -diglyme	1	1	≈ 20 (300)	8
carbonized wood / Na	carbonized wood / Na	1.0M NaClO ₄ -EC/DEC	1	1	>200 (250)	9
carbon fibre/Na	carbon fibre/Na	1M CF ₃ SO ₃ Na-diglyme	1	1	≈ 20 (500)	10
Na	Na	5M NaFSI-DME	0.0028	0.0014	>10 (600)	11
Na	Na	NaAlCl ₄ .2SO ₂	0.3	0.75	≈ 500 (83)	12

Supplemental References

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