

Supporting Information

3D Printed Topological MoS₂/MoSe₂ Heterostructures for

Macroscale Superlubricity

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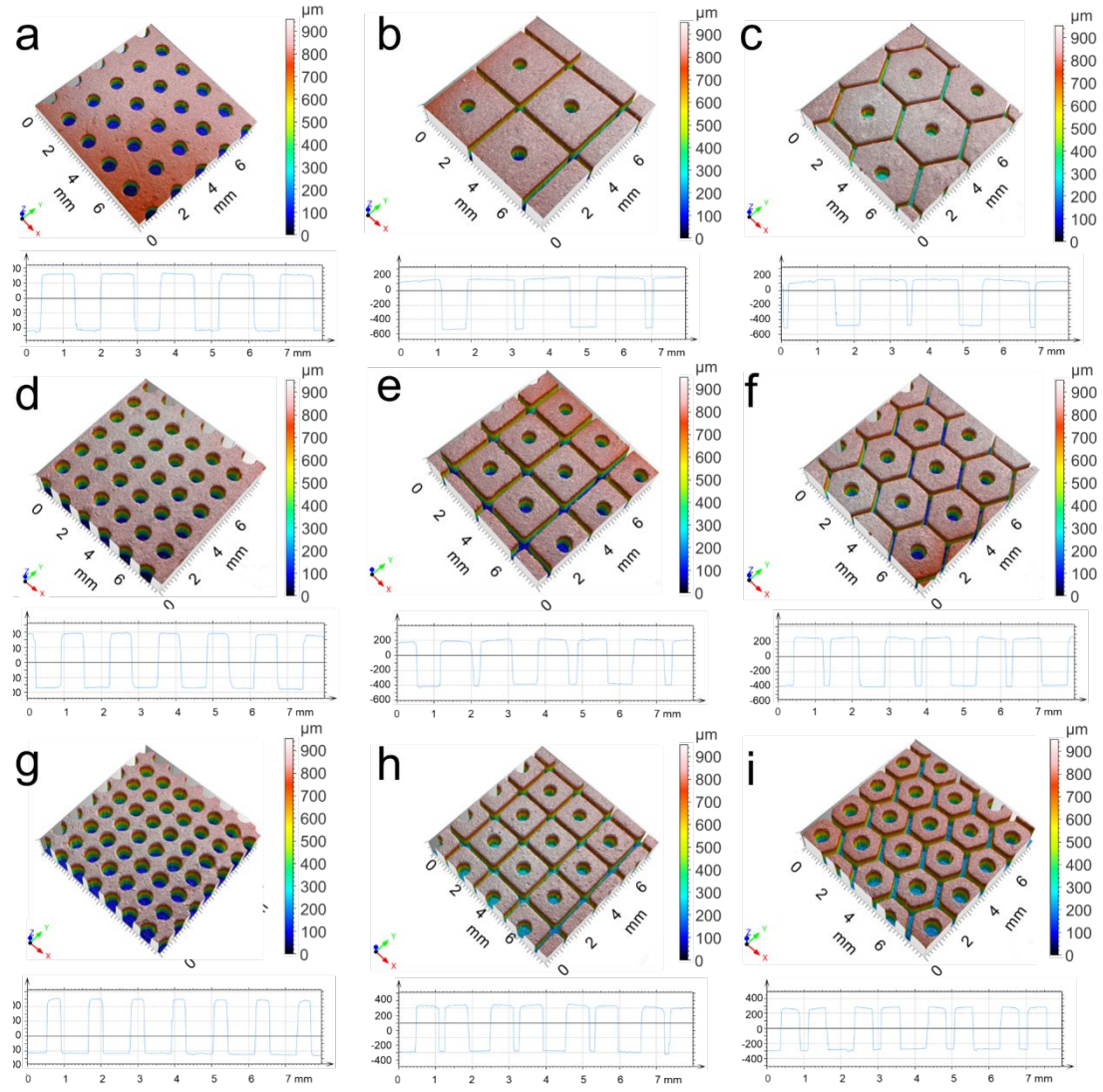


Figure S1. 3D morphologies of bioinspired topological structures with different texture densities. (a, d, g) C structure with texture densities of 20%, 30% and 40%, respectively. (b, e, h) CS structure with texture densities of 20%, 30% and 40%, respectively. (c, f, i) CH structure with texture densities of 20%, 30% and 40%, respectively.

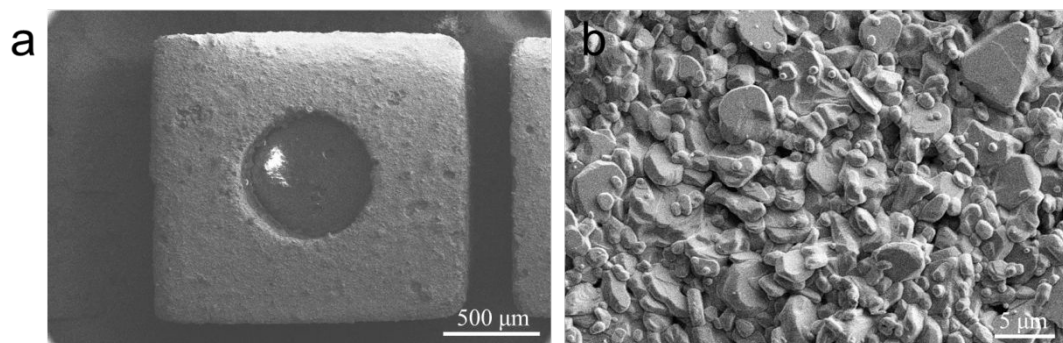


Figure S2. SEM images of 3D printed Al₂O₃ topological structures. (a) low-magnification. (b) high-magnification.

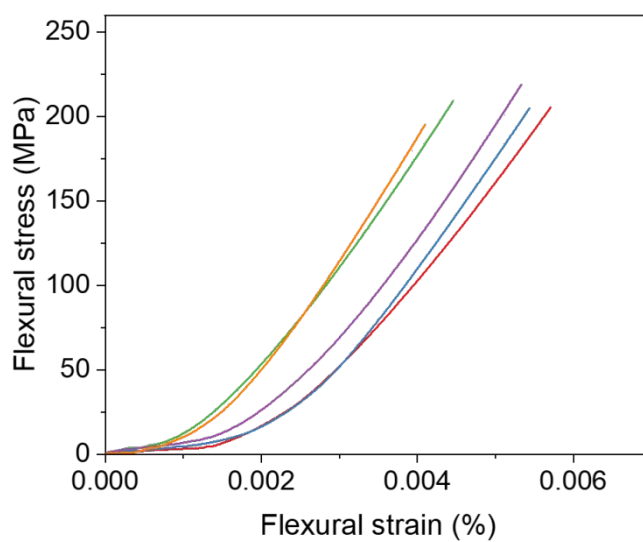


Figure S3. Flexural properties of 3D printed Al₂O₃ topological structures.

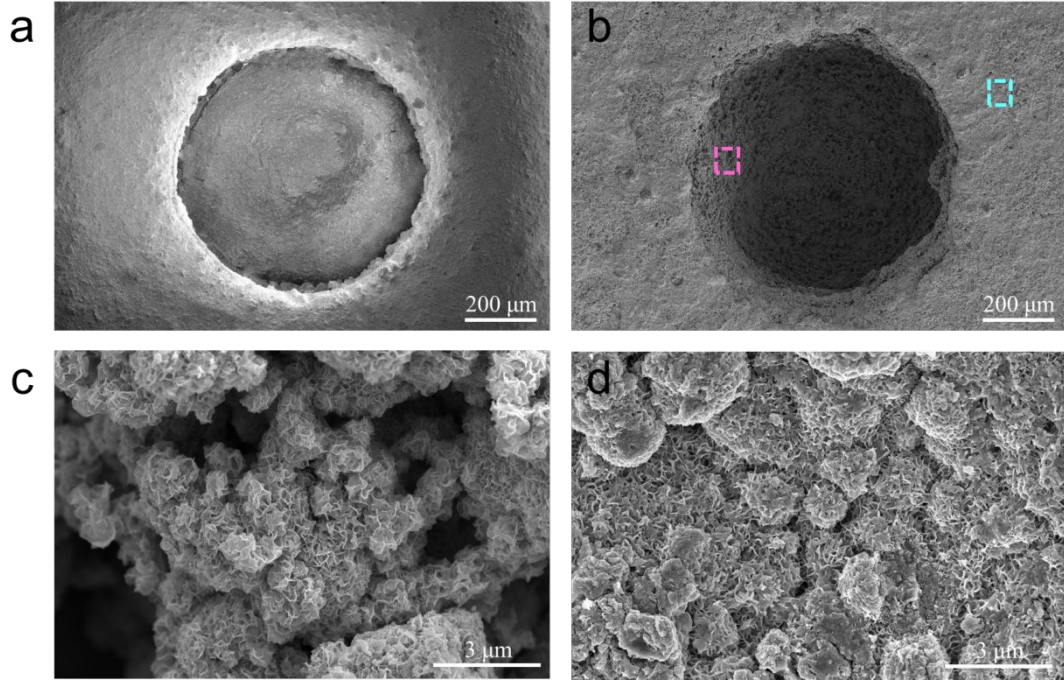


Figure S4. SEM images of bioinspired topological structures before and after introducing MoS₂/MoSe₂ heterostructures. (a) Printed pure Al₂O₃ topological structures. (b) Al₂O₃/MoS₂/MoSe₂ composites. (c) MoS₂/MoSe₂ heterostructures in the pits (the red rectangle in b). (d) MoS₂/MoSe₂ heterostructures on the surface (the blue rectangle in b).

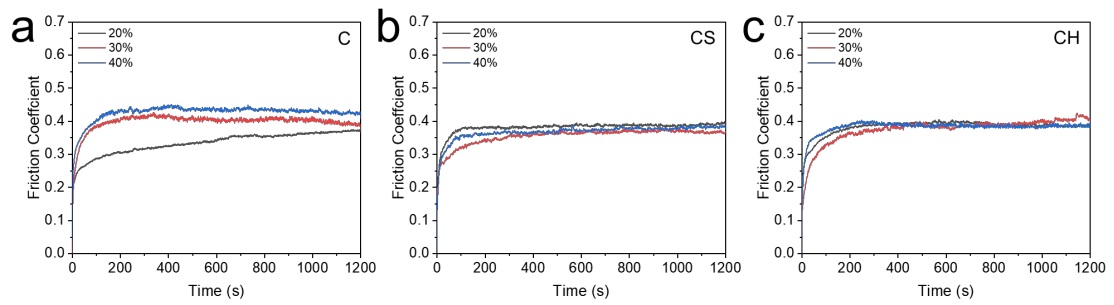


Figure S5. Friction coefficient curves of structures C (a), CS (b) and CH (c) under 2 N.

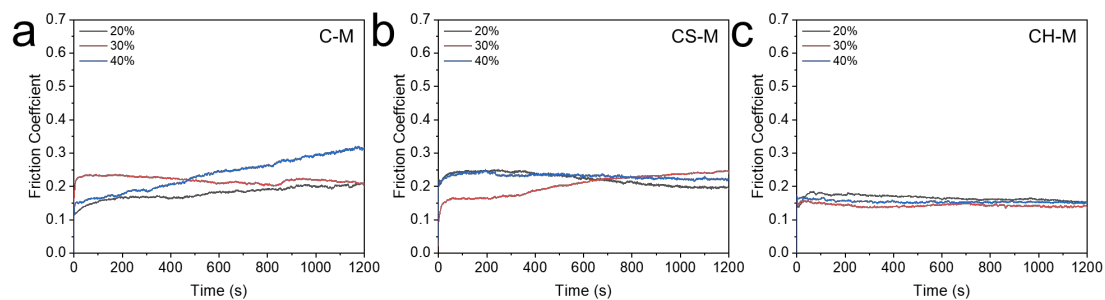


Figure S6. Friction coefficient curves of composites C-M (a), CS-M (b) and CH-M (c) under 2 N.

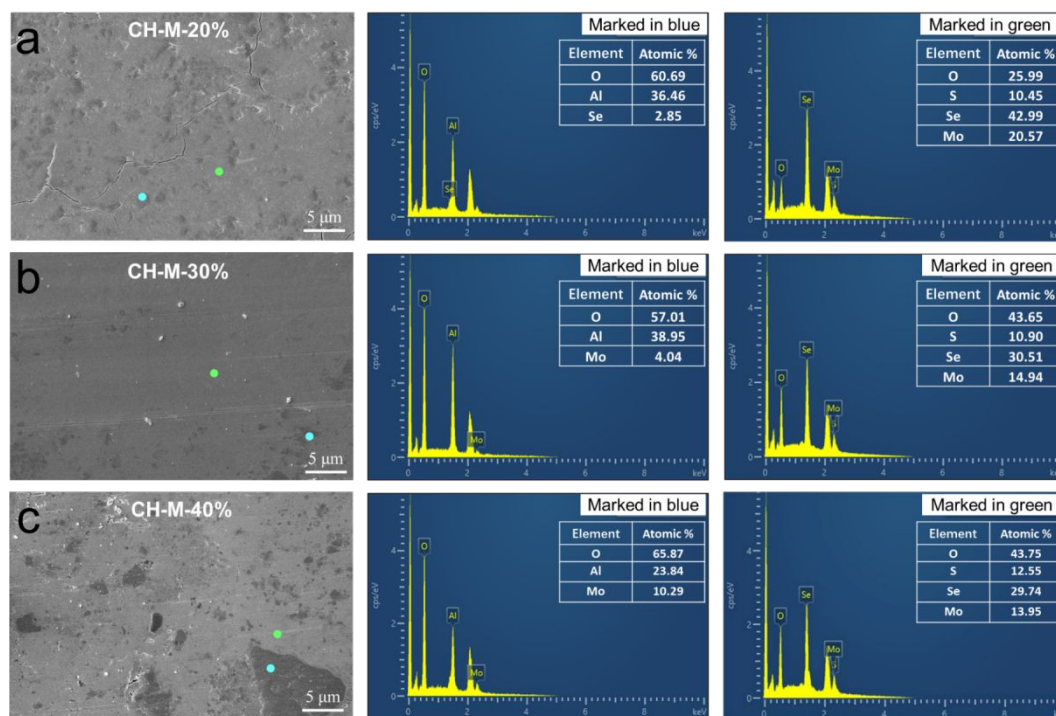


Figure S7. SEM images and corresponding EDS spectra of the wear tracks of CH-M composites with different texture densities (measured at 5 N). (a) CH-M-20%. (b) CH-M-30%. (c) CH-M-40%.

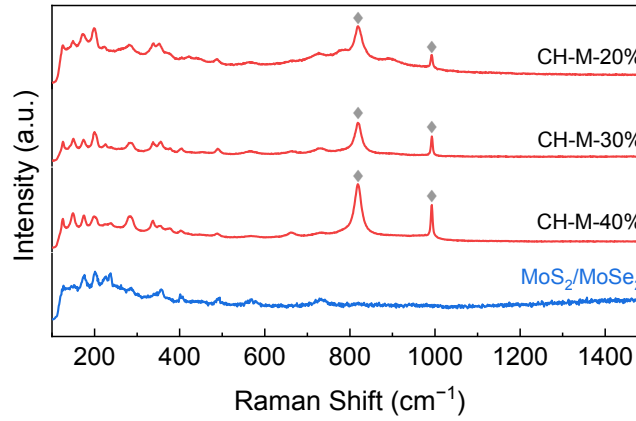


Figure S8. Raman spectra taken from the wear tracks of CH-M composites with different texture densities (measured under 5 N).

Table S1. A comparison of mechanical properties between printed topological structures and other recently reported ceramic materials.

Materials	Methods	Flexural strength (MPa)	Hardness	Ref
Topological Al ₂ O ₃ structures	DLP printing	227.62	16.23 ± 1.7 GPa	This work
α -Al ₂ O ₃	Inkjet printing	49.4	245 HV	[23]
SiOC	DLP printing	-	2.11 GPa	[42]
C/Si ₃ N ₄	PIP	207	-	[37]
SiC _f /HfC-SiC	PIP	108.6	-	[38]
SiC/Mo/CaF ₂	Hot pressed Sintering	-	731 HV	[39]
Al ₂ O ₃ /MoS ₂ -BaSO ₄	SPS	-	15 ± 0.5 GPa	[40]
ZrB ₂	SPS	-	13.2 ± 1 GPa	[41]

PIP: precursor infiltration and pyrolysis. SPS: spark-plasma-sintering.