

Supporting Information

High-Entropy 2D Carbide MXenes: TiVNbMoC₃ and TiVCrMoC₃

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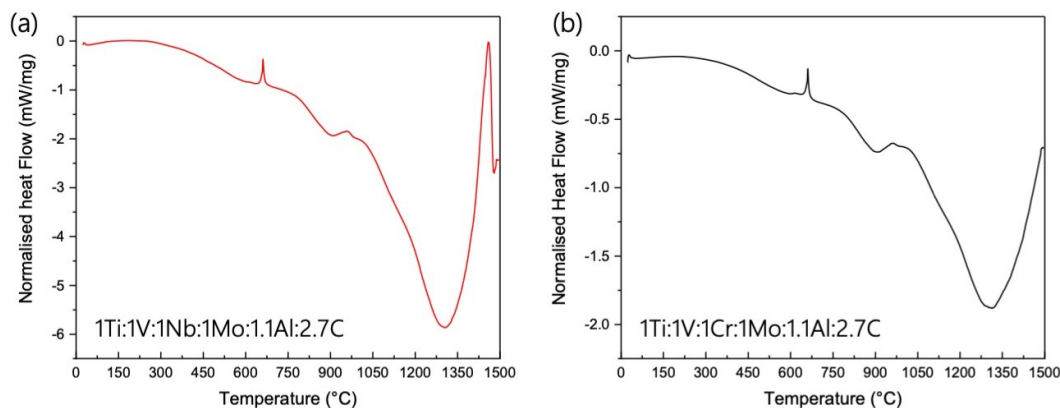
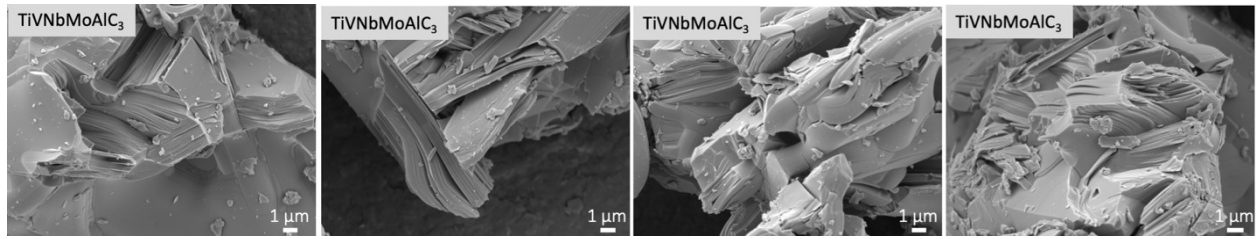


Figure S1: Differential scanning calorimetry results of a) Ti:V:Nb:Mo:1.1Al:2.7C, and b) Ti:V:Cr:Mo:1.1Al:2.7C powder mixtures under argon flow. Both powder mixtures have a peak between 653-664 °C, which indicates the melting of Al and the start of reaction with the transition metals to form intermetallics. With the initiation of carbon diffusion, binary carbide can form, followed by phase stabilization and ternary carbide formation between 1250-1350 °C, similar to previously studied MAX phases.^{1,2} At temperatures above 1450 °C, high-entropy multi-principle element phases can form.

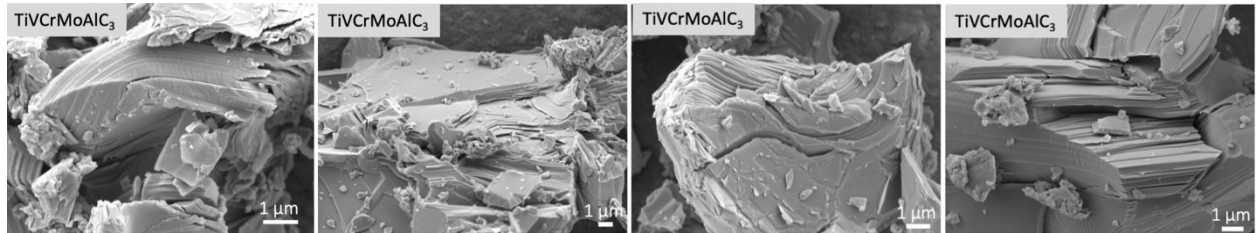
Table S1: EDS analysis of high-entropy MAX particles, multilayer (ML) MXene particles and delaminated (d-) MXene films. Four representative SEM images of the MAX particles that were used for EDS are shown for TiVNbMoAlC₃ and TiVCrMoAlC₃

	Ti	V	Cr	Nb	Mo	Al
EDS on particles						
(Ti,V,Nb,Mo) ₄ AlC ₃	0.9 ± 0.2	1.1 ± 0.2	-	1.1 ± 0.2	0.9 ± 0.3	1.09 ± 0.2
ML-(Ti,V,Nb,Mo) ₄ C ₃ T _x	1.0 ± 0.1	1.0 ± 0.1	-	1.2 ± 0.4	0.8 ± 0.3	-
d-(Ti,V,Nb,Mo) ₄ C ₃ T _x	0.9 ± 0.2	1.0 ± 0.2	-	1.0 ± 0.2	0.9 ± 0.3	-
(Ti,V,Cr,Mo) ₄ AlC ₃	1.0 ± 0.1	1.1 ± 0.1	1.0 ± 0.1	-	0.9 ± 0.1	1.16 ± 0.15
ML-(Ti,V,Cr,Mo) ₄ C ₃ T _x	1.1 ± 0.2	1.2 ± 0.1	0.8 ± 0.3	-	0.9 ± 0.1	-
d-(Ti,V,Cr,Mo) ₄ C ₃ T _x	1.1 ± 0.2	1.1 ± 0.2	0.9 ± 0.2	-	1.0 ± 0.2	-

SEM images of TiVNbMoAlC₃

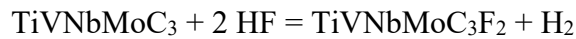
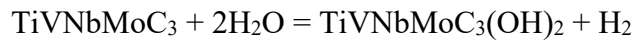


SEM images of TiVCrMoAlC₃

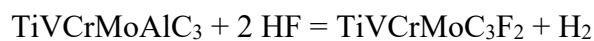
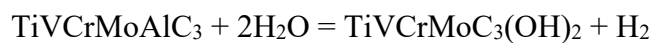


Reaction pathways from high-entropy MAX to MXene

TiVNbMoAlC₃ to TiVNbMoC₃



TiVCrMoAlC₃ to TiVCrMoC₃



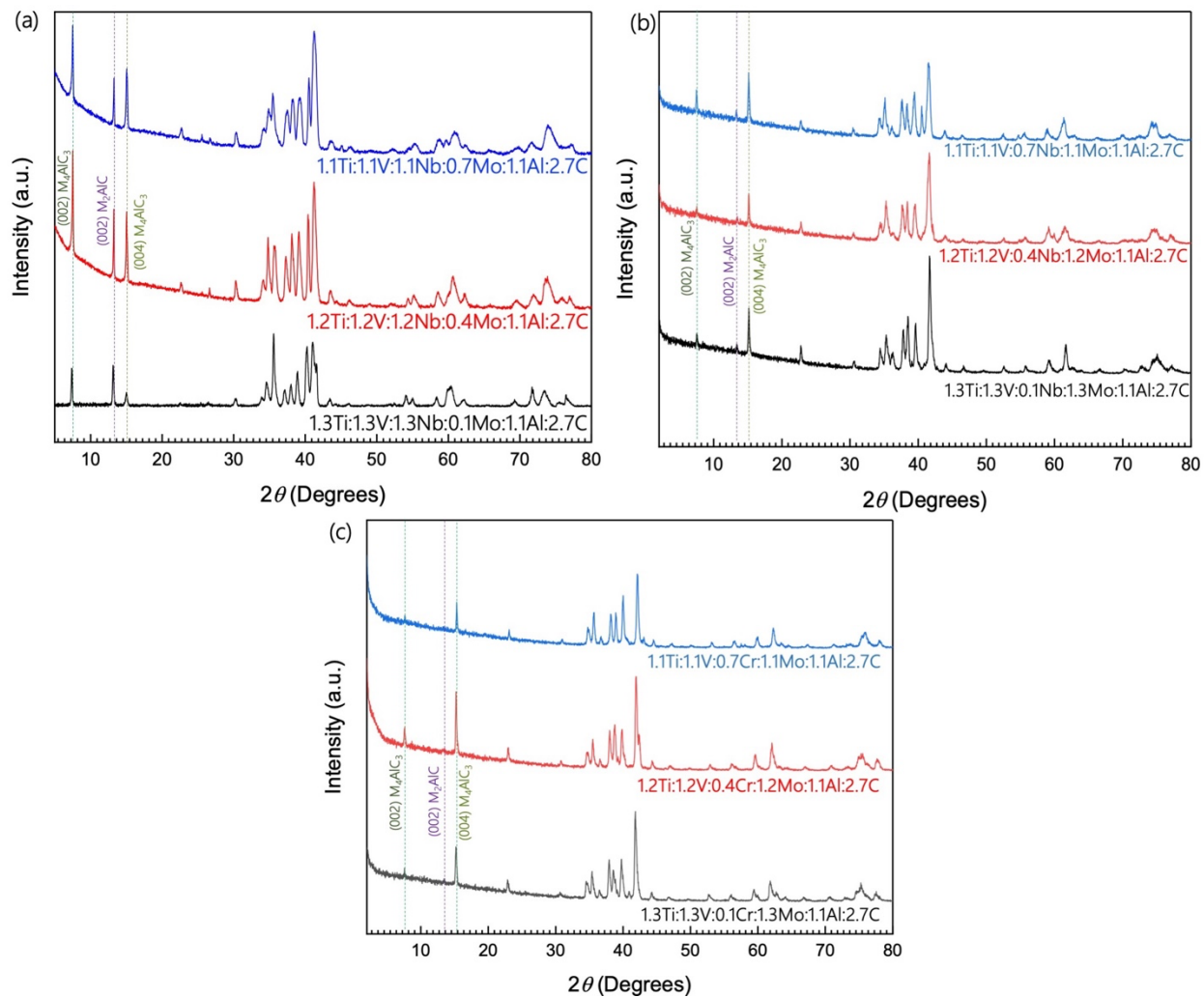


Figure S2: XRD spectra of multiphases formed by sintering different ratios of a) Ti:V:Nb:Mo with Mo variation, b) Ti:V:Nb:Mo with Nb variation, c) Ti:V:Cr:Mo with Cr variation and keeping 1.1Al:2.7C in all mixtures. Variation in the stoichiometric ratio of Mo in (a), Nb in (b), and Cr in (c) in these powder mixtures lead to the formation multiphases of M_2AlC along with M_4AlC_3 , instead of a single-phase M_4AlC_3 . This is evident from the presence of simultaneous (00 l) peaks, (002) at $\sim 7.5^\circ$ for M_4AlC_3 and $\sim 13.5^\circ$ for M_2AlC .

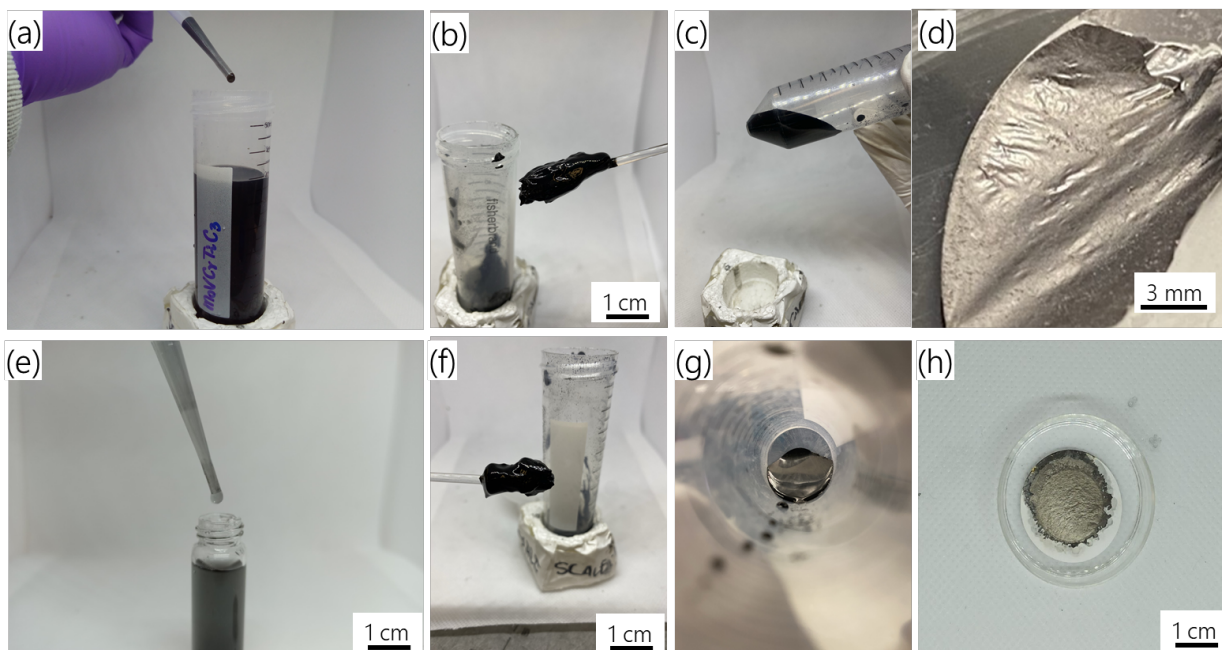


Figure S3: (a-d) $\text{TiVCrMoC}_3\text{T}_x$ at various stages of synthesis. (a) Single-flake MXene solution after delamination with TMAOH, (b,c) few-layer MXene clay post delamination, (d) MXene film doctor bladed on a 0.22-micron filter paper. (e-h) $\text{TiVNbMoC}_3\text{T}_x$ at various stages of synthesis. (e) Diluted single-flake MXene solution after delamination with TMAOH, (f,g) few-layer MXene clay post delamination, (h) MXene film filtered on a 0.22-micron filter.

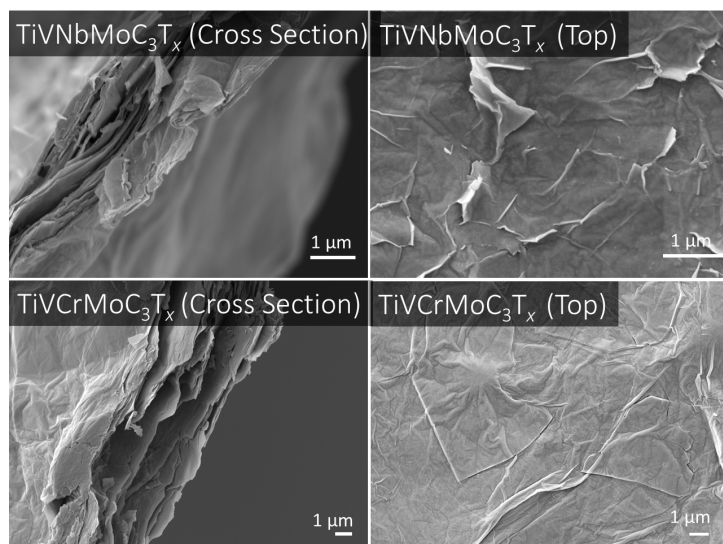


Figure S4: SEM images of $\text{TiVNbMoC}_3\text{T}_x$ and $\text{TiVCrMoC}_3\text{T}_x$ few-layered films. Cross sectional (left) and top view (right).

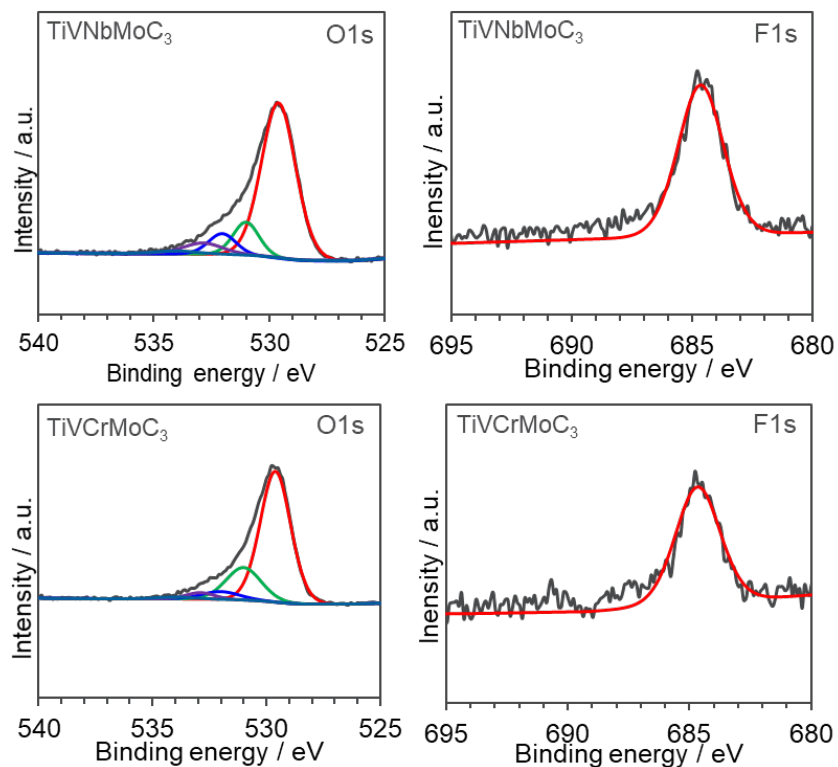


Figure S5: XPS spectra of $\text{TiVNbMoC}_3\text{T}_x$ and $\text{TiVCrMoC}_3\text{T}_x$ showing the surface functional groups $-\text{O}$ and $-\text{F}$.

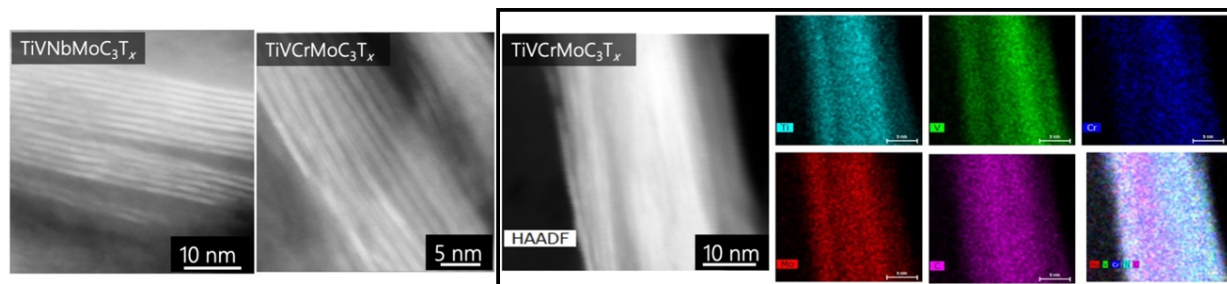


Figure S6: High-angle annular dark-field (HAADF) STEM images of delaminated (i) $\text{TiVNbMoC}_3\text{T}_x$ (left) and $\text{TiVCrMoC}_3\text{T}_x$ (right) MXenes, (ii) HAADF STEM image of $\text{TiVCrMoC}_3\text{T}_x$ with EDS data indicating atomic distribution of Ti, V, Cr, Mo, C atoms.

Table S2: XPS Deconvolution data with Binding Energy (BE), FWHM values for TiVNbMoC₃T_x. Deconvolution was performed using Thermo Advantage, a software package available through Thermo Scientific as well as references ³⁻⁵

TiVNbMoC₃T_x				
Region	BE (eV)		FWHM (eV)	Assigned to
Ti 2p	454.8	461	1.3	Ti-C
	456.6	462.8	3.0	TiO ₂
C 1s	282.2		1.0	C-Mo/Ti-T _x
	282.6		1.0	C-Ti/Mo-T _x
	284.8		1.7	C-C
	285.4		1.5	CH _x
	286.2		2.0	C-O
	287.5		2.0	COO
O 1s	530		1.5	MoO _x /TiO ₂ /C-Mo-O(I)
	530.9		1.1	C-Mo-O(II) _x and/or OR
	531.9		1.2	C-Mo-(OH) _x and/or OR
	533		1.4	H ₂ Oads (IV) and/or OR
Mo 3d	228	231.1	1.1	Mo metal
	229.3	232.5	1.1	C-Mo-T _x
	230.5	233.9	1.3	Mo ⁺⁵
	232	235.1	1.4	Mo ⁺⁶
Nb 3d	203.1	205.9	0.7	Nb
	203.5	206.3	0.8	Nb
	203.8	206.6	0.9	Nb (I, II, or IV)
	204.1	206.9	0.8	NbO
	205.2	208.0	0.9	Nb(³⁺)-O
	206.7	209.5	0.6	Nb(⁴⁺)-O
	207.4	210.2	0.8	Nb ₂ O ₅
V 2p	513.6	521	1.5	V ²⁺
	516.4	523.8	2.0	V ⁴⁺
	517.1	524.5	1.5	V ₂ O ₃

Region	BE (eV)	FWHM (eV)	Assigned to
O1s	529.6	1.8	TiO ₂ , MO _x
	531.0	1.4	C-M-O _x (I)
	532.0	1.5	C-M-OH _x (II)
	532.9	2.0	Al ₂ O ₃
	534.0	2.0	H ₂ O _{ads} (IV)
F1s	684.6	2.3	M-F

Table S3: XPS Deconvolution data with Binding Energy (BE), FWHM values for TiVCrMoC₃T_x. Deconvolution was performed using Thermo Advantage, a software package available through Thermo Scientific as well as references ³⁻⁵

TiVCrMoC ₃ T _x				
Region	BE (eV)		FWHM (eV)	Assigned to
Ti 2p	454.8	461	1.5	Ti-C
	456.6	462.8	3.0	TiO ₂
C 1s	282.3		1.0	C-Mo/Ti-T _x
	282.7		1.1	C-Ti/Mo-T _x
	284.8		1.7	C-C
	285.5		1.5	CH _x
	286.3		2.0	C-O
	287.6		2.0	COO
O 1s	530		1.6	MoO _x /TiO ₂ /C-Mo-O(I)
	530.9		1.2	C-Mo-O(II) _x and/or OR
	531.9		1.2	C-Mo-(OH) _x and/or OR
	533		1.4	H ₂ O _{ads} (IV) and/or OR
Mo3d	228	231.1	1.1	Mo metal
	229.3	232.5	1.2	C-Mo-T _x
	230.5	233.9	1.3	Mo ⁺⁵
	232	235.1	1.4	Mo ⁺⁶
Cr2p	574.8	584.1	2.0	Cr-C
	576.4	585.7	2.8	Cr-T _x
V 2p	513.6	521	1.5	V ²⁺
	515.4	522.8	2.0	V ⁴⁺
	517.1	524.5	1.5	V ₂ O ₃

TiVCrMoC₃

Region	BE (eV)	FWHM (eV)	Assigned to
O1s	529.6	1.6	TiO ₂ , MO _x
	531.0	1.9	C-M-O _x (I)
	532.0	2.0	C-M-OH _x (II)
	532.9	1.5	Al ₂ O ₃
	534.0	2.0	H ₂ O _{ads} (IV)
F1s	684.6	2.2	M-F

Table S4: List of MAX phases. a, b, and c are the lattice parameters. ΔH_{cp} indicates the formation enthalpy of MAX phases over competing phases at 0 Kelvin

MAX Phases	a (Å)	b (Å)	c (Å)	Most competing phases	ΔH_{cp} (eV/atom)	Electron Concentration (electron/Å ³)
(TiVCrMo)AlC ₃	2.985	2.985	23.066	Ti ₃ AlC ₂ , V ₃ AlC ₂ , Cr ₃ C ₂ , Mo ₃ Al, C	-0.011	0.405
(TiVNbMo)AlC ₃	3.055	3.054	23.601	Ti ₃ AlC ₂ , V ₃ AlC ₂ , Nb ₃ AlC ₂ , MoC	0.033	0.367
(Ti _{1.33} V _{1.33} Nb _{1.33})AlC ₃	3.044	3.050	23.557	Ti ₃ AlC ₂ , V ₃ AlC ₂ , Nb ₃ AlC ₂ , C	0.014	0.356

Probable reaction paths for formation of high-entropy MAX phases for Table S4

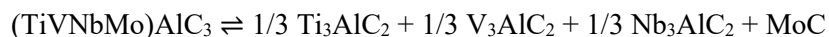
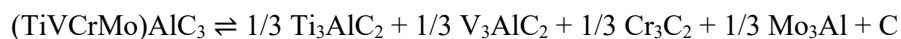


Table S5: Bader Charges of the transition metals in TiVCrMoAlC₃ and TiVNbMoAlC₃

Composition	Ti	V	Cr/Nb	Mo
TiVCrMoAlC ₃	1.307	1.121	0.893	0.759
TiVNbMoAlC ₃	1.314	1.126	1.308	0.778

Table S5 results show that Ti elements gain more charge in TiVNbMoAlC₃ than TiVCrMoAlC₃, while the charge of V and Mo elements are identical in both compositions. Also, more charges are

transferred to the Nb element in TiVNbMoAlC_3 composition in comparison to the Cr element in TiVNbMoAlC_3 because the Nb and Cr elements need three and two electrons to fill their valence shell, respectively.

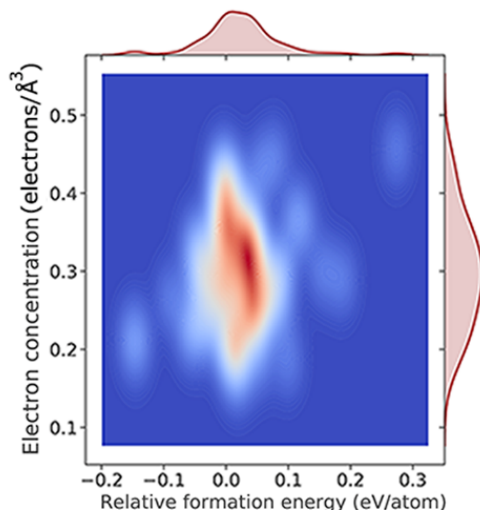


Figure S7. Calculated electron concentration of the already synthesized MAX phases with reference to their relative formation energy.

No specific value for ΔH_{cp} can be directly applied as a constraint for the thermodynamic stabilities of the MAX candidates. This is because the formation of many metastable materials is possible by controlling the temperature, pressure, and synthesis method. However, as stated, a lower value of ΔH indicates a higher probability of the MAX phase formation. The calculated ΔH_{cp} values (eV/atom) at 0 Kelvin for the MAX phases confirm that MAX phases of Sc_2AlC , Ti_2AlC , Ti_3AlC_2 , and Ti_4AlC_3 with the ΔH_{cp} values of 0.10, 0.039, 0.039 and 0.038 eV/atom respectively, have already been synthesized.⁶ Both an inadequate number of valence electrons occupying bonding states and an abundance of valence electrons occupying antibonding states reduce the probability of the successful synthesis of the MAX candidates⁷.

We calculated the electron concentration for the MAX phases that have already been synthesized with reference to their relative formation energies (**Figure S7**). As shown, the synthesizability of MAX candidates is higher in those candidates with an electron concentration close to 0.3 (electrons/atom); however, no MAX phases have been formed with the electron concentration below 0.2 and above 0.43 (electrons/atom).

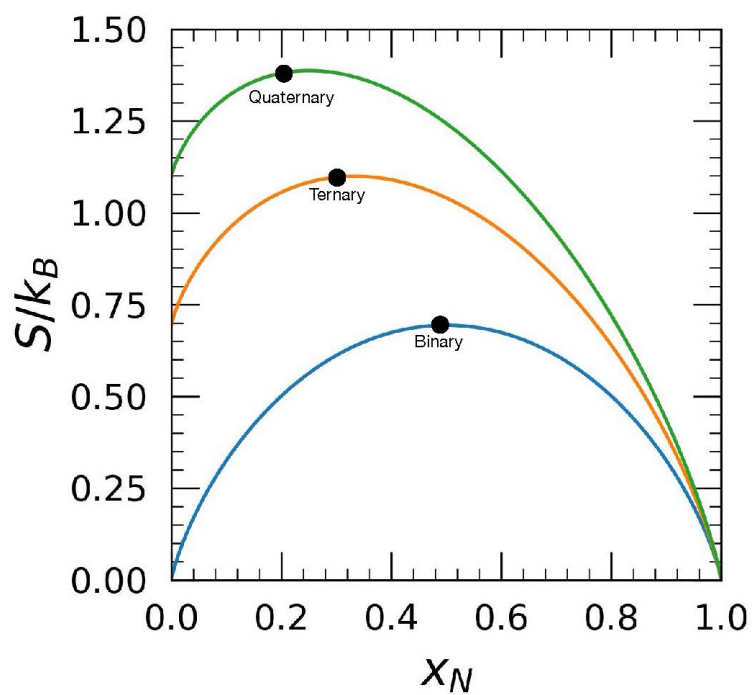


Figure S8. Calculated configurational entropy in a two, three, and four-component solid solutions as a function of mol% of the N_{th} component.⁸

References

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