

Supporting information

Interlinking primary grains with lithium boron oxide to enhance stability of $\text{LiNi}_{0.8}\text{Co}_{0.15}\text{Al}_{0.05}\text{O}_2$

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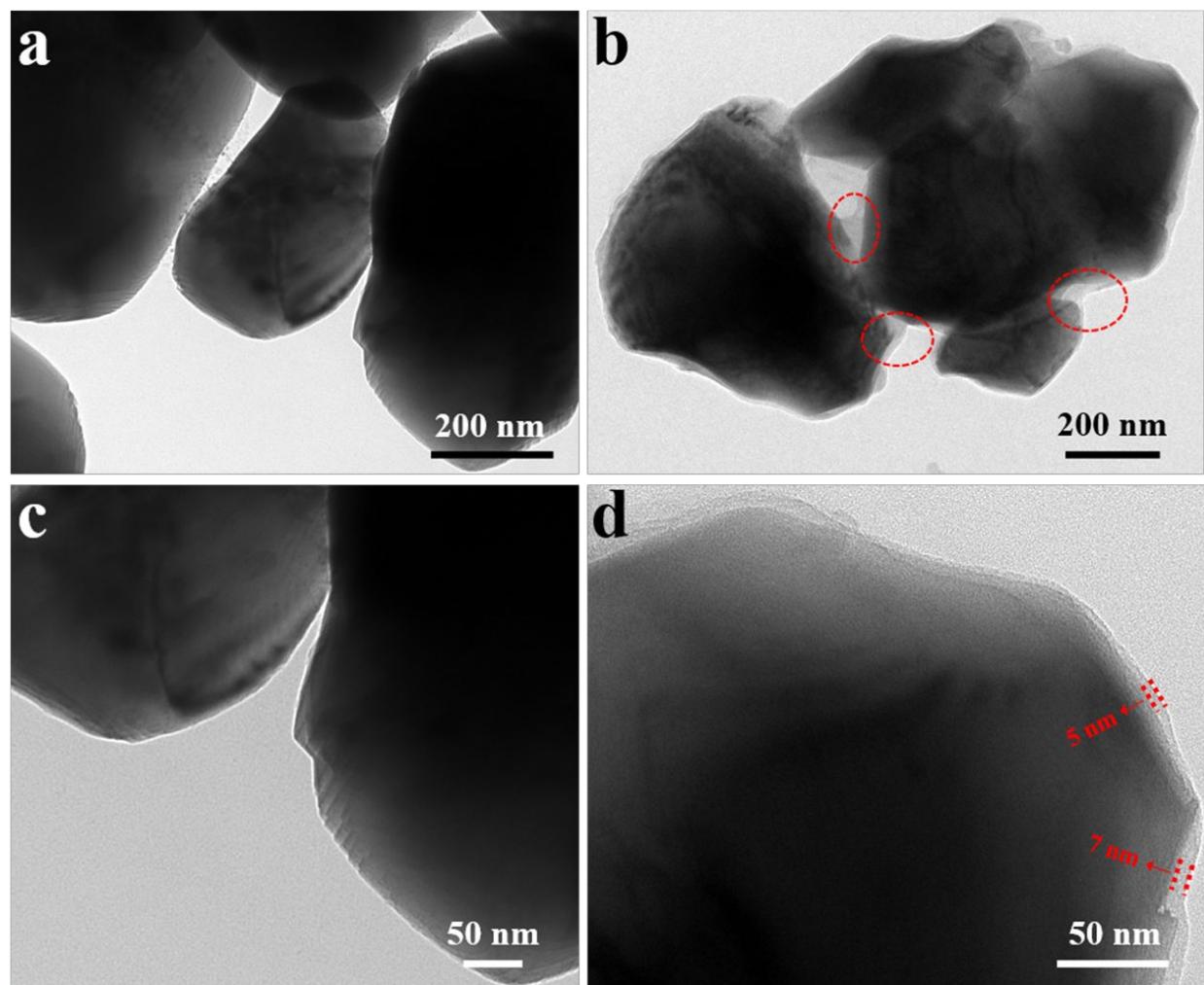


Figure S1. (a) TEM image and (c) magnified TEM image of NCA, (b) TEM image and (d) magnified TEM image of NCA-LB1.

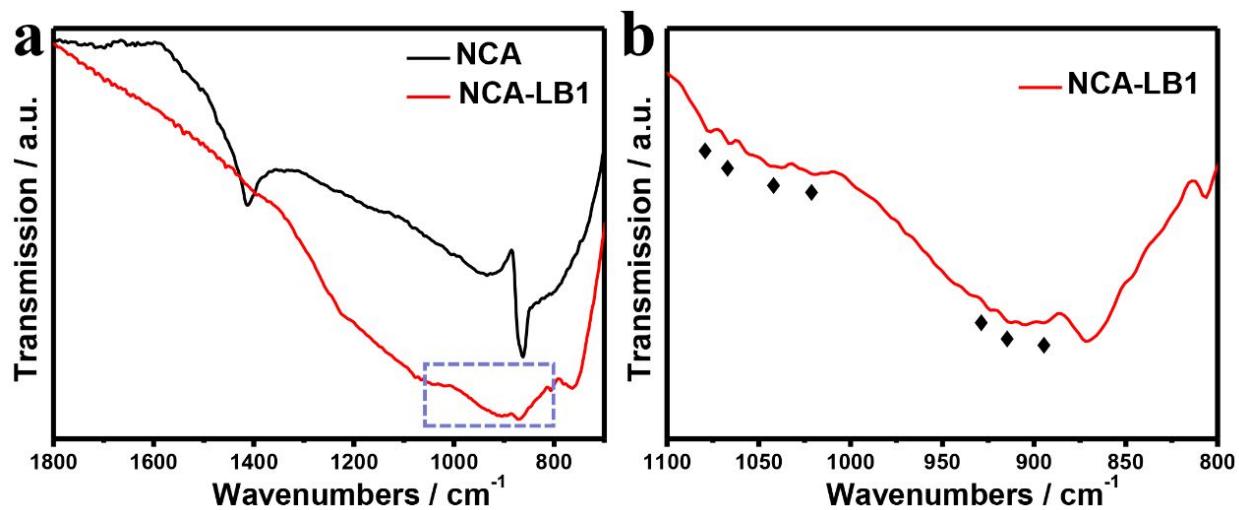


Figure S2. (a) FTIR spectra of NCA and NCA-LB1, (b) Magnified FTIR spectra of NCA-LB1.

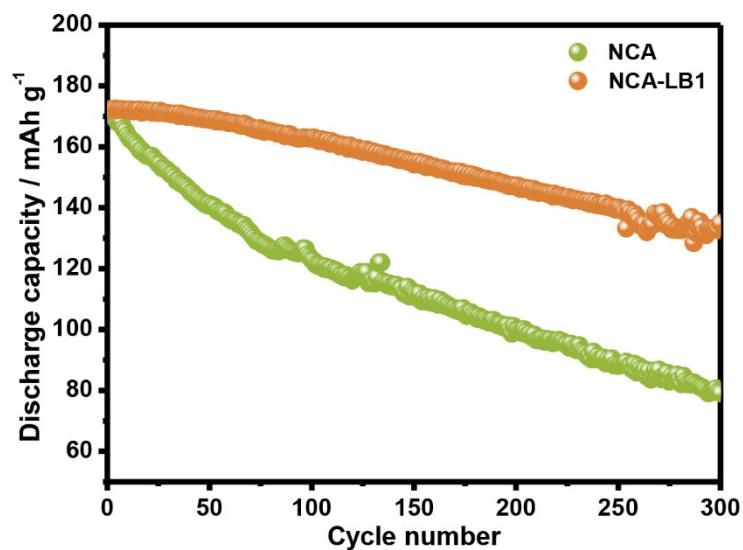


Figure S3. Cycling performance of NCA and NCA-LB1 at 2 C in the voltage range between 2.8 and 4.3 V.

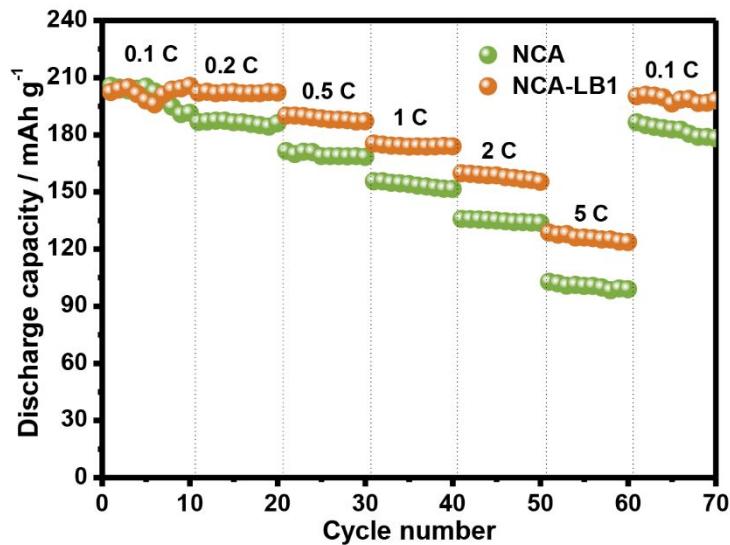


Figure S4. Rate performance of NCA and NCA-LB1 in the voltage range between 2.8 and 4.3 V.

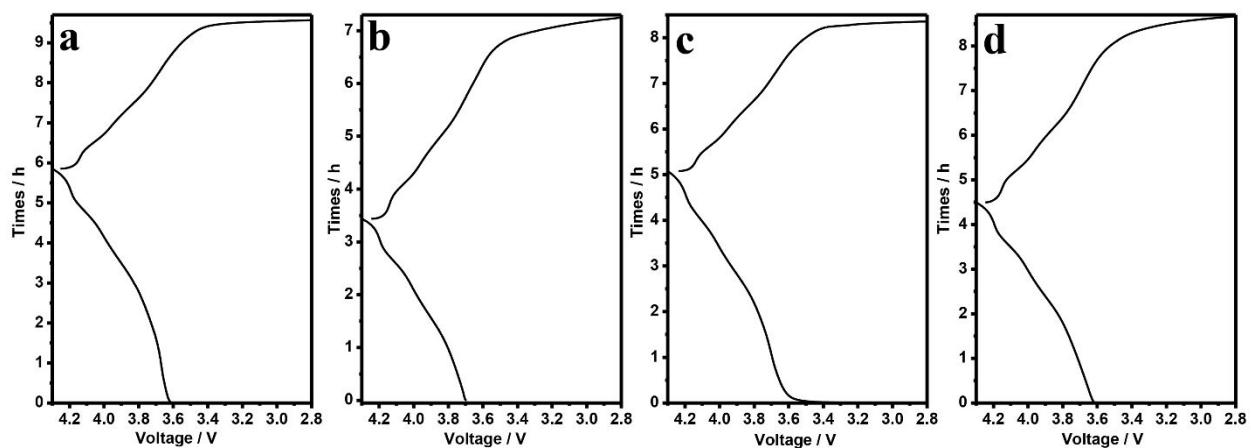


Figure S5. The charge and discharge profiles correspond to *in-situ* XRD: (a) 1st and (b) 50th for NCA, (c) 1st and (d) 50th for NCA-LB1 at 0.2 C (40 mA g⁻¹).

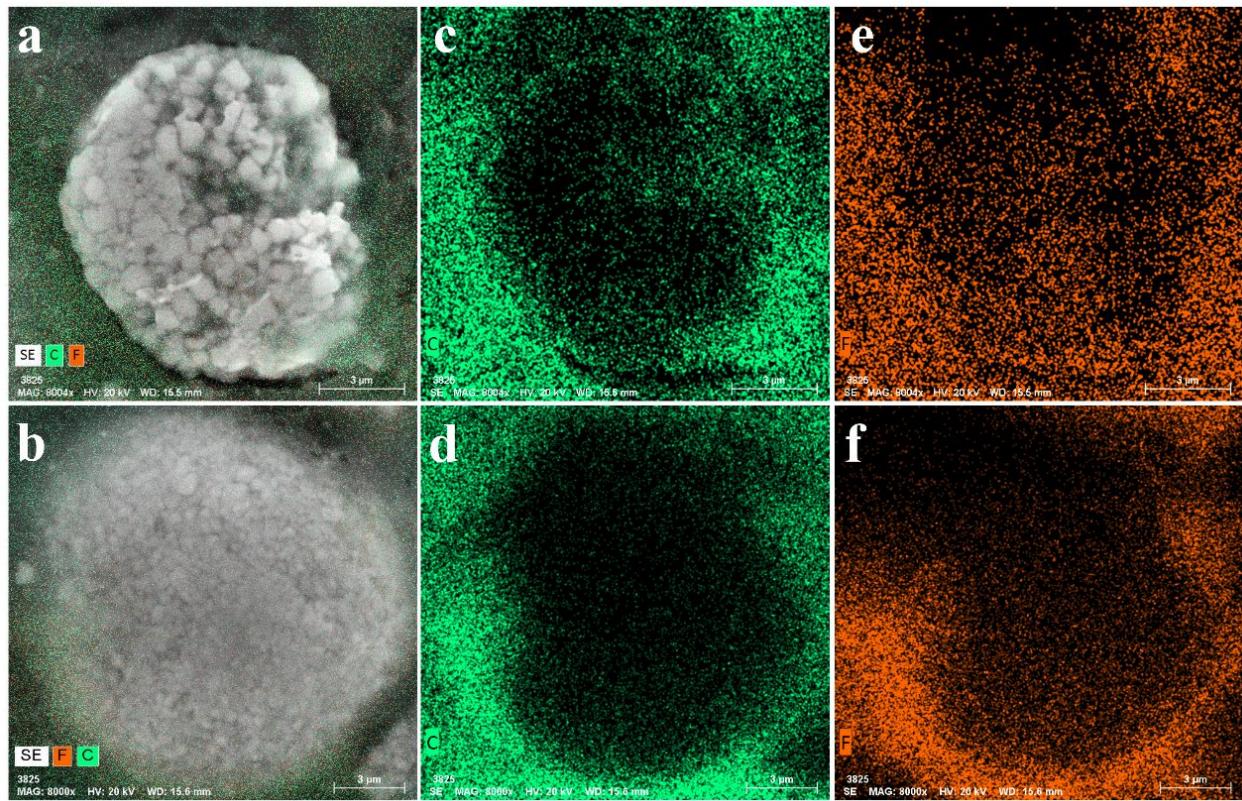


Figure S6. EDX elemental mapping of cycled electrode cross-sections for (a) NCA and (b) NCA-LB1. EDX elemental mapping of C for (c) NCA and (d) NCA-LB1. EDX elemental mapping of F for (e) NCA and (f) NCA-LB1.

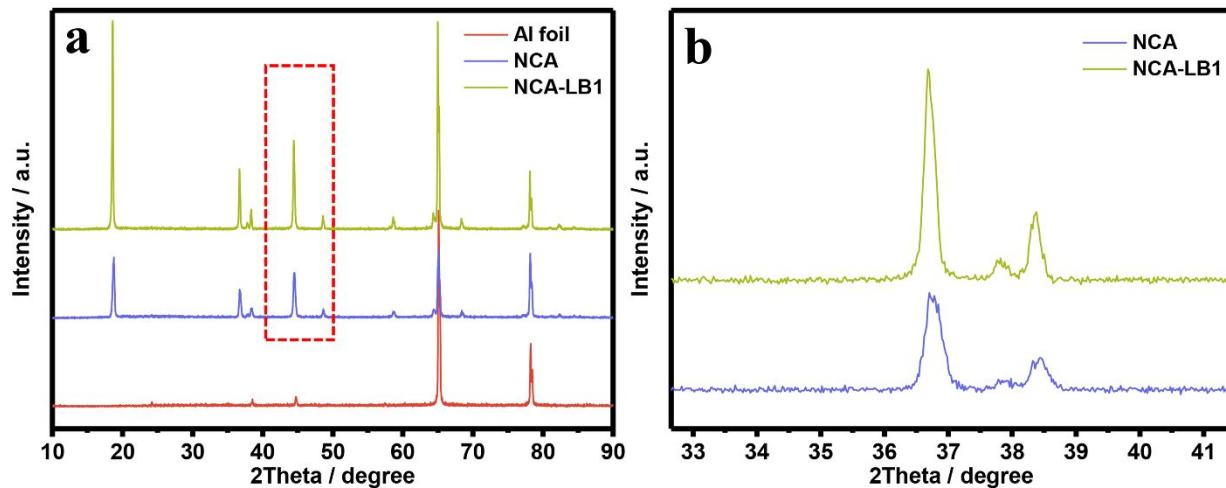


Figure S7. (a) XRD patterns of the cycled of NCA and NCA-LB1 electrodes after 100 cycles,
(b) Magnified XRD patterns of the cycled of NCA and NCA-LB1 electrodes.

Table S1 The content of surface residuals of the pristine NCA and NCA-LB1

Samples	Pristine NCA	NCA-LB1
Li_2CO_3	0.498 wt%	0.245 wt%
LiOH	0.137 wt%	0.07 wt%

Table S2 The result of ICP-AES for NCA-LB1.

Concentration of B	$430 \mu\text{g L}^{-1}$
Mass of dissolved NCA-LB1 powder	20 mg
Volume of solution	50 mL
Mass of Deduced LiBO_2	0.0989 mg

Table S3 Electrochemical performance comparison between our sample and other Ni-rich cathodes reported in the literature

Materials	Measurement conditions			Electrochemical		Ref.
	Voltage range (V)	T (K)	Current Density	Cycle number	Retention Rate	
LBO modified LiNi _{0.8} Co _{0.1} Mn _{0.1} O ₂	2.8-4.3	298	200 mA g ⁻¹ (1 C)	200	83.0%	1
	2.8-4.3	323	1 C	200	77.3%	
Vanadium compounds modified LiNi _{0.815} Co _{0.15} Al _{0.035} O ₂	2.75-4.3	298	1 C	100	88.2%	2
PANI-PEG polymers modified LiNi _{0.8} Co _{0.1} Mn _{0.1} O ₂	2.8-4.3	298	1 C	100	92.4%	3
	2.8-4.3	328	1 C	100	81.4%	
Na ₂ S ₂ O ₈ modified LiNi _{0.815} Co _{0.15} Al _{0.035} O ₂	2.75-4.3	298	180 mA g ⁻¹ (1 C)	100	89.2%	4
LaAlO ₃ modified LiNi _{0.8} Co _{0.1} Mn _{0.1} O ₂	2.7-4.3	298	170 mA g ⁻¹ (1 C)	200	84.5%	5
Li ₄ SiO ₄ modified LiNi _{0.8} Co _{0.15} Al _{0.05} O ₂	2.7-4.3	298	180 mA g ⁻¹ (1 C)	100	88.08%	6
PANI-PVP modified LiNi _{0.8} Co _{0.1} Mn _{0.1} O ₂	2.8-4.3	298	1 C	100	88.7%	7
Lithium boron oxide modified LiNi _{0.8} Co _{0.15} Al _{0.05} O ₂	2.8-4.3	298	2 C	100	93.59%	This work
	2.8-4.3	328	1 C	100	90.87%	

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