

Speciation, distribution, and mobility of hazardous trace elements in coal fly ash: Insights from Cr, Ni, and Cu

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Table S1. Details of Cr, Ni, and Cu reference compounds used in this study.

Cr	Oxidation state	Source or preparation method
FeCr ₂ O ₄	+3	Spectrum from (Tang et al., 2007)
Ca ₃ Cr ₂ (SiO ₄) ₃	+3	Spectrum from (Tang et al., 2007)
Cr ₂ O ₃	+3	Spectrum from (Tang et al., 2007)
Cr(III)-doped Fe ₂ O ₃	+3	CrCl ₃ were added with equivalent 2% Cr during hematite synthesis following method in (Cornell and Schwertmann, 2003)
Cr(III)-doped glass	+3	100-μM CrCl ₃ were added during glass synthesis following method in (De Witte and Uytterhoeven, 1996)
CaCrO ₄	+6	Spectrum from (Tang et al., 2007)
Ni	Oxidation state	Source or preparation method
NiO	+2	Spectrum from (McNear Jr et al., 2007)
Ni ₃ (PO ₄) ₂	+2	Spectrum from (McNear Jr et al., 2007)
NiFe ₂ O ₄	+2	Spectrum from (McNear Jr et al., 2007)
Ni(II)-doped Fe ₂ O ₃	+2	Ni(NO ₃) ₂ were added with equivalent 2% Ni during hematite synthesis following method in (Cornell and Schwertmann, 2003)
Ni(II)-doped glass	+2	100-μM Ni(NO ₃) ₂ were added during glass synthesis following method in (De Witte and Uytterhoeven, 1996)
Cu	Oxidation state	Source or preparation method
Cu ₂ O	+1	Purchased from Sigma Aldrich
CuO	+2	Spectrum from (Zeng et al., 2018)
Cu(II) doped Fe ₂ O ₃	+2	CuSO ₄ were added with equivalent 2% Cu during hematite synthesis following method in (Cornell and Schwertmann, 2003)
Cu(II)-doped glass	+2	100-μM CuSO ₄ were added during glass synthesis following method in (De Witte and Uytterhoeven, 1996)

Table S2. Mineralogical compositions of CFA samples determined using Rietveld method from (Winburn et al., 2000).

Sample F-2		Sample C-2	
Phase	Percentage (wt%)	Phase	Percentage (wt%)
glass	77.4	glass	66.3
quartz, SiO ₂	12.6	tricalcium aluminate, Ca ₃ Al ₂ O ₆	4.3
mullite, Al ₆ Si ₂ O ₁₃	8.8	anhydrite, CaSO ₄	2.7
hematite, Fe ₂ O ₃	0.6	periclase, MgO	2.3
magnetite, Fe ₃ O ₄	0.6	quartz, SiO ₂	2.3
		hematite, Fe ₂ O ₃	1.5
		lime, CaO	0.7
		mullite, Al ₆ Si ₂ O ₁₃	0.7

Table S3. Summary of SEM-EDX results on the speciation and distribution of Cr, Ni, and Cu.

Figure#	Sample	Particle size (μm)	Chemical composition by EDX	Particle association
Fig. 1a	F-2	~5	Cr (moderate*) co-localized with Fe (moderate), Al (low), and Mg (low)	Discrete particle
Fig. 1b	C-1	~10	Cr (very low) co-localized with Fe (very high), Al (very low), and Ca (very low)	Encapsulated in glass phase
Fig. 1c	C-2	~15	Cr (very low) co-localized with Si (high), Fe (low), Ca (low), and Ni (very low)	On the edge of a quartz particle
Fig. S3a	F-2	~15	Cr (low) co-localized with Fe (high) and Ni (low)	Discrete particle
Fig. S3b	F-1	~3	Cr (low) co-localized with Fe (high), Ca (low), and Ni (low)	Encapsulated in glass phase
Fig. S3c	F-2	~2	Cr (very low) co-localized with Fe (high), Na (low), Si (low), and Al (low)	Encapsulated in glass phase
Fig. S4a	F-1	~5	Cr (very low) co-localized with Si (moderate), Al (low), Ca (low), and Fe (low)	Encapsulated in glass phase
Fig. S4b	C-2	~5	Cr (very low) co-localized with Ca (high), Si (low), Al (low), Fe (very low), and Zn (very low)	Encapsulated in glass phase
Fig. 2a	F-2	~15	Ni (high) co-localized with P (low), Si (low), and Al (low)	Ni likely coating on an unburnt carbon particle and encapsulated in glass phase
Fig. 2b	C-2	~15	Ni (high) co-localized with C, P (low), Si (low), and Al (low)	Ni likely coating on an unburnt carbon particle and encapsulated in glass phase
Fig. 2c	C-2	~15	Ni (very high) co-localized with P (low)	Encapsulated in glass phase
Fig. S5a	C-2	~10	Ni (high) co-localized with P (low), Al (low), and Ca (low)	Discrete particle
Fig. S5b	C-2	~5	Ni (very high) co-localized with Al (low) and Si (low)	Encapsulated in glass phase
Fig. S5c	F-2	~2	Ni (moderate), the presence of Si (high) and Al (low) is likely due to the proximity to glass phase	Encapsulated in glass phase
Fig. 3a	F-1	~8	Cu (moderate) co-localized with Zn (low), the presence of Si (low), Al (low), and Ca (low) is likely due to the proximity to glass phase	Encapsulated in glass phase
Fig. 3b	F-2	~5	Cu (very low) co-localized with Fe (moderate) and Cr (very low), the presence of Si (moderate) and Al (low) is likely due to proximity to glass phase	Encapsulated in glass phase

*Element abundance are labeled based on their oxide content (wt%) detected by EDX: very high >75%, high >50%, moderate >25%, low >5%, very low <5%.

Table S4. Summary of the sequential extraction results of CFA samples.

Element / Parameter		Class F CFA		Class C CFA	
		F-1	F-2	C-1	C-2
Cr	Total content (ppm)	174.6	59.2	85.9	67.9
	Water/acid soluble, exchangeable (%)	10.6	7.2	33.5	48.1
	Reducible (%)	14.3	21.8	37.9	30.0
	Oxidizable (%)	2.3	5.2	4.8	6.6
	Residue (%)	72.8	65.8	23.8	15.3
	Mobile fraction (%)*	27.2	34.2	76.2	84.7
	Mobile fraction amount (mg/Kg CFA or ppm)	47.5	20.2	65.5	57.5
	Risk assessment code**	medium	low	high	high
Mn	Total content (ppm)	148.3	155.4	207.4	153.3
	Water/acid soluble, exchangeable (%)	13.5	4.0	30.6	28.9
	Reducible (%)	18.6	36.1	58.8	40.8
	Oxidizable (%)	2.4	2.6	2.8	8.6
	Residue (%)	65.5	57.3	7.8	21.7
	Mobile fraction (%)	34.5	42.7	92.2	78.3
	Mobile fraction amount (mg/Kg CFA or ppm)	51.2	66.4	191.2	120.0
	Risk assessment code	medium	low	high	medium
Co	Total content (ppm)	45.1	14.9	23.1	28.4
	Water/acid soluble, exchangeable (%)	2.0	2.3	32.3	30.0
	Reducible (%)	9.0	18.5	41.0	23.5
	Oxidizable (%)	1.9	1.6	1.7	8.1
	Residue (%)	87.1	77.6	25.0	38.4
	Mobile fraction (%)	12.9	22.4	75.0	61.6
	Mobile fraction amount (mg/Kg CFA or ppm)	5.8	3.3	17.3	17.5
	Risk assessment code	low	low	high	high
Ni	Total content (ppm)	116.8	42.2	57.0	59.4
	Water/acid soluble, exchangeable (%)	2.8	1.9	37.9	37.5
	Reducible (%)	7.1	14.3	31.9	19.6
	Oxidizable (%)	1.7	1.0	1.3	10.7
	Residue (%)	88.4	82.8	28.9	32.2
	Mobile fraction (%)	11.6	17.2	71.1	67.8
	Mobile fraction amount (mg/Kg CFA or ppm)	13.5	7.3	40.5	40.3
	Risk assessment code	low	low	high	high
Cu	Total content (ppm)	128.3	66.8	183.5	180.7
	Water/acid soluble, exchangeable (%)	14.0	31.2	34.4	38.3
	Reducible (%)	17.3	14.3	45.5	31.6
	Oxidizable (%)	4.6	7.1	3.7	11.4
	Residue (%)	64.1	47.4	16.4	18.7
	Mobile fraction (%)	35.9	52.6	83.6	81.3
	Mobile fraction amount (mg/Kg CFA or ppm)	46.1	35.1	153.4	146.9
	Risk assessment code	medium	high	high	high
Zn	Total content (ppm)	169.9	92.2	109.4	120.2
	Water/acid soluble, exchangeable (%)	4.5	5.1	29.8	31.0
	Reducible (%)	20.9	37.0	52.6	35.5
	Oxidizable (%)	6.1	14.4	9.1	16.1
	Residue (%)	68.5	43.5	8.5	17.4
	Mobile fraction (%)	31.5	56.5	81.5	82.6
	Mobile fraction amount (mg/Kg CFA or ppm)	53.5	52.1	100.1	99.3
	Risk assessment code	low	low	medium	high
Cd	Total content (ppm)	48.1	39.0	43.1	54.1
	Water/acid soluble, exchangeable (%)	2.3	1.6	13.3	14.0
	Reducible (%)	3.6	9.4	23.3	14.9
	Oxidizable (%)	1.1	2.1	2.0	13.9
	Residue (%)	93.0	86.9	61.4	57.2
	Mobile fraction (%)	7.0	13.1	38.6	42.8
	Mobile fraction amount (mg/Kg CFA or ppm)	3.4	5.1	16.6	23.2
	Risk assessment code	low	low	medium	medium
Pb	Total content (ppm)	84.4	33.6	40.5	35.5
	Water/acid soluble, exchangeable (%)	2.4	2.6	10.6	12.7
	Reducible (%)	2.1	5.5	8.5	7.6
	Oxidizable (%)	2.1	2.0	15.8	27.7
	Residue (%)	93.4	89.9	65.1	52.0
	Mobile fraction (%)	6.6	10.1	34.9	48.0
	Mobile fraction amount (mg/Kg CFA or ppm)	5.6	3.4	14.1	17.0
	Risk assessment code	low	low	medium	medium

* Mobile fraction is the sum of water/acid-soluble and exchangeable, reducible, and oxidizable fractions.

** Risk assessment code (RAC): based on the water/acid soluble and exchangeable fraction (%), there are five risk levels: no risk for <1%, low risk for 1–10%, medium risk for 10–30%, high risk for 30–50%, and very high risk for >50% (Saqib and Bäckström, 2016; Yan et al., 2010; Zhao et al., 2018).

Table S5. Summary of sequential extraction results of trace elements in CFA samples from the U.S. and other countries.

	Reference	This study and Ref. 1		Ref. 2	Ref. 3	This study and Ref. 1		Ref. 3	Ref. 4	Ref. 5	Ref. 6	Ref. 7	Ref. 8	Ref. 9	Ref. 10		
	Sample source	U.S.	U.S.	U.S.	U.S.	U.S.	U.S.	U.S.	China	China	China	Brazil	U.S.	Poland	Slovakia	China	Japan
	CFA type	F	F	F	F	C	C	C	F	F	F(?)	F	F	F	F	F	F
	# of samples	1	1	1	6	1	1	2	3	2	2	1	1	1	1	8	1
Cr	Water/acid soluble, exchangeable (%)	10.6	7.2			33.5	48.1		4.6		~10	~15	4.2	18	12	~10	~5
	Reducible (%)	14.3	21.8			37.9	30.0		13.1		~1	~10	11.5	5	6	~5	~5
	Oxidizable (%)	2.3	5.2			4.8	6.6		2.9		~4	~15	26.9	9	8	~5	~5
	Residue (%)	72.8	65.8			23.8	15.3		79.5		~85	~60	57.3	68	74	~80	~85
Mn	Water/acid soluble, exchangeable (%)	13.5	4.0	15.9	~5	30.6	28.9	~10				~50		6.1	8		
	Reducible (%)	18.6	36.1	10.8	~5	58.8	40.8	~15				~10		6	3		
	Oxidizable (%)	2.4	2.6	5.9	~2	2.8	8.6	~30				~5		4	2		
	Residue (%)	65.5	57.3	67.3	>85	7.8	21.7	~45				~25		84	87		
Co	Water/acid soluble, exchangeable (%)	2.0	7.1			33.3	30.0				~10						
	Reducible (%)	9.0	18.5			41.0	23.5				~1						
	Oxidizable (%)	1.9	1.6			1.7	8.1				~2						
	Residue (%)	87.1	77.6			25.0	38.4				~85						
Ni	Water/acid soluble, exchangeable (%)	2.8	1.9			37.9	37.5				~15			5.2	7.4		
	Reducible (%)	7.1	14.3			31.9	19.6				~1			2	3		
	Oxidizable (%)	1.7	1.0			1.3	10.7				~4			1	1		
	Residue (%)	88.4	82.8			28.9	32.2				~80			92	89		
Cu	Water/acid soluble, exchangeable (%)	14.0	31.2			34.4	38.3		17.3		~20	~10	9.7	10.1	9.1		
	Reducible (%)	17.3	14.3			45.5	31.6		25		~10	~10	5.0	4	2		
	Oxidizable (%)	4.6	7.1			3.7	11.4		4.4		~10	~15	17.3	1	2		
	Residue (%)	64.1	47.4			16.4	18.7		53.3		~60	~65	68.0	85	87		
Zn	Water/acid soluble, exchangeable (%)	4.5	5.1			29.8	31.0		17.2		~15	~12	1	4	4		
	Reducible (%)	20.9	37.0			52.6	35.5		18.1		~2	~5	14.2	2	1		
	Oxidizable (%)	6.1	14.4			9.1	16.1		4.1		~3	~13	13.9	0.3	1		
	Residue (%)	68.5	43.5			8.5	17.4		60.5		~80	~70	70.9	94	94		
Cd	Water/acid soluble, exchangeable (%)	2.3	1.6			13.3	14.0				~25	~0					
	Reducible (%)	3.6	9.4			23.3	14.9				~2	~0					
	Oxidizable (%)	1.1	2.1			2.0	13.9				~3	~0					
	Residue (%)	93.0	86.9			61.4	57.2				~70	~100					
Pb	Water/acid soluble, exchangeable (%)	2.4	2.6			10.6	12.7		1.1		~1	~0	4.3				
	Reducible (%)	2.1	5.5			8.5	7.6		16.4		~1	~10	4.4				
	Oxidizable (%)	2.1	2.0			15.8	27.7		4.9		~1	~15	16.5				
	Residue (%)	93.4	89.9			65.1	52.0		83.9		~97	~75	74.7				
REE	Water/acid soluble, exchangeable (%)	~3	~5	5.2	~5	~25	~35	~10		~10							
	Reducible (%)	~15	~30	0.6	~5	~55	~45	~15		~3							
	Oxidizable (%)	~2	~5	8.3	~2	~5	~5	~30		~17							
	Residue (%)	~80	~60	86.1	>85	~15	~15	~45		~80							

Ref. 1 (Liu et al., 2019); Ref. 2 (Lin et al., 2018); Ref. 3 (Taggart et al., 2018); Ref. 4 (Fu et al., 2019); Ref. 5 (Pan et al., 2019); Ref. 6 (Yuan, 2009); Ref. 7 (Quispe et al., 2012); Ref. 8 (Jegadeesan et al., 2008); (Smeda and Zyrnicki, 2002); Ref. 9 (Smeda and Zyrnicki, 2002); Ref. 10 (Tian et al., 2018)

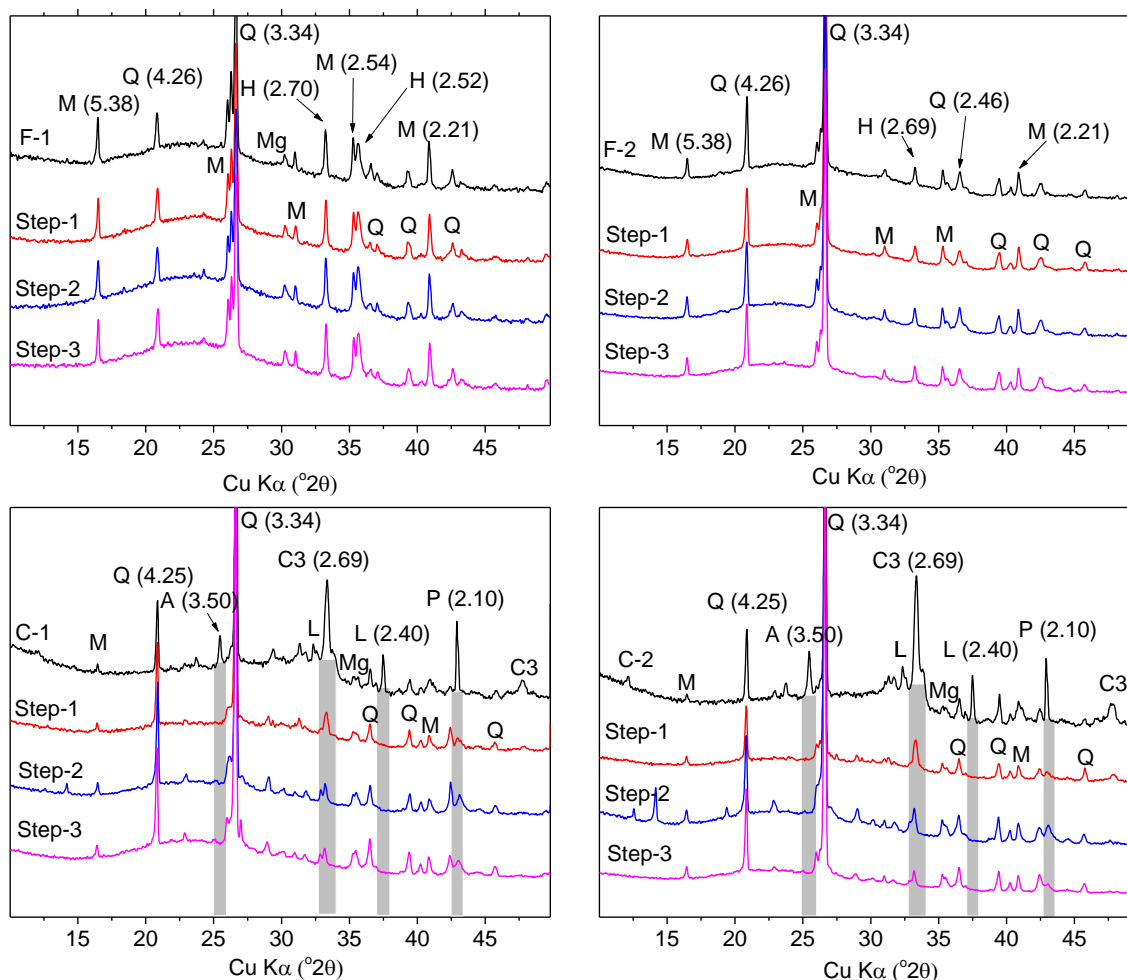


Figure S1. X-ray diffraction (XRD) patterns of CFA samples before and after each sequential chemical extraction step. Q (quartz), M (mullite), A (anhydrite), P (periclase), L (lime), C3 (tricalcium aluminate), Mg (magnetite), H (hematite). Numbers in the parentheses denote the d-spacing values (\AA) of main reflection peaks. Vertical gray shadings indicate the main mineral phases that dissolved during the sequential extraction steps. Step-1, Step-2, and Step-3 refer to the residues after extraction of (1) Step-1: water-soluble/exchangeable/acid-soluble (e.g., carbonates), (2) Step-2: reducible (e.g., Fe-Mn oxides), and (3) Step-3: oxidizable (e.g., organic matter and sulfide) fractions in CFA samples. The XRD patterns were collected using a Panalytical Empyrean diffractometer and presented in the SI of (Liu et al., 2019).

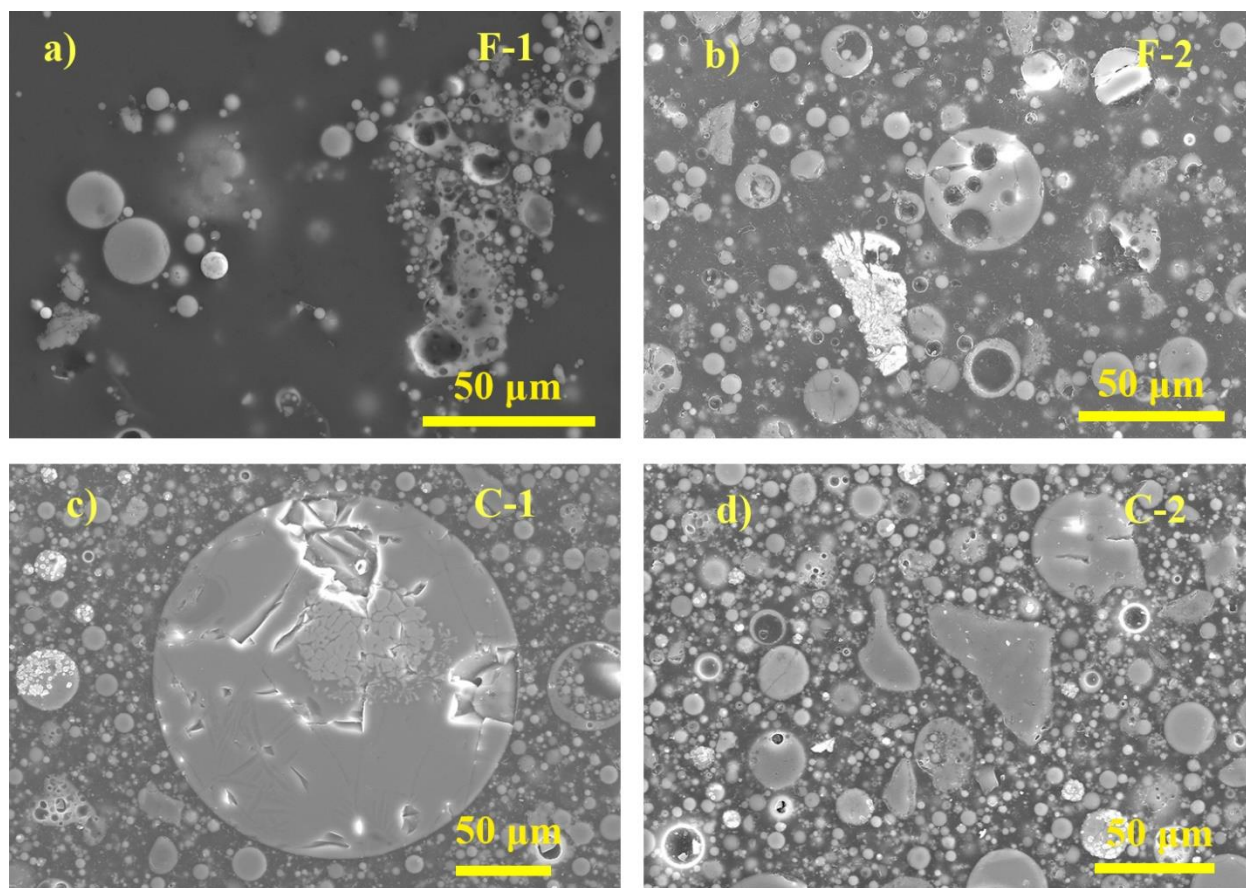


Figure S2. Representative SEM images of CFA samples (a) F-1, (b) F-2, (c) C-1, and (d) C-2. Note the common presence of spheres, cenospheres (particles with an empty hollow core), or plerospheres (particles with a hollow core that is filled with other particles). SEM image of C-2 has been presented in the SI of (Liu et al., 2019).

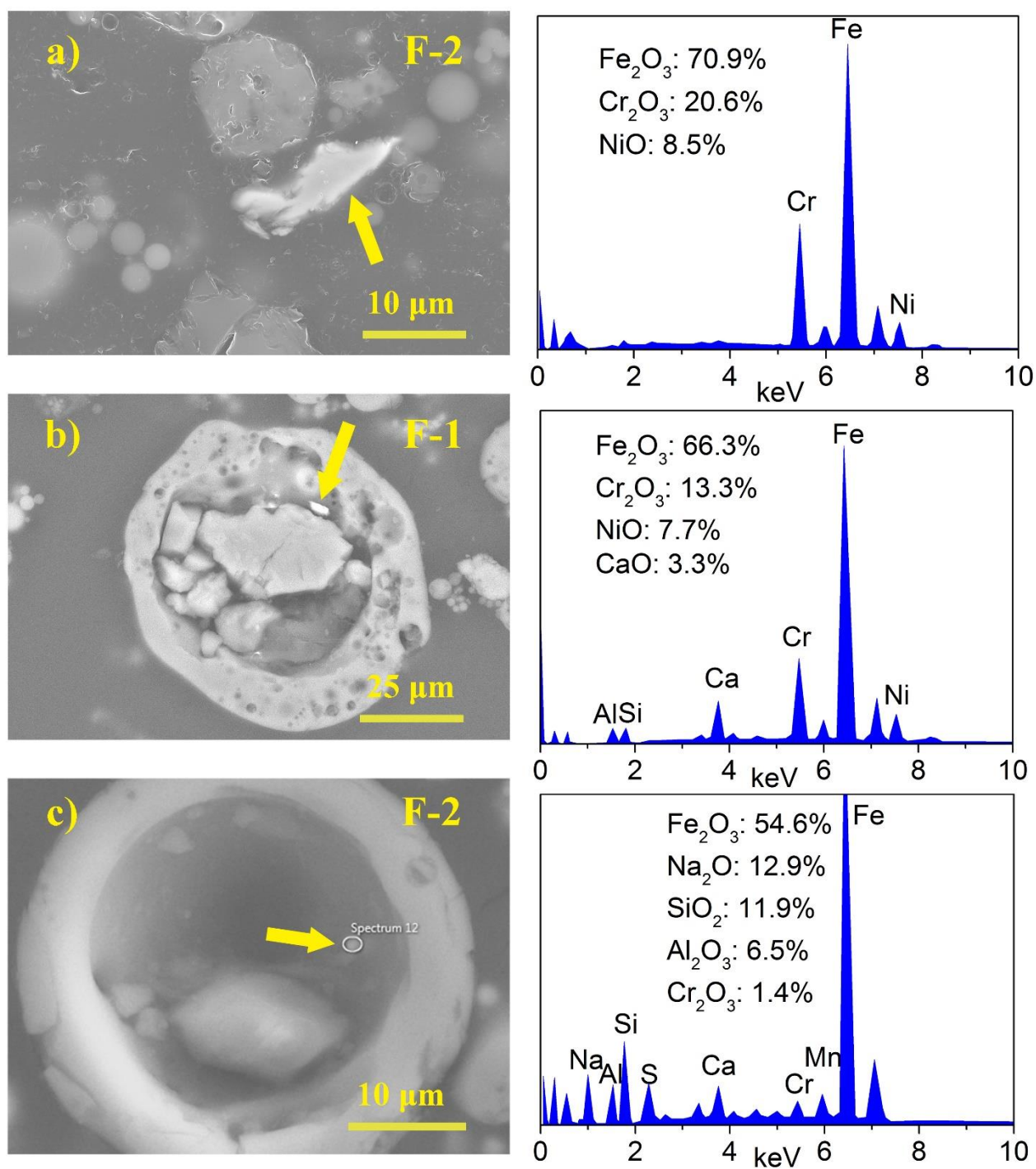


Figure S3. SEM images (left panels) and EDX spectra (right panels) showing Cr- and/or Ni-bearing phases in CFA samples (a) F-2, (b) F-1, and (c) F-2. Yellow arrows indicate particles for EDX measurements.

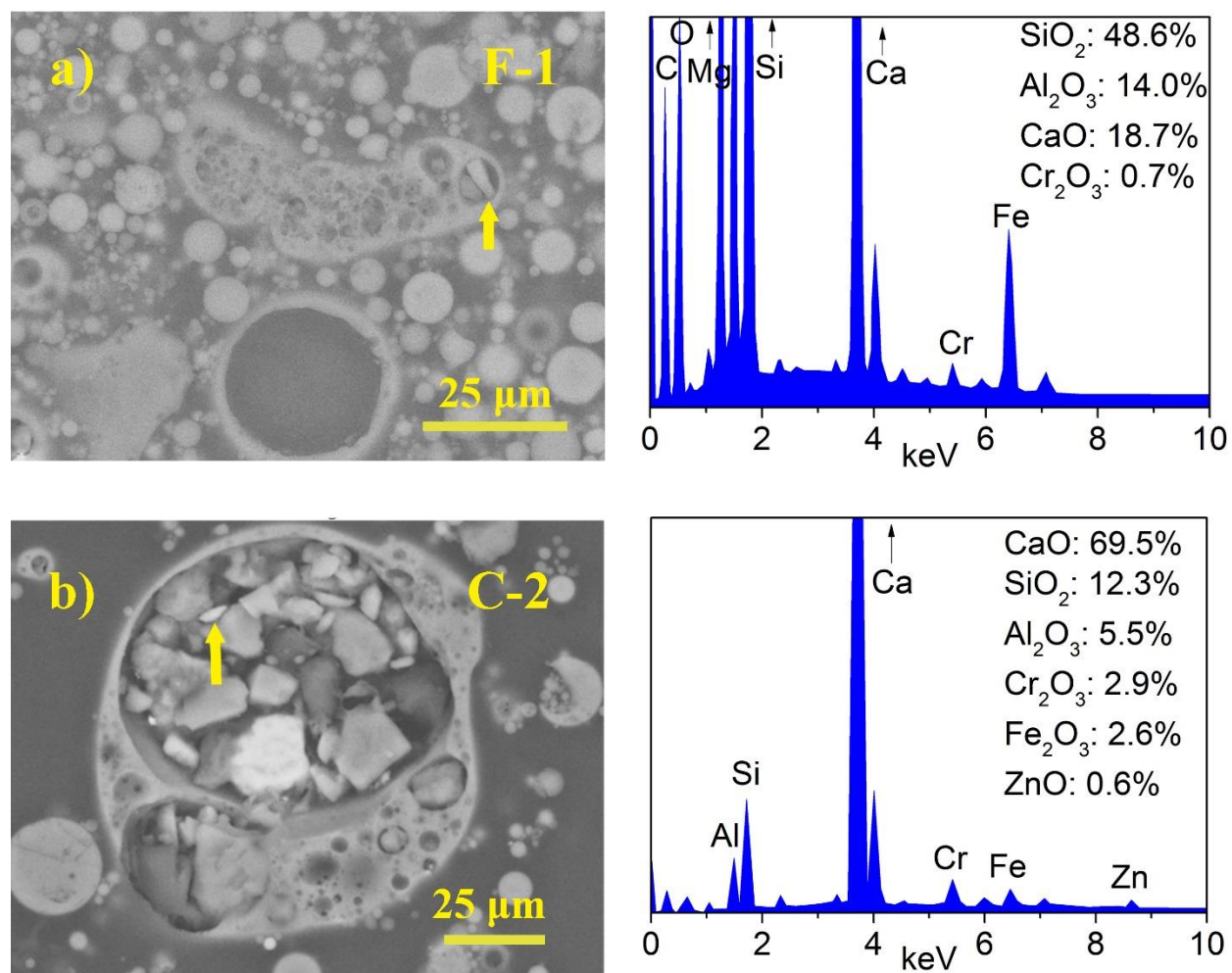


Figure S4. SEM images (left panels) and EDX spectra (right panels) showing Cr-bearing phases in CFA samples (a) F-1 and (b) C-2. Yellow arrows indicate particles for EDX measurements.

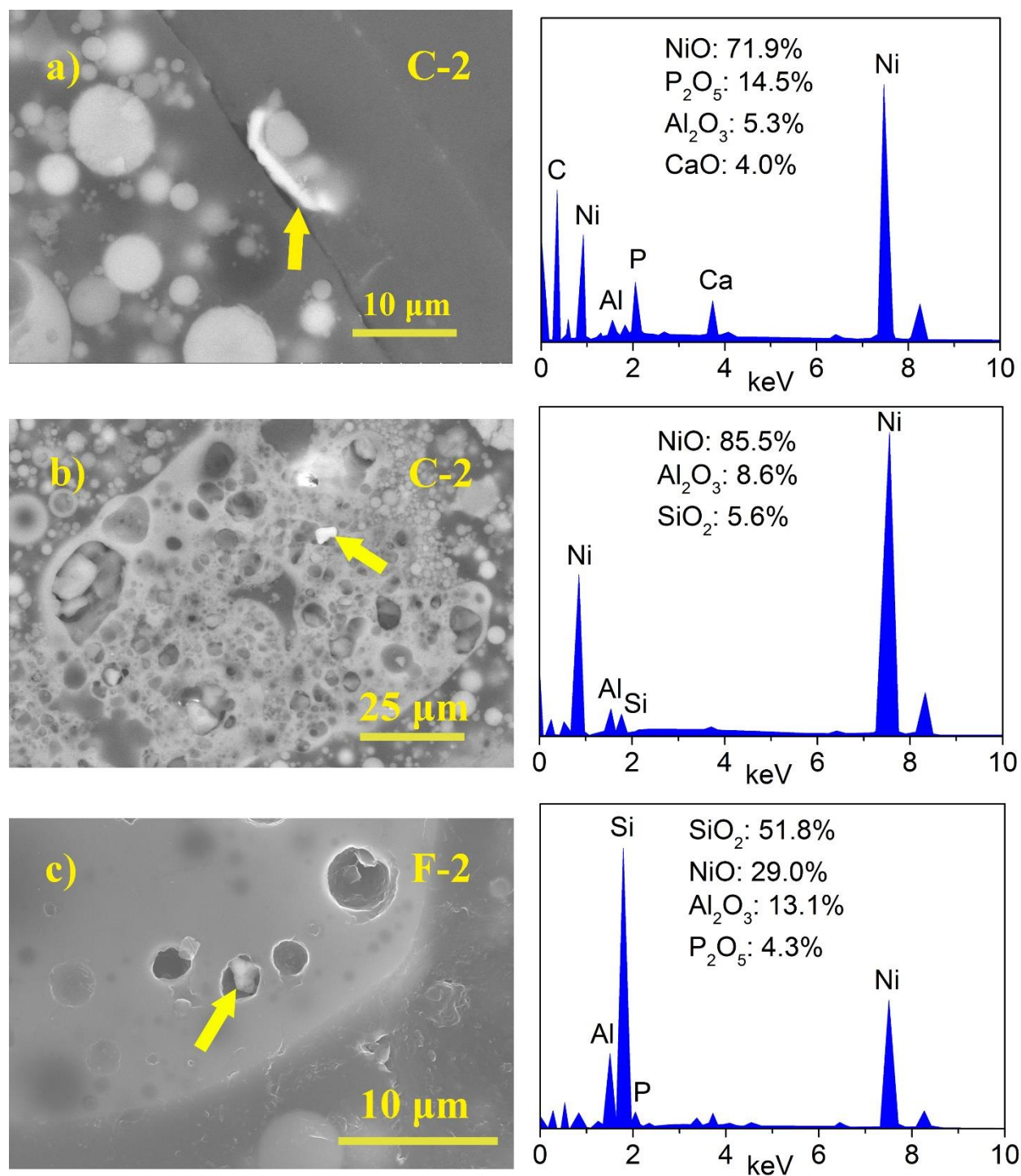


Figure S5. SEM images (left panels) and EDX spectra (right panels) showing Ni-bearing phases in CFA samples (a) C-2, (b) C-2, and (c) F-2. Yellow arrows indicate particles for EDX measurements.

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