Supporting Information for:

Temperature-induced aggregation in portlandite suspensions

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Number of pages: 8 (including the title page) Number of figures: 9

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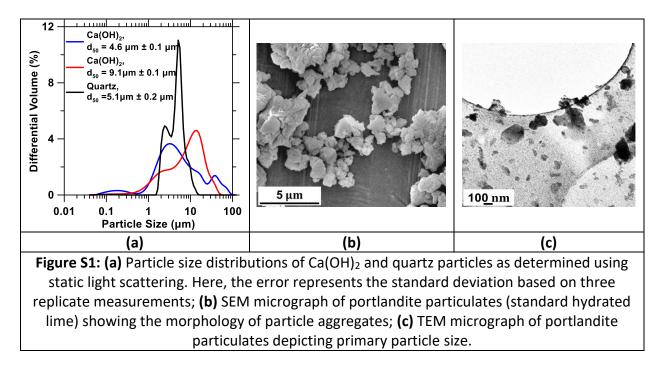
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(A) Particle Size Distribution

The particle size distributions of Ca(OH)₂ and quartz particles were determined by static light scattering (Figure S1a). The scanning and transmission electron micrographs illustrate the aggregate morphology of portlandite particulates (standard hydrated lime, $d_{50} = 4.6 \ \mu m \pm 0.1 \ \mu m$) and the primary particle sizes. To prepare a sample for transmission electron microscopy investigation, a dilute suspension of portlandite particulates was dispersed in isopropyl alcohol via ultrasonication and a drop of dispersion was deposited on to a TEM grid and dried thereafter.



Viscosity versus shear rate curves of Ca(OH)₂ suspensions

Figure S2 shows the apparent viscosity trends of Ca(OH)₂ suspensions (for $d_{50} = 9.1 \mu m$) at a shear rate $\dot{\gamma} = 1 \text{ s}^{-1}$ at 25 °C, 50 °C and 75 °C as a function of the solid volume fraction.

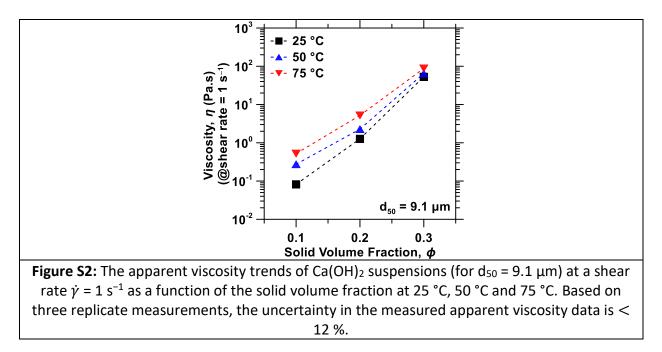
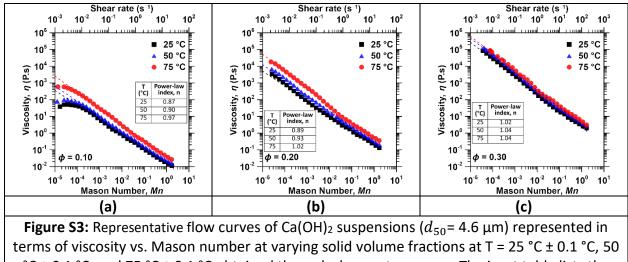


Figure S3 shows the representative flow curves at different temperatures obtained through shear sweep for Ca(OH)₂ suspensions (d₅₀ = 4.6 µm) with two different particle sizes. The apparent viscosity is expressed as a function of the Mason number, which indicates the strength of shear deformation relative to the strength of attraction between contacting particles in the aggregates. Flow curves were procured at three different temperatures (T= 25 °C ± 0.1 °C, T= 50 °C ± 0.1 °C and T= 75 °C ± 0.1 °C) for suspensions with three different volume fractions (ϕ = 0.1, ϕ = 0.2 and ϕ = 0.3). All the suspensions exhibit shear-thinning behaviour and in line with the expectation, the apparent viscosity increases with ϕ . Further, the viscosity of suspensions increases with the increase in temperature over the studied range of shear rate. However, the extent of shear-thinning moderately increases with the suspension temperature suggesting the rupture of temperature-induced aggregates with increasing Mason number.

Figure S4 illustrates the Arrhenius plots of viscosity, $\ln(\eta) \text{ vs } 1/T$ for different shear rates. This temperature-dependent viscosity data of Ca(OH)₂ suspensions fit well with the Arrhenius law and the activation energy of viscous flow, E_a (a measure of the temperature dependence of viscosity) was estimated from the slope of the linear fit.



°C ± 0.1 °C, and 75 °C ± 0.1 °C obtained through shear rate sweeps. The inset table lists the power-law indices indicating the extent of shear-thinning at different suspension temperatures. The shear-rate sweep measurements were replicated thrice and the uncertainty in the measured apparent viscosity data is < 12 %.</p>

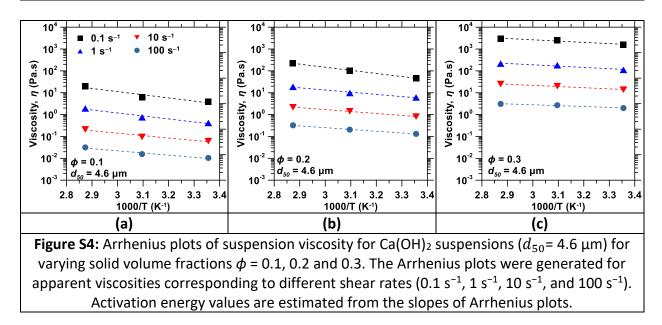
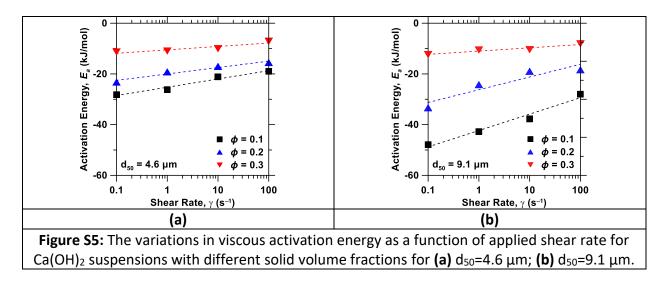


Figure S5 depicts the influence of shear rate on temperature-dependent viscous flow. The activation energy of viscous flow decreases with increasing shear rate, suggesting that the temperature dependence of viscosity diminishes with increasing shear rate.



(B) Temperature dependence of linear viscoelastic modulus and crossover energy

Figure S6a illustrates the amplitude sweep curves at different temperatures in terms of dynamic elastic and loss moduli (G' and G'') for Ca(OH)₂ suspensions ($\phi = 0.1$). The results indicate that linear elastic modulus (i.e., G' plateau in the linear viscoelastic region) increases with the increase in temperature. Further, the crossover energy of suspensions was estimated at different temperatures to assess the impact of temperature on suspension structure. Figure S6b shows the variation in crossover energy with temperature for Ca(OH)₂ suspensions. The crossover energy increases with the increase in temperature, suggesting that stronger aggregates with greater strength of links between flocs are present in the suspension with increasing temperature, which requires higher energy to disrupt the overall suspension structure.

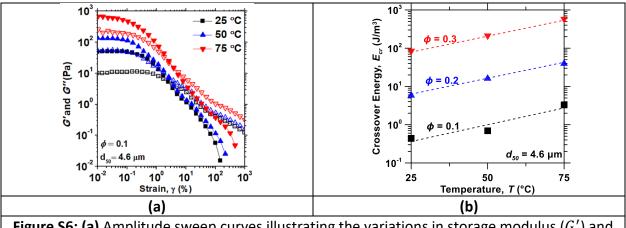
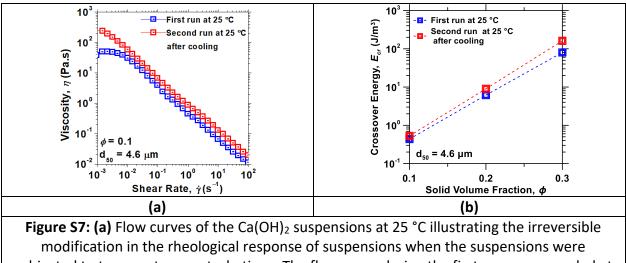


Figure S6: (a) Amplitude sweep curves illustrating the variations in storage modulus (G') and loss modulus (G'') of Ca(OH)₂ suspensions ($d_{50} = 4.6 \mu m$) for different temperatures. The filled symbols denote G' and open symbols denote G''. (b) Variation in crossover energy of Ca(OH)₂ suspensions ($d_{50} = 4.6 \mu m$) as a function of temperature. Based on three replicate measurements, the highest uncertainty observed was ≈ 10 % for the dynamic moduli data and ≈ 15 % for the crossover strain. The dashed lines indicate a power-law fits to the data.

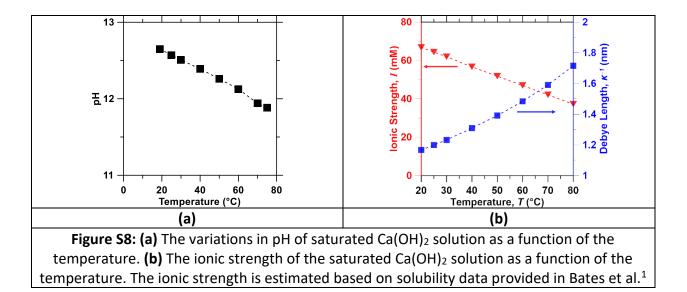
(C) Irreversibility of temperature-induced structural changes in Ca(OH)₂ suspension

Figure S7a displays the flow curves procured from the initial shear rate sweep at 25 °C and the second shear rate sweep performed at 25 °C following the measurements at 25 °C, 50 °C and 75 °C in order to investigate the irreversible modifications in the rheological response due to the imposed temperature variations. The flow curve mismatch between two measurements suggests the irreversibility of temperature-induced structural changes in Ca(OH)2 suspensions. Figure S7b shows the variation in the crossover energy of the suspensions at 25 °C before and after the temperature perturbations.



subjected to temperature perturbations. The flow curve during the first run was recorded at 25 °C. Subsequently, the suspension was heated to 50 °C and 75 °C. The suspension was cooled down to the initial 25 °C and the shear rate sweep was performed to record the second flow curve at 25 °C. (b) The variations in the crossover energy of the suspensions at 25 °C before and after temperature perturbation.

(D) Temperature-induced changes in pH and ionic strength of saturated Ca(OH)₂ solution Due to the decrease in solubility of Ca(OH)₂ with the increase in temperature, the saturated Ca(OH)₂ solution exhibits a decrease in pH and ionic strength (Figure S8). As ionic strength decreases with increasing temperature, the Debye length shows a marginal increase (Figure S8b).



(E) Temperature-dependent viscosity of quartz suspensions in Ca(OH)₂ solution

Figure S10a shows the variation in the zeta potential of quartz as a function of the ionic strength of the Ca(OH)₂ solution. Figure S10b shows the Arrhenius plots of viscosity for quartz suspensions ($\phi = 0.3$) in DI water as well as in Ca(OH)₂ solutions with varying ionic strength. Figure S10c illustrates the Arrhenius plots of viscosity for quartz suspensions ($\phi = 0.3$) that were prepared in NaOH, Ca(OH)₂ and CaCl₂ solutions featuring identical ionic strength ($I \sim 60$ mM).

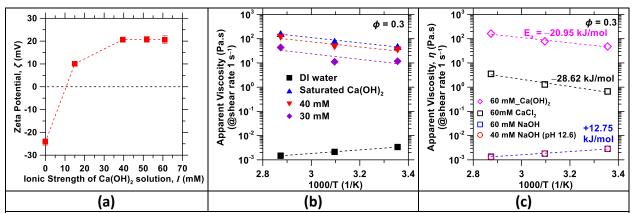


Figure S9: (a) The variations in the zeta potential of quartz particles suspended in Ca(OH)₂ solution as a function of the ionic strength, illustrating the surface charge reversal of quartz particles. The error bars are based on the six replicate measurements. **(b)** Arrhenius plots of viscosity for quartz suspensions ($\phi = 0.3$) in DI water as well as in Ca(OH)₂ solutions with varying ionic strengths. The dashed lines are the data fit using an Arrhenius equation; (c) Arrhenius plots of viscosity for quartz suspensions ($\phi = 0.3$) in NaOH, Ca(OH)₂ and CaCl₂ solutions featuring identical ionic strength ($I \sim 60$ mM). It also shows the Arrhenius plots of quartz suspension in NaOH solution having the identical pH (pH~12.6) as that of the saturated Ca(OH)₂ solution. The dashed lines are the data fit using an Arrhenius equation

References

 Bates, R. G.; Bower, V. E.; Smith, E. R. Calcium Hydroxide as a Highly Alkaline PH Standard. *J. Res. Natl. Bur. Stand. (1934).* **1956**, *56* (6), 305–312. https://doi.org/10.6028/jres.056.040.