Large-scale Atomically Thin Monolayer 2H-MoS₂ Field Effect Transistors

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MoS₂ growth and characterization: The MoS₂ films were deposited using gas-phase chemical vapor deposition (CVD) (Model: TCVD-100B, Graphene Square, South Korea) technique. The MoS₂ films were deposited on SiO₂ (300 nm)/Si (p⁺⁺) using Bis(tertbutylimido)bis(dimethylamido) molybdenum, (NtBu)2(NMe2)2Mo, and hydrogen sulfide (H₂S) at a growth temperature of 850 °C and a reactor pressure of 10 Torr. The precursor flow was set as 100 and 3 sccm for Mo and S respectively. The (N^tBu)₂(NMe₂)₂Mo bubbler was maintained at 45 °C. Thickness of the MoS2 films was precisely manipulated from monolayer (1L) to ten layers (10 L) by controlling growth time from 4 min to 40 min. After the growth the films were allowed to cool rapidly in H₂S environment. Room temperature Raman and photoluminescence measurements were carried out using LabRAM HR Evolution (HORIBA France) at an excitation laser wavelength of 532 nm with a power of 5 mW. X-ray photoelectron spectroscopy measurements were carried out using PHI VersaProbe III (ULVAC, Physical Electronics USA). Microstructural analysis was performed using Quanta 200 (FEI, Netherlands) field-emission scanning electron microscope with an accelerating voltage of 5.0 kV and a working distance of 9.3 mm. High-resolution transmission electron microscope images were acquired using Technai 20 (FEI, Netherlands).

TEM specimen preparation:

We have used a wet-transfer method to transfer the MoS_2 monolayers on to the copper grid. Initially, one edge of the monolayer MoS_2 deposited on SiO_2/Si substrate was scratched using a sharp knife. Then the scratched side was slowly immersed into the diluted hydrofluoric acid (HF) in DI water (1: 10 ratio). Within 10 to 15 secs, the MoS_2 films were floating on the surface of HF solution. Then the films were washed by transferring in to fresh DI water for 3 times and finally scooped using copper grids. The specimens were dried in room temperature (30 oC) for 24 hrs before analyzing using TEM.

*MoS*₂ *FET fabrication and characterization*:

Standard photolithography was employed to fabricate bottom-gated MoS_2 monolayer fieldeffect transistors (FETs) on SiO₂(300 nm)/Si (p⁺⁺) with bilayer Au(100 nm)/Ti(5nm) as ohmic contact metals for the source and drain. Electrical performance of the monolayer MoS_2 FETs were tested with a fixed channel width (350 µm) and varying channel lengths from 20 to 100 µm using a probe station (Lakeshore PS100, USA) equipped with a semiconductor parameter analyzer (4200 SCS, KEITHLEY).

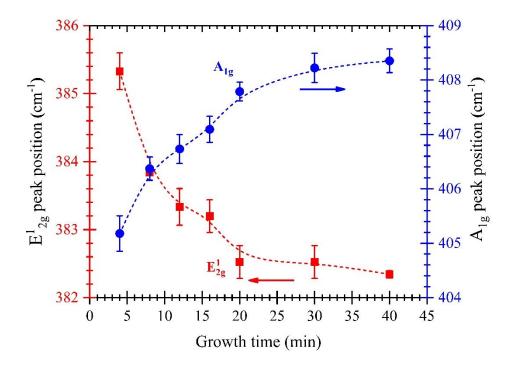


Figure S1. Dependence of the Raman vibrational mode positions (E_{2g}^{1}) and A_{1g} of the MoS₂ films deposited on SiO₂/Si with a growth time varying from 4 to 40 min. The trend qualitatively explains increase in layer thickness with increase in growth time.

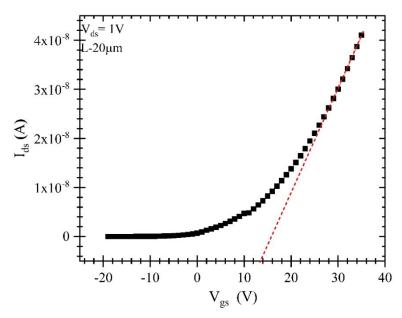


Figure S2. Transfer curve (I_{ds} - V_{gs}) obtained for V_{ds} = 1V for the FET device with channel length L=20 µm. The threshold voltage (V_{th}) is extracted from the intercept of the linear fit to the voltage axis.

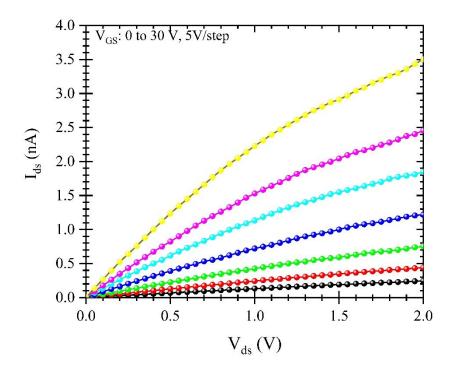


Figure S3. Out put characteristics of the MoS_2 FET with channel length L=20 µm displaying saturation behavior of the current (I_{ds}) above V_{ds} = 1 V.

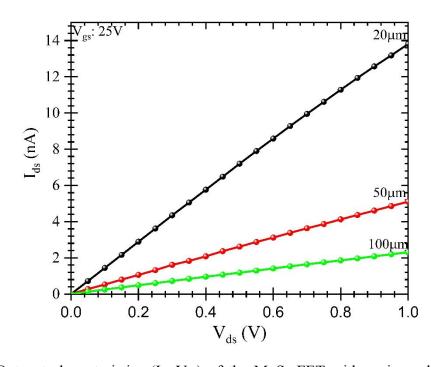


Figure S4. Out put characteristics (I_{ds} - V_{ds}) of the MoS₂ FET with various channel lengths (L=20, 50 and 100 µm) at V_{GS} = 25V. It is evident that the current decreases with increase in channel length.

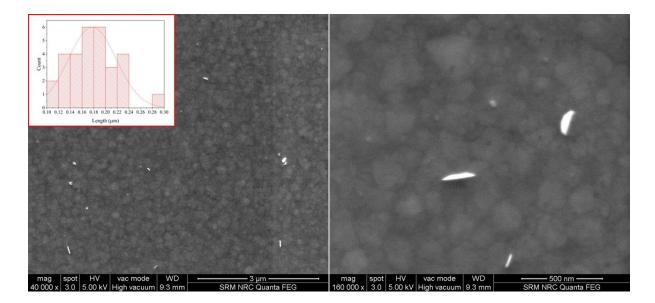


Figure S5. Field emission scanning electron microscope (FESEM) images of few layer MoS_2 grown on SiO₂/Si substrate. The inset shows the histogram of grain size variation (100 nm to 200 nm) with average grain size ~180 nm.

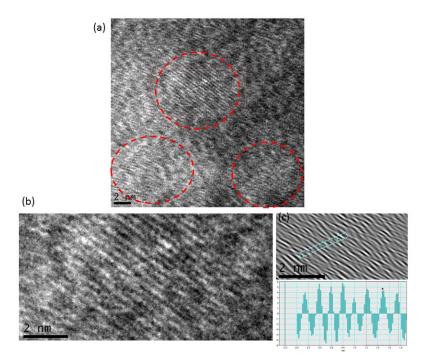


Figure S6. High-resolution transmission electron microscope (HRTEM) images of the monolayer MoS_2 . The d-spacing of the monolayer MoS_2 is estimated as ~ 0.324 nm, using GATAN DM software.

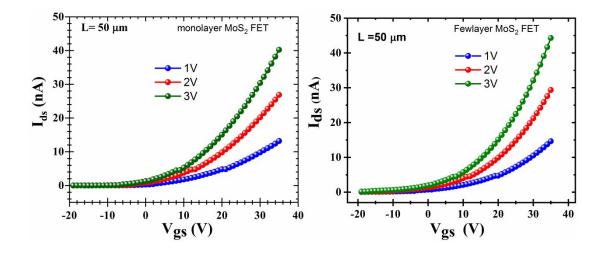


Figure S7. Transfer characteristics of the monolayer MoS_2 and few layer MoS_2 FETs for a fixed channel length of 50 μ m. It can be seen that both the devices show nearly same current values indicating the similar scattering mechanism in both monolayer and few layered samples.