Diamaga	Trues	Particle size	Ultimate analysis (wt.%)           C         H         O         N         S           49.66         5.55         43.33         0.021         1.4           48.80         6.38         43.74         0.05         0.0           48.85         6.31         44.78         0.05         0.0           86.21         2.27         6.22         0.14         0.0					Prox	imate an	alysis (v	wt.%)	LHV	Def
Biomass	Type	(mm)	С	Η	Ο	Ν	S	М	V	FC	А	(kJ/kg)	Kel
Pine sawdust	Terrestrial	0.25~0.425	49.66	5.55	43.33	0.021	1.44	8.39	84.31	6.88	0.42	18506	He <sup>1, 2</sup>
Pine sawdust	Terrestrial	0.25~0.425	48.80	6.38	43.74	0.05	0.04	/	84.03	14.98	0.99	/	
Pine sawdust	Terrestrial	0.25~0.425	48.85	6.31	44.78	0.05	0.01	8.28	84.75	6.68	0.29	19380	<b>II</b>
Pine char	Terrestrial	< 0.125	86.31	2.27	6.23	0.14	0.01	/	15.24	79.72	5.04	/	Huang <sup>2</sup> ,
Sewage sludge	Solid waste	/	22.06	4.16	20.63	3.18	0.75	/	46.19	4.59	49.22	/	Lin <sup>-</sup>
Pine sawdust	Terrestrial	0.3~0.45	46.44	6.21	47.29	0.05	0.01	8.39	84.31	6.88	0.42	18707	Wa:11-14
Pine char	Terrestrial	/	85.55	2.22	11.7	0.52	0.01	/	13.66	81.33	5.01	30240	wei
Pine sawdust	Terrestrial	0.25~0.425	49.59	6.46	42.87	0.05	0.04	/	84.03	14.98	0.99	/	Chen <sup>15, 16</sup>
Sewage sludge	Solid waste	<0.18	26.05	4.29	15.7	4.12	0.67	/	46.24	4.59	49.12	/	Deng <sup>17</sup>
Eucalyptus wood	Terrestrial	0.18~0.25	/	/	/	/	/	/	/	/	/	/	Fan <sup>18</sup>
Rice husk	Terrestrial	0.45~0.6	39.74	5.23	41.31	0.52	1.34	9.84	65.07	16.13	8.96	/	
Rice straw	Terrestrial	~0.5	38.91	5.3	43.07	1.06	0.15	9.1	70.07	18.43	1.51	/	Ge <sup>19-22</sup>
Rice husk	Terrestrial	~1.5	40.06	5.61	39.88	0.9	0.1	11.89	75.78	14.77	1.56	14470	
Sawdust	Terrestrial	0.1~0.3	45.09	4.3	40.2	1.93	0	9.2	77.6	12.6	0.6	17750	Yan <sup>23</sup>
Pine char	Terrestrial	< 0.25	81.92	0.82	10.96	0.3	0.44	/	10.40	84.04	5.56	/	Xue <sup>24</sup>
Sewage sludge	Solid waste	0.3~0.45	21.55	3.82	9.57	3.76	0.55	4.89	35.88	3.37	55.86	/	Chen <sup>25</sup>
Sawdust	Terrestrial	/	46.01	5.61	42.93	1.31	0.124	6.22	72.64	17.37	3.77	/	Wang <sup>26</sup>

Table S1 Ultimate and proximate analysis of biomass

D'an a serie la st	T	0.1~0.2/0.25~0.4/	44.00	<b>(</b> 20	44.00	274	/	1 4 4	90.79	16.09	1.50	10220	7 27-30
Pine sawdust	Terrestrial	0.2~0.6	44.90	0.38	44.98	3.74	/	1.44	80.78	16.28	1.50	18330	Zeng
Rice straw	Terrestrial	~0.5	38.91	5.30	43.07	1.06	0.15	9.59	70.07	18.43	1.91	/	Shen <sup>31</sup>
Rice husk	Terrestrial	/	37.66	4.81	31.97	0.42	0.023	8.06	64.92	9.96	17.06	/	Yin <sup>32</sup>
Pine wood	Terrestrial	0.15~0.18	49.51	6.28	42.9	/	0.36	/	84.02	0.95	15.03	18600	I :33
PE	Solid waste	0.15~0.18	85.37	14.6	/	/	0.03	/	100	/	/	43920	Liu
													Guo <sup>34</sup> ,
Pine sawdust	Terrestrial	0.3~0.6	44.25	6.36	48.85	0.48	0.06	9.5	75.65	13.83	1.02	17140	Zhao <sup>35</sup> ,
													Niu <sup>36, 37</sup>
Pine sawdust	Terrestrial	0.1~0.15	47.16	6.21	45.22	0.17	0.15	6.9	77.96	14.05	1.09	/	Jin <sup>38</sup>
Pine sawdust	Terrestrial	/	48.5	6.4	44.9	0.1	0.1	3.4	80.2	16.2	0.2	/	Wang <sup>39, 40</sup>
Chlorella	Aquatia	<0.2	45 40	6 6 1	28 60	10.29	0.21	/	79 09	12 20	<u>٥ ٦ ٥</u>	19602	
vulgaris	Aquatic	<0.2	43.49	0.01	28.09	10.28	0.21	/	10.90	12.50	0.72	18092	
Chlorella		(0.2)/(0.19)	40.00	7 20	27.40	0.49	0.5	1	01 01	12.01	5 25	10576	Liu <sup>41-46</sup>
vulgaris	Aquatic	<0.2/<0.18	49.99	1.39	27.40	9.48	0.5	/	01.04	12.91	3.23	19370	
Pine sawdust	Terrestrial	< 0.2	45.14	6.17	45.48	2.04	0.1	/	82.41	16.52	1.07	16289	
Rice straw	Terrestrial	< 0.18	40.4	6.3	35.6	1.1	0.1	/	71.9	11.6	16.5	/	Liao <sup>47</sup>
Rice straw	Terrestrial	< 0.18	39.7	6.01	43.01	0.95	0.24	/	73.44	16.47	10.09	14986	Wu <sup>48, 49</sup>
Rice straw	Terrestrial	< 0.2	42.48	6.24	42.56	0.55	0.03	/	76.32	15.54	8.14	17500	Chen <sup>50</sup>
Rice straw	Terrestrial	<1	43.08	6.63	38.56	0.65	0.21	/	76.84	12.30	10.86	/	Hu <sup>51</sup>
Chlorella	Aquatia	-0.2	52.20	7 1 4	77 07	10.04	1.62	6.5.1	51 75	22.10	0.61	/	<b>TT</b> 52, 53
vulgaris	Aquatic	<0.2	55.52	/.14	27.87	10.04	1.03	0.54	51.75	32.10	9.61	/	Hu
Wheat straw	Terrestrial	< 0.15	47.3	6.3	45.1	1.3	0.11	7.6	66.6	16.2	9.7	/	<b>II.</b> ,54-56
Rice straw	Terrestrial	< 0.18	36.17	5.63	37.98	0.61	0.23	7.64	64.67	16.91	10.78	/	Hu

Corn stalk	Terrestrial	< 0.15	48.8	5.78	36.4	0.92	0.12	8.34	67.1	17.1	7.46	/	
Peanut shell	Terrestrial	< 0.15	48.4	6.7	38.1	1.37	0.1	7.88	68.1	21.4	2.6	/	
Rice husk	Terrestrial	< 0.2	40.78	5.58	52.41	0.82	0.42	8.43	65.53	13.71	12.33	13840	Huang <sup>57</sup>
Coffee grounds	Terrestrial	0.25~0.425	52.61	6.89	33.92	1.74	0.64	3.18	79.6	16.2	1.02	21260	Zhang <sup>58</sup>
Waste													
activated	Solid waste	0.08~0.2	16 62	6 25	15 66	0.83	0.64	9.65	57.20	30.02	3 13	15500	Wana <sup>59</sup>
carbon	Solid waste	0.08-0.2	40.02	0.23	45.00	0.05	0.04	7.05	57.20	30.02	5.15	15500	wang
(WAC)													
Kitchen	Solid wests	0.00 0.212	20.05	7 22	29 12	1.40	0.58	10.27	72.02	1426	2 25	14600	Wana <sup>60</sup>
waste (KW)	Sond waste	0.09~0.212	30.03	1.55	30.15	1.49	0.38	10.57	72.02	14.30	5.25	14090	wallg

## Table S2 main elements of OC

OC	Particle (mm)	Elements composition	Ref
Hematite	0.18~0.25	81.66%Fe <sub>2</sub> O <sub>3</sub> , 5.64%SiO <sub>2</sub> , 0.88%Al <sub>2</sub> O <sub>3</sub> , 0.24%CaO, 0.031%S	He <sup>1, 2</sup>
Spinel	/	NiFe2O4	
Hematite	0.18~0.25	81.66%Fe <sub>2</sub> O <sub>3</sub> , 5.64%SiO <sub>2</sub> , 0.88%Al <sub>2</sub> O <sub>3</sub> , 0.24%CaO, 0.031%S	
Homotita NiO	/	Hematite: 89.53%Fe <sub>2</sub> O <sub>3</sub> , 6.78%SiO <sub>2</sub> , 1.28%Al <sub>2</sub> O <sub>3</sub> , 0.13%CaO, 0.024%S	
nematile-mo	/	NiO/Hematite=1, 6, 10%	Huang <sup>3-9</sup> ,
Hematite	0.18~0.25	90.73%Fe <sub>2</sub> O <sub>3</sub> , 6.78%SiO <sub>2</sub> , 1.28%Al <sub>2</sub> O <sub>3</sub> , 0.13%CaO, 0.024%S	Lin <sup>10</sup>
Hematite	/	89.53%Fe <sub>2</sub> O <sub>3</sub> , 6.78%SiO <sub>2</sub> , 1.28%Al <sub>2</sub> O <sub>3</sub> , 0.13%CaO, 0.024%S	
Spinel	< 0.125	NiFe <sub>2</sub> O <sub>4</sub>	
Hematite	/	88.56%Fe2O3, 6.48%SiO2, 3.73%Al2O3, 0.22%CaO, 0.019%S	

Cu/Al/Zn	/	27.91%O, 22.56%Zn, 21.52%Cu, 13.56%Na, 13.4%Al, 0.937%Ni	
Cu/Al/Ni	/	23.59%O, 0.028%Zn, 30.27%Cu, 8.64%Na, 11.66%Al, 33.72%Ni	
Cu/Al/Ni/Zn	/	26.22%O, 18.29%Zn, 17.06%Cu, 7.37%Na, 9.97%Al, 20.71%Ni	Wei <sup>11-14</sup>
Fe <sub>2</sub> O <sub>3</sub> -Al <sub>2</sub> O <sub>3</sub>	0.18~0.25	70% Fe <sub>2</sub> O <sub>3</sub> , 30% Al <sub>2</sub> O <sub>3</sub>	
Fe-Ni-Al	/	66.48%Fe2O3, 28.49%Al <sub>2</sub> O <sub>3</sub> , 5.03%NiO	
MFe <sub>2</sub> O <sub>4</sub>	1	$C_{\rm H}E_{\rm e}$ $O_{\rm e}/D_{\rm e}E_{\rm e}$ $O_{\rm e}/O_{\rm e}E_{\rm e}$ $O_{\rm e}$	<b>Char 15</b> , 16
M=Cu/Ba/Ni/Co	/	CuFe <sub>2</sub> O <sub>4</sub> /BaFe <sub>2</sub> O <sub>4</sub> /NIFe <sub>2</sub> O <sub>4</sub> /CoFe <sub>2</sub> O <sub>4</sub>	Chen <sup>10</sup> , 10
Copper slag	< 0.15	39.62%Fe, 31.89%O, 13%Si, 2.21%Ca, 2.19%Zn, 1.84%Al, 1.36Mg, 0.75%S, 0.66%Cu	Deng <sup>17</sup>
Fe/La-Fe/Ni-			
Fe/Co-Fe/Mn-	/	Iron ore, LaFeO <sub>3</sub> , NiFe <sub>2</sub> O <sub>4</sub> , CoFe <sub>2</sub> O <sub>4</sub> , MnFe <sub>2</sub> O <sub>4</sub> , CaFe <sub>2</sub> O <sub>4</sub>	Fan <sup>18</sup>
Fe/Ca-Fe			
Hematite	0.3~0.45	83.21%Fe <sub>2</sub> O <sub>3</sub> , 5.37%Al <sub>2</sub> O <sub>3</sub> , 7.06%SiO <sub>2</sub> , 4.6%Others	Ge <sup>19-22</sup>
NiO-Al <sub>2</sub> O <sub>3</sub>	0.3~0.45	60% NiO, 40% Al <sub>2</sub> O <sub>3</sub>	Chen <sup>25</sup>
BaFe2O4-Al2O3	0.1~0.3	70%BaFe2O4, 30%Al2O3	Yan <sup>23</sup>
Manganese ore	0.3~0.45	20.04% Mn, 15.3% Fe, 16.95% Si, 4.84% Al, 0.97% K, 0.35% Mg, 0.15% Ti	Wang <sup>26</sup>
Fe/Ca	< 0.25	Fe <sub>2</sub> O <sub>3</sub> , 50%Fe <sub>2</sub> O <sub>3</sub> -50%CaO, CaFe <sub>2</sub> O <sub>4</sub>	Xue <sup>24</sup>
Fe <sub>2</sub> O <sub>3</sub>	0.1~0.3	99.99%Fe <sub>2</sub> O <sub>3</sub>	
Hematite	0.1~0.3	89.15%Fe <sub>2</sub> O <sub>3</sub> , 6.43%SiO <sub>2</sub> , 3.15%Al <sub>2</sub> O <sub>3</sub>	7 27-30
Red mud	0.1~0.3	31.40% Fe2O3, 16.1% SiO2, 31.3% Al <sub>2</sub> O <sub>3</sub> , 5.45% CaO, 6.58% TiO <sub>2</sub> , 6.65% Na <sub>2</sub> O	Zeng <sup>2</sup> / <sup>30</sup>
Hematite	/	90.75% Fe <sub>2</sub> O <sub>3</sub> , 1.14% Fe <sub>3</sub> O <sub>4</sub> , 0.88% Al <sub>2</sub> O <sub>3</sub> , 4.18% SiO <sub>2</sub>	
	0.0.0.45	60~0%Fe <sub>2</sub> O <sub>3</sub> , 0~60%CuO, 40%CAC	<b>CI</b> 31
Fe <sub>2</sub> O <sub>3</sub> -CuO-CAC	0.3~0.45	CAC=51.08%Al2O3, 33.12%CaO, 7.80%SiO <sub>2</sub> ,	Shen <sup>31</sup>
Manganese ore	/	15.3%Fe, 20.04%Mn, 4.84%Al, 16.95%Si, 0.15%Ti, 0.97%K, 0.35%Mg, 41.6%O	Yin <sup>32</sup>
Fe <sub>2</sub> O <sub>3</sub>	< 0.18	Fe <sub>2</sub> O <sub>3</sub> /CaO=0~1.5	Liu <sup>33</sup>

Copper ore	0.1~0.3	CuO, CuFe <sub>2</sub> O <sub>4</sub>	$\mathbf{C}$ and $\mathbf{C}$
Hematite	0.1~0.3	Fe <sub>2</sub> O <sub>3</sub> , Al <sub>2</sub> O <sub>3</sub> , SiO <sub>2</sub>	Guo
CuO-CuAl <sub>2</sub> O <sub>4</sub>	0.2~0.3	60%CuO, 40%CuAl <sub>2</sub> O <sub>4</sub>	
Fe <sub>2</sub> O <sub>3</sub> -Al <sub>2</sub> O <sub>3</sub>	0.2~0.3	60% Fe <sub>2</sub> O <sub>3</sub> , 40% Al <sub>2</sub> O <sub>3</sub>	Zhao <sup>35</sup>
Copper ore	0.2~0.3	21.04%CuO, 70.05%CuFe2O4, 8.91%(SiO2+CaSO4+Al2O3)	
Cu-Fe oxides	0.1~0.3	CuO/Fe2O3=100/0~0/100	Niu <sup>36, 37</sup>
Hematite	0.15~0.18	90.01%Fe <sub>2</sub> O <sub>3</sub> , 3.86%SiO <sub>2</sub> , 1.8%Al <sub>2</sub> O <sub>3</sub> , 3.06%MgO, 1.18%CaO	Jin <sup>38</sup>
CoFe <sub>2</sub> O <sub>4</sub>	/	CoFe <sub>2</sub> O <sub>4</sub>	Wang <sup>39, 40</sup>
Fe <sub>2</sub> O <sub>3</sub>	< 0.2	Fe <sub>2</sub> O <sub>3</sub>	
Calcium ferrites	/	Ca <sub>2</sub> Fe <sub>2</sub> O <sub>5</sub> /CaFe <sub>2</sub> O <sub>4</sub>	
Ca <sub>2</sub> Fe <sub>2-x</sub> Co <sub>x</sub> O <sub>5</sub>	/	$Ca_2Fe_{2-x}Co_xO_5(x=0\sim1.4)$	
Fe <sub>2</sub> O <sub>3</sub> -CaO	< 0.2	$CaO/Fe_2O_3 = 1/0.2$	Liu <sup>41-46</sup>
Ca <sub>2</sub> Fe <sub>2</sub> O <sub>5</sub>	/	$C_{22}E_{22}O_{2}(7\pi O/M_{22}O/M_{22}O_{2})$	
(Mg/Al/Zn)	/	Ca2Fe2O3(ZHO/MgO/A12O3)	
Ca <sub>2-x</sub> Sr <sub>x</sub> Fe <sub>2</sub> O <sub>5</sub>	/	Ca2-xSrxFe2O5(x=0~1.8)	
Fe <sub>2</sub> O <sub>3</sub> (K-doped)	/	Fe <sub>2</sub> O <sub>3</sub> /K <sub>2</sub> CO <sub>3</sub> =14:1, 7:1	Liao <sup>47</sup>
Fe <sub>2</sub> O <sub>3</sub> -CaO	/	$CaO/Fe_2O_3 = 1/0.2$	<b>W</b> 7, 48, 49
Fe <sub>2</sub> O <sub>3</sub>	< 0.18	Fe <sub>2</sub> O <sub>3</sub>	vv u
Mn-Fe-Al <sub>2</sub> O <sub>3</sub>	< 0.2	Mn/Fe=1/2, Mn-Fe/Al <sub>2</sub> O <sub>3</sub> =100/0~50/50	Chen <sup>50</sup>
Fe-Ca	0.09~0.212	Fe:Ca=1:2, 1:1, 2:1	Hu <sup>51</sup>
Fe <sub>2</sub> O <sub>3</sub>	/	Fe <sub>2</sub> O <sub>3</sub>	Hu <sup>52, 53</sup>
Fe-Si-Al	< 0.2	Fe <sub>2</sub> O <sub>3</sub> , SiO <sub>2</sub> , Al <sub>2</sub> O <sub>3</sub>	Huang <sup>57</sup>
Fe <sub>2</sub> O <sub>3</sub> -Inert support	0.3~0.425	Fe <sub>2</sub> O <sub>3</sub> (Al <sub>2</sub> O <sub>3</sub> , TiO <sub>2</sub> , SiO <sub>2</sub> , ZrO <sub>2</sub> )	Hu <sup>54-56</sup>

Fe <sub>2</sub> O <sub>3</sub> -ATP-K	0.098~0.18	[Fe(CN <sub>2</sub> H <sub>4</sub> O) <sub>6</sub> ](NO <sub>3</sub> ) <sub>3</sub> /ATP=4/6 [Fe(CN <sub>2</sub> H <sub>4</sub> O) <sub>6</sub> ](NO <sub>3</sub> ) <sub>3</sub> /ATP/KNO <sub>3</sub> =4/6/1	Zhang <sup>58</sup>
Fe <sub>2</sub> O <sub>3</sub> -ATP-Al <sub>2</sub> O <sub>3</sub>	0.08~0.2	$Fe_2O_3/ATP=4:6$ $Fe_2O_3/Al_2O_3=4.6$	Wang <sup>59</sup>
CuFe <sub>2</sub> O <sub>4</sub> -ATP	0.09~0.212	CuFe <sub>2</sub> O <sub>4</sub> /ATP	Wang <sup>60</sup>

## TableS3 A brief summary of experimental result of CLG.

OC	Biomass	OC/B <sup>a</sup>	Reactor	Tem (°C)	Rt <sup>b</sup> (min)	H <sub>2</sub> O <sup>c</sup>	LHV (MJ/m <sup>3</sup> )	η <sub>c</sub> (%)	η (%)	Ref
Hematite	Pine	150/40	Bubbling	650~900	30	/	12.5~12.8	60~96	46~78	He <sup>1, 2</sup>
Hematite	Pine	150g/ 0.1kg/h	Bubbling	800	50	0.35~1.35	11.4~13.1	81~97	69~80	
Hematite	Pine	150g/ 0.1kg/h	Bubbling	700~850	50	0.85	12.1~13.0	92~97	78~81	
Hematite	Pine	1.12~2.56	Bubbling	840	50	/	13.1~14.3	68~85	67~76	
Hematite	Pine	1.5	Bubbling	740~940	50	/	13.5~13.8	75~85	69~84	<b>TT</b> 3-
Hematite-NiO	Pine char	0.75/0.5	Fixed	1200	15	/	/	55.56	/	9 Lin <sup>10</sup>
Hematite	Pine char	2~5/0.45	Fixed	850	65	/	/	21~44	/	, LIII
Hematite	Pine char	3/0.45	Fixed	850	65	0.02~0.1ml/min	/	56~64		
NiFe <sub>2</sub> O <sub>4</sub>	Pine char	1/0.55	Fixed	850	100	0.02~0.1ml/min	/	71~88	/	
Hematite	Sewage sludge	1~5/1	Fixed	900	60	/	7.4~11.5	67~81	/	
Hematite	Sewage	3/1	Fixed	800~950	60	/	8.4~9.5	62~85	/	

	sludge									
Hematite	Sewage sludge	3/1	Fixed	900	60	0.006~0.05ml/min	9.1~9.3	75~88	/	
NiFe <sub>2</sub> O <sub>4</sub> -ZrO <sub>2</sub>	Pine	0.51/1	Fixed	700~900	65	/	12.1~13	47~74	/	
NiFe <sub>2</sub> O <sub>4</sub> -ZrO <sub>2</sub>	Pine	0~1.2/1	Fixed	850	65	/	7.3~16.2	54~78	/	
NiFe <sub>2</sub> O <sub>4</sub> -ZrO <sub>2</sub>	Pine	0.51/1	Fixed	850	65	0~3	11~13	71~92	/	
NiFe2O4-ZrO2	Pine	0.51/1	Fixed	850	65	1.5 (CO <sub>2</sub> /H <sub>2</sub> O =0.11~0.56)/	4.9~11.3	68~94	/	
Fe <sub>2</sub> O <sub>3</sub> -Al <sub>2</sub> O <sub>3</sub>	Pine	5.8kg/ 1.2kg/h	Circulating (10kW)	670~900	3600	/	9.3~12.2	84~94	42~61	
Fe <sub>2</sub> O <sub>3</sub> -Al <sub>2</sub> O <sub>3</sub>	Pine	5.8kg/ 0.7~3.7kg/h	Circulating (10kW)	850	3600	/	7.1~13.5	69~98	43~70	
Fe <sub>2</sub> O <sub>3</sub> -NiO- Al <sub>2</sub> O <sub>3</sub>	Pine	5.2kg/ 1.2kg/h	Circulating (10kW)	760~910	3600	/	12.3~13.3	84~95	64~85	
Fe2O3-NiO- Al2O3	Pine	5.2kg/ 0.8~3.7kg/h	Circulating (10kW)	850	3600	/	9.8~13.5	71~98	62~70	Wei <sup>11-14</sup>
Cu-Al-Zn	Pine	1/1	Fixed	850	32	/	11.9	80.2	69.5	
Cu-Al-Ni	Pine	1/1	Fixed	850	32	/	11.9	82.2	60.4	
Cu-Al-Ni-Zn	Pine	1/1	Fixed	850	32	/	11.9	82.0	71.3	

Fe-Al	Pine	1/1	Fixed	850	32	/	12.7	78.5	54.3	
Fe-Ni-Al	Pine char	1/1	Fixed	850	55	/	/	36.65	/	
MFe <sub>2</sub> O <sub>4</sub> M=Cu/Ba/Ni/Co	Pine	2/1	Fixed	850	60	0.1ml/min	/	/	/	Chen <sup>15,</sup>
BaFe <sub>2</sub> O <sub>4</sub>	Pine	0.2/2	Fixed	750~900	60	0.02~0.14ml/min	/	/	/	10
Copper Slag	Sewage sludge	0~10/1	Fixed	900	60	/	10.7~19.4	51~73	/	Deng <sup>17</sup>
Copper Slag	Sewage sludge	1/1	Fixed	900	60	0~0.05ml/min	12.4~13.9	70~80	/	Delig
Iron ore MnFe2O4 LaFeO3 CoFe2O4 NiFe2O4 CaFe2O4	Eucalyptus wood	1/1	Fixed	850	/	/	14.43 13.42 14.29 11.39 11.72 13.00	58 65 60 65 68 74	/	Fan <sup>18</sup>
Iron ore NiO-Al <sub>2</sub> O <sub>3</sub>	Rice husk Rice straw	79.2/5 /	Bubbling Circulating (25kW)	750~900 650~850	100 /	0.6ml/min 1.2	/ /	58~71 90~95	/	Ge <sup>19-22</sup>
Hematite	Rice husk	/	Circulating (25kW)	800~900	/	1	/	90~99	/	
BaFe2O4-Al2O3	Sawdust	0.2~1	Bubbling	25~90	/	/	/	50~65		Yan <sup>23</sup>
Hematite	Sewage sludge	0~42.6/2	Bubbling	900	20	0.75L/min	/	62~79	/	Chen <sup>25</sup>

Hematite	Sewage sludge	30/2	Bubbling	750~900	20	0.75L/min	/	48~79	/	
Hematite	Sewage sludge	30/2	Bubbling	900	20	0~0.75L/min	/	67~79	/	
Manganese ore	Sawdust	/ 0.2~1.2	Bubbling	750~950 900	/	/	/	47~64 59~62		Wang <sup>26</sup>
Hematite	Pine	0.05~0.2/0.2	Fixed	800	10	/	8.8~10.9	/	/	
Fe <sub>2</sub> O <sub>3</sub>	Pine	0.6/1	Fixed	Program	100	/	~7.3	/	/	
Hematite	Pine	0.67/1	Fixed	Program	100	/	~6.9	/	/	
Red mud	Pine	1.91/1	Fixed	Program	100	/	~7.8	/	/	7 27-
Hematite	Pine	4kg/0.12kg/h	Circulating	700~880/ 910	30	1.5	/	/	71~77	Zeng <sup>27</sup> 30
Hematite	Pine	4kg/0.12kg/h	Circulating	820/ 700~970	30	1.5	/	/	75~82	
Hematite	Pine	4kg/0.12kg/h	Circulating	820/910	30	0.5~3	/	/	69~77	
Fe <sub>2</sub> O <sub>3</sub> -CuO- CAC	Rice straw	40(Fe-Cu)/5	Bubbling	800	40	1g/min	/	62~94	/	
Fe <sub>2</sub> O <sub>3</sub> -CuO- CAC	Rice straw	40/5	Bubbling	700~950	40	1g/min	/	66~76	/	Shan <sup>31</sup>
Fe <sub>2</sub> O <sub>3</sub> -CuO- CAC	Rice straw	40/5	Bubbling	800	40	0.4~1.2g/min	/	64~73	/	Shen
Fe <sub>2</sub> O <sub>3</sub> -CuO- CAC	Rice straw	40~100/5	Bubbling	800	40	1g/min	/	73~82	/	
Manganese ore	Rice husk	0.5	Bubbling	750~950	30	50%	/	30~80	/	Yin <sup>32</sup>

Fe <sub>2</sub> O <sub>3</sub>	Pine	0.25/1	Fixed	750~850	30	0	12.6~13.3	/	46~77	
Fe <sub>2</sub> O <sub>3</sub>	Pine	0~1/1	Fixed	850	30	0	11.1~13.3	/	64~77	
Fe <sub>2</sub> O <sub>3</sub>	Pine	0.25/1	Fixed	850	30	0~1	11~13.2	/	68~81	Liu <sup>33</sup>
Fe <sub>2</sub> O <sub>3</sub>	Pine/PE	0.25/1	Fixed	850	30	0.25	/	/	77~89	
Fe <sub>2</sub> O <sub>3</sub> -CaO	Pine/PE	0.25/1	Fixed	850	30	0.25	/	/	88~92	
Copper ore	Pine	15/1.7	Bubbling	800	10	/	5.8	26.6	83.2	<b>C</b> <sup>34</sup>
Hematite	Pine	15/1.7	Bubbling	800	10	/	12.1	55.1	64.6	Guo
Fe <sub>2</sub> O <sub>3</sub> -Al <sub>2</sub> O <sub>3</sub>	Pine	15/1.7	Bubbling	800	/	/	12.6	81.7	60.1	
CuO-CuAl <sub>2</sub> O <sub>4</sub>	Pine	15/1.7	Bubbling	800	/	/	5.9	95.6	30.8	7haa35
CuO-CuAl <sub>2</sub> O <sub>4</sub>	Pine	15/1.7	Bubbling	600~850	/	/	5.9~8.0	59~99	25~47	Znao
Copper ore	Pine	15/1.7	Bubbling	800	/	/	5.8	83.2	26.2	
Cu-Fe oxides	Pine	0.4	Bubbling	800	/	0.75	2.4~7.6	66~95	/	
Cu5Fe5	Pine	0.4	Bubbling	500~900	/	0.75	4.9~7.6	56~97	/	NI:36, 37
Cu5Fe5	Pine	0.4	Bubbling	800	/	0.4~1.25	7.3~7.9	72~95	/	INIU
Cu5Fe5	Pine	0~0.8	Bubbling	800	/	0.75	4.7~10.4	66~97	/	
Hematite	Pine	0~0.4	Bubbling	800	/	0.15ml/min	/	58~78	60~70	
Hematite	Pine	0.2	Bubbling	800	/	0~0.3ml/min	/	68~77	65~70	Jin <sup>38</sup>
Hematite	Pine	0.2	Bubbling	700~950	/	0.15ml/min	/	56~85	60~79	
CoFe <sub>2</sub> O <sub>4</sub>	Pine	0.4~3.2	Fixed	900	/	/	6~15	12~29	12~25	Wana <sup>39</sup>
CoFe <sub>2</sub> O <sub>4</sub>	Pine	0.8	Fixed	900	/	30~50%	12~13	41~60	42~54	40
CoFe <sub>2</sub> O <sub>4</sub>	Pine	0.8	Fixed	700~900	/	50%	11~12	50~70	38~79	
Fe <sub>2</sub> O <sub>3</sub>	Algae	0~0.4	Fixed	850	10	0.0432g/min	11.6~14.2	62~77	68~81	Liu <sup>41-46</sup>

Fe <sub>2</sub> O <sub>3</sub>	Algae	0.25	Fixed	700~900	10	0.432g/min	10.2~12.1	57~78	53~82	
Fe <sub>2</sub> O <sub>3</sub>	Algae	0.25	Fixed	850	10	0~0.072g/min	11.7~14.7	67~71	52~82	
CaFe <sub>2</sub> O <sub>4</sub>	Algae	/	Fixed	650~850	30	/	/	/	34~89	
Ca <sub>2</sub> Fe <sub>2</sub> O <sub>5</sub>	Algae	/	Fixed	650~850	30	/	/	/	38~92	
CaFe <sub>2-x</sub> Co <sub>x</sub> O <sub>5</sub>	Algae	1/3	Fixed	850	20	50ml/min	11.4~16.3	59~78	69~91	
Fe <sub>2</sub> O <sub>3</sub> -CaO	Algae	0.834/0.25	Fixed	600~850	30	/	13.3~14.9	/	16~66	
Ca2Fe2O5 (Mg/Al/Zn)	Algae	0.4	Fixed	850	20	50ml/min	11~13	73~84	80~95	
Ca <sub>2-x</sub> Sr <sub>x</sub> Fe <sub>2</sub> O <sub>5</sub>	Algae	1/3	Fixed	850	20	0.024g/min	13~15	60~82	70~99	
Fe <sub>2</sub> O <sub>3</sub> (K-doped)	Rice straw	0.25	Fixed	900	30	0.03g/min	/	/	57~85	Liao <sup>47</sup>
Fe <sub>2</sub> O <sub>3</sub>	Rice straw	0~0.4	Fixed	850	30	/	/	55~81	53~58	
Fe <sub>2</sub> O <sub>3</sub>	Rice straw	0.2	Fixed	700~900	30	/	/	46~87	33~63	<b>W</b> /1148, 49
Fe <sub>2</sub> O <sub>3</sub> -CaO	Rice straw	/	Fixed	850	30	0~0.048g/min	/	90~92	67~95	vv u
Fe <sub>2</sub> O <sub>3</sub> -CaO	Rice straw	/	Fixed	600~850	30	0.288g/min	/	15~92	27~95	
Mn-Fe-Al <sub>2</sub> O <sub>3</sub>	Rice straw	0.2	Fixed	650~850	25	0.0432g/min	/	44~94	34~90	
Mn-Fe-Al <sub>2</sub> O <sub>3</sub>	Rice straw	0.2	Fixed	850	25	0~0.072g/min	/	75~95	63~93	Chen <sup>50</sup>
Mn-Fe-Al <sub>2</sub> O <sub>3</sub>	Rice straw	0~0.3	Fixed	850	25	0.0432g/min	/	83~95	83~93	
Fe <sub>2</sub> O <sub>3</sub>	Algae (microwave)	0.5/0.5	Fixed	800	20	/	/	77~87	57~72	Hu <sup>52, 53</sup>
Fe <sub>2</sub> O <sub>3</sub> -Al <sub>2</sub> O <sub>3</sub>	Rice straw	1/1	Fixed	750~950	10	2.8	/	66~88	/	Hu <sup>54-56</sup>
Fe <sub>2</sub> O <sub>3</sub> -Al <sub>2</sub> O <sub>3</sub>	Rice straw	1/1	Fixed	900	5~25	2.8	/	66~85	/	

Fe <sub>2</sub> O <sub>3</sub> -Al <sub>2</sub> O <sub>3</sub>	Rice straw	1/1	Fixed	900	20	2~4.8	/	76~95	/	
Fe <sub>2</sub> O <sub>3</sub> -ATP-K	Coffee	1/1	Bubbling	900	60	0.23g/min	/	72~86	/	
Fe <sub>2</sub> O <sub>3</sub> -ATP-K	ground Coffee	1/1	Bubbling	800~900	60	0.23g/min	/	62~86	60~96	Zhang <sup>58</sup>
	ground									
Fe <sub>2</sub> O <sub>3</sub> -ATP-K	Coffee	0.25~2	Bubbling	900	60	0.23g/min	/	57~93	61~95	
	ground									
Fe <sub>2</sub> O <sub>3</sub> -ATP-	Activated	/	Bubbling	750~900	60	/	/	46~90	35~98	Wang <sup>59</sup>
Al <sub>2</sub> O <sub>3</sub>	Carbon									
CuFe <sub>2</sub> O <sub>4</sub> -ATP	Kitchen	0~1	Bubbling	850	60	1g/min	/	64~.85	57~78	Wang <sup>60</sup>
	waste							04~05		

<sup>a</sup> OC/B, the mass ratio of OC/biomass for the fixed/bubbling fluidized bed or the OC mass/biomass feeding rate.

<sup>b</sup>R<sub>t</sub>, reaction time for gasification.

 $^{c}$ H<sub>2</sub>O, the additional reactant gas presenting in three forms, such as the mass ratio of steam/biomass, the steam concentration in the flow, the steam feeding rate.

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