Supporting Information

Solution-Processed Sensing Textiles with Adjustable Sensitivity and Linear Detection Range Enabled by Twisting Structure

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S1

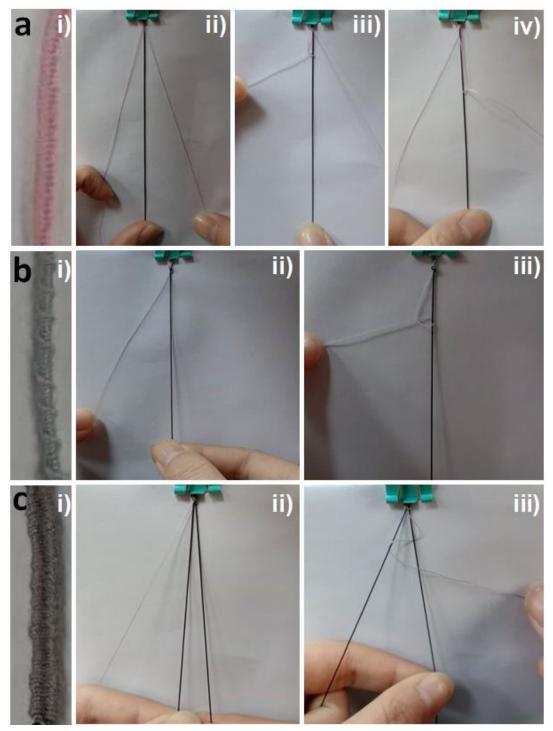


Figure S1. Twisting procedures for three predesigned models: a) Model 1, b) Model 2, and c) Model 3.



Figure S2. Photograph of as-prepared PPy without PVA.

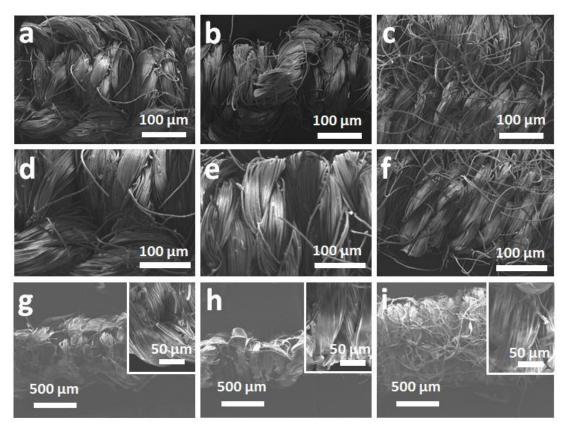


Figure S3. SEM images of the textiles before and after dip-coating: a-c) SEM images of as-twisted textiles of M1, M2, M3, respectively; d-f) high-magnification SEM images of original textiles of M1, M2, M3; g-i) SEM images of M1, M2, M3 dip-coated by conductive ink. Insets correspond to high-magnification SEM images of PPT-M1, PPT-M2 and PPT-M3.

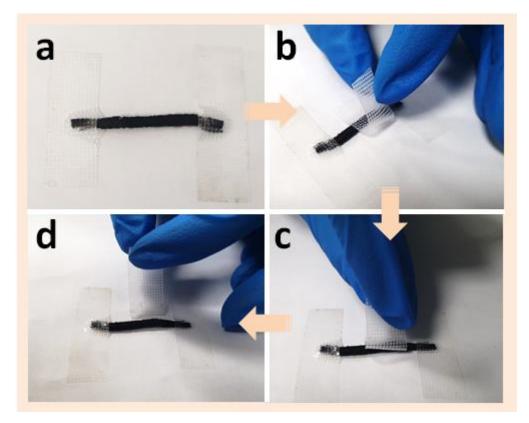


Figure S4. a-d) Demonstration of good adhesion between conductive sheath and core yarn by attaching onto and peeling off a adhesive tape.

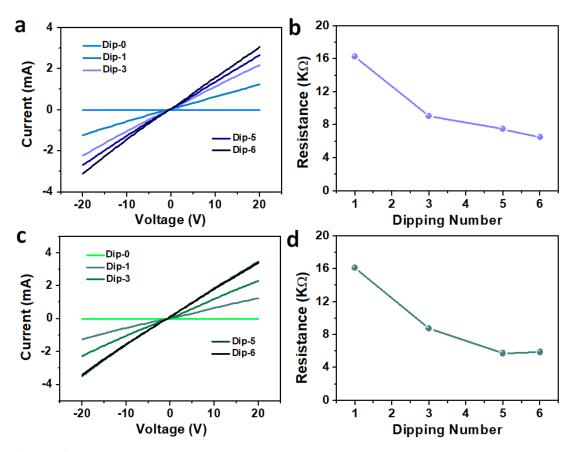


Figure S5. a) Current-voltage curve of PPTS-M1 with varying dip-coating times (one to six). b) Resistance of PPTS-M1 with varying dip-coating times. c) Current-Voltage curve of PPTS-M2 with varying dip-coating times (one to six). d) Resistance of PPTS-M2 with varying dip-coating times.

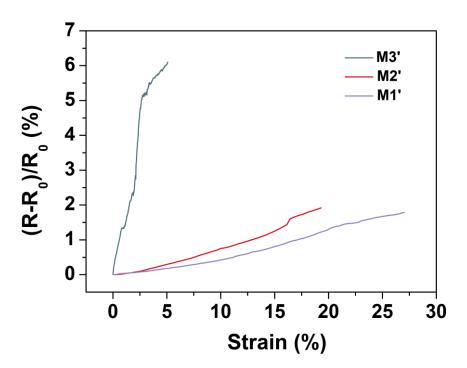


Figure S6. Resistance variation of three models without central elastomer during tension.

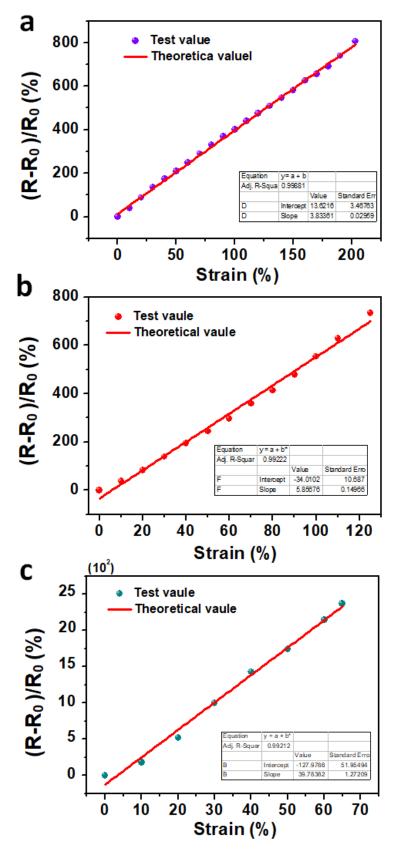


Figure S7. a-c) Linearity fit of resistance change for PPTS-M1, PPTS-M2 and PPTS-M3 during tension, respectively.

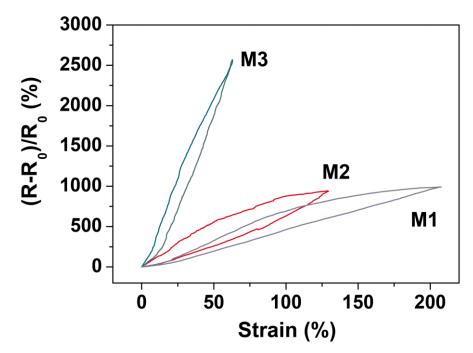


Figure S8. The hysteresis behavior of PPTS-M1, PPTS-M2 and PPTS-M3.

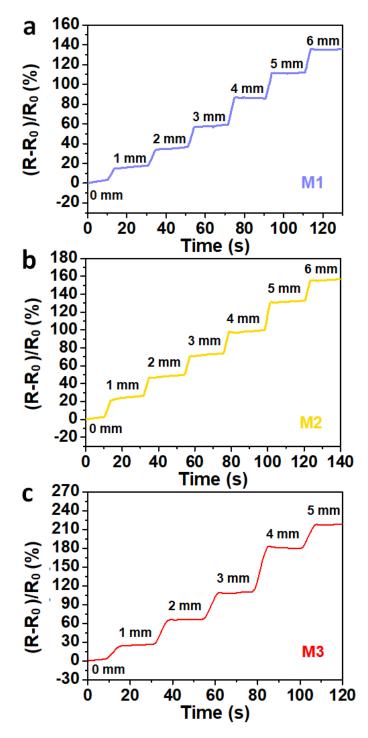


Figure S9. a-c) Relative resistance change of PPTS-M1, PPTS-M2 and PPTS-M3 at different strains.

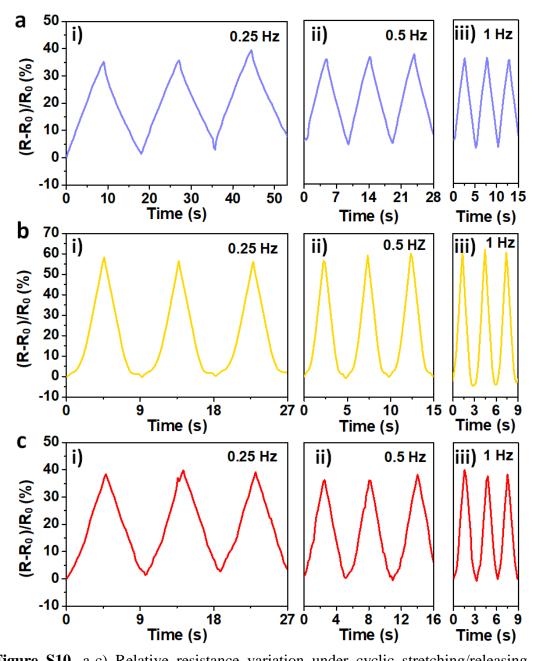


Figure S10. a-c) Relative resistance variation under cyclic stretching/releasing at frequencies of 0.25, 0.5, and 1 Hz for PPTS-M1, PPTS-M2 and PPTS-M3, respectively.

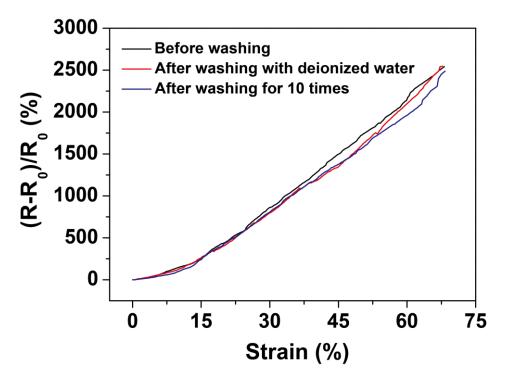


Figure S11. The performance of PPTS-3 before and after washing.

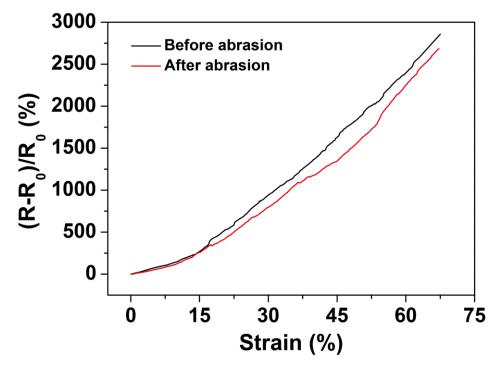


Figure S12. The performance of PPTS-3 before and after abrasion.

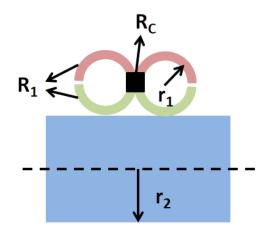


Figure S13. The longitudinal section of the structure.

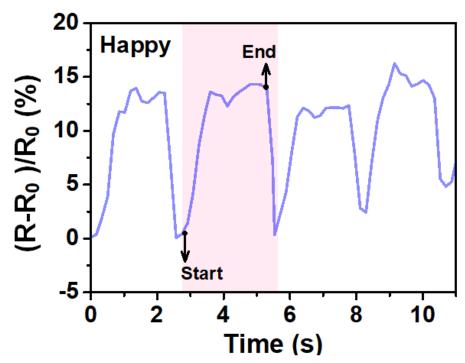


Figure S14. Application of PPTS-M3 for detecting the motion of mouth when the person is happy.

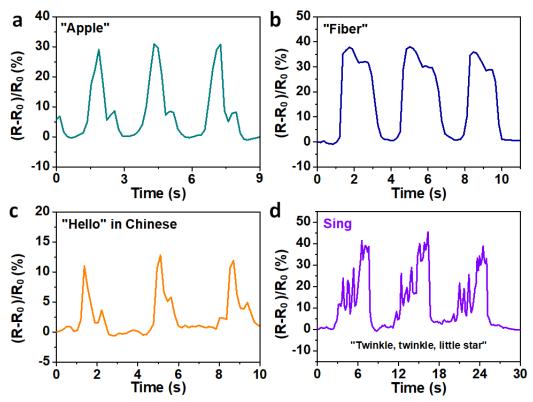


Figure S15. a-b) Applications of PPTS-M3 for vocal cords vibration when speaking "Apple" and "Fiber" in English, respectively. c) Signals when speaking "Hello" in Chinese. d) Signals when singing a song.

Strain sensors	Maximal workable strain range	Average gauge factor	Relationship in resistance under strain	Sign of gradient	Ref.
PPy-coated fabrics (Lycra)	60 %	~-3.5 (at 20 % strain) ~-0.7 (at 60 % strain)	None-linear	Negative	1
Graphene based on yarns (NCRY)	150%	1.4	Linear	Positive	2
Graphene based fiber with "compression spring" Structure	100%	10 (1% Strain) 3.7 (50% Strain)	None-linear	Positive	3
Graphene textile without polymer encapsulation	8%	-26	None-linear	Negative	4
Carbonized plain-weave silk fabric with Ecoflex encapsulated	500%	5.8 (under 1% strain) 9.6 (within 250% strain) 37.5 (250%-500% strain)	3 linear regions	Positive	5
Graphene– Nanocellulose Nanopaper	100%	1.6 (10% strain) 7.1 (100% strain)	Exponential	Positive	6
Carbon nanotube film on PDMS	280%	0.82 (40% strain) 0.06 (60-200% strain)	2 linear regions	Positive	7
Carbon black thermal plastic elastomer composite	80%	20	None-linear	Positive	8
Silver nanoparticles	20%	2.05	Linear	Positive	9
Laser-scribed graphene	10%	9.49	Linear	Positive	10
	200%	3.8			M1
PPTSs	125%	5.9	Linear	Positive	M2
	65%	38.9			M3

 Table S1. Performance comparison between our sensors and those reported in literatures.

References

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