Supporting Information

Laser-Scribed Graphene Electrodes Derived from Lignin for Biochemical Sensing

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Supplementary Text

Materials: Lignosulfonate (average Mw ~54,000, Sigma-Aldrich), polyvinyl alcohol (PVA, average Mw ~89000, Sigma-Aldrich), urea (99%, Sigma-Aldrich), acetic acid (≥99%, Sigma-Aldrich), glucose (≥99.5%, Sigma-Aldrich), lactate (≥99.0%, Sigma-Aldrich), ethanol (alcohol, ≥99.8%), chitosan (medium molecular weight, Sigma-Aldrich), acetic acid (99%, Sigma-Aldrich), glucose oxidase (2,07U/mg, Sigma-Aldrich), lactate oxidase (80 U/mg; Creative Enzymes, USA), alcohol oxidase (10-40 U/mg, Sigma-Aldrich), glutaraldehyde (25% in DI water, Sigma-Aldrich), potassium ferrocyanide (K_4 [Fe(CN)₆], 98%, Sigma-Aldrich), hexaaminruthenium(III) chloride ([Ru(NH₃)₆]Cl₃, 98%, Sigma-Aldrich), potassium chloride (99%, Sigma-Aldrich), ammonium chloride (\geq 99.5%, Sigma-Aldrich), sodium chloride (\geq 99.5%, Sigma-Aldrich).

Synthesis of $Ti_3C_2T_x$ nanosheets and $Ti_3C_2T_x/PB$ nanocomposite

 $Ti_3C_2T_x$ was prepared with the MILD method, whereby manual shaking of the etched $Ti_3C_2T_x$ powder suspension to achieve delamination of MXene. The etching solution was prepared by mixing 1mL of hydrofluoric acid (HF, sigma, 49.0%), 6 mL of 12 M hydrochloric acid (Fisher, technical grade, 35-38%) and 3 mL deionized water and cooling to room temperature. Subsequently, 1g of Ti₃AlC₂ powder was slowly added to the etching solution under stirring at room temperature and stirred for 15 hours. After etching process, the result suspension was washed with deionized water until a pH value of 6 was reached. 1.5 g of lithium chloride was adding to 30 ml deionized water and cooling to room temperature. The washed precipitate was transferred to the lithium chloride solution and stirring for 2 hours. After that, the suspension was washed with deionized water two times to remove the lithium chloride via centrifugation. The $Ti_3C_2T_x$ nanosheets were collected via centrifugation at 4,000 rpm for 5 minutes. The concentration of $Ti_3C_2T_x$ dispersion was measured by a certain amount of colloidal solution through

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a cellulose acetate filter paper (0.2-µm pore size) followed by drying under a vacuum at 70 °C overnight.

To synthesize the Ti₃C₂T_x/PB nanocomposite, 200 mg of Polyvinylpyrrolidone (average Mw=40000 g/mol) and 10 mL of the Ti₃C₂T_x aqueous solution (1 mg/mL) were placed in a Teflon autoclave of 16-mL capacity. The pH of the mixture solution was adjusted to 1.5 by adding the hydrogen chloride acid solution. Oxygen in the mixture solution was removed by purging with argon for 30 minutes. Subsequently, the autoclave was sealed, heated to 90 °C, and maintained at this temperature for 90 minutes.

Supplementary Figures

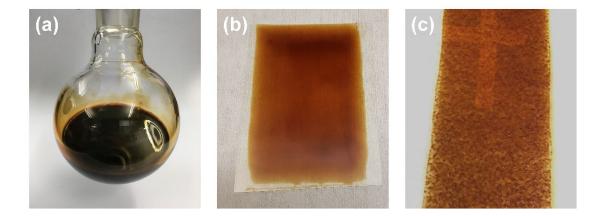


Figure S1. (a) The image of lignosulfonate/PVA/urea precursor solution, (b) The image of lignin/PVA/urea film prepared by blade-coating (60% lignosulfonate, 35% PVA, 5% urea), (c) The aggregated lignin/PVA/urea film where the content of urea is more than 5%.

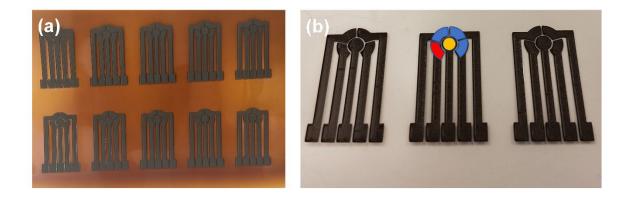


Figure S2. (a) The as-printed N-LSG electrodes patterns on the substrate, (b) The as-printed N-LSG electrode patterns after water lift-off process. The blue parts are the three working electrodes (the area is about 0.07 cm²), the red part is the counter electrode, and the yellow part is the reference electrode.

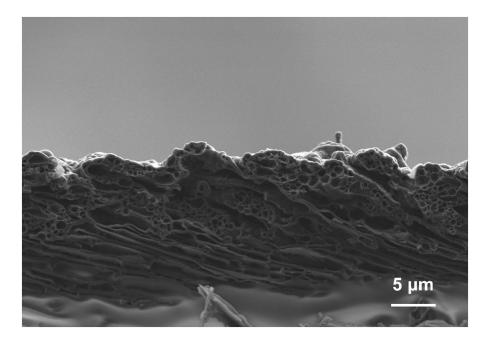


Figure S3. The tilted-view scanning electron microscopy (SEM) image of the N-LSG4.8 film.

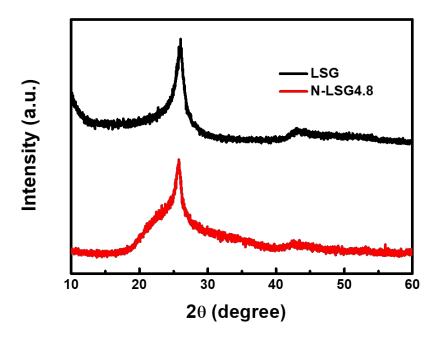


Figure S4. The XRD spectra of LSG and N-LSG4.8

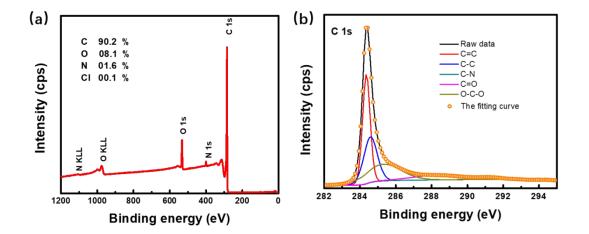


Figure S5. (a) XPS survey spectrum of N-LSG4.8, (b) C 1s high resolution XPS spectrum of N-LSG4.8 and the fitting curves.

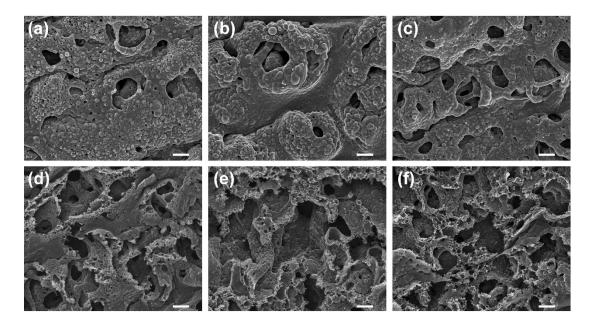


Figure S6. SEM images of the N-LSG electrodes after laser scribing process. (a) N-LSG2.8, (b) N-LSG3.2, (c) N-LSG3.6, (d) N-LSG-P4.0, (e) N-LSG-P4.4, (f) N-LSG-P4.8, all the scale bars are 4 μ m.

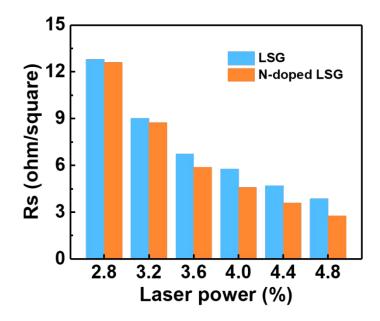


Figure S7. The sheet resistances of LSG and N-LSG films prepared with different CO_2 laser power.

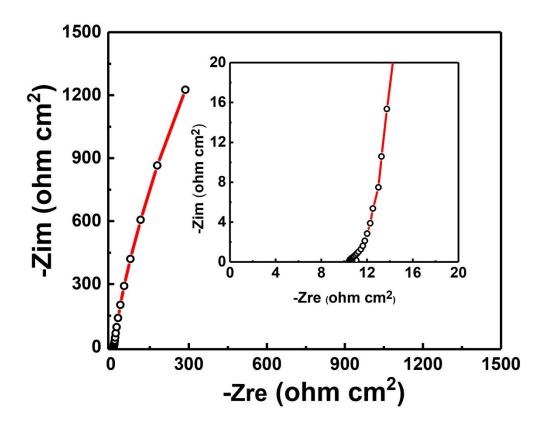


Figure S8. The Nyquist plot of N-LSG4.8 film with the inset focusing on the high-frequency region.

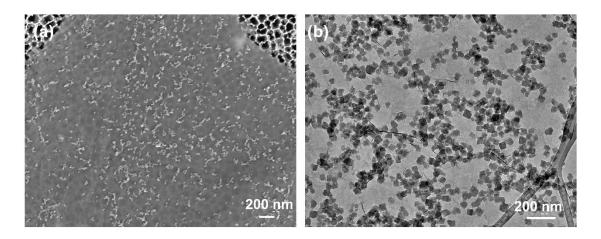


Figure S9. (a) The HRSEM image of the as-synthesized $Ti_3C_2T_x/PB$ nanocomposites on porous alumina membrane, (b) The HRTEM image of the assynthesized $Ti_3C_2T_x/PB$ nanocomposites.

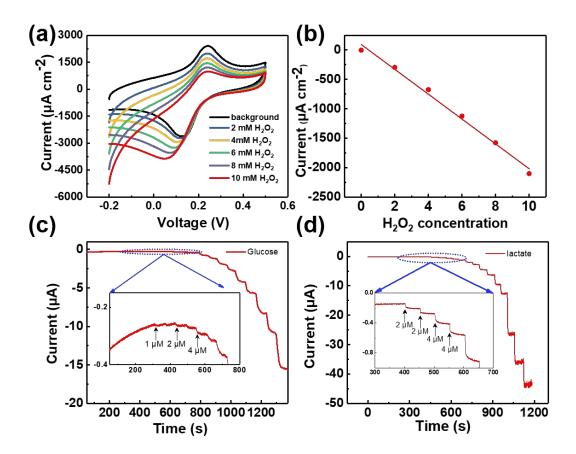


Figure S10. (a) The CV curves of the $Ti_3C_2T_x/PB/N-LSG4.8$ electrode showing the electroreduction of hydrogen peroxide at various concentrations. (b) Calibration curves derived from the currents measured at -0.1 V versus Ag/AgCl. (c) Chronoamperometric response of the Gox/Ti_3C_2T_x/PB/N-LSG4.8 glucose sensor to glucose from 1 µM to 1.1 mM. (d) Chronoamperometric response of the Lox/Ti_3C_2T_x/PB/CFMs lactate sensor to lactate from 2 µM to 800 µM. Both electrodes were biased at -0.1 V versus Ag/AgCl (home-made)

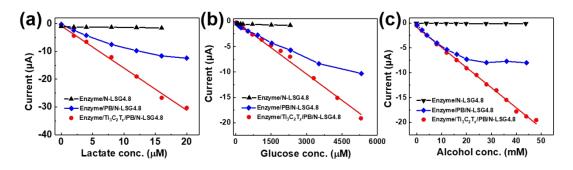


Figure S11. Calibration curves of enzyme/N-LSG4.8, enzyme/PB/N-LSG4.8 and enzyme/Ti₃C₂T_x/PB/N-LSG4.8 sensors. (a) glucose sensor, (b) lactate sensor, (c) alcohol sensor.

Table S1. Comparison of the performance of the enzyme/ $Ti_3C_2T_x$ /PB/N-LSG biosensors with the previously reported disposable biosensors towards the detection of glucose, lactate, and alcohol.

Sensors	Analyte	Linear	Detectio	Sensitivity	Potential	Ref.
		range	n limit		(V)	
			(µM)			
Gox/CoPC/S		0.025 ~ 2		13 μΑ μΜ ⁻¹	0.5 (vs	
PCEs	Glucose	mM	25	cm ⁻²	SCE)	1
GOD/CoPC/S	-	0.2 ~ 5		37.3 µA mM ⁻¹	0.5 (vs	_
PCEs	Glucose	mM	200	cm ⁻²	SCE)	2
GOD/lr/Carbo		0 ~ 15		0.7 µA mM⁻	0.25 (vs	
n/Gold	Glucose	mM		¹ cm ⁻²	Ag/AgCl)	3
GOD/Cys/Au		0.04 ~ 4.8			-0.1 (vs	
NPs/ITO	Glucose	mM	15		SCE)	4
Gox/SnO ₂ /Cel		0.5~12				
lulose	Glucose	mM		13 µA µM⁻¹	-0.1	5
Lox/Pt/SPCEs	Lactate	0~1			0.6 (vs	6
		mM	0.5	0.446 nAµM⁻¹	Ag/AgCl)	
Nafion/Lox/P		0.025~0.2			−0.05 (vs	
B/SPCEs	Lactate	5	10		Ag/AgCl)	7

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Lox/Pt-CNF-	Lactate	25~1500	11	36.8µA mM⁻¹	0.5 (vs	8
PDDA/SPCEs	Laciale	μΜ		cm-2	Ag/AgCl)	0
AOD/CoPC/S		0.12 ~		1.2 µAmM ⁻¹	0.4 (vs	0
PCE	Alcohol	2.00 mM			Ag/AgCl)	9
Gox/Ti ₃ C ₂ T _x /P	Chucasa	10 ~	0.2	49.2 µAmM⁻	0.4	This
B/N-LSG4.8	Glucose	5,300 µM	0.3	1cm ⁻²	-0.1	work
Lox/Ti ₃ C ₂ T _x /P	1 4 - 4 -	0~20	0.5	21.6 µAmM⁻	0.4	This
B/N-LSG4.8	Lactate	mM	0.5	¹ cm ⁻²	-0.1	work
AOD/Ti ₃ C ₂ T _* /	Alashal	0		5.78 µAmM-	-0.1	This
PB/N-LSG4.8	Alcohol	0 ~ 50 mM		¹ cm ⁻²	-0.1	work

Table S2. Comparison of the performance of cellulosic materials using laserscribing for biochemical sensing

Sensors	Application	Linear range	Detection	Sensitivity	Ref.
			limit		
LSCP/NN	Glucose	0.8 -2.5 mM;	25 µM	3415 µA mM⁻	10
	sensor	4.5 -15.2 mM		¹ cm ⁻²	
GOD/CoPC/SPCE	Ascorbic	2.0 - 5.0 mM			11

mМ

S	acid				
	sensor	0.91 - 2.86			
	Caffeic	mM			
	acid				
	sensor	0.48 - 2.0 mM			
	Picric acid				
	sensor				
LSCP/CN	Glucose	0.001–7.96	0.03 µM	3626.6 µA	12
	sensor	mM		mM ⁻¹ cm ⁻²	
Fe ₃ O ₄ /MWCNTs/L	Cadmium	1- 200 μgL ⁻¹	0.1µgL ⁻¹		13
SG/CS/GCE	lead	1- 200 µgL⁻¹	0.07µgL ⁻¹		
PBA-modified LSG	Aptamer		1 pM	-3.9 ± 0.3	14
	sensor			µA·cm⁻²	
Pt/LSG	Ascorbic	10 - 890 µM	6.1 µM	256 µA mM⁻	15
	acid			¹ cm ⁻²	
	sensor	0.5 - 56 µM	0.07 µM	6995.6µA	
	Dopamine			mM ⁻¹ cm ⁻²	
	sensor	1 - 63 µM	0.22 µM	8289µA mM ⁻	
	Uric acid			¹ cm ⁻²	
	sensor				

Gox/Ti ₃ C ₂ T _x /PB/N-	Glucose	10 ~ 5,300	0.3	49.2 µAmM⁻	This
LSG4.8	sensor	μΜ		1cm ⁻²	work
Lox/Ti ₃ C ₂ T _x /PB/N-	Lactate	0 ~ 20 mM	0.5	21.6 µAmM ⁻	This
LSG4.8	sensor			¹ cm ⁻²	work
AOD/Ti ₃ C ₂ T _* /PB/N	Alcohol	0 ~ 50 mM		5.78 µAmM-	This
-LSG4.8	sensor			¹ cm ⁻²	work

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