Supporting Information

Measurement and Correlation for Solubility of L-Alanine in Pure and Binary Solvents at Temperatures from 283.15 to 323.15 K

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1. Determination of solid-liquid equilibrium time

In order to determine the appropriate equilibrium time, a randomly experimental point in the binary water + methanol solvent system (the mole fraction of water was 0.500) at 303.15 K was selected. The solubility data of L-alanine at the dissolution time ranging from 30 to 300 min were measured by gravimetrical method, and listed in Table S1. The results illustrated that 180 min was enough for establishing the solid-liquid equilibrium.

2. Experimental method verification

To verify the reliability and accuracy of the methods used in this experiment, the solubility data of maltitol (in water + ethanol solvent system at $x_1 = 0.5229$ from 298.15 to 323.15 K) and xylitol (in ethanol solvent from 293.23 to 333.22 K) were determined in this work. The comparisons between the measured experimental data and the corresponding values in literatures^{1, 2} were shown in Table S2 and Table S3. As can be seen from Table S2 and Table S3, the experimental data were basically consistent with the data reported in the literatures. Therefore, the gravimetrical method used in our work can be applied to the determination of the solubility of L-alanine.

3. Comparisons between the solubility data of L-alanine in this work and the data reported in the literatures

The solubility data of L-alanine in pure water and the mixed solvent systems (water + methanol, water + ethanol, water + 2-propanol and water + 1-propanol) measured in this work and the values reported in the literatures were tabulated in Tables S4 – S5 and plotted in Figures S1 – S9, respectively and the corresponding ARD values were 6.739 %, 11.207 %, 17.777 %, 122.031 %, 93.045 %, 11.802 %, 29.063 %, 15.943%, and 16.188%. The L-alanine solubility calculated by Apelblat-Jouyban-Acree model was generally consistent with the literature data except for that at pure ethanol from Needham's work³, and at $x_1 = 0.001$ in water + 2-propanol (1-propanol) solvent systems from Orella and Kirman's work⁴.

Table captions:

Table S1. Solubility data of L-alanine at 303.15 K in the binary water + methanol solvent system ($x_1 = 0.500$) at different dissolution time

Table S2. Comparisons between experimental solubility (x_A^{exp}) of maltitol in water + ethanol solvent system $(x_1 = 0.5229)$ at different temperatures under atmospheric pressure and the data reported in the literature $(x_A^r)^a$

Table S3. Comparisons between experimental solubility (x_A^{exp}) of xylitol in pure ethanol at different temperatures under atmospheric pressure and the data reported in the literature $(x_A^r)^a$

Table S4. Comparisons between the solubility data of L-alanine $(x_A^{cal})^a$ in pure water at different temperatures in this work and the data reported in the literatures (x_A^r)

Table S5. Comparisons between the solubility data of L-alanine $(x_A^{cal})^a$ in four binary solvent systems (water + methanol, water + ethanol, water + 2-propanol, and water + 1-propanol) at T = 298.15 K in this work and the data reported in the literatures (x_A^r)

Figure captions:

Figure S1. Comparisons between the solubility data of L-alanine (x_A^{cal}) in pure water in this work and the data reported in the literatures (x_A^{r})

Figure S2. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + methanol binary solvent system at 298.15 K in this work and the data from Gekko's work in 1981 (x_A^{r})

Figure S3. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + ethanol binary solvent system at 298.15 K in this work and the data reported in Bowden's work (x_A^r)

Figure S4. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + 2-propanol binary solvent system at 298.15 K in this work and the data reported in Orella and Kirman's work (x_A^{r})

Figure S5. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + 1-propanol binary solvent system at 298.15 K in this work and the data reported in Orella and Kirman's work (x_A^r)

Figure S6. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + methanol binary solvent system at 298.15 K in this work and the data reported in Needham's work (x_A^{r})

Figure S7. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + ethanol binary solvent system at 298.15 K in this work and the data reported in Needham's work (x_A^{r})

Figure S8. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + 1-propanol binary solvent system at 298.15 K in this work and the data reported in Needham's work (x_A^r)

Figure S9. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + 2-propanol binary solvent system at 298.15 K in this work and the data reported in Needham's work (x_A^r)

Figure S10. Experimental mole fraction solubility of L-alanine in the binary mixed solvent of water + methanol from 283.15 to 323.15 K (p = 0.1 MPa)

Figure S11. Experimental mole fraction solubility of L-alanine in the binary mixed

solvent of water+ ethanol from 283.15 to 323.15 K (p = 0.1 MPa)

Figure S12. Experimental mole fraction solubility of L-alanine in the binary mixed solvent of water + 1-propanol from 283.15 to 323.15 K (p = 0.1 MPa)

Figure S13. Experimental mole fraction solubility of L-alanine in the binary mixed solvent of water + 2-propanol from 283.15 to 323.15 K (p = 0.1 MPa)

Figure S14. Experimental mole fraction solubility of L-alanine in the binary mixed solvent of water + acetone from 283.15 to 323.15 K (p = 0.1 MPa)

| Time/min | 10 | 20 | 30 | 60 | 90 |
|-------------------|-------|-------|-------|-------|-------|
| $10^{3}x_{\rm A}$ | 3.127 | 3.137 | 3.132 | 3.143 | 3.135 |
| Time/min | 120 | 180 | 240 | 300 | |
| $10^{3}x_{\rm A}$ | 3.146 | 3.141 | 3.148 | 3.145 | |

Table S1. Solubility data of L-alanine at 303.15 K in the binary water + methanol solvent system $(x_1 = 0.500)$ at different dissolution time

Table S2. Comparisons between experimental solubility (x_A^{exp}) of maltitol in water + ethanol solvent system $(x_1 = 0.5229)$ at different temperatures under atmospheric pressure and the data reported in the literature $(x_A^r)^a$

| <i>T</i> /K | $10^3 x_{\rm A}^{\rm exp}$ | $10^3 x_{\rm A}^{\rm r}$ | RD/% ^b | ARD/% ^c |
|-------------|----------------------------|--------------------------|-------------------|--------------------|
| 298.15 | 4.862 | 4.794 | 1.425 | 9.589 |
| 303.15 | 6.171 | 5.793 | 6.525 | |
| 308.15 | 7.911 | 7.646 | 3.463 | |
| 313.15 | 10.131 | 10.093 | 0.379 | |
| 318.15 | 12.497 | 16.091 | 22.336 | |
| 323.15 | 16.757 | 21.878 | 23.408 | |

^{*a*}The standard uncertainty of temperature u(T) = 0.05 K, the relative uncertainty of pressure $u_r(P) = 0.05$ and the relative uncertainty of the mole fraction solubility $u_r(x_A) = 0.15$. ^{*b*}RD is the relative deviation between the experimental solubility data and the literature data. ^{*c*}ARD is the average relative deviation between the experimental solubility data and the literature data.

Table S3. Comparisons between experimental solubility (x_A^{exp}) of xylitol in pure ethanol at different temperatures under atmospheric pressure and the data reported in the literature $(x_A^r)^a$

| T/K | $10^3 x_{\rm A}^{\rm exp}$ | $10^3 x_{\rm A}^{\rm r}$ | RD/% ^b | ARD/% ^c |
|--------|----------------------------|--------------------------|-------------------|--------------------|
| 293.23 | 1.866 | 1.728 | 7.992 | 5.139 |
| 298.28 | 2.475 | 2.419 | 2.301 | |
| 303.17 | 3.152 | 3.091 | 1.972 | |
| 308.21 | 4.184 | 3.974 | 5.277 | |

| 313.19 | 5.343 | 5.224 | 2.284 |
|--------|--------|--------|-------|
| 318.29 | 6.859 | 7.090 | 3.252 |
| 323.24 | 9.124 | 9.657 | 5.522 |
| 328.19 | 12.023 | 13.150 | 8.573 |
| 333.22 | 16.230 | 17.850 | 9.074 |

^{*a*}The standard uncertainty of temperature u(T) = 0.05 K, the relative uncertainty of pressure $u_r(P) = 0.05$ and the relative uncertainty of the mole fraction solubility $u_r(x_A) = 0.15$. ^{*b*}RD is the relative deviation between the experimental solubility data and the literature data. ^{*c*}ARD is the average relative deviation between the experimental solubility data and the literature data.

Table S4. Comparisons between the solubility data of L-alanine $(x_A^{cal})^a$ in pure water at different temperatures in this work and the data reported in the literatures (x_A^r)

| T/K 10 ³ x_A ^{cal} 10 ³ x_A ^r RD/% ARD/% | |
|--|--|
| | |
| 298.15 32.132 33.374 ^b 3.723 6.739 | |
| 303.15 35.213 35.255 ^b 0.118 | |
| 313.15 42.066 39.503^b 6.488 | |
| 323.15 49.916 43.791 ^b 13.986 | |
| 333.1558.86148.767 ^b 20.700 | |
| 298.25 32.191 33.718 ^c 4.528 | |
| 298.15 32.132 33.556 ^d 4.244 | |
| 298.15 32.132 32.093 ^e 0.122 | |

^{*a*}The solubility data of L-alanine(x_A^{cal}) in water were calculated by the Apelblat-Jouyban-Acree model. ^{*b*}The solubility data was reported by Jin and Chao⁵. ^{*c*}The solubility data was reported by Nozaki and Tanford⁶. ^{*d*}The solubility data was reported by Gekko in 1989⁷. ^{*e*}The solubility data was reported by Held and co-workers⁸. ^{*f*}RD is the relative deviation between the experimental solubility data and the literature data. ^{*g*}ARD is the average relative deviation between the experimental solubility data and the literature data.

Table S5. Comparisons between the solubility data of L-alanine $(x_A^{cal})^a$ in four binary solvent systems (water + methanol, water + ethanol, water + 2-propanol, and water + 1-propanol) at T = 298.15 K in this work and the data reported in the literatures (x_A^r)

| x_1 | $10^3 x_{\rm A}^{\rm cal}$ | $10^3 x_{\text{A}}^{\text{r}}$ | RD/%f | ARD/%g |
|-------------------------------|----------------------------|--------------------------------|-------|--------|
| Water + Methanol ^b | | | | |

| 0.000 | 0.436 | 0.454 | 3.896 | 11.207 |
|-------|--------|---|---------|---------|
| 0.359 | 1.554 | 2.000 | 22.280 | |
| 0.599 | 4.659 | 5.517 | 15.554 | |
| 0.771 | 10.010 | 11.307 | 11.467 | |
| 0.900 | 18.515 | 20.566 | 9.971 | |
| 1.000 | 32.132 | 33.495 | 4.071 | |
| | | Water + Ethanol ^c | | |
| 0.000 | 0.245 | 0.282 | 13.316 | 17.777 |
| 0.390 | 0.845 | 1.013 | 16.600 | |
| 0.630 | 2.82 | 4.204 | 32.822 | |
| 0.793 | 7.907 | 7.857 | 0.634 | |
| 0.911 | 17.114 | 13.635 | 25.516 | |
| | | Water + 2-Propanol | d | |
| 0.001 | 0.156 | 0.015 | 938.363 | 122.031 |
| 0.527 | 1.274 | 1.100 | 15.808 | 5.413 |
| 0.690 | 3.430 | 3.500 | 2.000 | |
| 0.803 | 7.272 | 7.170 | 1.428 | |
| 0.886 | 12.998 | 11.900 | 9.223 | |
| 0.951 | 20.823 | 21.300 | 2.240 | |
| 0.986 | 26 874 | 28 700 | 6 362 | |
| 1 000 | 32,132 | 32 400 | 0.827 | |
| 1.000 | 52.152 | Water $+ 1$ -Propanol ^d | 0.027 | |
| 0.001 | 0 231 | 0.030 | 669 185 | 93 045 |
| 0.529 | 2 131 | 1 740 | 22 473 | 10 739 |
| 0.690 | 5 460 | 5 290 | 3 205 | 10.757 |
| 0.805 | 10 439 | 9.840 | 6.084 | |
| 0.889 | 16.646 | 14 60 | 14 017 | |
| 0.950 | 23 /13 | 20,300 | 15 336 | |
| 0.930 | 23.415 | 25.300 | 13.330 | |
| 1,000 | 20.701 | 23.400 | 0.827 | |
| 1.000 | 52.152 | J2.400 Watar + Mathemale | 0.827 | |
| 0.000 | 0.426 | | 10.106 | 11.002 |
| 0.000 | 0.436 | 0.483 | 10.100 | 11.802 |
| 0.200 | 0.779 | 0.935 | 16.712 | |
| 0.490 | 2.834 | 2.916 | 2.798 | |
| 0.692 | /.01/ | 5.286 | 32.744 | |
| 0.840 | 13.766 | 14.224 | 3.218 | |
| 0.953 | 24.493 | 26.518 | 7.638 | |
| 1.000 | 32.132 | 29.373 | 9.394 | |
| | | Water + Ethanol ^{e} | | |
| 0.000 | 0.244 | 0.117 | 109.324 | 29.063 |
| 0.265 | 0.535 | 0.763 | 29.928 | |
| 0.581 | 2.135 | 2.654 | 19.561 | |
| 0.764 | 6.545 | 8.565 | 23.583 | |
| 0.883 | 14.303 | 15.801 | 9.483 | |

| 0.967 | 24.242 | 24.779 | 2.164 | |
|-------|--------|--|--------|--------|
| 1.000 | 32.132 | 29.373 | 9.394 | |
| | | Water + 1 -Propanol ^e | | |
| 0.000 | 0.229 | 0.150 | 53.086 | 15.943 |
| 0.316 | 0.575 | 0.512 | 12.276 | |
| 0.640 | 3.992 | 4.229 | 5.612 | |
| 0.806 | 10.578 | 10.339 | 2.313 | |
| 0.906 | 18.518 | 15.913 | 16.369 | |
| 0.974 | 26.776 | 23.790 | 12.549 | |
| 1.000 | 32.132 | 29.373 | 9.394 | |
| | | Water + 2-Propanol ^{e} | | |
| 0.000 | 0.1555 | 0.382 | 59.294 | 16.188 |
| 0.320 | 0.442 | 0.346 | 27.718 | |
| 0.644 | 2.578 | 2.712 | 4.933 | |
| 0.809 | 7.584 | 7.990 | 5.077 | |
| 0.908 | 15.236 | 14.659 | 3.936 | |
| 0.974 | 24.709 | 23.998 | 2.961 | |
| 1.000 | 32.132 | 29.373 | 9.394 | |

^{*a*}The solubility data of L-alanine (x_A^{cal}) in three binary solvent systems were calculated by the Apelblat-Jouyban-Acree model. ^{*b*}The solubility data was reported by Gekko in 1981⁹. ^{*c*}The solubility data was reported by Bowden¹⁰. ^{*d*}The solubility data was reported by Orella and Kirman⁴. ^{*e*}The solubility data was reported by Needham³. ^{*f*}RD is the relative deviation between the experimental solubility data and the literature data. ^{*g*}ARD is the average relative deviation between the literature data.



Figure S1. Comparisons between the solubility data of L-alanine (x_A^{cal}) in pure water in this work and the data reported in the literatures (x_A^r)



Figure S2. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + methanol binary solvent system at 298.15 K in this work and the data from Gekko's work in 1981 (x_A^r)



Figure S3. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + ethanol binary solvent system at 298.15 K in this work and the data reported in Bowden's work (x_A^{r})



Figure S4. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + 2-propanol binary solvent system at 298.15 K in this work and the data reported in Orella and Kirman's work



Figure S5. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + 1-propanol binary solvent system at 298.15 K in this work and the data reported in Orella and Kirman's work (x_A^r)



Figure S6. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + methanol binary solvent system at 298.15 K in this work and the data reported in Needham's work (x_A^r)



Figure S7. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + ethanol binary solvent system at 298.15 K in this work and the data reported in Needham's work (x_A^{r})



Figure S8. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + 1-propanol binary solvent system at 298.15 K in this work and the data reported in Needham's work (x_A^r)



Figure S9. Comparisons between the solubility data of L-alanine (x_A^{cal}) in water + 2-propanol binary solvent system at 298.15 K in this work and the data reported in Needham's work (x_A^{r})



Figure S10. Experimental mole fraction solubility of L-alanine in the binary mixed solvent of water + methanol from 283.15 to 323.15 K (p = 0.1 MPa)



Figure S11. Experimental mole fraction solubility of L-alanine in the binary mixed solvent of water+ ethanol from 283.15 to 323.15 K (p = 0.1 MPa)



Figure S12. Experimental mole fraction solubility of L-alanine in the binary mixed solvent of water + 1-propanol from 283.15 to 323.15 K (p = 0.1 MPa)



Figure S13. Experimental mole fraction solubility of L-alanine in the binary mixed solvent of water + 2-propanol from 283.15 to 323.15 K (p = 0.1 MPa)



Figure S14. Experimental mole fraction solubility of L-alanine in the binary mixed solvent of water + acetone from 283.15 to 323.15 K (p = 0.1 MPa)

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