Polymer grafting inside wood cellulose fibers by improved hydroxyl accessibility from fiber swelling

Supporting information

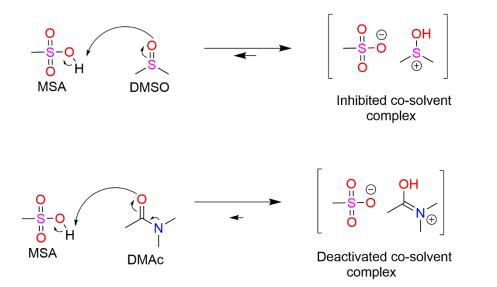
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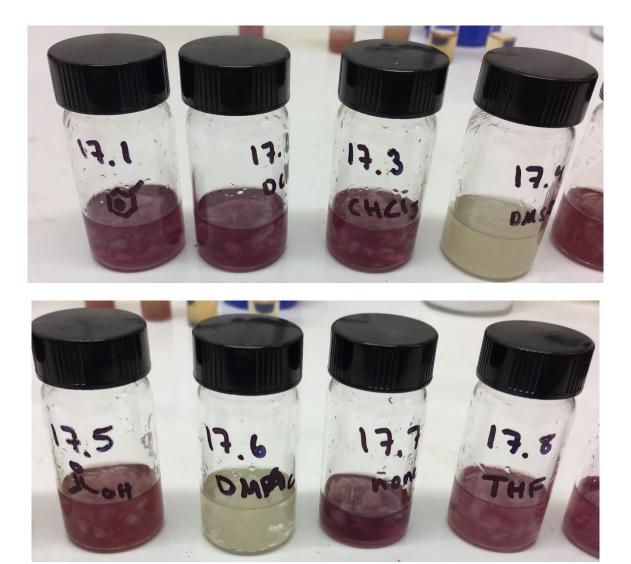
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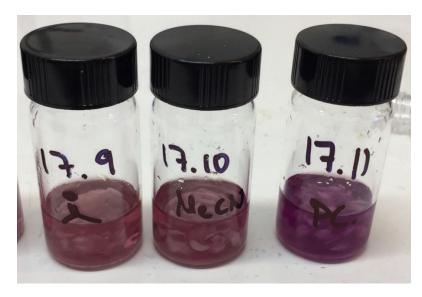
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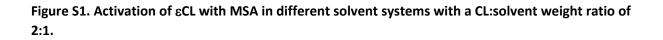
Polymerization Details



Scheme S1. Mechanistic description for co-solvent related catalyst deactivation.







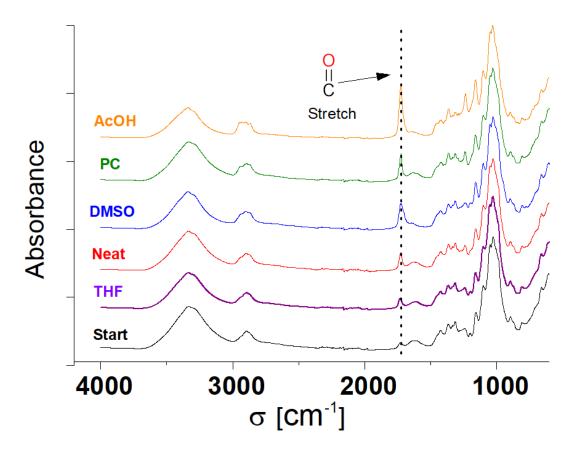


Figure S2. FTIR data over the grafted-HC fibres in different solvent systems

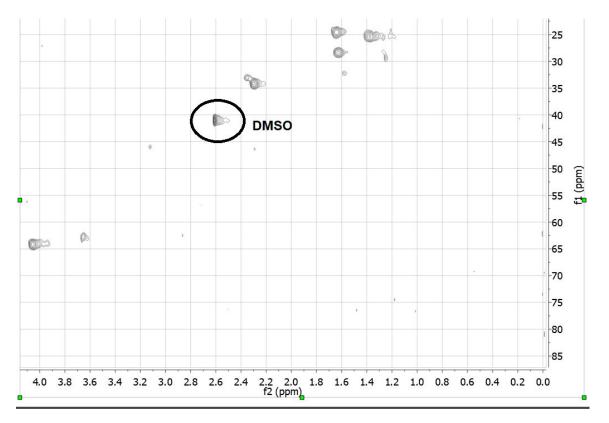


Figure S3. ${}^{1}H{}^{-13}C$ HSQC of 10 mg hollocellulose grafted with PCL with 1/3 (v/v) of DMSO as a cosolvent, the analysis was performed in 1 ml CDCl₃. Showing that some DMSO still is present around the fibers.

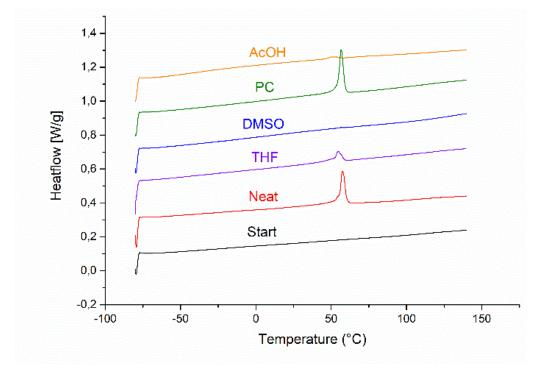


Figure S4. DSC data over the grafted-HC fibres in different solvent systems

Dispersed fibres in CDCl₃

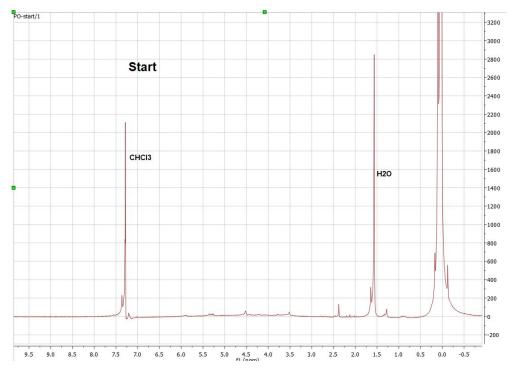


Figure S5. ¹H NMR of 10 mg of Hollocellulose in 1ml of CDCl₃

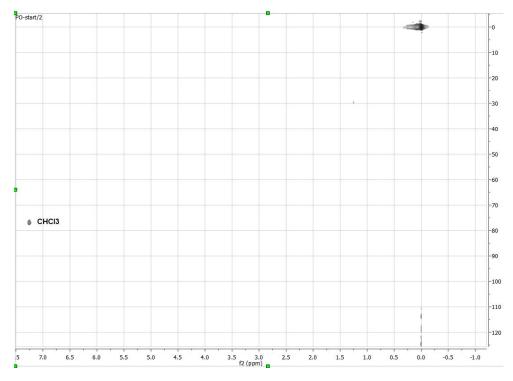


Figure S6. ¹H-¹³C HSQC of 10mg of Hollocellulose in 1 ml of CDCl₃

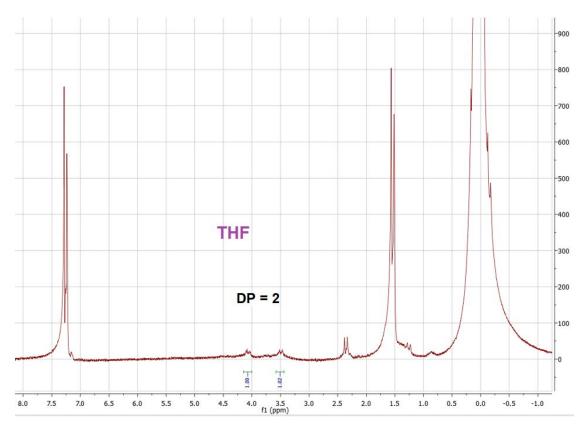


Figure S7. ¹H NMR of 10 mg hollocellulose grafted with PCL with 1/3 (v/v) of THF as a solvent, the analysis was performed in 1 ml CDCl₃.

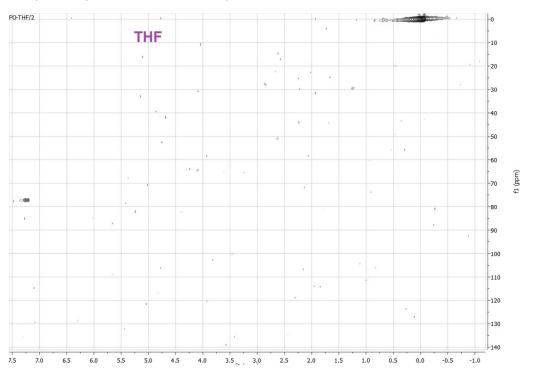


Figure S8. ¹H-¹³C HSQC of 10 mg hollocellulose grafted with PCL with 1/3 (v/v) of THF as a solvent, the analysis was performed in 1 ml CDCl₃.

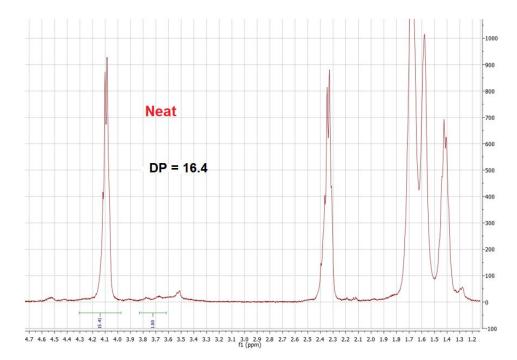


Figure S9. ¹H NMR of 10 mg hollocellulose grafted with PCL under neat conditions, the analysis was performed in 1 ml $CDCl_3$.

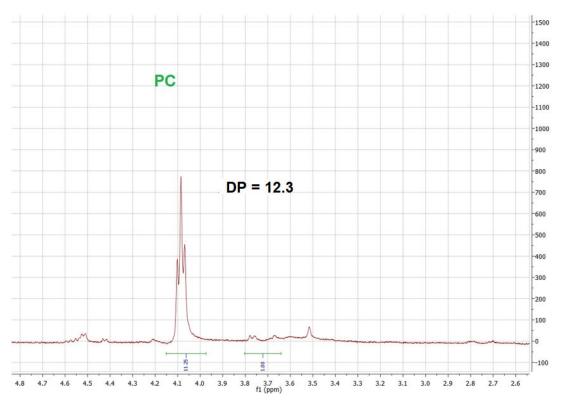


Figure S10. ¹H NMR of 10 mg hollocellulose grafted with PCL with 1/3 (v/v) of PC as a solvent, the analysis was performed in 1 ml CDCl₃.

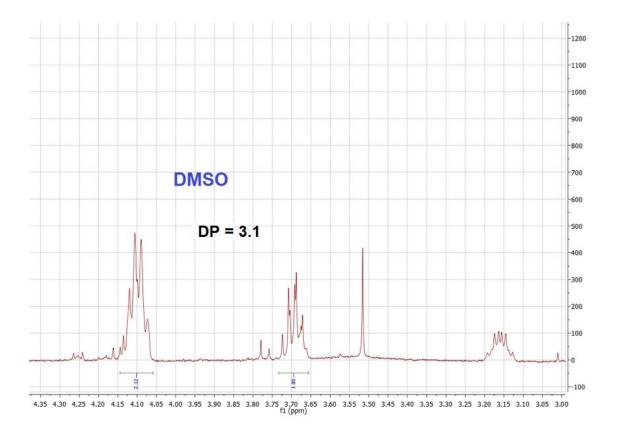


Figure S11. ¹H NMR of 10 mg hollocellulose grafted with PCL with 1/3 (v/v) of DMSO as a solvent, the analysis was performed in 1 ml CDCl₃.

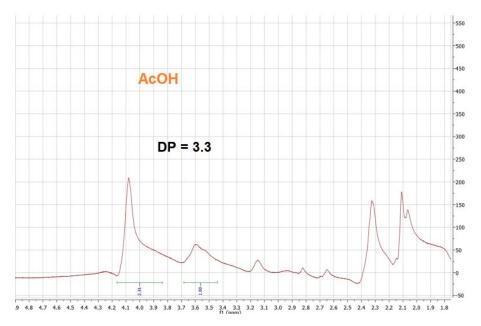
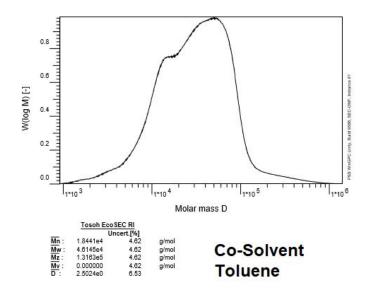


Figure S12. ¹H NMR of 10 mg hollocellulose grafted with PCL with 1/3 (v/v) of AcOH as a solvent, the analysis was performed in 1 ml CDCl₃.

Calculation of graft-coverage. Equation S1

(Weight Change in gram)/((DP*M_{CL}*N*Surface area)



Free polymer Characterization

Figure S13. GPC traces for the free chains after SI-ROP in toluene as a solvent

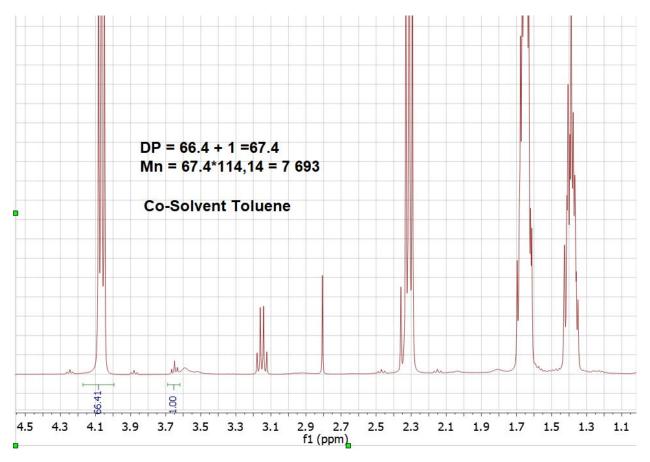


Figure S14. ¹H NMR for the free chains after SI-ROP in toluene as a solvent

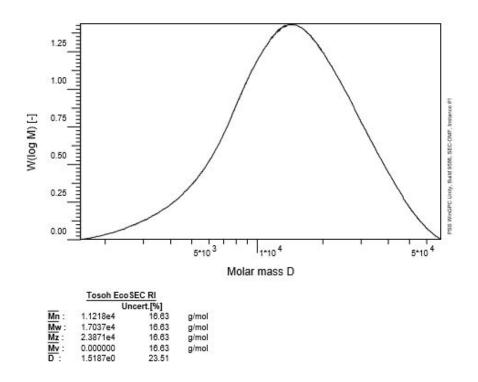


Figure S15. GPC traces for the free chains after SI-ROP in Chloroform as a solvent

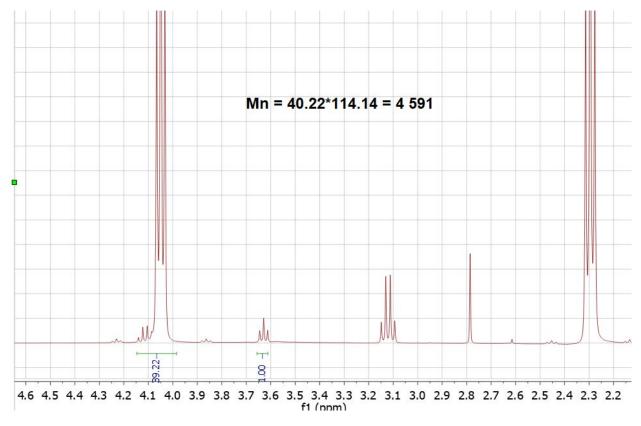


Figure S16. ¹H NMR for the free chains after SI-ROP in chloroform as a solvent

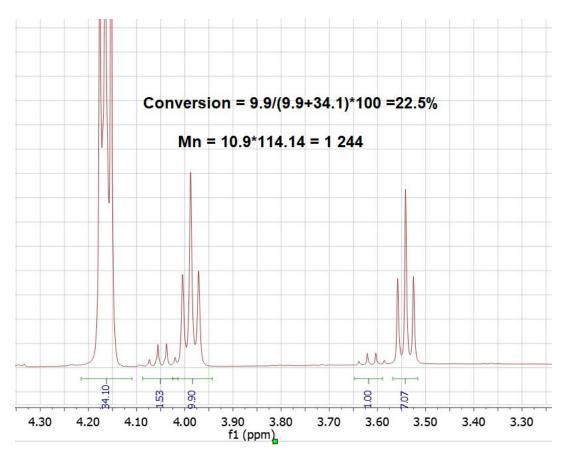


Figure S17. ¹H NMR for the free chains after SI-ROP in DMSO as a solvent

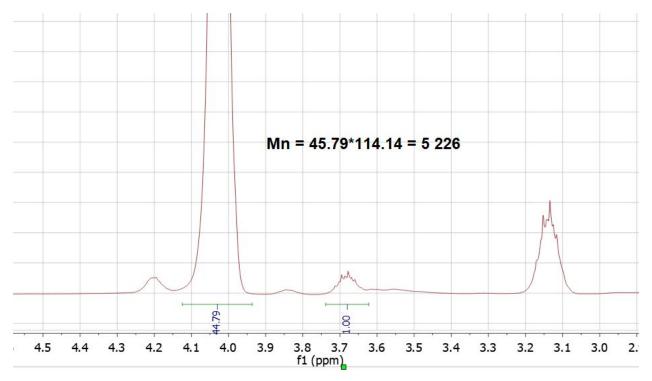


Figure S18. ¹H NMR for the free chains after SI-ROP in AcOH as a solvent

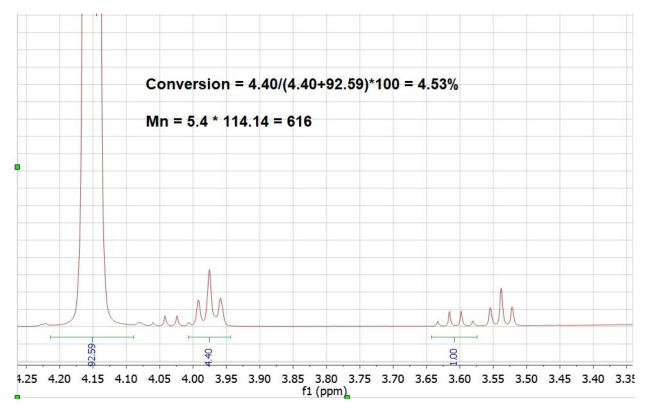


Figure S19. ¹H NMR for the free chains after SI-ROP in DMAc as a solvent

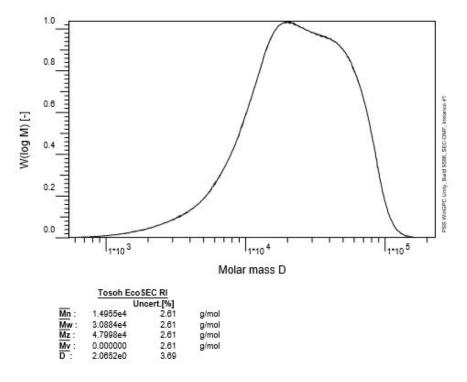


Figure S20. GPC traces for the free chains after SI-ROP under neat conditions

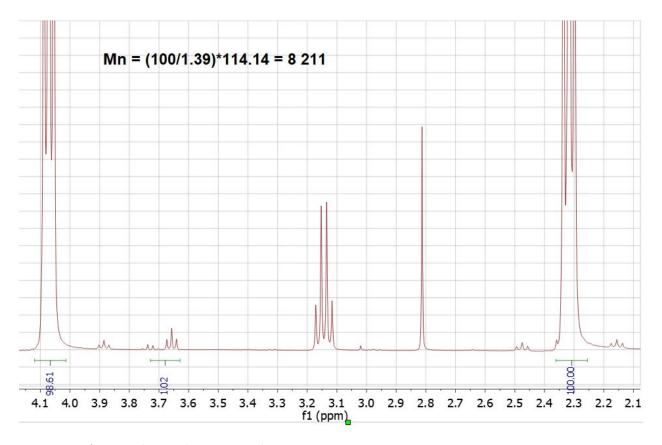


Figure S21. ¹H NMR for the free chains after SI-ROP under neat conditions

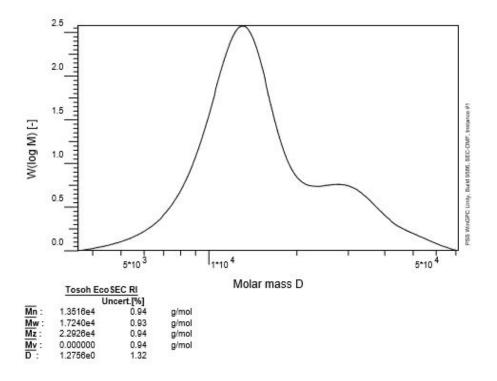


Figure S22. GPC traces for the free chains after SI-ROP in THF as a solvent

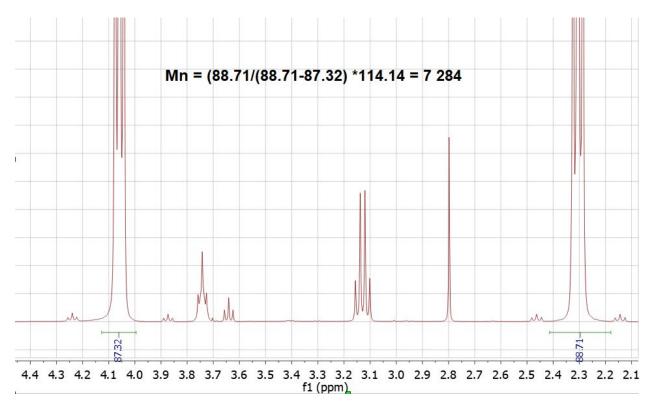


Figure S23. ¹H NMR for the free chains after SI-ROP in THF as a solvent

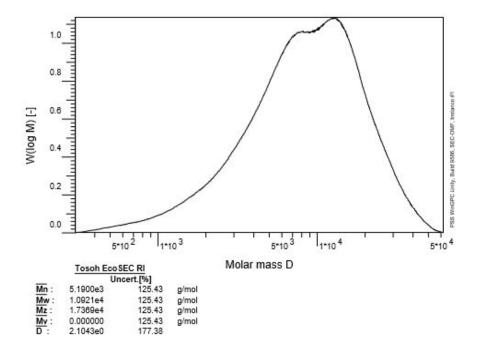


Figure S24. GPC traces for the free chains after SI-ROP in Acetone as a solvent

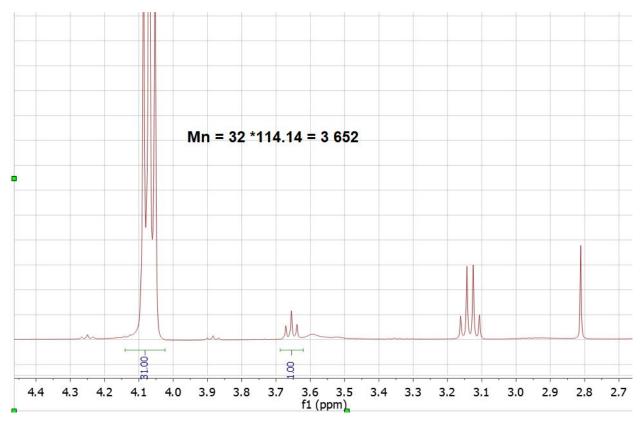


Figure S25. ¹H NMR for the free chains after SI-ROP in Acetone as a solvent

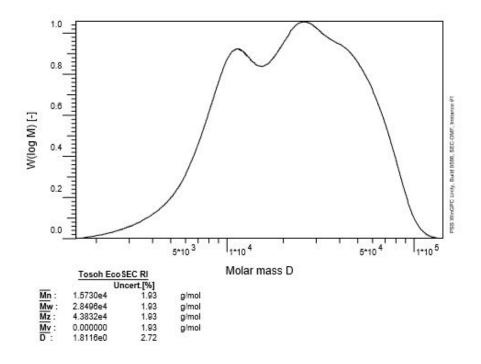


Figure S26. GPC traces for the free chains after SI-ROP in MeCN as a solvent

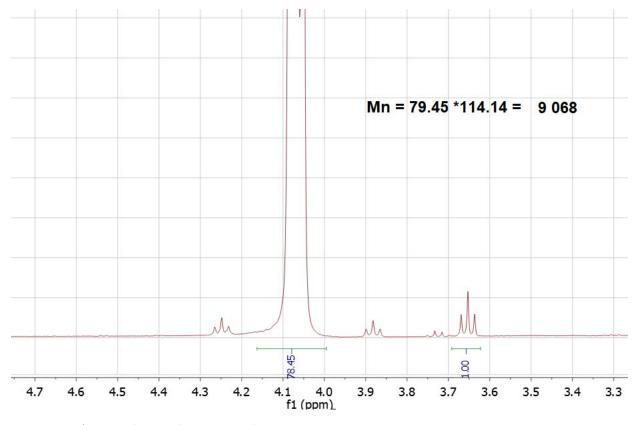


Figure S27. ¹H NMR for the free chains after SI-ROP in MeCN as a solvent

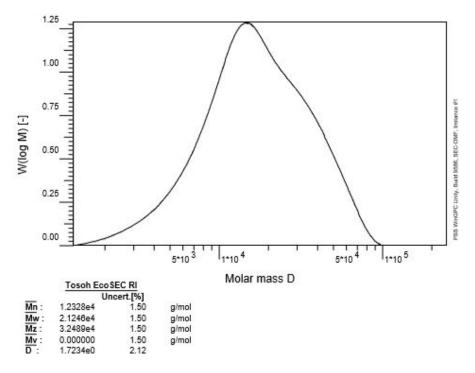


Figure S28. GPC traces for the free chains after SI-ROP in PC as a solvent

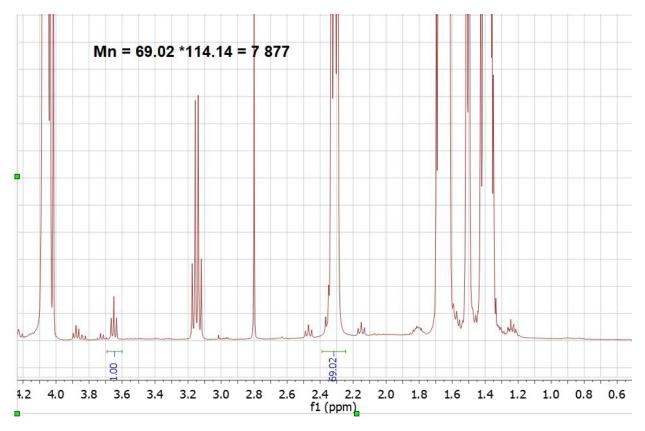


Figure S29. ¹H NMR for the free chains after SI-ROP in PC as a solvent

Equation S1

Equation used for calculation of the surface density.

(Weight Change in gram)/((DP*M_{CL}*N*Surface area)

The calculation was performed under the assumption that the surface area of the holo-cellulose fiber was $200m^2/g$ and that the weight loss during purification was the same for all fibers.