Tailor-Made Engineering of Bioinspired Inks for Writing Barcode-Like Multifunctional Sensory Electronics

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Chemicals. Synthetic graphite power was purchased from BDH chemicals Ltd. (Poole, England). Dopamine hydrochloride, 1-Dodecanthiol, 1H,1H,2H,2H-Perfluorodecanethiol, aniline, oleylamine, polyethyleneimine (branched, average Mw ~25,000 by LS) were ordered from Sigma-Aldrich, Inc. All chemicals used in the presented work were obtained from commercial sources and directly used without further purification. The substrates, including Kapton, aluminium foil, nitrile gloves, PDMS, glass and Teflon, were cleaned with ethanol prior to printing. No other surface treatment was used.

Instrumentation. Contact angle measurements were performed using the ramé-hart Model 200 Standard Contact Angle Goniometer. The colloidal viscosity of P@G ink was examined by the Physica MCR 501 rheometer. The photoconductivity was measured by a Keithley meter under illumination by a full-spectrum high power LED chip (<u>https://www.ebay.com/itm/Full-Spectrum-High-Power-LED-Chip-Grow-Light-3W-100W-380-840NM-FUll-spectrum-</u>

<u>/262764518753?var=&hash=item3d2dfc5d61</u>). Thorlabs S310C system was used to calibrate the optical power density (mW cm⁻²) of the full-spectrum high power LED chip.

Preparation of graphene oxide. Briefly, graphite (2g) was added into a mixture of concentrated H_2SO_4 (80 mL), $K_2S_2O_8$ (7 g) and P_2O_5 (5 g). The mixture was heated to 80°C for 5 h, and then diluted with water and left overnight. After that, the product was collected by centrifugation. This solid was re-oxidized by another oxidation treatment. The as-prepared product, as well as NaNO₃ (1 g), was mixed with H_2SO_4 (95%, 48 mL) in a 250 mL flask and stirred for 30 min in an ice-bath. Then, KMnO₄ (6 g) was gradually added to the suspension under vigorous stirring. The ice-bath was removed and the mixture stirred at 35°C for 5 h. Deionized water (60 mL) was slowly added to the paste under vigorous stirring. The reaction temperature was increased to 98°C, and the sample maintained for 2 h at this temperature. Finally, H_2O_2 (30%, 20 mL) was added to the mixture. The mixture was washed with HCI (5% w/v) and deionized water several times to obtain graphene oxide (GO), which was duly collected by centrifugation and dried under vacuum at 60°C for 6 h.

Preparation of polydopamine/reduced graphene oxide (P@G) conjugate. The procedure for the preparation of polydopamine/reduced graphene oxide (P@G) conjugate was according to our previous work (*Nat. Commun.* 2019, 10, 1120). In a typical synthesis, 25 mg dopamine hydrochloride dissolved in 20 mL of water was mixed with 5 mL of 5 mg/mL GO (pH adjusted to 8.5). The mixture was kept in a Teflon-lined autoclave at 160°C for 12 h. After hydrothermal reaction, the autoclave was cooled to room temperature and the product of polydopamine/reduced graphene oxide (P@G) conjugate was washed in deionized water and ethanol several times, collected by centrifuge, and redispersed in ethanol for further use to form P@G ink.

Preparation of ligand-modified P@G inks. P@G ink was dispersed in ethanol and the pH was adjusted to ~8.5 using alkaline ethanol solution. Thiol or NH₂-containing compounds (T₁: 1-Dodecanethiol, T₂: 1H,1H,2H,2H-Perfluorodecanethiol, N₁: Aniline, N₂: Oleylamine, and P: Polyethyleneimine) were respectively mixed with P@G ink and the mixtures kept for 12 h with gentle stirring. They were washed with ethanol several times, collected by centrifuge, and re-dispersed in ethanol for further use. They were named T₁-P@G ink, T₂-P@G ink, N₁-P@G ink, N₂-P@G ink, and P-P@G ink, respectively.

Fabrication of barcode-like sensor array. The process of fabrication is shown in the figure below. A Kapton film was cut into small pieces with a 1 cm×2 cm size. Commercially available copper tapes were cut into small pieces with an approximate 0.2 cm×2 cm size and used as the alignment, and then paved alternatively onto the Kapton pieces to form six lanes (each ~0.2 cm in width). Then ~5 μ L of 4 mg/mL P@G ink and chemical engineered P@G inks were written on the resulting lanes. After the ink dried, the copper tapes were peeled off and then six-channel ink lane were linked with aluminium foil strips using conductive silver paste at the linkages. Another two Kapton pieces were placed on either side of the as-prepared ink-involving Kapton piece and fixed them with tapes to form the barcode-like sensor array (BLSA).

Data Analysis. IBM SPSS 22.0 software was used to process principal component analysis (PCA). GraphPad Prism 7.0 software (San Diego, CA) was used to perform the data plotting.



Table S1. Chemical ligands used for the functionalization of P/G ink.

Table S2. Name, molecular weight and chemical formula of the selected 12 kinds of VOCs.

Name	Mw	Formula
Heptanoic acid	130.19	0
		ОН
Hexanoic acid	116.16	ОН
Heptanal	114.18	~~~~¢ ⁰
1-Hexanol	102.17	∽OH
Heptane	100.2	$\sim \sim \sim$
2-Hexanone	100.16	Q
		\checkmark
Hexane	86.18	\sim
Isopropanol	60.1	OH
		\checkmark



Fig. S1 TEM images of GO (a), rGO (b), PDA (c), and P@G ink (d).



Fig. S2 Viscosity dependence as a function of shear rate for P@G ink.



Fig. S3 P@G ink tattoo written on fingernails or skin is waterproof and wearable.



Schiff base reaction/Michael addition

Fig. S4 The typical chemical reactions of PDA with thiol-containing compounds (via Michael addition) and amino-containing compounds (Schiff base reaction/Michael addition).



Fig. S5 SEM images of the surface morphology of deposited inks: (a) P@G ink, (b) T_1 -P@G ink, (c) T_2 -P@G ink, (d) N_1 -P@G ink, (e) N_2 -P@G ink, and (f) P-P@G ink, respectively.



Fig. S6 Contact angle images of the surface morphology of deposited inks: (a) P@G ink, (b) T_1 -P@G ink, (c) T_2 -P@G ink, (d) N_1 -P@G ink, (e) N_2 -P@G ink, and (f) P-P@G ink, respectively.



Fig. S7 The sensing performances of barcode-like sensor array (BLSA) toward temperature. a, Plots of different ink sensors in BLSA response to temperature from 24.1 to 50.7 °C measured under constant humidity and light exposure. **b**, Column diagram of different ink sensors' responses to per degree Celsius. **c**, $(R-R_0)/R_0$ -response pattern of BLSA against temperature. **d**, 2D canonical score plot for the $(R-R_0)/R_0$ -response pattern as obtained from PCA against temperature. **e**, Plot of the first discriminant factor (PC1) vs temperature.



Fig. S8 The sensing performances of barcode-like sensor array (BPSA) toward light exposure. a, Plots of different ink sensors in BLSA response to light from 6.5 to 310 mW cm⁻² measured under constant humidity and temperature. **b**, Column diagram of different ink sensors' responses to per optical power density (mW cm⁻²). **c**, (R_{end}-R_b)/R_b-response pattern of BLSA against light exposure. **d**, 2D canonical score plot for the (R_{end}-R_b)/R_b-response pattern as obtained from PCA against light exposure. **e**, Plot of the first discriminant factor (PC1) vs light exposure.



Fig. S9 The sensing performances of barcode-like sensor array (BLSA) toward air pressure. a, Plots of different ink sensors in BLSA in a stainless-steel chamber response to air pressure from 793 to 868 Torr controlled by gas generator under constant humidity and temperature. **b**, $(R_{end}-R_b)/R_b$ -response pattern of BLSA against air pressure. **c**, 2D canonical score plot for the $(R_{end}-R_b)/R_b$ -response pattern as obtained from PCA against air pressure.



Fig. S10 The sensing performances of barcode-like sensor array (BLSA) toward relative humidity (RH). a, Plots of different ink sensors in BLSA in a stainless-steel chamber response to RH from 10 to 80% controlled by gas generator under constant temperature. b, Column diagram of different sensors' responses to per RH. c, $(R_{end}-R_b)/R_b$ -response pattern of BLSA against RH. d, 2D canonical score plot for the $(R_{end}-R_b)/R_b$ -response pattern as obtained from PCA against RH. e, Plot of the first discriminant factor (PC1) vs RH.



Fig. S11 The sensing performances of barcode-like sensor array (BLSA) toward VOCs. a, Δ [(R_{end}-R_b)/R_b]response pattern of BLSA against VOCs. b, 2D canonical score plot for the (R_{end}-R_b)/R_b-response pattern as obtained from PCA against VOCs.



Fig. S12 a, Plot of P/G ink sensors' responses to Hexanoic acid from 0 to 10 ppm. **b**, $(R_{end}-R_b)/R_b$ -response pattern of barcode-like sensor array (BLSA) against Hexanoic acid from 0 to 10 ppm. **c**, 2D canonical score plot for the $(R_{end}-R_b)/R_b$ -response pattern as obtained from PCA against Hexanoic acid from 0 to 10 ppm. **d**, Plot of the first discriminant factor (PC1) vs. Hexanoic acid.