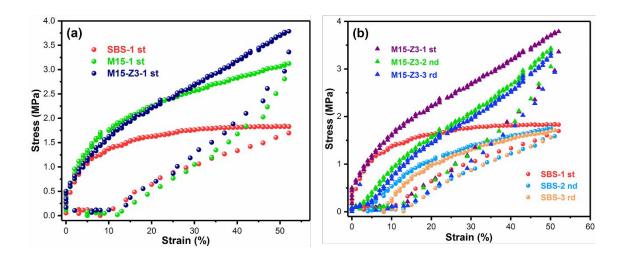
## **Supporting Information (SI)**

Fabrication of "Zn<sup>2+</sup> salt-bondings" cross-linked SBS-g-COOH/ZnO composites: thiol-ene reaction modification of SBS, structure, high modulus and shape memory properties

Mengwen Yan<sup>1</sup>, Liming Cao<sup>1</sup>, Chuanhui Xu<sup>2</sup>\*, Yukun Chen<sup>1</sup>\*

- Lab of Advanced Elastomer, School of Mechanical and Automotive Engineering, South China
  University of Technology, Guangzhou 510640, China
- 2. School of Chemistry and Chemical Engineering, Guangxi University, Nanning 530004, China Corresponding Author: Yukun Chen (cyk@scut.edu.cn); Chuanhui Xu (xuhuiyee@gxu.edu.cn).



**Figure S1**. Loading-unloading curves of (a) pure SBS, M15 and M15-Z3 under first cycle and (b) pure SBS and M15-Z3 under three cycles with a strain of 50% at room temperature.

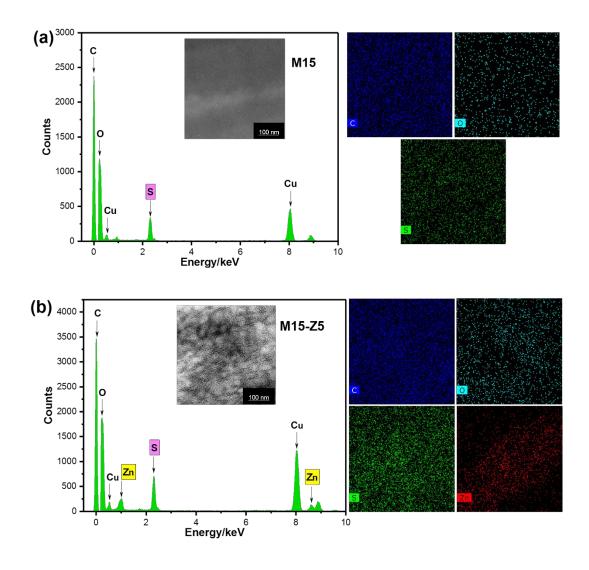


Figure S2. TEM-EDS analyses and mapping images of (a) M15 and (b) M15-Z5.

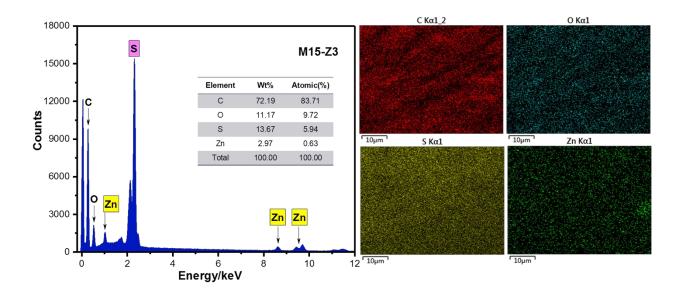


Figure S3. SEM-EDS analysis and mapping images of M15-Z3.