Supporting Information

Mussel-Inspired Catechol-Formaldehyde Resin Coated Fe₃O₄ Core-Shell Magnetic Nanospheres: An Effective Catalyst Support for Highly Active Palladium Nanoparticles

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Figure S1. TEM images of (a) Fe_3O_4 nanoparticles and (b) graphene oxide sheets.



Figure S2. TEM images of Fe₃O₄@CFR core-shell nanospheres obtained from different amounts of catechol: (a) 0.01 g, (b) 0.02 g, (c) 0.04 g, (d) 0.08 g, (e) 0.16 g. Reaction conditions: formaldehyde solution 0.07 mL, Fe₃O₄ 15.0 mg, water 20 mL, ammonia solution 0.075 mL, heating time 100 min, and reaction temperature 160 °C.



Figure S3. TEM images of Fe₃O₄@CFR core-shell nanospheres prepared with different amounts of formaldehyde solution: (a) 0.01 mL, (b) 0.035 mL, (c) 0.07 mL, (d) 0.105 mL, and (e) 0.14 mL. Reaction conditions: catechol 0.1 g, Fe₃O₄ 15.0 mg, water 20 mL, ammonia solution 0.075 mL, heating time 100 min, and reaction temperature 160 °C.



Figure S4. TEM images of Fe₃O₄@CFR core-shell nanospheres prepared with different reaction temperatures: (a) 80 °C, (b) 100 °C, (c) 120 °C, (d) 140 °C, (e) 160 °C, and (f) 180 °C. Reaction conditions: formaldehyde solution 0.14 mL, catechol 0.1 g, Fe₃O₄ 15.0 mg, water 20 mL, ammonia solution 0.075 mL, heating time 100 min.



Figure S5. TEM images of theFe₃O₄@CFR core-shell nanospheres prepared with different reaction times: (a) 20 min, (b) 40 min, (c) 60 min, (d) 80 min, (e) 100 min, and (f) 120 min. Reaction conditions: formaldehyde solution 0.14ml, catechol 0.1g, Fe₃O₄ 15.0 mg, water 20 mL, ammonia solution 0.075 mL, and reaction temperature 160 °C.



Figure S6. (a) Low-magnification and (b) High-magnification TEM images of Fe₃O₄@CFR@GO@PdNPs

nanospheres. (c). Low-magnification TEM image of Fe₃O₄@CFR@PdNPs nanospheres.



Figure S7. XPS survey spectra of (a) Fe₃O₄ NPs, (c) GO, (e) Fe₃O₄@CFR and (f) Fe₃O₄@CFR@GO nanospheres. High-resolution XPS spectra of (b) Fe₂p for Fe₃O₄ NPs and (d) C1s for GO.



Figure S8. XPS spectra of (a,b) Fe₃O₄@CFR@PdNPs and (c,d) Fe₃O₄@CFR@GO@PdNPs nanospheres

(a,c: survey spectra, b,d: High-resolution Pd2p spectra).



Figure S9. (a) FTIR and (b) XRD spectra of different samples.



Figure S10. Successive reduction reaction of MB using catalysts (20 μ L): (a) GO@Pd, (b) Fe₃O₄@Pd, (c) GO, (d) Fe₃O₄@CFR, (e) Fe₃O₄ and (f) Plots of ln (c_t/c₀) vs. reaction time (t) for different control catalysts (0.05 mg mL⁻¹ catalyst, 2.0 mL of 5 mg L⁻¹ MB and 1.0 mL of 0.5 M NaBH₄ were used for the reduction of MB).



Figure S11. Successive reduction of *p*-NP using (a) GO@Pd, (b) Fe₃O₄@Pd, (c) GO, (d) Fe₃O₄@CFR, (e)

Fe₃O₄ and (f) Plots of ln (c_t/c_0) vs. reaction time (*t*) for different control catalysts (0.05 mg mL⁻¹ catalyst, 2.0 mL of 0.16 mM *p*-NP and 1.0 mL of 0.2 M NaBH₄ were used for the reduction of *p*-NP).

sample		Fe ₃ O ₄	catechol	formaldehyde	NH ₃ H ₂ O	water	temperature	time	shell size
		(g)	(g)	solution (mL)	(mL)	(mL)	(°C)	(min)	(nm)
CFR-1		0.015	0.01	0.014	0.075	20	160	100	0
CFR-2	Effect of	0.015	0.025	0.035	0.075	20	160	100	9±3
CFR-3	catechol and	0.015	0.05	0.07	0.075	20	160	100	35±4
CFR-4	formaldehyde	0.015	0.1	0.14	0.075	20	160	100	65±3
CFR-5		0.015	0.125	0.179	0.075	20	160	100	119±5
CFR-6		0.015	0.15	0.21	0.075	20	160	100	170±8
CFR-7		0.015	0.01	0.07	0.075	20	160	100	0
CFR-8	Effect of	0.015	0.02	0.07	0.075	20	160	100	9±1
CFR-9	catechol	0.015	0.04	0.07	0.075	20	160	100	21±2
CFR-10		0.015	0.08	0.07	0.075	20	160	100	47±3
CFR-11		0.015	0.16	0.07	0.075	20	160	100	76±7
CFR-12		0.015	0.05	0.01	0.075	20	160	100	8±2
CFR-13	Effect of	0.015	0.05	0.035	0.075	20	160	100	14±3
CFR-14	formaldehyde	0.015	0.05	0.07	0.075	20	160	100	35±4
CFR-15		0.015	0.05	0.105	0.075	20	160	100	71±3
CFR-16		0.015	0.05	0.14	0.075	20	160	100	99±4
CFR-17		0.015	0.1	0.14	0.075	20	80	100	0
CFR-18		0.015	0.1	0.14	0.075	20	100	100	15±3
CFR-19	Effect of	0.015	0.1	0.14	0.075	20	120	100	39±4
CFR-20	temperature	0.015	0.1	0.14	0.075	20	140	100	62±3
CFR-21		0.015	0.1	0.14	0.075	20	160	100	65±3
CFR-22		0.015	0.1	0.14	0.075	20	180	100	68±4
CFR-23		0.015	0.1	0.14	0.075	20	160	20	0
CFR-24		0.015	0.1	0.14	0.075	20	160	40	12±2
CFR-25	Effect of	0.015	0.1	0.14	0.075	20	160	60	57±5
CFR-26	time	0.015	0.1	0.14	0.075	20	160	80	62±3
CFR-27		0.015	0.1	0.14	0.075	20	160	100	65±3
CFR-28		0.015	0.1	0.14	0.075	20	160	120	66±4

Table S1. Properties and Synthesis Parameters of Fe₃O₄@CFR Core-shell Nanospheres.

samples	time (s) ^a	k (min ⁻¹) ^b	TOF (min ⁻¹) ^c	references
Fe ₃ O ₄ @C ₁₆ @CTS-Au NPs	43200	1.8	1.91	1
Pd-TNPs/RGO	420	0.4	1.226	2
Ag/MFC	600	0.34	-	3
graphene-PDA-Pd	300	0.1224	-	4
AgNPs-Fe ₃ O ₄ @PDA	1800	0.0864	-	5
Fe ₃ O ₄ @PDA-Ag	540	0.43	-	6
Fe ₃ O ₄ @(A–V)-silica–Pd	>1200	0.079	-	7
Pd NPs (pc-7)	420	1.006	108.27	8
Pd-PIBrGO	30	9.563	2198.4	9
Pd/Fe ₃ O ₄ @-AlOOH-YSMs	83	3.06	-	10
Mesoporous 3D wood@Pd membrane	Rapidly	-	2.02	11
MpSi-Pd	4	0.655	1.77	12
Pd55DENs (dendrimer, G-5 PAMAM-OH)	25	23.38	-	13
Fe ₃ O ₄ @CFR@PdNPs	30	14.07	3156	This work
Fe ₃ O ₄ @CFR@GO@PdNPs	15	23.58	5260	This work

Table S2. Comparison of the Ability of Various Catalysts for Catalyzing the Reduction of MB.

^a The reduction time of MB in the presence of catalyst. ^bApparent rate constant. ^c Turnover frequency (TOF), defined as moles of MB molecules

reduced per mole of Pd catalyst per unit time, is calculated based on the Pd contents in Fe₃O₄@CFR@GO@ PdNPs (2.2 wt%) and

Fe₃O₄@CFR@PdNPs (1.9 wt%) determined by ICP.

Table S3. Comparison of the Ability of Reported Various Catalysts for Suzuki Cross-Coupling Reactions of

Bromobenzene and Phenylboronic Acid.

samples	support materials	reaction conditions	conversion (%)	references
PS@RGO@Pd	PS@RGO	0.2 mol % Pd, base: K_2CO_3 , solvent: EtOH / H_2O ,	95	14
		T = RT, t = 10 h		
Pd/Fe ₃ O ₄ @SiO ₂ @KCC-1	Fe ₃ O ₄ @SiO ₂ @KCC-1	0.2 mol % Pd, base: K ₂ CO ₃ , solvent: EtOH, T = 80	90.8	15
		$^{\mathrm{o}}\mathrm{C},\mathrm{t}=6~\mathrm{h}$		
PFG-Pd	PFG	1.2 mol % Pd, base: K ₂ CO ₃ , solvent: $H_2O / EtOH =$	95	16
		1:1, T = 80 ° C, t = 10 h	20	
Pd@PN-CeO2	PN-CeO ₂	0.14 mol % Pd, base: K_2CO_3 , solvent: DMF / H_2O	99.1	17
		$= 1:1, T = 90 \circ C, t = 1 h$,,,, ,	1,
DAGCD CNS	CD CNS	0.2 mol % Pd, base: Na ₂ CO ₃ , solvent: H ₂ O, T = 90	02	10
ru@CD-ONS	CD-GNS	°C, t = 3 h	95	10
N: DJ /CD	Carbon black (CD)	0.1 mol % Pd, base: K ₂ CO ₃ , solvent: H ₂ O, T = 30°	1.4	19
N10.20Pd0.05/CB	Cardon black (CB)	C, t = 4 h	14	
Dd ND _a /CNE _a	Carbon nanofibers	0.22 mol % Pd, base: K ₂ CO ₃ , solvent: EtOH /	25	20
I U INI S/CINI-S	(CNFs)	$H_2O = 8:6, T = 80 \text{ °C}, t = 4 \text{ h}$	23	
Fe2O4-DA-DMG/Pd ⁰	Fe2O4-DA-DMG	0.1 mol % Pd, base: K ₂ CO ₃ , solvent: H ₂ O, $T = 80$	97.4	21
10304 DA DAO/10		°C, t = 12 h	<i>)</i> /.न	
Pd-Fe ₃ O ₄ /rGO	Fe ₃ O ₄ /rGO	0.25 mol % Pd, base: K ₂ CO ₃ , solvent: EtOH / H ₂ O	94	22
		= 1:1, T = 80 °C, t = 1 h		
Pd-P(Ss-DVB) spheres	P(Ss-DVB) spheres	0.5 mol % Pd, base: Na ₂ CO ₃ , solvent: DMF / $H_2O =$	80	23
		$1:1, T = 100 \circ C; t = 12 h$		
Pd@CzMOP	CzMOP	0.2 mol % Pd, base: K_2CO_3 , solvent: DMF, T = 80°	90	24
		C. $t = 6 h$ 0.1 mol % Pd base: KaCOa solvent: HaO T= 50		
Si-IL@Pd(0) NPs	Click ionic-silica	$0.1 \text{ mor } 71 \text{ q}, 0 \text{ sec. } \text{K}_2 \text{CO}_3, \text{ solvent. } \text{H}_2 \text{O}, 1 = 30$	55	25
		$^{\circ}$ C. t = 4 n 0.3 mol % Pd, base: K ₂ CO ₃ , solvent: EtOH / H ₂ O =		26
Im–Phos–SiO ₂ @Fe ₃ O ₄ @Pd	Im–Phos-SiO ₂ @Fe ₃ O ₄	$1.1 \text{ T} = 60^{\circ} \text{ C} \text{ t} = 18 \text{ h}$	90	
		0.14 mol % Pd, base: K_2CO_3 , solvent: H_2O , $T = RT$,	00.0	This work
Fe3U4@CFK@GU@PdNPs	Fe3U4@CFK@GU	$t = 24 h, or 80 \circ C, t = 2 h$	99.2	

	$\mathbf{R}_{1} \longrightarrow \mathbf{X} + \mathbf{K}_{2} \longrightarrow \mathbf{B}(\mathbf{OH})_{2} \xrightarrow{\text{Catalyst, } \mathbf{K}_{2} \text{CO}_{3}} \mathbf{R}_{1} \longrightarrow \mathbf{K}_{1} \longrightarrow \mathbf{K}_{2} \longrightarrow \mathbf{K}_$						
entry	R_1	Х	catalyst	time (h)	conversion (%) ^b		
1	Н	Cl	Fe ₃ O ₄ @CFR@GO@Pd	2	99.1		
2	4-CH ₃	Cl	Fe ₃ O ₄ @CFR@GO@Pd	2	89.7		
3	4-OCH ₃	Cl	Fe ₃ O ₄ @CFR@GO@Pd	2	92.8		
4	Н	Br	Fe ₃ O ₄ @CFR@GO@Pd	2	99.2		
5	4-CH ₃	Br	Fe ₃ O ₄ @CFR@GO@Pd	2	94.7		
6	4-OCH ₃	Br	Fe ₃ O ₄ @CFR@GO@Pd	2	88.5		
7	4-CN	Br	Fe ₃ O ₄ @CFR@GO@Pd	2	99.1		
8	4-CHO	Br	Fe ₃ O ₄ @CFR@GO@Pd	2	99.9		
9	Н	Ι	Fe ₃ O ₄ @CFR@GO@Pd	2	99.5		
10	4-CH ₃	Ι	Fe ₃ O ₄ @CFR@GO@Pd	2	95.6		
11	4-OCH ₃	Ι	Fe ₃ O ₄ @CFR@GO@Pd	2	93.2		
12	4-CN	Ι	Fe ₃ O ₄ @CFR@GO@Pd	2	99.7		

Table S4. Substrate Study for the Fe₃O₄@CFR@GO@PdNPs-Catalyzed Suzuki Cross-Coupling Reaction.^a

^a Reaction condition: aryl halide (0.5 mmol), phenylboronic (0.6 mmol), K₂CO₃ (1.5 mmol), water (5.0 mL), Fe₃O₄@CFR@GO@Pd catalyst

(0.14 mol% Pd). $^{\rm b}$ Conversion was determined by GC analysis.

Table S5. Comparative Study of Different Catalysts for Suzuki Cross-Coupling Reactions of Bromobenzene and Phenylboronic Acid.^a

	$Br + BOH_2 \xrightarrow{H_2O, 25^{\circ}C}$		
entry	catalyst	time (h)	conversion (%) ^b
1	Fe ₃ O ₄ @CFR@GO@Pd (0.14 mol% Pd)	24	99.2
2	Fe ₃ O ₄ @CFR@Pd (0.14 mol% Pd)	24	91.6
3	GO@Pd (0.14 mol% Pd)	24	62.0
4	Fe ₃ O ₄ @Pd (0.14 mol% Pd)	24	55.9
5	Fe ₃ O ₄ @CFR (7.0 mg)	24	undetectable
6	Fe ₃ O ₄ (7.0 mg)	24	undetectable
7	GO (7.0 mg)	24	undetectable

Br + B(OH)	Catalyst, K_2CO_3	
	H ₂ O, 25°C	

^a Reaction condition: bromobenzene (0.5 mmol), phenylboronic (0.6 mmol), K₂CO₃ (1.5 mmol), water (5.0 mL). ^b Conversion was determined

by GC analysis.

Table S6. Comparison of the Ability of Various Catalysts for the Reduction of 4-NP.

samples	support materials	<i>k</i> (min ⁻¹)	TOF(h ⁻¹) ^a	references
Au-PDA/RGO	PDA/RGO	0.012	42	27
GO/TWEEN 20-Au	GO/TWEEN 20	0.2537	126	28
Ag-Au-rGO	rGO	0.2082	152	29
Au NPs@GFDP	GFDP	0.665	439	30
PS@RGO@Pd	PS@RGO	0.286	-	14
Pd/Fe ₃ O ₄ @SiO ₂ @KCC-1	Fe ₃ O ₄ @SiO ₂ @KCC-1	1.176	-	15
CMF@PDA/Pd	CMF@PDA	-	1.594	31
Pd/Fe ₃ O ₄ @-AlOOH-YSMs	Fe ₃ O ₄ @-AlOOH-YSMs	2.22	-	10
$C_3N_4@Pd$	C_3N_4	0.15	-	32
MpSi-Pd	Magnetic porous Si	0.159	85.1	12
Pd/CNs	Cellulose nanocrystal	0.342	879.4	33
Fe ₃ O ₄ @CFR@PdNPs	Fe ₃ O ₄ @CFR	0.956	2800	This work
Fe ₃ O ₄ @CFR@GO@PdNPs	Fe ₃ O ₄ @CFR@GO	2.458	6720	This work

^a Turnover frequency (TOF) is defined as the number of moles of 4-NP reduced per mole of Pd catalyst per hour.

Calculation method of TOF:

The TOF values of the catalytic reactions for MB were calculated according to the following equation:³⁴

$$TOF = \frac{[MB] \times conversion}{[Pd] \times t}$$
(1)

The molar concentration [MB] of substrate was fixed to be 1.04×10^{-5} M. The Pd molar concentration [Pd] of both Fe₃O₄@CFR@GO@PdNPs and Fe₃O₄@CFR@PdNPs in catalytic systems was calculated to be 1.98×10^{-8} M by ICP-AES results. The conversion at reaction time t can be obtained from Figure 4a-c. We estimated the TOF values for all the runs with the conversion of MB at 50%.

The TOF values of the catalytic reactions for 4-nitrophenol were calculated according to the equation similar to MB. The molar concentration [4-NP] of substrate was 1.0×10^{-4} M. The Pd molar concentration [Pd] of both Fe₃O₄@CFR@GO@PdNPs and Fe₃O₄@CFR@PdNPs in reaction systems was calculated to be 1.78×10^{-7} M by ICP-AES results. The conversion at reaction time t can be obtained from Figure 6a and b. The calculation for TOF values of the catalytic reduction of nitrophenols with the conversion of NPs at 100%.

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