

Supporting Information

Scalable Solvothermal Synthesis of Superparamagnetic Fe₃O₄ Nanoclusters for bio-separation and theragnostic probes

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TABLE OF CONTENTS

1. **Table S1.** Reaction conditions for size tunability evaluation.
2. **Table S2.** Reaction conditions for scalability evaluation.
3. **Table S3.** Quantification of conjugated-antibody amount.
4. **Figure S1.** Representative SEM images of the fabricated Fe₃O₄ nanoclusters at different magnifications.
5. **Figure S2.** (a) The nitrogen adsorption-desorption isotherm, and (b) pore size distribution curve of MNCs.
6. **Figure S3.** Schematic diagram of the coercivity (H_c) behavior as a function of particle diameter (D), where D_s is the diameter at which a transition from multi-domain to single-domain occurs, and D_{SPM} is the zero-coercivity diameter.
7. **Figure S4.** (a) pH-dependent zeta-potential curves, and (b) Zeta-potential of MNCs in aqueous dispersions.
8. **Figure S5.** Optical microscopy images of magnetic nanoclusters (MNCs) in different buffer solutions: (a) deionized water (DIW), (b) MES (pH 5.5), (c) phosphate buffered saline with Tween-20 (PBST, pH 7.4), and (d) mixture of PBST and MES (pH 6.8).
9. **Figure S6.** Zeta-potentials of the Fe₃O₄ nanospheres synthesized with a Fe precursor concentration of 0.05 M (a), 0.1 M (b), 0.2 M (c), and 0.3 M (d).
10. **Figure S7.** Magnetization curves of Fe₃O₄ and Fe₃O₄@SiO₂ samples measured at 300 K.
11. **Figure S8.** Capture efficiency of Ab-conjugated silica-MNCs for vibrio cell samples.
12. **Figure S9.** SEM, TEM and size distribution histogram of (a-c) Fe₃O₄, (d-f) Fe₃O₄@SiO₂, and (g-i) Eu doped Fe₃O₄@SiO₂. Size distribution of nanoclusters obtained by measuring 100 particles from TEM images.
13. **Figure S10.** (a) Absorption, excitation and emission spectra of Eu(DBM)₃Phen, and (b) its FT-IR spectrum.
14. **Figure S11.** Bovine serum albumin (BSA) standard curve for the BCA protein assay.
15. **Supplementary Movie S1.** Video clip showing the RBC separation from human whole blood.

Table S1. Reaction conditions for size tunability evaluation.

	Conc. of FeCl ₃ (M)	Reaction volume (mL)	Na ₃ Cit (g)	NaAc (g)	Reaction Temp. (°C)	Reaction Time (h)
a	0.05	20	0.2	1.2	200°C	10
b	0.1	20	0.2	1.2	200°C	10
c	0.2	20	0.2	1.2	200°C	10
d	0.3	20	0.2	1.2	200°C	10

Table S2. Reaction conditions for scalability evaluation.

Reaction volume (mL)	Amount of FeCl ₃ (g)	Conc. of FeCl ₃ (M)	Na ₃ Cit (g)	NaAc (g)	Reaction Temp. (°C)	Reaction Time (h)
20	0.540	0.1	0.2	1.2	200°C	10
40	1.081	0.1	0.4	2.4	200°C	10
200	5.406	0.1	2	12	200°C	10

Table S3. Quantification of conjugated-antibody amount.

	OD@562 nm (a.u.)	Conjugated-antibody amount/1 mg of particles (µg)
Anti-RBC antibody	0.416	30.7
Anti-CRP antibody	0.413	30.5
Anti-Vibrio antibody	0.471	35

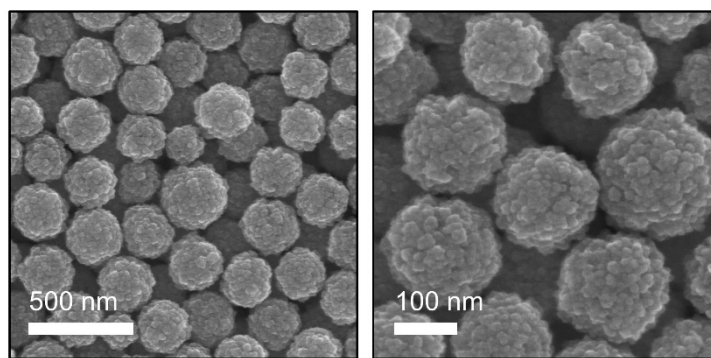


Figure S1. Representative SEM images of the fabricated Fe_3O_4 nanoclusters at different magnifications.

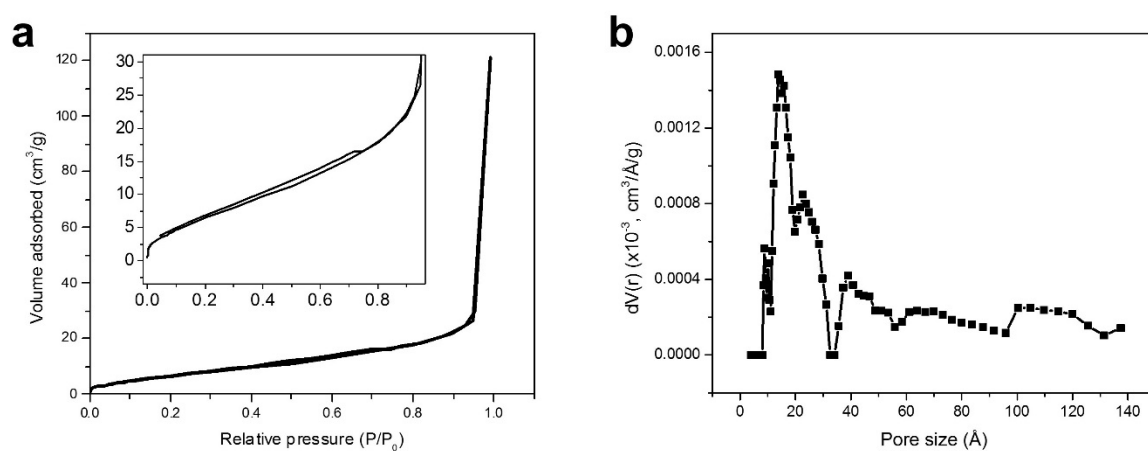


Figure S2. (a) The nitrogen adsorption-desorption isotherm, and (b) pore size distribution curve of MNCs.

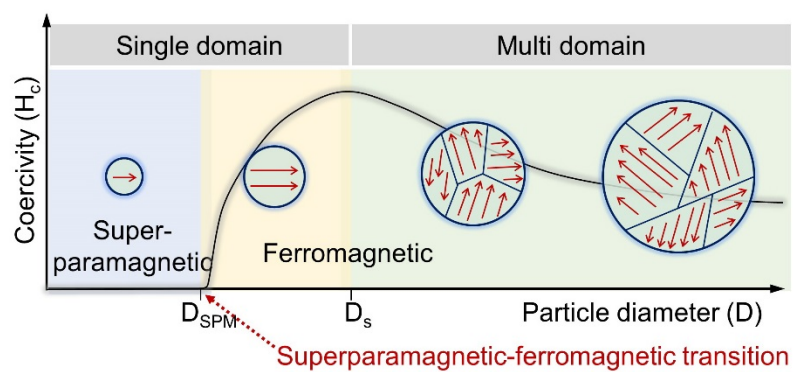


Figure S3. Schematic diagram of the coercivity (H_c) behavior as a function of particle diameter (D), where D_s is the diameter at which a transition from multi-domain to single-domain occurs, and D_{SPM} is the zero-coercivity diameter.

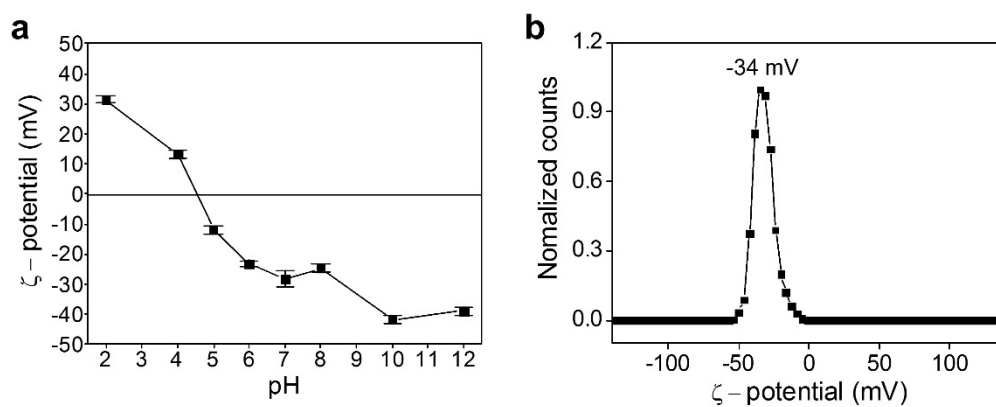


Figure S4. (a) pH-dependent zeta-potential curves, and (b) Zeta-potential of MNCs in aqueous dispersions.

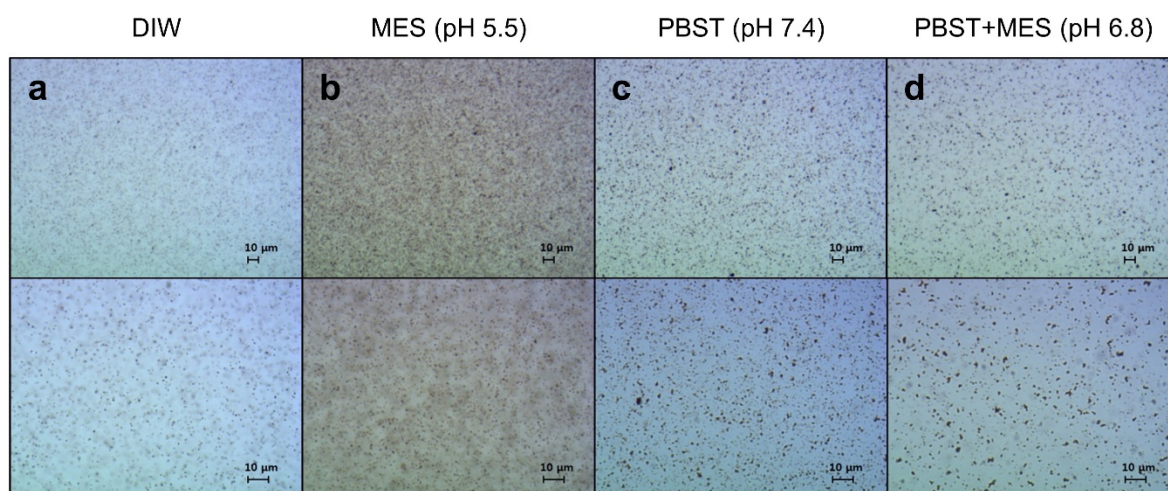


Figure S5. Optical microscopy images of magnetic nanoclusters (MNCs) in different buffer solutions: (a) deionized water (DIW), (b) MES (pH 5.5), (c) phosphate buffered saline with Tween-20 (PBST, pH 7.4), and (d) mixture of PBST and MES (pH 6.8).

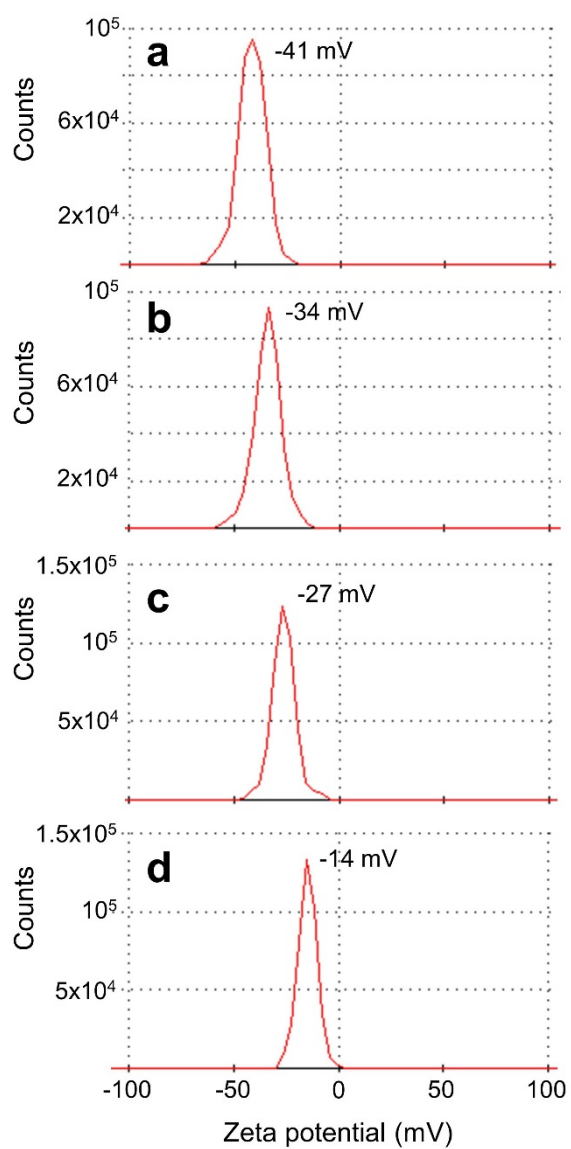


Figure S6. Zeta-potentials of the Fe₃O₄ nanospheres synthesized with a Fe precursor concentration of 0.05 M (a), 0.1 M (b), 0.2 M (c), and 0.3 M (d).

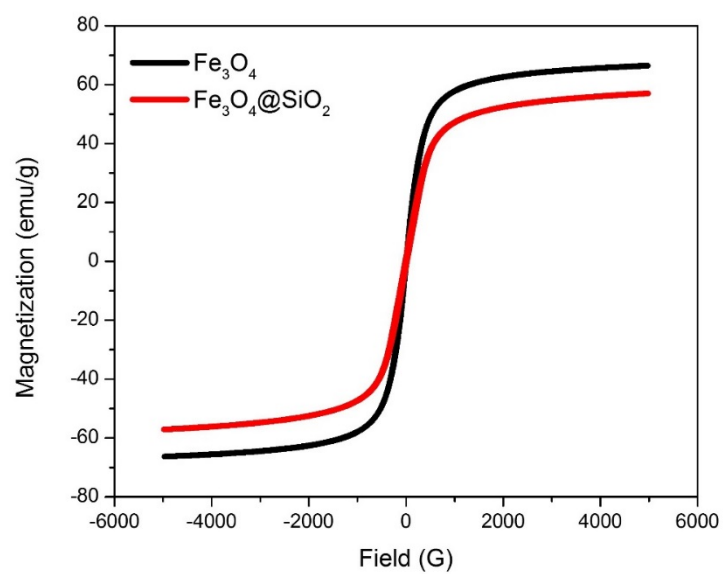


Figure S7. Magnetization curves of Fe_3O_4 and $\text{Fe}_3\text{O}_4@\text{SiO}_2$ samples measured at 300 K.

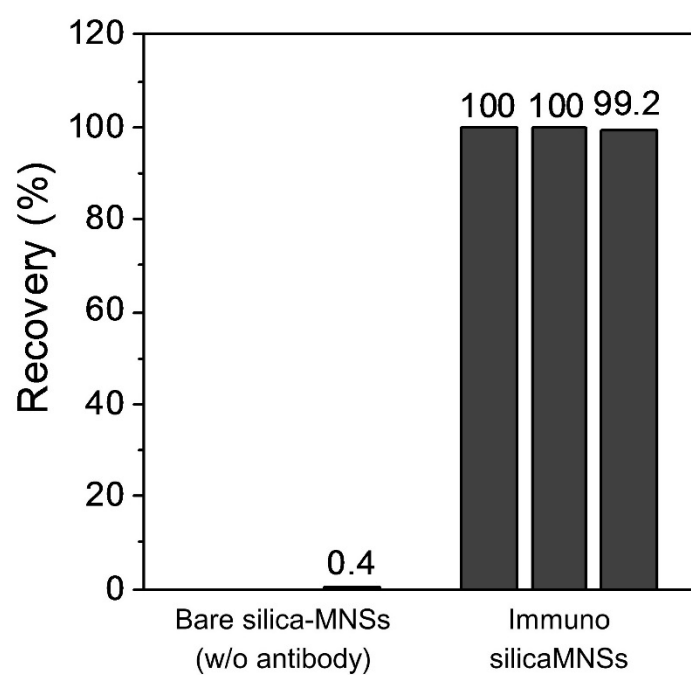


Figure S8. Capture efficiency of Ab-conjugated silica-MNSs for vibrio cell samples.

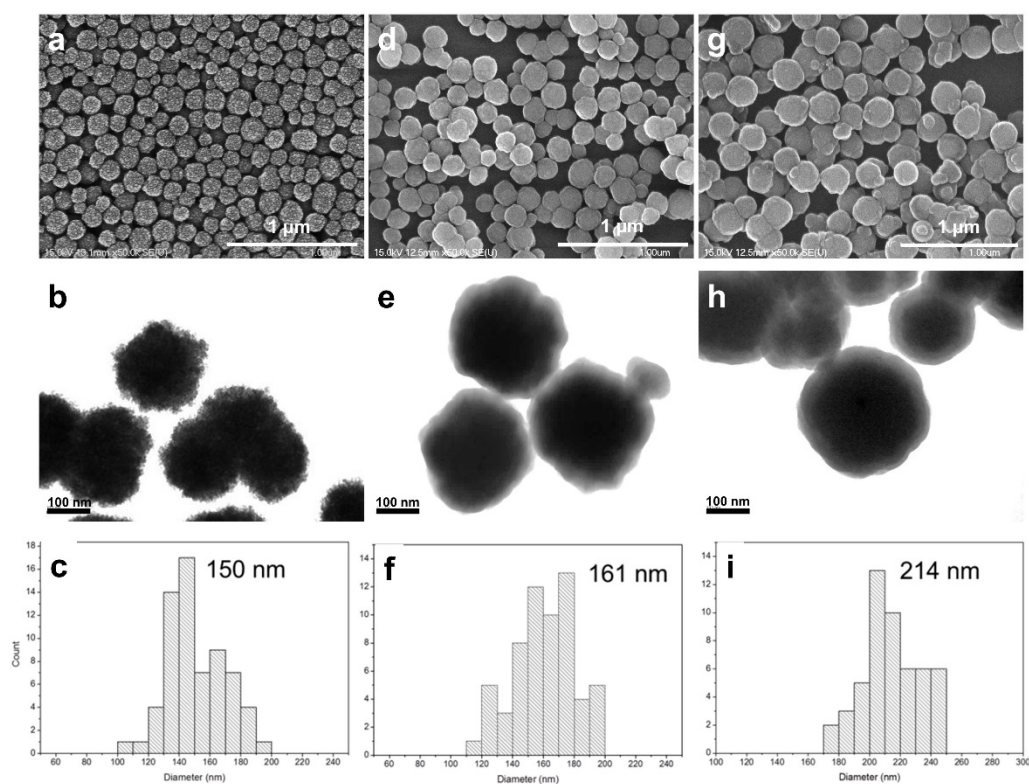


Figure S9. SEM, TEM and size distribution histogram of (a-c) Fe_3O_4 , (d-f) $\text{Fe}_3\text{O}_4@\text{SiO}_2$, and (g-i) Eu doped $\text{Fe}_3\text{O}_4@\text{SiO}_2$. Size distribution of nanoclusters obtained by measuring 100 particles from TEM images.

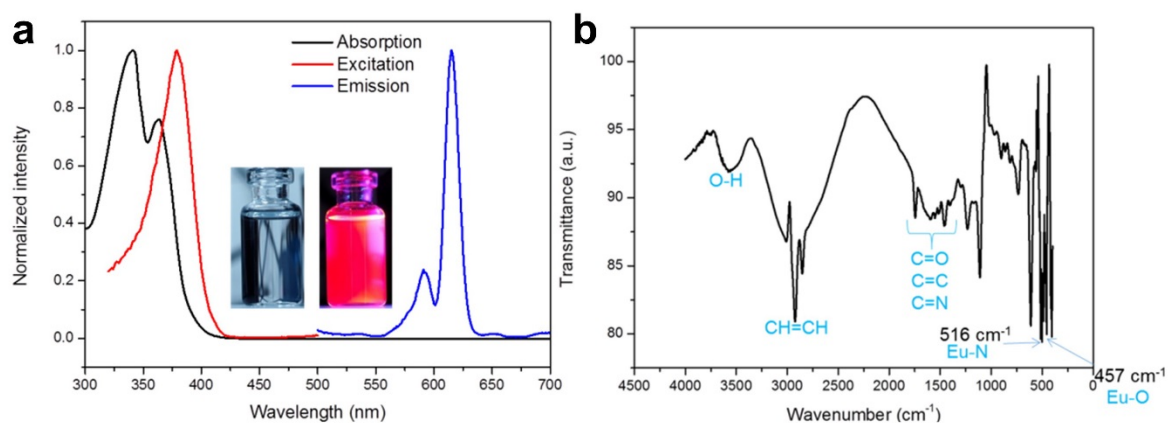


Figure S10. (a) Absorption, excitation and emission spectra of Eu(DBM)₃Phen, and (b) its FT-IR spectrum.

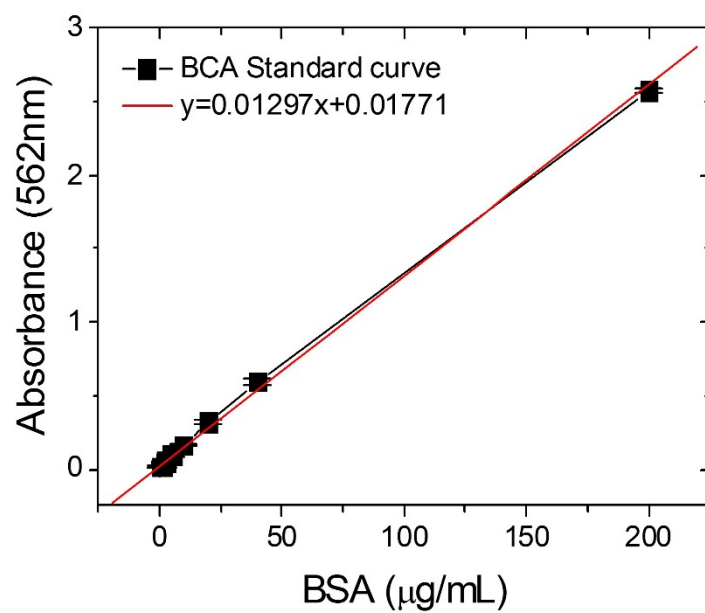
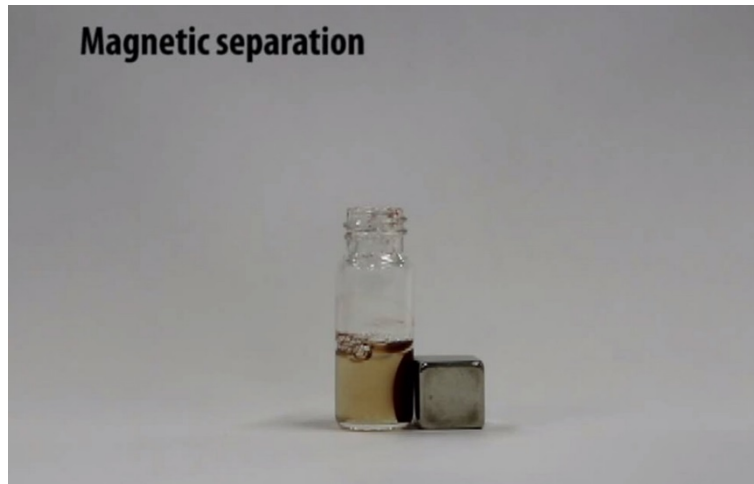


Figure S11. Bovine serum albumin (BSA) standard curve for the BCA protein assay.



Supplementary Movie S1. Video clip showing the RBC separation from human whole blood.