

Simultaneous Scheduling and Routing of Pipeless Plants in Different Layouts

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Supporting Information:

The Gantt charts of example 1 for linear and circular layouts are given in Figures S1 to S4.

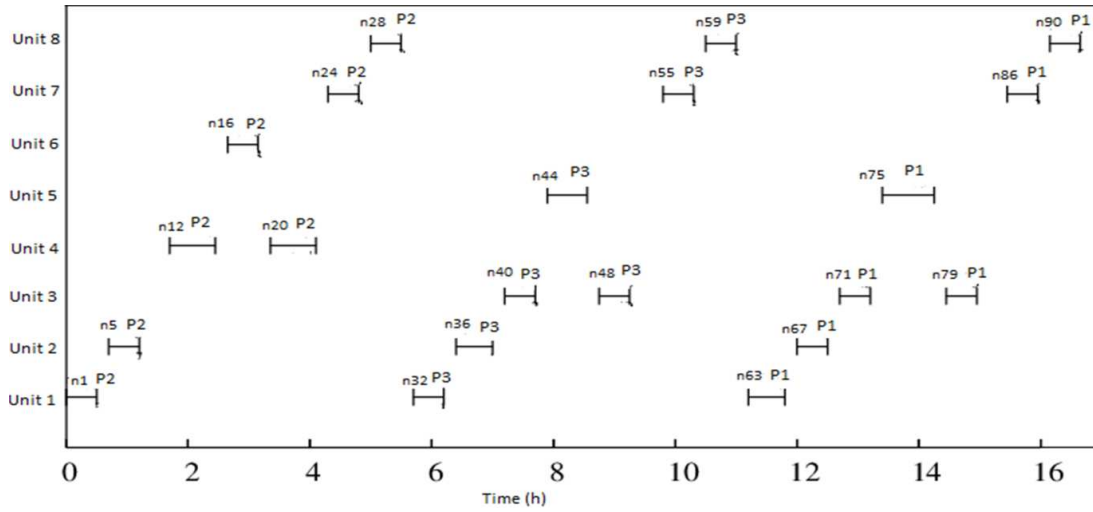


Figure S1. Gantt chart for single vessel case in linear layout (example 1)

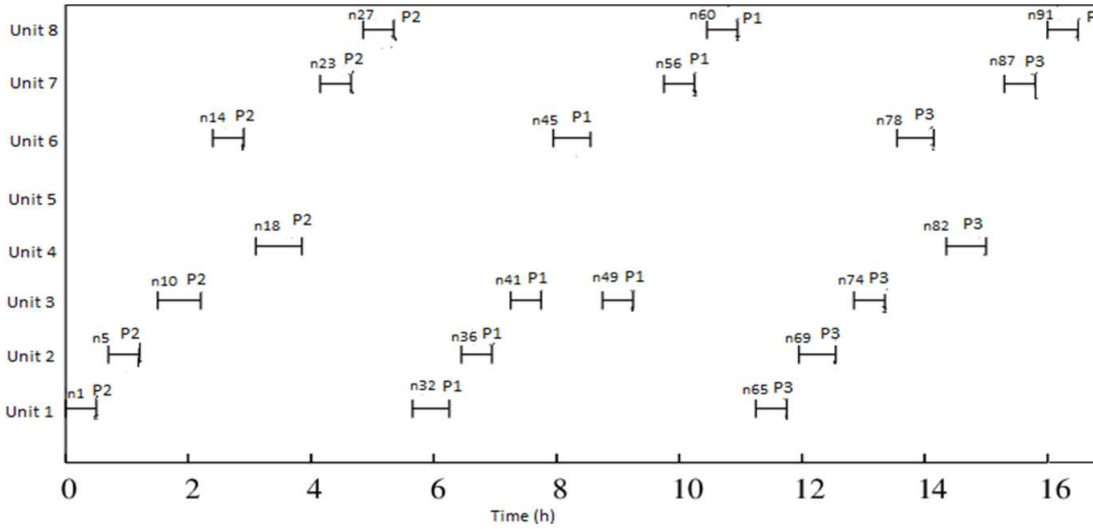


Figure S2. Gantt chart for single vessel case in circular layout (example 1)

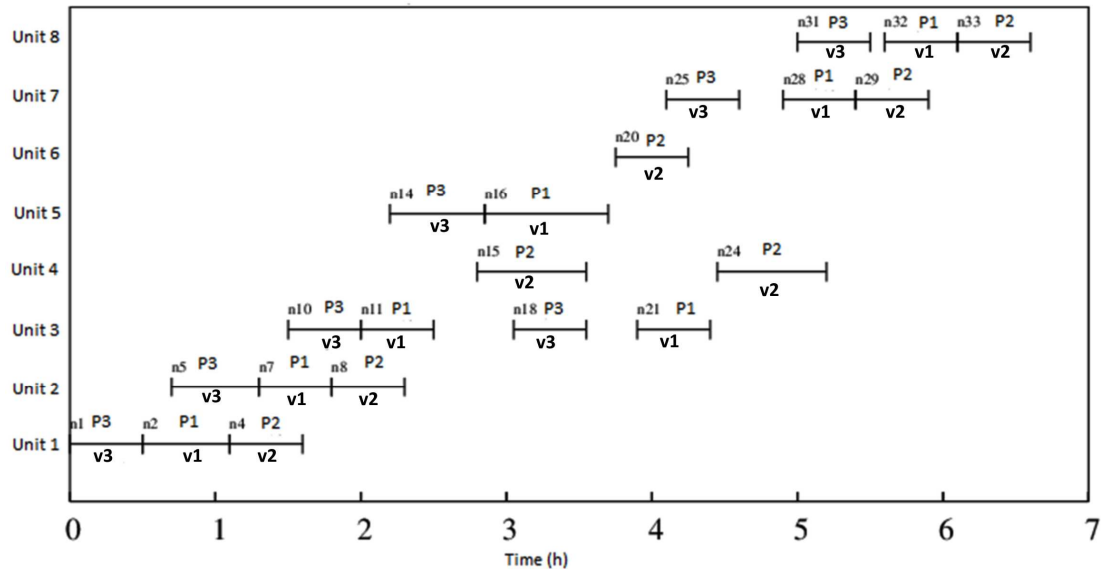


Figure S3. Gantt chart for three vessel case in linear layout (example 1)

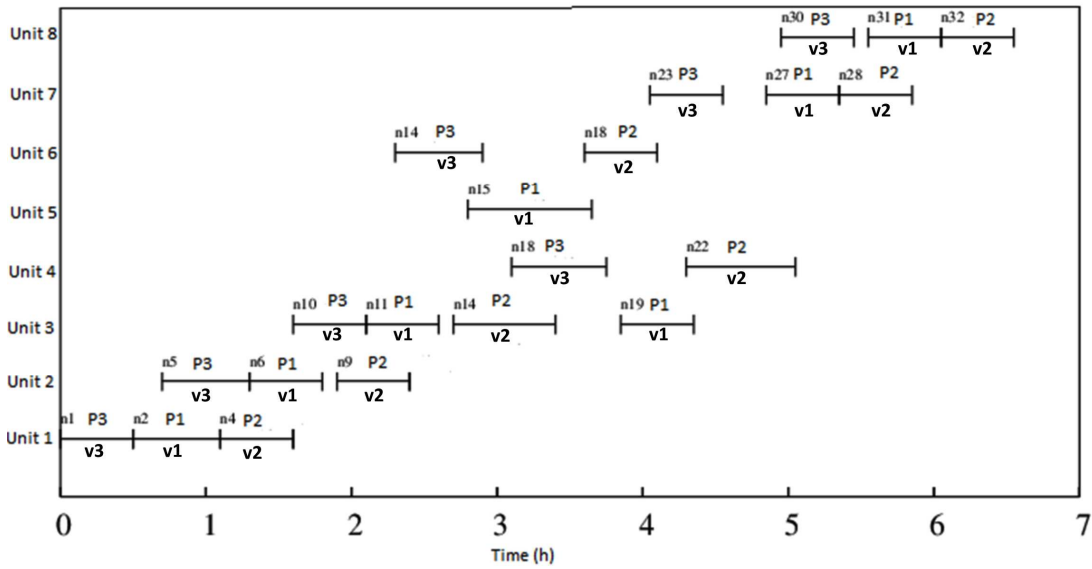


Figure S4. Gantt chart for three vessel case in circular layout (example 1)