

**Supporting Information**  
**Effects of Desulfurization Processes on Polybrominated Dibenzo-p-dioxin and**  
**Dibenzofuran Emissions from Iron Ore Sintering**

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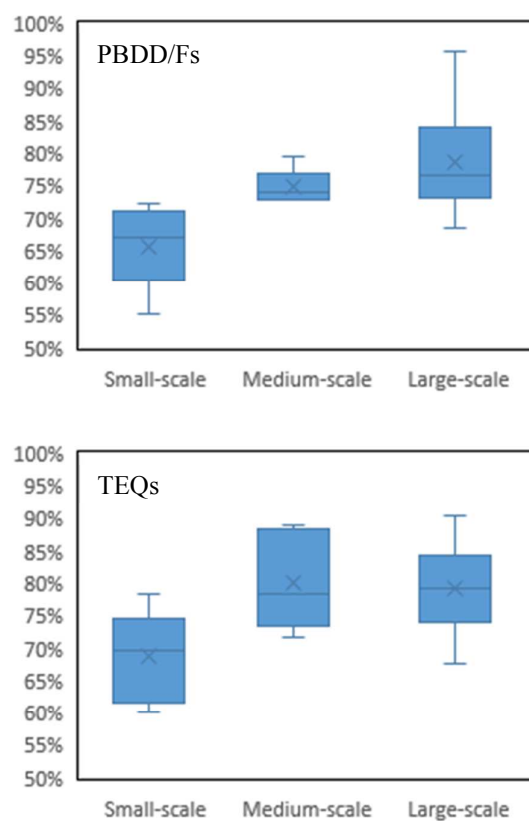
**Table S1.** Toxic equivalence factors for several polybrominated dibenzo-p-dioxins and dibenzofurans (PBDD/Fs) normalized to the value for 2,3,7,8-tetrachlorodibenzo-p-dioxin.

PBDD/Fs	WHO-TEF <sup>1</sup>
2378-TeBDD	1
12378-PeBDD	1
123478-HxBDD	0.1
123678-HxBDD	0.1
123789-HxBDD	0.1
1234678-HpBDD	0.01
OBDD	0.0003
2378-TeBDF	0.1
12378-PeBDF	0.03
23478-PeBDF	0.3
123478-HxBDF	0.1
1234678-HpBDF	0.01
OBDF	0.0003

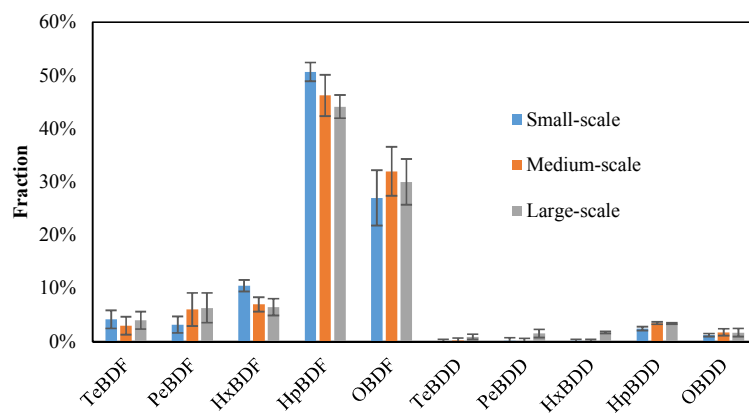
**Table S2.** PBDD/F emission factors (in units of  $\mu\text{g t}^{-1}$  and  $\mu\text{g TEQ t}^{-1}$ ) for the inlet and outlet stack gases, desulfurization products, and discarded fly ash.

	Inlet		Outlet		Desulfurization product		Discarded fly ash	
	Mass	TEQ	Mass	TEQ	Mass	TEQ	Mass	TEQ
Small-scale Plants	12.7	0.37	0.87	0.039	7.88	0.23	0.60	0.06
Medium-scale Plants	3.6	0.23	1.00	0.065	2.22	0.22	0.36	0.03
Large-scale Plants	2.6	0.14	0.14	0.023	1.56	0.089	0.22	0.02

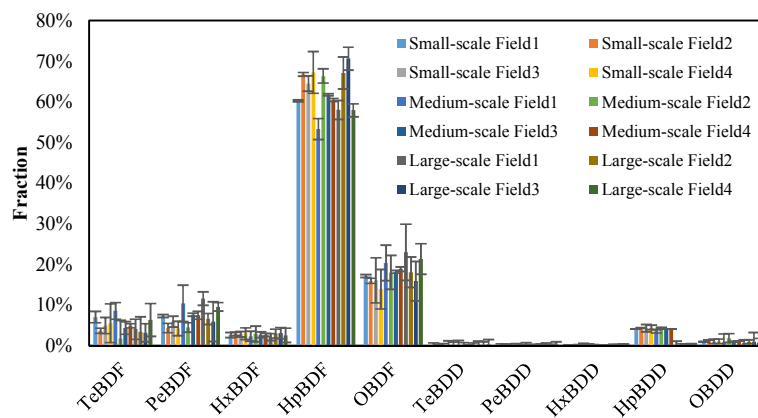
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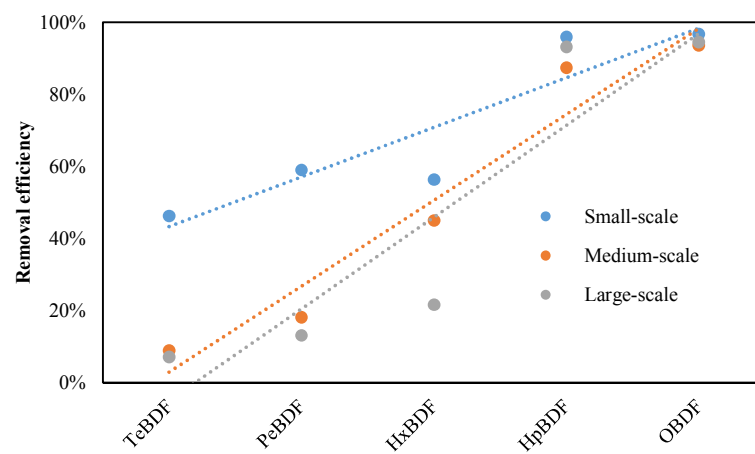
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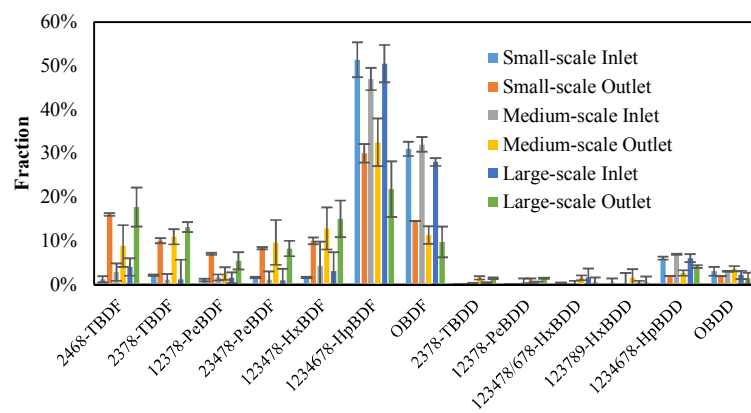
**Figure S3.** PBDD/F homolog distributions in the fly ash samples.



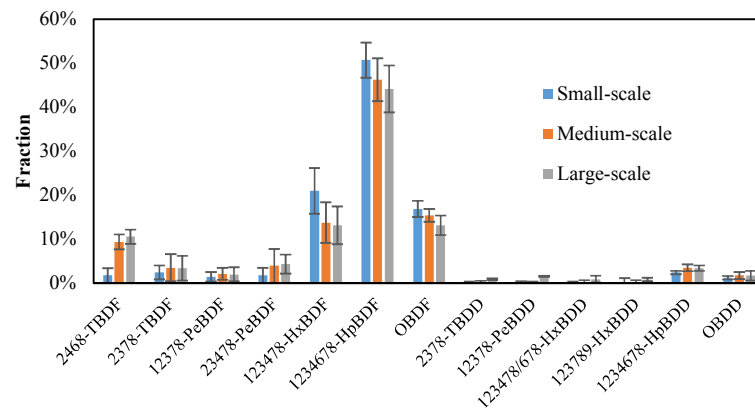
**Figure S4.** Removal efficiencies for the PBDF homologs.



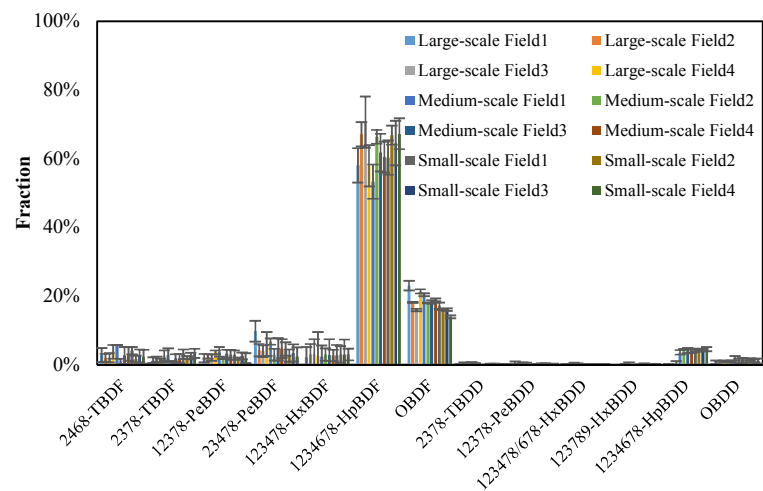
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