

Water-enhancement in CO₂ Capture by Amines: An Insight into CO₂-H₂O Interactions on Amine Films and Sorbents

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Supporting Information

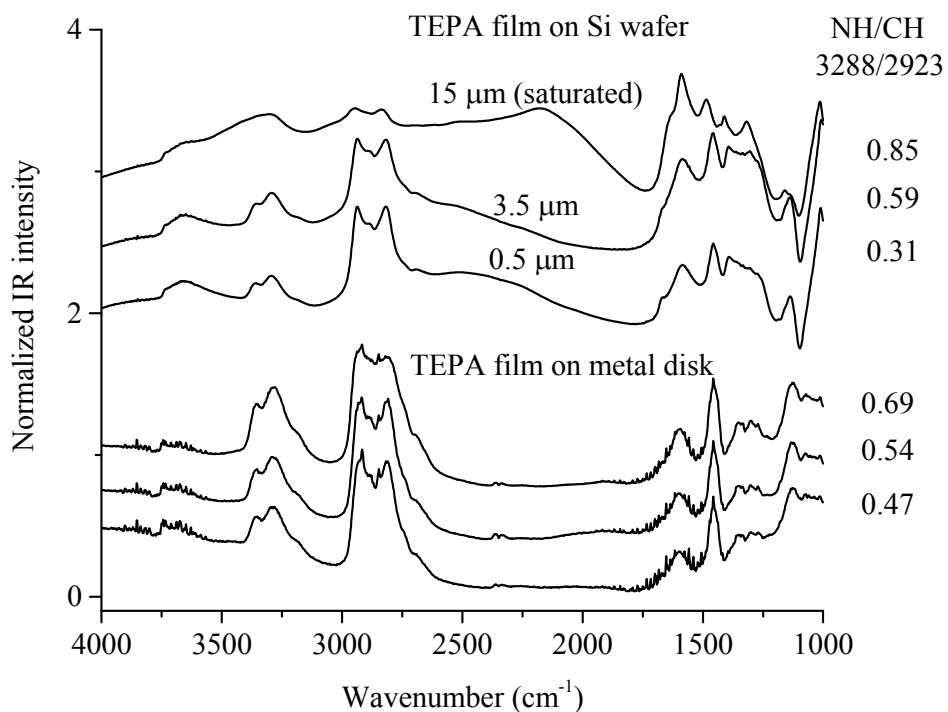


Figure S1. Comparison of IR absorbance spectra of TEPA films on the stainless steel disk and Si wafer.

The IR intensity ratio of TEPA films on Si wafer was correlated with the that of TEPA films on stainless steel disk to determine the thickness.

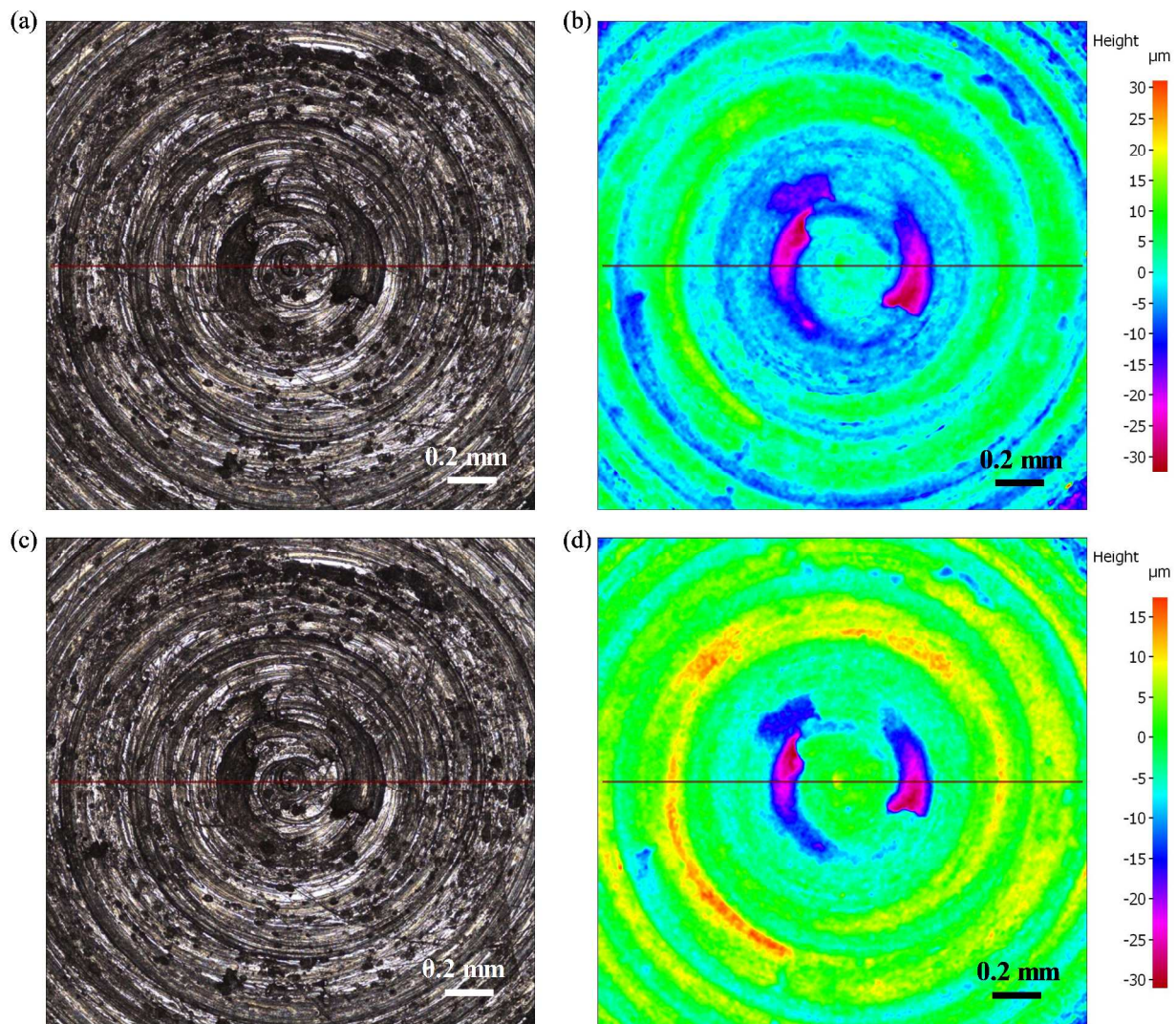


Figure S2. (a) Optical microscope and (b) the profile of surface roughness of the stainless steel disk. (c) Optical microscope and (d) the profile of surface roughness of 0.8 μm TEPA film on stainless steel disk. The images were taken by InfiniteFocus.

Table S1. Surface roughness of the stainless steel and 0.8 μm TEPA film on stainless steel disk.

	Stainless steel disk (μm)	0.8 μm TEPA on stainless steel disk
Ra (roughness average)	1.6621	1.6849
Rq (root mean square roughness)	2.1279	2.0686

The roughness of the stainless steel disk is similar as that of the 0.8 μm TEPA film on the stainless steel disk

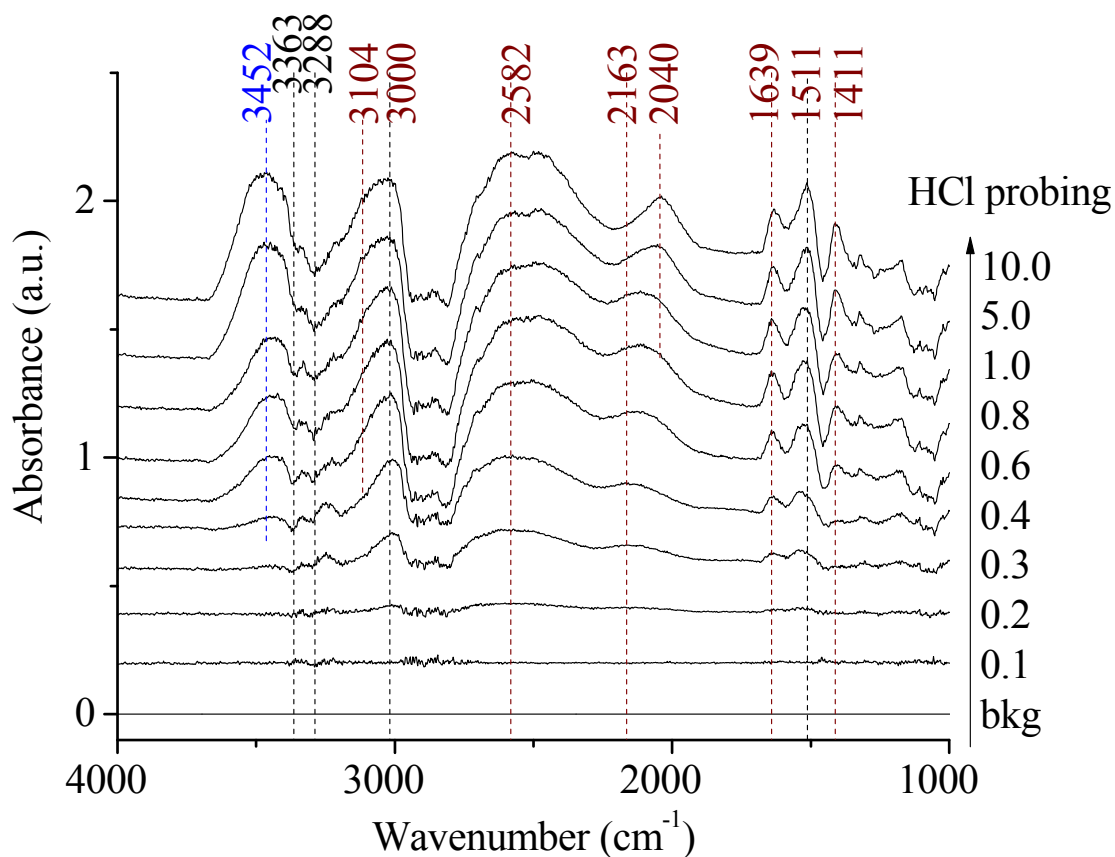


Figure S3. IR absorbance spectra of 10 μm TEPA film during HCl probing. IR absorbance spectra were obtained by subtracting the spectra after pretreatment.

Flowing HCl/H₂O on TEPA film produced ammonium ions from 0 to 0.3 min and ammonium ions – water hydrogen bonding after 0.3 min. All of the bands produced during 0 – 0.3 min can be attributed ammonium ions. The IR bands of ammonium ions could be ambiguously assigned from **Figure S3**.

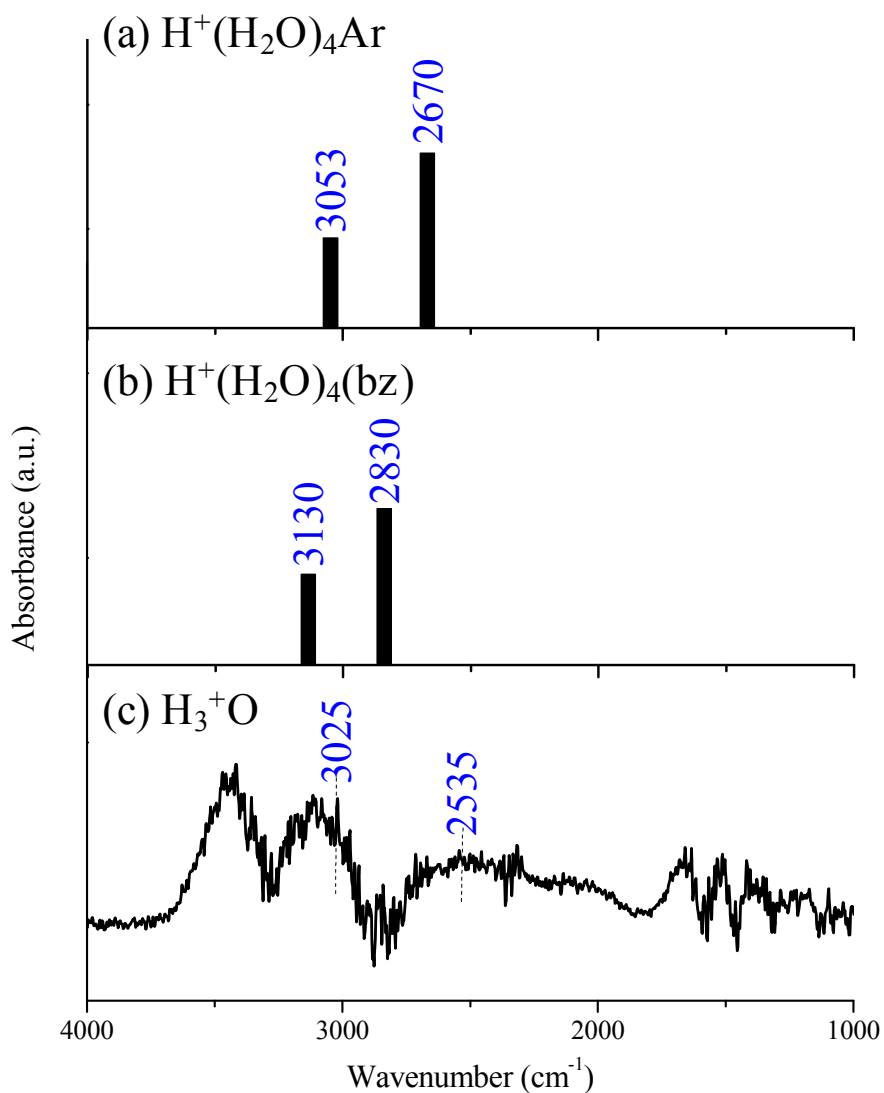


Figure S4. IR absorbance spectra of (a) $\text{H}^+(\text{H}_2\text{O})_4(\text{Ar})$, (b) $\text{H}^+(\text{H}_2\text{O})_4(\text{bz})$ and (c) H_3O^+ .¹ The IR spectrum in (c) was obtained by $I_{0.3 \text{ min}} - I_{0.2 \text{ min}}$ at $\text{CO}_2/\text{H}_2\text{O}$ adsorption on 10 μm TEPA film, shown in Figure 4 inset.

Figure S4 (a) and (b) showed that clusters of hydronium ions gave peaks in the region of $3000 - 3200 \text{ cm}^{-1}$ and $2500 - 2900 \text{ cm}^{-1}$, which were consistent with $\text{CO}_2/\text{H}_2\text{O}$ adsorption on TEPA film in **Figure S4** (c).

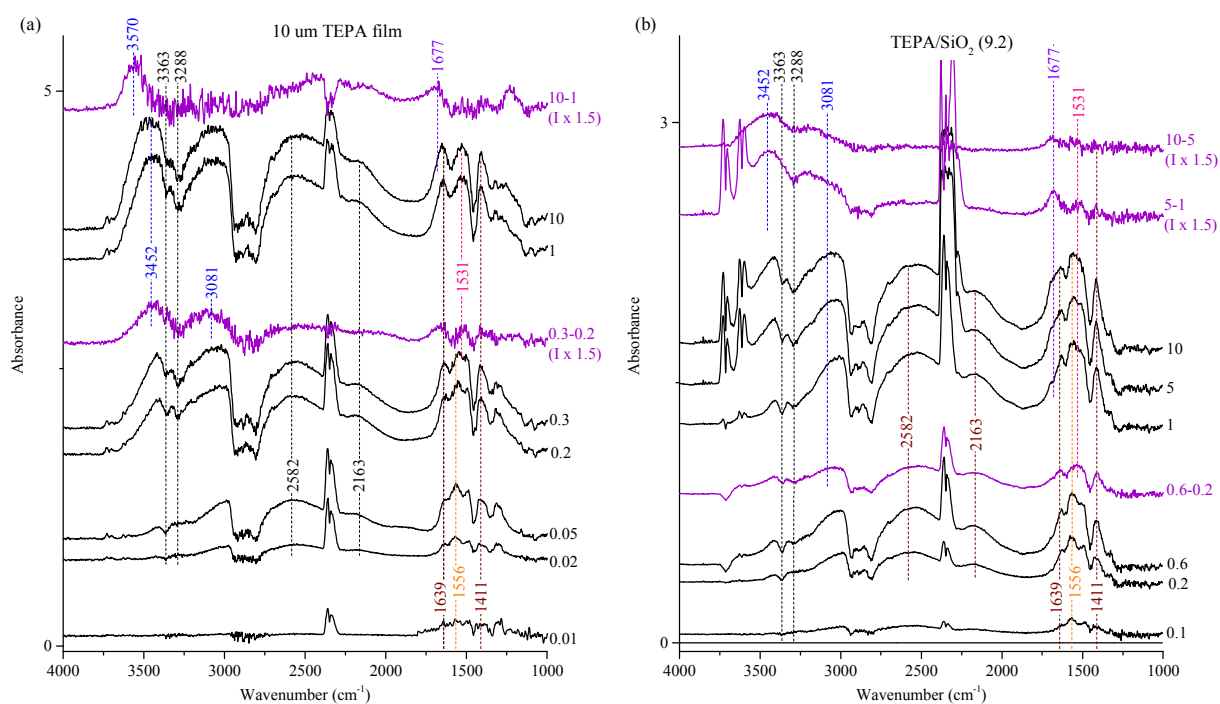


Figure S5. IR absorbance spectra of (a) 10 μm TEPA film and (b) TEPA/SiO₂ (9.2) during CO₂/H₂O adsorption. Insets are the difference spectra of adsorbed species on 10 μm TEPA film during CO₂/H₂O adsorption.

Adsorbed CO₂ on both 10 μm TEPA film in **Figure S5** (a) and TEPA/SiO₂ (9.2) in **Figure S5** (b) show similar IR features during CO₂/H₂O adsorption, indicating both TEPA film and sorbent followed a same pathway.

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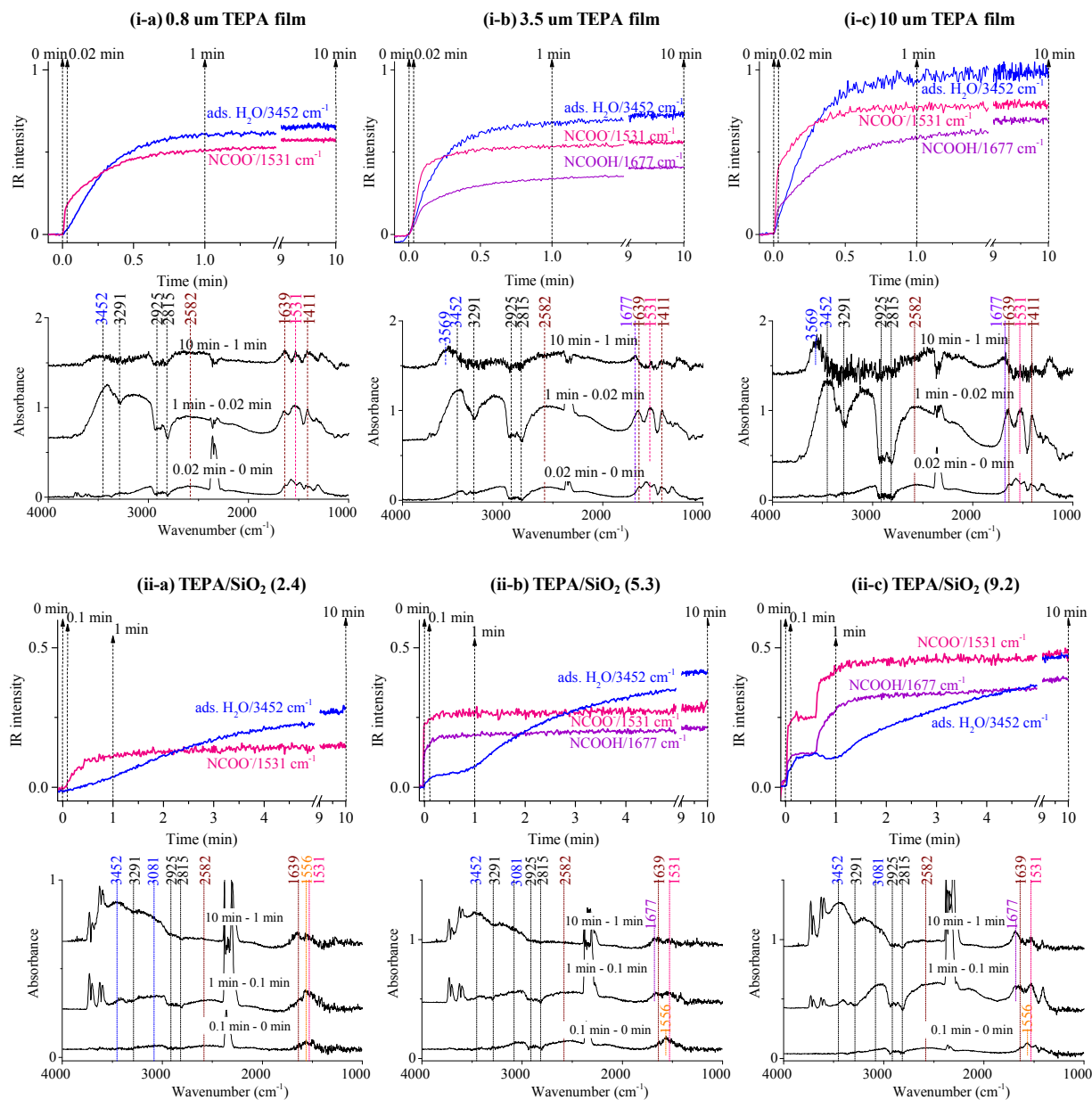


Figure S6. IR intensity profiles and IR absorbance spectra of TEPA films and TEPA/ SiO_2 sorbents during $\text{CO}_2/\text{H}_2\text{O}$ adsorption for 10 min.

Adsorbed CO_2 on both 10 μm TEPA film in **Figure S6 (a)** and TEPA/ SiO_2 (9.2) in **Figure S6 (b)** show similar IR features during $\text{CO}_2/\text{H}_2\text{O}$ adsorption, suggesting the density of the amine functional groups and their states are nearly identical.

Determining the molar absorption coefficients of adsorbed CO₂ on TEPA films

Beer's law gives the absorbance $A = \epsilon lc$, where c is the molar concentration of species in the material, l is the path length of the beam, and ϵ is the molar absorption coefficient.² In this study, we assumed (i) the TEPA films were homogeneously distributed on metal disk, (ii) IR beam could penetrate the TEPA films, and (iii) IR beam reflects once in TEPA films (no diffuse reflectance). The molar concentration of adsorbed CO₂ was obtained from the CO₂ capture capacity of TEPA films. The path length of TEPA films were calculated followed a previous work.³ The molar absorption coefficient of ammonium carbamate at 2561 cm⁻¹, corresponding to the value of slope of calibration curves in **Figure S7 (c)**, was determined to be 0.02546 L (mmol cm)⁻¹ with 8% of error. The thickness of each layer was estimated using $A = \epsilon lc$ with $\epsilon=0.02546$ L (mmol cm)⁻¹, A = the intensity of 2561 cm⁻¹ at specific thickness, and c = total molar concentration of adsorbed CO₂ at specific thickness.

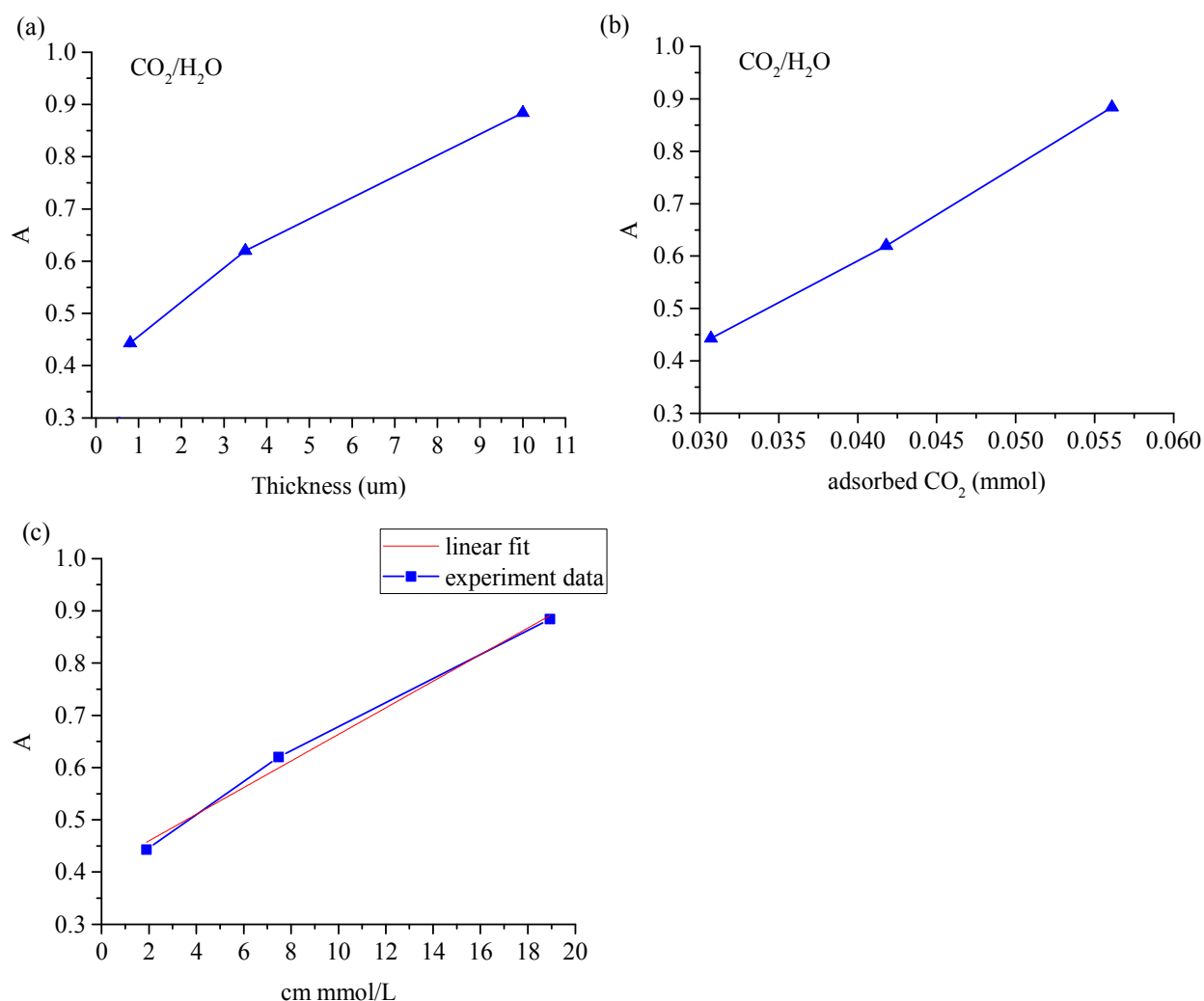


Figure S7. Relationship between IR intensity at 2561 cm⁻¹ (A) and (a) thickness, (b) adsorbed CO₂, and (c) path length \times concentration of adsorbed CO₂.

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The thickness of top, middle, and bottom layers of TEPA films was determined by the IR intensity of ammonium carbamate at 2561 cm^{-1} , which increased linearly with the thickness of TEPA films (**Figure S7 (a)**). The IR intensity obtained from IR absorbance spectra of 0.02, 1, and 10 min and IR difference spectra of 1-0.02 and 10-1 min could be fitted in **Figure S7 (a)** and correlate with the thickness of each layer, shown in **Table S2**.

Table S2. Calibration of thickness by ammonium carbamate at 2561 cm^{-1}

Ads. time (min)	IR intensity at 2561 cm^{-1}			Calibrated thickness (μm)*		
	0.8 μm	3.5 μm	10 μm	0.8 μm	3.5 μm	10 μm
0.02 (top layer)	0.123	0.144	0.135	0.2-0.3	0.3-0.4	0.3-0.4
1	0.375	0.552	0.787	0.7-0.8	2.5-2.7	7.5-7.7
1-0.02 (middle layer)	0.252	0.408	0.652	0.5-0.6	0.9-0.1.2	4.3-4.5
10	0.443	0.620	0.883	0.8	3.5	10
10-1 (bottom layer)	0.068	0.068	0.097	0.1-0.2	0.1-0.2	0.1-0.2

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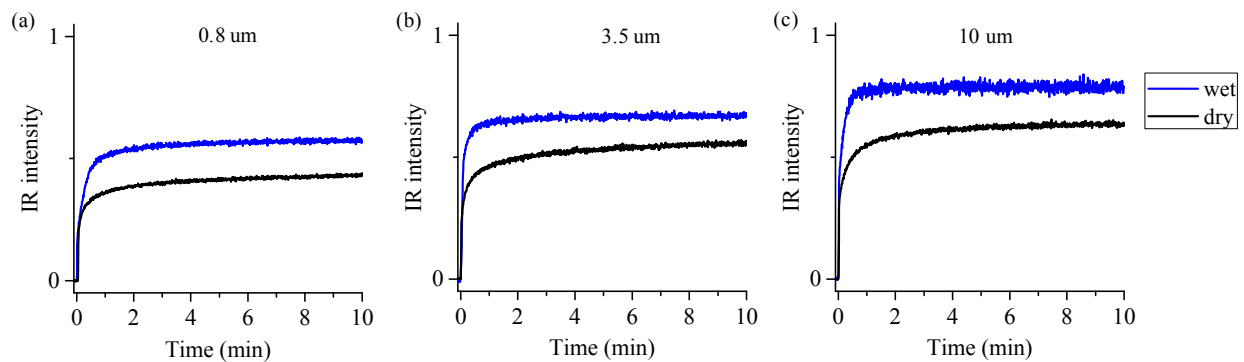


Figure S8. IR intensity profiles of adsorbed species at 1531 cm^{-1} during wet and dry CO₂ adsorption on (a) 0.8, (b) 3.5, and (c) 10 μm TEPA films.

Figure S8 shows a sharp rise and the immediate level-off of carbamate profile during dry CO₂ adsorption on TEPA films. Adding H₂O in CO₂ stream showed higher intensity of adsorbed CO₂ at 1531 cm^{-1} ($-\text{NCOO}^-$), indicating the enhancement of CO₂ capture capacity on TEPA films. Adsorption halftimes ($t_{1/2}$) were obtained from the above curves and listed in **Table 1** for comparison of adsorption kinetics.

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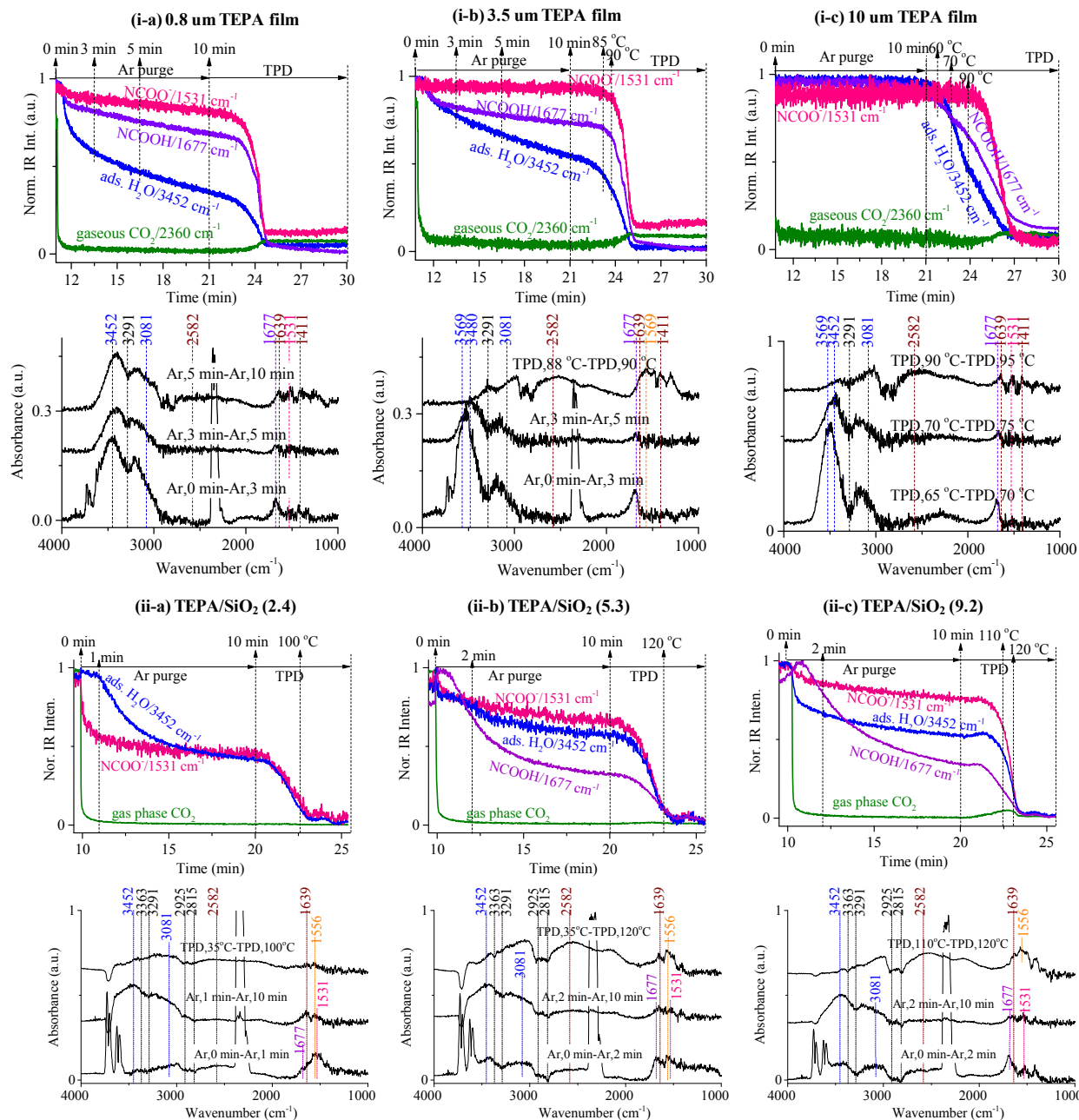


Figure S9. Normalized IR intensity profiles and IR absorbance spectra of TEPA films and TEPA/SiO₂ sorbents during Ar purging and TPD after exposure to CO₂/H₂O flow for 10 min.

The desorption of adsorbed species from TEPA/SiO₂ in **Figure S9** followed the same trend as TEPA films but gave low desorption temperatures. This observation suggests the amine density on SiO₂ support is lower than those of amine thin films.

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Table S3. CO₂ capture capacity and amine efficiency of TEPA films under various modes of H₂O exposures.⁴

Liquid film*	CO ₂ concentration	H ₂ O content	Capture Capacity* (mmol/g)	Amine eff.*
TEPA	15 vol%	3 wt%	8.98	0.34
TEPA	15 vol%	1 wt%	9.29	0.41
TEPA	15 vol%	0.5 wt%	5.67	0.25
mixed TEPA/H ₂ O	15 vol%	16.7 wt%	14.38	0.54
mixed TEPA/H ₂ O	15 vol%	8.3 wt%	6.76	0.30
mixed TEPA/H ₂ O	15 vol%	4.8 wt%	2.52	0.11

*The thickness of TEPA film in previous paper was theoretically calculated as 20 μm. The same TEPA film was calibrated in this paper with the thickness of 10 μm.

References

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