

Supporting Information for

Growth Mechanism of SiC CVD – Adsorption and Surface Reactions of Active Si Species

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Table S1 Gibbs free energies of reaction (ΔG°_R) in kJ/mol at the temperature range of 298 – 2500 K.

$$\Delta G^\circ_R = a_1 T^4 + a_2 T^3 + a_3 T^2 + a_4 T + a_5 \text{ for temperature (T) = 298 – 2500 K.}$$

		a_1	a_2	a_3	a_4	a_5
R1	$\text{SiH(g)} + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_2\text{-CH}_2(\text{ads})$	-2.87E-13	2.95E-09	-1.42E-05	1.54E-01	-1.61E+02
R2	$\text{SiH}_2(\text{g}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_3\text{-CH}_2(\text{ads})$	-1.37E-13	2.03E-09	-1.31E-05	1.79E-01	-2.09E+02
R3	$\text{SiCl(g)} + \text{CH}_3(\text{ads}) \rightarrow \text{SiHCl-CH}_2(\text{ads})$	-4.63E-13	4.20E-09	-1.76E-05	1.67E-01	-1.27E+02
R4	$\text{SiHCl(g)} + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_2\text{Cl-CH}_2(\text{ads})$	-3.29E-13	3.35E-09	-1.65E-05	1.93E-01	-1.89E+02
R5	$\text{SiCl}_2(\text{g}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiHCl}_2\text{-CH}_2(\text{ads})$	-5.67E-13	5.03E-09	-2.10E-05	1.93E-01	-1.36E+02
R6	$\text{SiH(g)} + \text{CH}_2(\text{ads}) \rightarrow \text{SiH-CH}_2(\text{ads})$	5.36E-13	-2.93E-09	1.84E-06	1.86E-01	-3.28E+02
R7	$\text{SiH}_2(\text{g}) + \text{CH}_2(\text{ads}) \rightarrow \text{SiH}_2\text{-CH}_2(\text{ads})$	3.17E-13	-1.36E-09	-3.24E-06	1.79E-01	-2.54E+02
R8	$\text{SiCl(g)} + \text{CH}_2(\text{ads}) \rightarrow \text{SiCl-CH}_2(\text{ads})$	2.12E-13	-7.33E-10	-3.66E-06	1.93E-01	-3.10E+02
R9	$\text{SiHCl(g)} + \text{CH}_2(\text{ads}) \rightarrow \text{SiHCl-CH}_2(\text{ads})$	2.58E-13	-9.36E-10	-4.42E-06	1.94E-01	-2.31E+02
R10	$\text{SiCl}_2(\text{g}) + \text{CH}_2(\text{ads}) \rightarrow \text{SiCl}_2\text{-CH}_2(\text{ads})$	-5.17E-14	1.23E-09	-1.01E-05	1.82E-01	-1.85E+02
R11	$\text{SiH(g)} + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiH-(CH}_2)_2(\text{ads})$	-3.25E-13	2.92E-09	-1.28E-05	1.60E-01	-2.80E+02
R12	$\text{SiH}_2(\text{g}) + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiH}_2\text{-(CH}_2)_2(\text{ads})$	-2.19E-13	2.35E-09	-1.28E-05	1.80E-01	-3.33E+02
R13	$\text{SiCl(g)} + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiCl-(CH}_2)_2(\text{ads})$	-6.34E-13	5.07E-09	-1.83E-05	1.72E-01	-2.47E+02
R14	$\text{SiHCl(g)} + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiHCl-(CH}_2)_2(\text{ads})$	-5.08E-13	4.35E-09	-1.79E-05	1.94E-01	-3.15E+02
R15	$\text{SiCl}_2(\text{g}) + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiCl}_2\text{-(CH}_2)_2(\text{ads})$	-7.43E-13	5.97E-09	-2.21E-05	1.98E-01	-2.75E+02
R17	$\text{C}_2\text{H}_4(\text{ads}) + \text{H(g)} \rightarrow \text{CH}_2(\text{ads}) + \text{CH}_3(\text{ads})$	-1.55E-13	7.55E-10	-1.21E-06	7.50E-02	-1.38E+02
R18	$\text{SiH-CH}_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_2\text{-(CH}_2)_2(\text{ads})$	3.94E-13	-2.44E-09	5.02E-06	3.13E-02	-2.23E+02
R19	$\text{SiH}_2\text{-CH}_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_2\text{-(CH}_2)_2(\text{ads}) +$	-3.20E-13	2.56E-09	-7.37E-06	-6.61E-02	5.72E+01

	H(g)					
R20	SiCl-CH ₂ (ads) + CH ₃ (ads) → SiHCl-(CH ₂) ₂ (ads)	3.17E-13	-1.88E-09	3.42E-06	2.25E-02	-1.86E+02
R21	SiHCl-CH ₂ (ads) + CH ₃ (ads) → SiHCl- (CH ₂) ₂ (ads) + H(g)	-4.83E-13	3.65E-09	-1.01E-05	-6.65E-02	4.76E+01
R22	SiCl ₂ -CH ₂ (ads) + CH ₃ (ads) → SiCl ₂ - (CH ₂) ₂ (ads) + H(g)	-5.09E-13	3.82E-09	-1.05E-05	-6.73E-02	4.43E+01
R23	SiH ₂ -(CH ₂) ₂ (ads) + CH ₃ (ads) → SiH- (CH ₂) ₃ (ads) + H ₂ (g)	-8.77E-13	5.67E-09	-1.02E-05	-9.83E-02	-2.98E+01
R24	SiHCl-(CH ₂) ₂ (ads) + CH ₃ (ads) → SiH- (CH ₂) ₃ (ads) + HCl(g)	1.69E-13	-1.51E-09	7.59E-06	-1.26E-01	6.02E+01
R25	SiHCl-(CH ₂) ₂ (ads) + CH ₃ (ads) → SiCl- (CH ₂) ₃ (ads) + H ₂ (g)	-8.65E-13	5.58E-09	-9.89E-06	-8.92E-02	-3.91E+01
R26	SiCl ₂ -(CH ₂) ₂ (ads) + CH ₃ (ads) → SiCl- (CH ₂) ₃ (ads) + HCl(g)	3.23E-13	-2.60E-09	1.05E-05	-1.22E-01	3.80E+01
R27	SiH-(CH ₂) ₃ (ads) + H(g) → Si*-(CH ₂) ₃ (ads) + H ₂ (g)	-3.24E-13	1.42E-09	1.89E-06	-1.56E-02	-5.99E+01
R28	SiCl-(CH ₂) ₃ (ads) + H(g) → Si*-(CH ₂) ₃ (ads) + HCl(g)	7.10E-13	-5.66E-09	1.94E-05	-5.25E-02	3.94E+01
R29	SiH(g) + H(ads) → SiH ₂ (ads)	-3.13E-13	2.98E-09	-1.36E-05	1.56E-01	-1.98E+02
R30	SiH ₂ (g) + H(ads) → SiH ₃ (ads)	-1.34E-13	1.91E-09	-1.23E-05	1.77E-01	-2.43E+02
R31	SiCl(g) + H(ads) → SiHCl(ads)	-5.63E-13	4.71E-09	-1.81E-05	1.73E-01	-1.51E+02
R32	SiHCl(g) + H(ads) → SiH ₂ Cl(ads)	-3.38E-13	3.29E-09	-1.57E-05	1.98E-01	-2.10E+02
R33	SiCl ₂ (g) + H(ads) → SiHCl ₂ (ads)	-5.34E-13	4.68E-09	-1.94E-05	2.06E-01	-1.55E+02
R34	SiH(g) + *(ads) → SiH(ads)	-7.35E-14	1.18E-09	-8.24E-06	1.69E-01	-3.45E+02
R35	SiH ₂ (g) + *(ads) → SiH ₂ (ads)	-1.57E-13	1.90E-09	-1.15E-05	1.79E-01	-3.06E+02
R36	SiCl(g) + *(ads) → SiCl(ads)	-3.19E-13	2.83E-09	-1.23E-05	1.83E-01	-3.39E+02
R37	SiHCl(g) + *(ads) → SiHCl(ads)	-2.87E-13	2.79E-09	-1.37E-05	1.98E-01	-2.70E+02
R38	SiCl ₂ (g) + *(ads) →	-4.28E-13	3.77E-09	-1.62E-05	2.03E-01	-2.14E+02

	SiCl ₂ (ads)					
R40	³ Si(g) + CH ₃ (ads) → SiH-CH ₂ (ads)	-2.19E-13	2.22E-09	-9.63E-06	1.43E-01	-2.21E+02
R41	SiF(g) + CH ₃ (ads) → SiHF-CH ₂ (ads)	-4.91E-13	4.40E-09	-1.81E-05	1.65E-01	-1.30E+02
R42	SiHF(g) + CH ₃ (ads) → SiH ₂ F-CH ₂ (ads)	-3.15E-13	3.26E-09	-1.63E-05	1.90E-01	-1.96E+02
R43	SiF ₂ (g) + CH ₃ (ads) → SiHF ₂ -CH ₂ (ads)	-5.03E-13	4.60E-09	-1.99E-05	1.89E-01	-1.41E+02
R44	SiBr(g) + CH ₃ (ads) → SiHBr-CH ₂ (ads)	-5.81E-13	5.02E-09	-1.97E-05	1.60E-01	-1.22E+02
R45	SiHBr(g) + CH ₃ (ads) → SiH ₂ Br-CH ₂ (ads)	-3.78E-13	3.69E-09	-1.74E-05	1.91E-01	-1.83E+02
R46	SiBr ₂ (g) + CH ₃ (ads) → SiHBr ₂ -CH ₂ (ads)	-5.41E-13	4.85E-09	-2.05E-05	1.94E-01	-1.32E+02
R47	³ Si(g) + CH ₂ (ads) → Si-CH ₂ (ads)	4.86E-13	-3.00E-09	5.37E-06	1.45E-01	-3.25E+02
R48	SiF(g) + CH ₂ (ads) → SiF-CH ₂ (ads)	1.93E-13	-6.01E-10	-4.02E-06	1.90E-01	-3.21E+02
R49	SiHF(g) + CH ₂ (ads) → SiHF-CH ₂ (ads)	2.03E-13	-5.51E-10	-5.41E-06	1.92E-01	-2.30E+02
R50	SiF ₂ (g) + CH ₂ (ads) → SiF ₂ -CH ₂ (ads)	3.17E-14	6.66E-10	-8.71E-06	1.89E-01	-1.67E+02
R51	SiBr(g) + CH ₂ (ads) → SiBr-CH ₂ (ads)	1.38E-13	-2.18E-10	-5.01E-06	1.92E-01	-3.07E+02
R52	SiHBr(g) + CH ₂ (ads) → SiHBr-CH ₂ (ads)	1.53E-13	-2.05E-10	-6.31E-06	1.87E-01	-2.28E+02
R53	SiBr ₂ (g) + CH ₂ (ads) → SiBr ₂ -CH ₂ (ads)	3.83E-14	6.19E-10	-8.57E-06	1.90E-01	-1.91E+02
R54	³ Si(g) + H(ads) → SiH(ads)	-3.74E-13	3.06E-09	-1.08E-05	1.28E-01	-2.23E+02
R55	SiF(g) + H(ads) → SiHF(ads)	-5.59E-13	4.70E-09	-1.82E-05	1.65E-01	-1.63E+02
R56	SiHF(g) + H(ads) → SiH ₂ F(ads)	-2.88E-13	2.93E-09	-1.48E-05	1.95E-01	-2.29E+02
R57	SiF ₂ (g) + H(ads) → SiHF ₂ (ads)	-4.21E-13	3.89E-09	-1.74E-05	2.00E-01	-1.78E+02
R58	SiBr(g) + H(ads) → SiHBr(ads)	-5.95E-13	4.93E-09	-1.86E-05	1.73E-01	-1.49E+02
R59	SiHBr(g) + H(ads) → SiH ₂ Br(ads)	-3.01E-13	3.02E-09	-1.50E-05	2.01E-01	-2.07E+02
R60	SiBr ₂ (g) + H(ads) → SiHBr ₂ (ads)	-6.27E-13	5.30E-09	-2.10E-05	2.05E-01	-1.43E+02

R61	${}^3\text{Si(g)} + *(\text{ads}) \rightarrow \text{Si(ads)}$	-7.90E-14	7.76E-10	-3.78E-06	1.35E-01	-3.54E+02
R62	$\text{SiF(g)} + *(\text{ads}) \rightarrow \text{SiF(ads)}$	-2.90E-13	2.63E-09	-1.18E-05	1.82E-01	-3.58E+02
R63	$\text{SiHF(g)} + *(\text{ads}) \rightarrow \text{SiHF(ads)}$	-3.09E-13	2.95E-09	-1.42E-05	1.90E-01	-2.78E+02
R64	$\text{SiF}_2(\text{g}) + *(\text{ads}) \rightarrow \text{SiF}_2(\text{ads})$	-4.33E-13	3.79E-09	-1.64E-05	1.94E-01	-2.17E+02
R65	$\text{SiBr(g)} + *(\text{ads}) \rightarrow \text{SiBr(ads)}$	-2.20E-13	2.13E-09	-1.05E-05	1.88E-01	-3.37E+02
R66	$\text{SiHBr(g)} + *(\text{ads}) \rightarrow \text{SiHBr(ads)}$	-3.02E-13	2.89E-09	-1.40E-05	1.98E-01	-2.71E+02
R67	$\text{SiBr}_2(\text{g}) + *(\text{ads}) \rightarrow \text{SiBr}_2(\text{ads})$	-4.78E-13	4.10E-09	-1.70E-05	2.05E-01	-2.12E+02

Table S2 Gibbs free energies of activation in kJ/mol at the temperature range of 298 – 2500 K.

$$\Delta G^\ddagger = a_1 T^4 + a_2 T^3 + a_3 T^2 + a_4 T + a_5 \text{ for temperature (T) = 298 – 2500 K.}$$

		a_1	a_2	a_3	a_4	a_5
R1	$\text{SiH(g)} + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_2\text{-CH}_2(\text{ads})$	-4.57E-13	3.78E-09	-1.32E-05	1.46E-01	7.82E+01
R2	$\text{SiH}_2(\text{g}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_3\text{-CH}_2(\text{ads})$	-3.76E-13	3.31E-09	-1.32E-05	1.65E-01	8.32E+01
R3	$\text{SiCl(g)} + \text{CH}_3(\text{ads}) \rightarrow \text{SiHCl-CH}_2(\text{ads})$	-7.22E-13	5.60E-09	-1.79E-05	1.54E-01	1.05E+02
R4	$\text{SiHCl(g)} + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_2\text{Cl-CH}_2(\text{ads})$	-5.83E-13	4.75E-09	-1.70E-05	1.80E-01	1.20E+02
R5	$\text{SiCl}_2(\text{g}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiHCl}_2\text{-CH}_2(\text{ads})$	-7.00E-13	5.60E-09	-1.94E-05	1.83E-01	1.89E+02
R11	$\text{SiH(g)} + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiH-(CH}_2)_2(\text{ads})$	-6.81E-13	4.99E-09	-1.48E-05	1.44E-01	1.38E+02
R12	$\text{SiH}_2(\text{g}) + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiH}_2\text{-(CH}_2)_2(\text{ads})$	-8.40E-13	6.23E-09	-1.94E-05	1.57E-01	2.04E+02
R13	$\text{SiCl(g)} + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiCl-(CH}_2)_2(\text{ads})$	-9.03E-13	6.49E-09	-1.85E-05	1.45E-01	1.49E+02
R14	$\text{SiHCl(g)} + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiHCl-(CH}_2)_2(\text{ads})$	-9.87E-13	7.22E-09	-2.18E-05	1.73E-01	2.34E+02
R15	$\text{SiCl}_2(\text{g}) + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiCl}_2\text{-(CH}_2)_2(\text{ads})$	-1.20E-12	8.65E-09	-2.53E-05	1.71E-01	2.78E+02

R18	$\text{SiH-CH}_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_2\text{-(CH}_2)_2(\text{ads})$	2.85E-13	-2.08E-09	7.37E-06	2.31E-02	9.17E+01
R19	$\text{SiH}_2\text{-CH}_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_2\text{-(CH}_2)_2(\text{ads}) + \text{H(g)}$	1.72E-13	-1.03E-09	3.51E-06	3.51E-02	1.73E+02
R20	$\text{SiCl-CH}_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiHCl-CH}_2(\text{ads})$	1.75E-13	-1.30E-09	5.24E-06	1.27E-02	1.41E+02
R21	$\text{SiHCl-CH}_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiHCl-CH}_2(\text{ads}) + \text{H(g)}$	1.05E-13	-5.95E-10	2.48E-06	3.52E-02	1.63E+02
R22	$\text{SiCl}_2\text{-CH}_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiCl}_2\text{-(CH}_2)_2(\text{ads}) + \text{H(g)}$	9.10E-15	2.02E-10	-2.47E-07	2.16E-02	1.87E+02
R23	$\text{SiH}_2\text{-(CH}_2)_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH-(CH}_2)_3(\text{ads}) + \text{H}_2(\text{g})$	1.06E-13	-4.55E-10	1.42E-06	8.37E-03	2.90E+02
R24	$\text{SiHCl-(CH}_2)_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH-(CH}_2)_3(\text{ads}) + \text{HCl(g)}$	2.71E-13	-2.01E-09	7.14E-06	1.33E-02	2.29E+02
R25	$\text{SiHCl-(CH}_2)_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiCl-(CH}_2)_3(\text{ads}) + \text{H}_2(\text{g})$	1.16E-13	-6.45E-10	2.42E-06	9.80E-03	2.65E+02
R26	$\text{SiCl}_2\text{-(CH}_2)_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiCl-(CH}_2)_3(\text{ads}) + \text{HCl(g)}$	5.25E-13	-3.65E-09	1.09E-05	1.45E-02	2.40E+02
R27	$\text{SiH-(CH}_2)_3(\text{ads}) + \text{H(g)} \rightarrow \text{Si}^*\text{-(CH}_2)_3(\text{ads}) + \text{H}_2(\text{g})$	1.95E-13	-1.46E-09	5.04E-06	8.58E-02	9.45E+00
R28	$\text{SiCl-(CH}_2)_3(\text{ads}) + \text{H(g)} \rightarrow \text{Si}^*\text{-(CH}_2)_3(\text{ads}) + \text{HCl(g)}$	3.24E-13	-2.40E-09	7.67E-06	8.36E-02	8.60E+01
R29	$\text{SiH(g)} + \text{H(ads)} \rightarrow \text{SiH}_2(\text{ads})$	-3.92E-13	3.16E-09	-1.09E-05	1.44E-01	4.48E+01
R30	$\text{SiH}_2(\text{g}) + \text{H(ads)} \rightarrow \text{SiH}_3(\text{ads})$	-3.15E-13	2.75E-09	-1.11E-05	1.70E-01	5.73E+01
R31	$\text{SiCl(g)} + \text{H(ads)} \rightarrow \text{SiHCl(ads)}$	-6.32E-13	4.81E-09	-1.51E-05	1.54E-01	7.82E+01
R32	$\text{SiHCl(g)} + \text{H(ads)} \rightarrow \text{SiH}_2\text{Cl(ads)}$	-6.07E-13	4.72E-09	-1.60E-05	1.82E-01	1.15E+02
R33	$\text{SiCl}_2(\text{g}) + \text{H(ads)} \rightarrow \text{SiHCl}_2(\text{ads})$	-7.37E-13	5.66E-09	-1.86E-05	1.88E-01	1.92E+02

Table S3 Sticking coefficients, $S = AT^n \exp(-E/RT)$, at the temperature range of 298 – 2500 K. The energy (E) is in the unit of kJ/mol.

		S (1600 °C)	298 – 2500 K		
			ln (A)	n	E
R1	$\text{SiH(g)} + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_2\text{-CH}_2(\text{ads})$	3.02E-04	-22.215	2.524	76.516
R2	$\text{SiH}_2(\text{g}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_3\text{-CH}_2(\text{ads})$	2.60E-05	-25.921	2.727	80.711
R3	$\text{SiCl(g)} + \text{CH}_3(\text{ads}) \rightarrow \text{SiHCl-CH}_2(\text{ads})$	4.33E-05	-23.879	2.716	103.288
R4	$\text{SiHCl(g)} + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_2\text{Cl-CH}_2(\text{ads})$	7.03E-07	-28.371	2.889	117.891
R5	$\text{SiCl}_2(\text{g}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiHCl}_2\text{-CH}_2(\text{ads})$	8.15E-09	-29.411	3.018	186.254
R11	$\text{SiH(g)} + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiH-(CH}_2)_2(\text{ads})$	9.48E-06	-20.860	2.397	136.556
R12	$\text{SiH}_2(\text{g}) + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiH}_2\text{-(CH}_2)_2(\text{ads})$	5.31E-08	-24.845	2.795	202.007
R13	$\text{SiCl(g)} + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiCl-(CH}_2)_2(\text{ads})$	6.61E-06	-21.531	2.533	147.736
R14	$\text{SiHCl(g)} + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiHCl-(CH}_2)_2(\text{ads})$	1.68E-09	-27.043	2.883	231.808
R15	$\text{SiCl}_2(\text{g}) + \text{C}_2\text{H}_4(\text{ads}) \rightarrow \text{SiCl}_2\text{-(CH}_2)_2(\text{ads})$	1.98E-10	-27.388	3.019	275.674
R29	$\text{SiH(g)} + \text{H(ads)} \rightarrow \text{SiH}_2(\text{ads})$	2.62E-03	-20.912	2.355	43.270
R30	$\text{SiH}_2(\text{g}) + \text{H(ads)} \rightarrow \text{SiH}_3(\text{ads})$	6.35E-05	-25.508	2.572	55.036
R31	$\text{SiCl(g)} + \text{H(ads)} \rightarrow \text{SiHCl(ads)}$	1.88E-04	-22.666	2.523	76.678
R32	$\text{SiHCl(g)} + \text{H(ads)} \rightarrow \text{SiH}_2\text{Cl(ads)}$	7.69E-07	-27.618	2.754	112.348
R33	$\text{SiCl}_2(\text{g}) + \text{H(ads)} \rightarrow \text{SiHCl}_2(\text{ads})$	3.67E-09	-28.940	2.881	189.888

Table S4 Rate constants in forward and reverse directions. A and E are in the units of molecules per site per second and kJ/mol.

	Forward rate constants	Reverse rate constants
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		ln (A)	n	E	ln (A)	n	E
R18	$\text{SiH-CH}_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_2\text{-(CH}_2)_2(\text{ads})$	25.088	0.334	93.129	28.915	0.381	316.595
R19	$\text{SiH}_2\text{-CH}_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH}_2\text{-(CH}_2)_2(\text{ads}) + \text{H(g)}$	21.913	0.629	173.923	3.526	0.450	116.164
R20	$\text{SiCl-CH}_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiHCl-(CH}_2)_2(\text{ads})$	25.760	0.442	141.871	28.983	0.405	328.009
R21	$\text{SiHCl-CH}_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiHCl-(CH}_2)_2(\text{ads}) + \text{H(g)}$	21.767	0.663	163.960	3.809	0.382	115.888
R22	$\text{SiCl}_2\text{-CH}_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiCl}_2\text{-(CH}_2)_2(\text{ads}) + \text{H(g)}$	22.261	0.859	187.453	6.906	0.240	145.684
R23	$\text{SiH}_2\text{-(CH}_2)_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH-(CH}_2)_3(\text{ads}) + \text{H}_2(\text{g})$	24.102	0.799	290.502	-3.375	1.370	316.249
R24	$\text{SiHCl-(CH}_2)_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiH-(CH}_2)_3(\text{ads}) + \text{HCl(g)}$	26.089	0.362	230.300	-6.274	1.372	167.938
R25	$\text{SiHCl-(CH}_2)_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiCl-(CH}_2)_3(\text{ads}) + \text{H}_2(\text{g})$	24.630	0.688	266.089	-2.919	1.274	301.090
R26	$\text{SiCl}_2\text{-(CH}_2)_2(\text{ads}) + \text{CH}_3(\text{ads}) \rightarrow \text{SiCl-(CH}_2)_3(\text{ads}) + \text{HCl(g)}$	25.932	0.311	241.019	-7.590	1.435	201.034
R27	$\text{SiH-(CH}_2)_3(\text{ads}) + \text{H(g)} \rightarrow \text{Si}^*\text{-(CH}_2)_3(\text{ads}) + \text{H}_2(\text{g})$	6.449	0.603	10.898	-3.942	1.654	66.495
R28	$\text{SiCl-(CH}_2)_3(\text{ads}) + \text{H(g)} \rightarrow \text{Si}^*\text{-(CH}_2)_3(\text{ads}) + \text{HCl(g)}$	6.141	0.492	87.315	-8.998	1.959	45.603
R29	$\text{SiH(g)} + \text{H(ads)} \rightarrow \text{SiH}_2(\text{ads})$	-10.563	1.884	43.884	29.320	0.393	244.838
R30	$\text{SiH}_2(\text{g}) + \text{H(ads)} \rightarrow \text{SiH}_3(\text{ads})$	-15.192	2.103	55.638	28.581	0.428	302.576
R31	$\text{SiCl(g)} + \text{H(ads)} \rightarrow \text{SiHCl(ads)}$	-12.736	2.056	77.259	30.230	0.372	230.536
R32	$\text{SiHCl(g)} + \text{H(ads)} \rightarrow \text{SiH}_2\text{Cl(ads)}$	-17.679	2.285	112.951	29.360	0.486	326.841
R33	$\text{SiCl}_2(\text{g}) + \text{H(ads)} \rightarrow \text{SiHCl}_2(\text{ads})$	-19.224	2.413	190.480	29.782	0.449	349.358

Table S4 Molecular Coordinates in Z-matrix form

CH₃(ads)

Si

Si	1	B1				
Si	1	B2	2	A1		
Si	2	B3	1	A2	3	D1
Si	2	B4	1	A3	3	D2
Si	5	B5	2	A4	1	D3
Si	3	B6	1	A5	6	D4
Si	2	B7	1	A6	3	D5
Si	2	B8	1	A7	3	D6
Si	7	B9	3	A8	1	D7
Si	9	B10	2	A9	1	D8
Si	3	B11	1	A10	6	D9
C	6	B12	5	A11	2	D10
C	1	B13	3	A12	12	D11
C	2	B14	1	A13	14	D12
C	12	B15	3	A14	1	D13
C	11	B16	9	A15	2	D14
C	10	B17	7	A16	3	D15
C	7	B18	3	A17	1	D16
C	12	B19	3	A18	1	D17
C	7	B20	3	A19	1	D18
C	9	B21	2	A20	1	D19
H	1	B22	14	A21	3	D20
H	2	B23	1	A22	14	D21
H	3	B24	1	A23	14	D22
H	5	B25	2	A24	1	D23
H	16	B26	12	A25	3	D24
H	6	B27	5	A26	2	D25
H	17	B28	11	A27	9	D26
H	18	B29	10	A28	7	D27
H	19	B30	7	A29	3	D28
H	20	B31	12	A30	3	D29
H	21	B32	7	A31	3	D30
H	22	B33	9	A32	2	D31
C	4	B34	2	A33	1	D32
C	3	B35	1	A34	14	D33
Si	20	B36	12	A35	3	D34
Si	19	B37	7	A36	3	D35
C	38	B38	19	A37	7	D36
Si	36	B39	3	A38	1	D37
H	39	B40	38	A39	19	D38
H	39	B41	38	A40	19	D39
H	40	B42	36	A41	3	D40
H	40	B43	36	A42	3	D41
H	38	B44	19	A43	7	D42
H	7	B45	3	A44	1	D43
H	36	B46	3	A45	1	D44
H	14	B47	1	A46	3	D45
H	13	B48	6	A47	5	D46
H	11	B49	9	A48	2	D47
C	1	B50	14	A49	3	D48
C	2	B51	1	A50	14	D49
C	3	B52	1	A51	14	D50

Si	53	B53	3	A52	1	D51
H	5	B54	2	A53	1	D52
H	2	B55	1	A54	14	D53
H	22	B56	9	A55	2	D54
H	17	B57	11	A56	9	D55
H	21	B58	7	A57	3	D56
H	18	B59	10	A58	7	D57
H	6	B60	5	A59	2	D58
H	1	B61	14	A60	3	D59
Si	15	B62	2	A61	1	D60
Si	35	B63	4	A62	2	D61
C	37	B64	20	A63	12	D62
C	8	B65	2	A64	1	D63
H	63	B66	15	A65	2	D64
H	64	B67	35	A66	4	D65
H	64	B68	35	A67	4	D66
H	63	B69	15	A68	2	D67
C	64	B70	35	A69	4	D68
H	65	B71	37	A70	20	D69
H	65	B72	37	A71	20	D70
H	66	B73	8	A72	2	D71
H	66	B74	8	A73	2	D72
Si	66	B75	8	A74	2	D73
H	76	B76	66	A75	8	D74
H	71	B77	64	A76	35	D75
C	4	B78	2	A77	1	D76
H	79	B79	4	A78	2	D77
H	79	B80	4	A79	2	D78
H	54	B81	53	A80	3	D79
H	79	B82	4	A81	2	D80

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B9	3.14880025
B10	3.15449541
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B45	1.49201658
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D71	147.145078
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D73	-92.94325203
D74	176.4491745
D75	-179.691156
D76	89.78410697
D77	-30.87090716
D78	89.34272402
D79	-60.9034913
D80	-150.4694348

CH₂(ads)

Si						
Si	1	B1				
Si	1	B2	2	A1		
Si	2	B3	1	A2	3	D1
Si	2	B4	1	A3	3	D2
Si	5	B5	2	A4	1	D3
Si	3	B6	1	A5	6	D4
Si	2	B7	1	A6	3	D5
Si	8	B8	2	A7	1	D6
Si	7	B9	3	A8	1	D7
Si	9	B10	8	A9	2	D8
Si	3	B11	1	A10	6	D9
C	6	B12	5	A11	2	D10
C	1	B13	3	A12	4	D11
C	2	B14	1	A13	14	D12
C	12	B15	3	A14	1	D13
C	11	B16	9	A15	8	D14
C	10	B17	7	A16	3	D15
C	7	B18	3	A17	1	D16
C	12	B19	3	A18	1	D17
C	7	B20	3	A19	1	D18
C	9	B21	8	A20	2	D19
H	1	B22	14	A21	3	D20
H	2	B23	1	A22	14	D21
H	3	B24	1	A23	14	D22
H	5	B25	2	A24	1	D23
H	16	B26	12	A25	3	D24
H	6	B27	5	A26	2	D25
H	17	B28	11	A27	9	D26
H	18	B29	10	A28	7	D27
H	19	B30	7	A29	3	D28
H	20	B31	12	A30	3	D29
H	21	B32	7	A31	3	D30

H	22	B33	9	A32	8	D31
C	4	B34	2	A33	1	D32
C	3	B35	1	A34	14	D33
Si	20	B36	12	A35	3	D34
Si	19	B37	7	A36	3	D35
C	38	B38	19	A37	7	D36
Si	36	B39	3	A38	1	D37
H	39	B40	38	A39	19	D38
H	39	B41	38	A40	19	D39
H	40	B42	36	A41	3	D40
H	40	B43	36	A42	3	D41
H	38	B44	19	A43	7	D42
H	7	B45	3	A44	1	D43
H	36	B46	3	A45	1	D44
H	14	B47	1	A46	3	D45
H	13	B48	6	A47	5	D46
H	11	B49	9	A48	8	D47
C	1	B50	14	A49	3	D48
C	2	B51	1	A50	14	D49
C	3	B52	1	A51	14	D50
Si	53	B53	3	A52	1	D51
H	5	B54	2	A53	1	D52
H	2	B55	1	A54	14	D53
H	22	B56	9	A55	8	D54
H	17	B57	11	A56	9	D55
H	21	B58	7	A57	3	D56
H	18	B59	10	A58	7	D57
H	6	B60	5	A59	2	D58
H	1	B61	14	A60	3	D59
Si	15	B62	2	A61	1	D60
Si	35	B63	4	A62	2	D61
C	37	B64	20	A63	12	D62
C	8	B65	2	A64	1	D63
H	63	B66	15	A65	2	D64
H	64	B67	35	A66	4	D65
H	64	B68	35	A67	4	D66
H	63	B69	15	A68	2	D67
C	64	B70	35	A69	4	D68
H	65	B71	37	A70	20	D69
H	65	B72	37	A71	20	D70
H	66	B73	8	A72	2	D71
H	66	B74	8	A73	2	D72
Si	66	B75	8	A74	2	D73
H	76	B76	66	A75	8	D74
H	71	B77	64	A76	35	D75
C	4	B78	2	A77	1	D76
H	79	B79	4	A78	2	D77
H	79	B80	4	A79	2	D78
H	54	B81	53	A80	3	D79

B1	6.22824254
B2	3.12490123
B3	3.11769344
B4	3.12555538
B5	3.11415772
B6	3.15353153
B7	3.15295864
B8	3.15522111
B9	3.14998184
B10	3.15472409
B11	3.13836119
B12	1.9085515
B13	1.90510444
B14	1.90982966
B15	1.91019619
B16	1.90539133
B17	1.90657123
B18	1.9096806
B19	1.90777412
B20	1.90354238
B21	1.89963673
B22	1.4897187
B23	1.4885418
B24	1.49023158
B25	1.48931876
B26	1.10471142
B27	1.48940192
B28	1.10076809
B29	1.1007567
B30	1.10294982
B31	1.10460165
B32	1.10052632
B33	1.10098491
B34	1.93481672
B35	1.91026996
B36	1.9128069
B37	1.91023303
B38	1.90285581
B39	1.90681209
B40	1.09914228
B41	1.10058363
B42	1.49113467
B43	1.48805051
B44	1.49201457
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B46	1.10124273
B47	1.10123652
B48	1.10075443
B49	1.49153045
B50	1.91061018
B51	1.91013231
B52	1.91833739

B53	1.9136359
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B55	1.49149626
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B57	1.09906132
B58	1.09942028
B59	1.09907853
B60	1.49046218
B61	1.49077471
B62	1.91107839
B63	1.91121531
B64	1.90727209
B65	1.90624271
B66	1.48849438
B67	1.49022568
B68	1.48888723
B69	1.49049944
B70	1.9084041
B71	1.1007758
B72	1.09885603
B73	1.10080256
B74	1.09889069
B75	1.90439814
B76	1.49151902
B77	1.10080647
B78	1.86766338
B79	1.0898424
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D78	105.0392254

C₂H₄(ads)

Si						
Si	1	B1				
Si	1	B2	2	A1		
Si	3	B3	1	A2	2	D1
Si	2	B4	1	A3	3	D2
Si	5	B5	2	A4	1	D3
Si	3	B6	1	A5	6	D4
Si	2	B7	1	A6	3	D5
Si	2	B8	1	A7	3	D6
Si	1	B9	3	A8	4	D7
Si	10	B10	1	A9	3	D8
Si	7	B11	3	A10	1	D9
C	5	B12	2	A11	1	D10
C	3	B13	1	A12	6	D11
C	2	B14	1	A13	14	D12
C	12	B15	7	A14	3	D13
C	9	B16	2	A15	1	D14

C	11	B17	10	A16	1	D15
C	7	B18	3	A17	1	D16
C	12	B19	7	A18	3	D17
C	7	B20	3	A19	1	D18
C	8	B21	2	A20	1	D19
H	1	B22	14	A21	3	D20
H	2	B23	1	A22	14	D21
H	3	B24	1	A23	14	D22
H	5	B25	2	A24	1	D23
H	16	B26	12	A25	7	D24
H	6	B27	5	A26	2	D25
H	17	B28	9	A27	2	D26
H	18	B29	11	A28	10	D27
H	19	B30	7	A29	3	D28
H	20	B31	12	A30	7	D29
H	21	B32	7	A31	3	D30
H	22	B33	8	A32	2	D31
C	4	B34	3	A33	1	D32
C	3	B35	1	A34	14	D33
Si	20	B36	12	A35	7	D34
Si	19	B37	7	A36	3	D35
C	38	B38	19	A37	7	D36
Si	36	B39	3	A38	1	D37
H	39	B40	38	A39	19	D38
H	39	B41	38	A40	19	D39
H	40	B42	36	A41	3	D40
H	40	B43	36	A42	3	D41
H	38	B44	19	A43	7	D42
H	7	B45	3	A44	1	D43
H	36	B46	3	A45	1	D44
H	14	B47	3	A46	1	D45
H	13	B48	5	A47	2	D46
H	11	B49	10	A48	1	D47
C	6	B50	5	A49	2	D48
C	2	B51	1	A50	14	D49
C	12	B52	7	A51	3	D50
Si	53	B53	12	A52	7	D51
H	5	B54	2	A53	1	D52
H	2	B55	1	A54	14	D53
H	22	B56	8	A55	2	D54
H	17	B57	9	A56	2	D55
H	21	B58	7	A57	3	D56
H	18	B59	11	A58	10	D57
H	6	B60	5	A59	2	D58
H	1	B61	14	A60	3	D59
Si	15	B62	2	A61	1	D60
Si	35	B63	4	A62	3	D61
C	37	B64	20	A63	12	D62
C	8	B65	2	A64	1	D63
H	63	B66	15	A65	2	D64
H	64	B67	35	A66	4	D65
H	64	B68	35	A67	4	D66

H	63	B69	15	A68	2	D67
C	63	B70	15	A69	2	D68
H	65	B71	37	A70	20	D69
H	65	B72	37	A71	20	D70
H	66	B73	8	A72	2	D71
H	66	B74	8	A73	2	D72
Si	65	B75	37	A74	20	D73
H	76	B76	65	A75	37	D74
H	71	B77	63	A76	15	D75
C	4	B78	3	A77	1	D76
H	79	B79	4	A78	3	D77
H	79	B80	4	A79	3	D78
C	79	B81	4	A80	3	D79
H	82	B82	79	A81	4	D80
H	82	B83	79	A82	4	D81

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